AIR CONDITIONER



## 3 phase type

Single / Simultaneous multi system

# **DESIGN & TECHNICAL MANUAL**



FUJITSU GENERAL LIMITED

DTR\_SSM001E\_03 2013.02.22 CONTENTS

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## AIR CONDITIONER

# 3 phase type

## Single / Simultaneous multi system

**1. GENERAL INFORMATION** 

DTR\_SSM001E\_03--CHAPTER01 2013.02.22

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## **1. GENERAL INFORMATION**

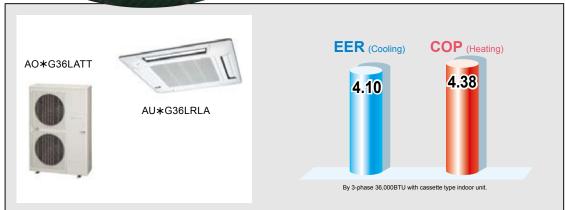
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# 1. FEATURES OF SYSTEM 1-1. PERFORMANCE AND ENERGY SAVING ■ HIGH PERFORMANCE AND TOP CLASS ENERGY SAVING (SINGLE SYSTEM)



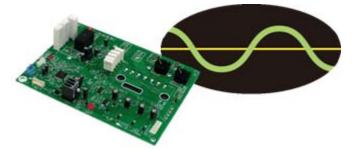
Both high performance and top class energy saving achieved by adoption of DC inverter.

Operating cost suppressed while maintaining comfort.

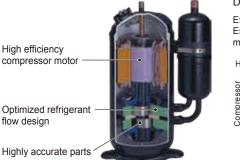


## SINE WAVE DC INVERTER CONTROL

High efficiency operation is realized by using a sine wave DC inverter control.



## ■ DC TWIN ROTARY COMPRESSOR



DC twin rotary compressor

Efficiency in all load regions is good. Especially good performance from low to medium at normal operation.

High	<b>k</b>
Compressor efficiency	DC Twin Rotary compressor
	Compressor capacity

## **DC FAN MOTOR**



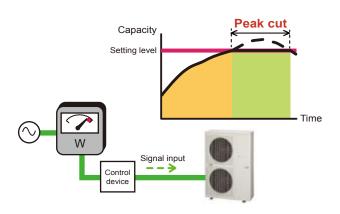
Miniaturized, low noise, high efficiency, multi-stage DC fan motor is mounted.

## ■ PEAK CUT FUNCTION (OPTIONAL PARTS: UTY-XWZXZ2)

Suppresses maximum capacity and performs energy-saving operation and can prevent breaker tripping.

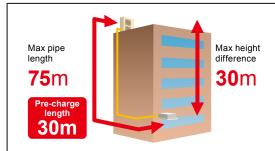
This function performs operation by setting a peak current value and reducing the power consumption.

- \* Performance drops by reducing the power consumption preferentially.
- Level 1 ... Performs operation which suppresses the power consumption to almost 0% by stopping the compressor.
- Level 2 ... Performs operation which suppresses the power consumption to 50% of the rated power consumption value.
- Level 3 ... Performs operation which suppresses the power consumption to 75% of the rated power consumption value.
- Level 4 ... Performs operation which suppresses the power consumption to the rated power consumption value (100%).



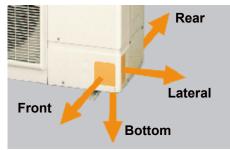
## **1-2. EASY INSTALLATION**

## HIGH INSTALL ABILITY LONG PIPING CORRESPONDENCE (SINGLE SYSTEM)



4-DIRECTIONS PIPING CONNECTION

Four directions piping connection is possible. The perfect route can be selected according to the installation.



## EXTERNAL OUTPUT (OPTION)

## Compressor status output

This output indicates the outdoor unit operation status's On / Off.

## ■ BLUE FIN HEAT EXCHANGER

Corrosion-resistance of the heat exchanger even in coastal areas has been improved by blue fin treatment of the outdoor unit heat exchanger.

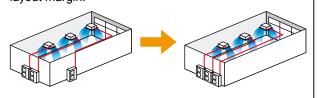
#### Blue fin heat exchanger



Standard chromate protection



Long piping provides an outdoor unit and indoor unit layout margin.



## LOW OUTDOOR AIR TEMPERATURE CORRESPONDENCE

Both cooling and heating operations can be performed when the outdoor air temperature is low.



## Error status output

This output indicates the outdoor unit and connected indoor unit's Normal / Error.

## SERVICE, MAINTENANCE

- "Error display" and "Operating information" can be explained by LED display.
- Pump down operation can be performed by one button when refrigerant recovery.



## **1-3. QUIET OPERATION**

## ■ LOW NOISE FUNCTION (OPTIONAL PARTS: UTY-XWZXZ2)

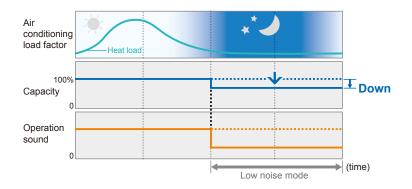
Suppresses operating sound.

This function suppresses the outdoor unit noise value to the following 2 level.

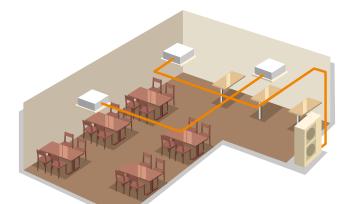
\* Performance may drop depending on the outside air temperature condition, etc.

Level 1 ... Rated noise value -2dB

Level 2 ... Rated noise value -4dB



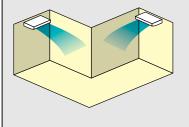
## 1-4. SIMULTANEOUS MULTI SYSTEM ■ IDEAL COMFORTABLE AIR FLOW DISTRIBUTION



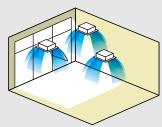
Can support various installation scenes from office to commercial space by same place multi connection of up to 3 units.

Indoor units distributed layout according to the shape and number of people and lighting conditions of the room even on wide floors and atypical floors. Ideal comfortable air flow distribution can be realized.

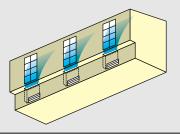
Installation according to floor layout



Installation according to lighting conditions



Installation according to layout and lighting conditions



## ALL DC

## ALL DC saves energy throughout the year

By making all the motors DC, electricity loss is decreased and power consumption is substantially reduced. In addition, fan motor high speed rotation is increased and annual power consumption amount is saved by increasing the airflow.

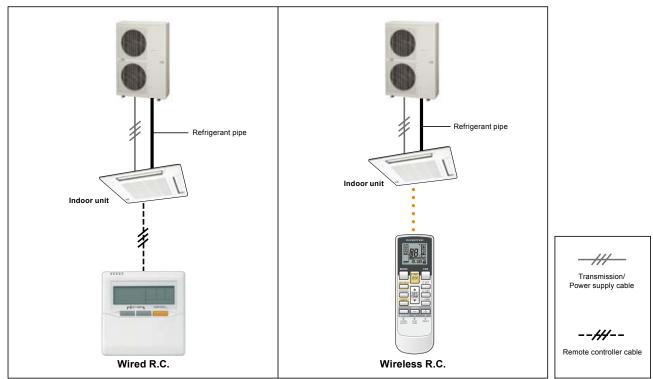


## **1-5. CONTROL SYSTEM**

## ■ 1-REMOTE CONTROLLER CONTROL

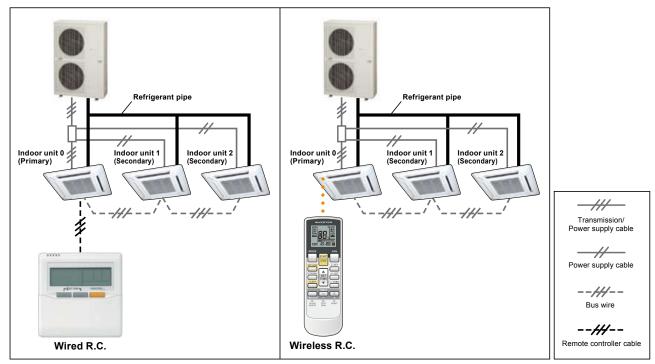
This is the most basic system. Wired type or wireless type remote controller can be selected.

#### Single system



\* When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Cassette type, Duct type)

## Simultaneous multi system



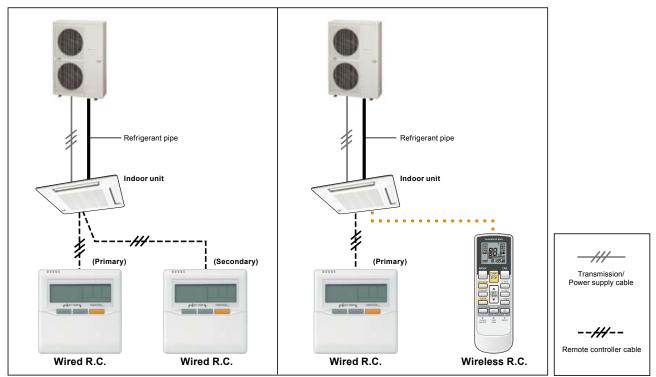
\* When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Slim duct type, Duct type)

\* In simultaneous multi connection, the timer and 10°C HEAT functions by using the wireless remote controller cannot be used.

## 2-REMOTE CONTROLLERS CONTROL

Control locally and from a remote point is possible using 2-remote controllers.

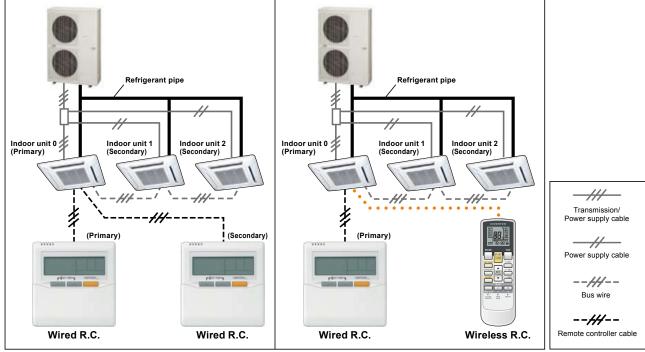
#### • Single system



\* For 2 wired-type remote controllers, specify a primary and a secondary remote controller.

 \* The timer and 10°C HEAT (Wireless R.C. only) functions of the remote controller specified as the secondary cannot be used.
 \* When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Cassette type, Duct type)

#### Simultaneous multi system

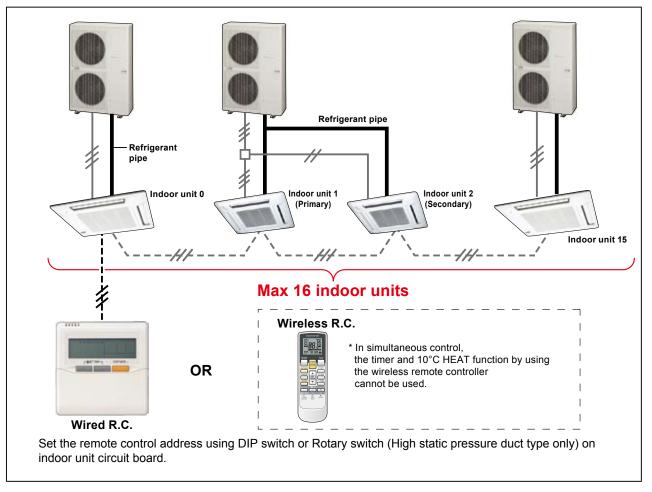


\* For 2 wired-type remote controllers, specify a primary and a secondary remote controller.

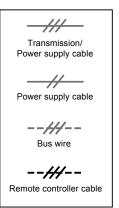
- \* The timer and 10°C HEAT (Wireless R.C. only) functions of the remote controller specified as the secondary cannot be used.
   \* In simultaneous multi connection, the timer and 10°C HEAT functions by using the wireless remote controller cannot be used.
- \* When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Slim duct type, Duct type)

## ■ GROUP CONTROL

Max 16 indoor units are simultaneously controlled with a wired remote controller.



\* In the group connection of different models, the functions which can be set by using the wired remote controller are limited.



## 2. MODEL LINE UP 2-1. INDOOR UNITS

## ■ SINGLE SYSTEM

CEILING

	36 model	45 model	54 model
CASSETTE	AU*G36LRLA	AU*G45LRLA	AU*G54LRLA
DUCT	AR*G36LMLA	AR*G45LMLA	
<b>DUCT</b> High static pressure)		AR*G45LHTA	AR*G54LHTA

AB\*G54LRTA

ENERAL FORMATION

## ■ SIMULTANEOUS MULTI SYSTEM

AB\*G36LRTA

		TWIN		TRIPLE
	18 model x2	22 model x2	24 model x2	18 model x3
	AU*G18LVLB x 2	AU*G22LVLA x 2	AU*G24LVLA x 2	AU*G18LVLB x 3
COMPACT CASSETTE				
	AR*G18LLTB x 2	AR*G22LMLA x 2	AR*G24LMLA x 2	AR*G18LLTB x 3
<b>DUCT</b> (18: Slim duct (22, 24: Duct)				
	AB*G18LVTB x 2	AB*G22LVTA x 2	AB*G24LVTA x 2	AB*G18LVTB x 2
FLOOR / CEILING				

AB\*G45LRTA

Note :

The combination other than above cannot be performed.

(For example, different indoor type combination such as AU\*G22LVLA + AR\*G22LMLA cannot be performed.)

## 2-2. OUTDOOR UNIT

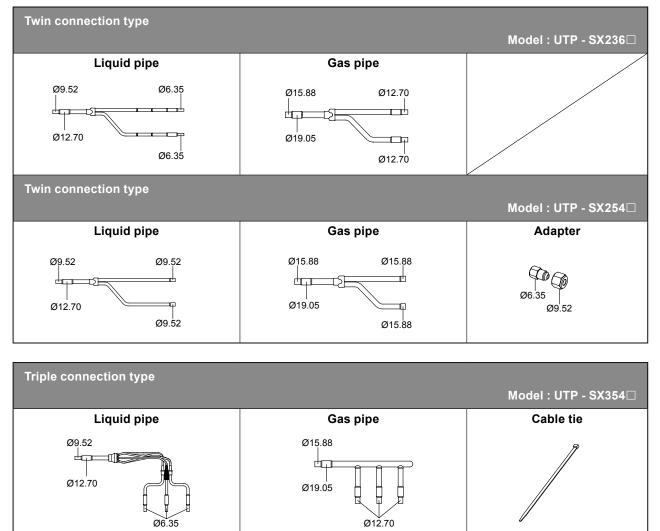
SINGLE SYSTE	M			
INDOOR UNIT	36 model	45 model	54 m	odel
SIMULTANEOU	IS MULTI SYSTEN	Λ		
CONNECTION TYPE		Twin		Triple
INDOOR UNIT	18 model x 2	22 model x 2	24 model x 2	18 model x 3
Outdoor Unit	AO*G36LATT	AO*G45LATT	AO*G	54LATT

GENERAL INFORMATION

## 2-3. CONTROLLER

cc	REMOTE DNTROLLER TYPE	Wired Remo	te Cont	roller	Wireless Remote Controller	IR Rece	iver Unit	Simple Remote Controller
0:	te; Accessory Optional Parts It is not possible to connect it.	UTY-RVN*M	UUUU UTY-R	NN*M		UTY - LRH*A2	UTY - LRH*M	UTY-RSN*M
	SINGLE SYSTEM							
	CASSETTE	0		0	_	0	—	0
	DUCT	0		0	_	_	0	0
S	HIGH STATIC PRESSURE DUCT	0		0	_	_	—	0
R UNITS	CEILING	0	C	)		_	—	0
INDOOR	SIMULTANEOUS N	IULTI SYSTEM						
IND	COMPACT CASSETTE	0	C	)		—	—	0
	SLIM DUCT	0		0	_	_	0	0
	DUCT	0		0	_	_	0	0
	FLOOR / CEILING	0	C	)		_	_	0

## 2-4. BRANCH PIPES

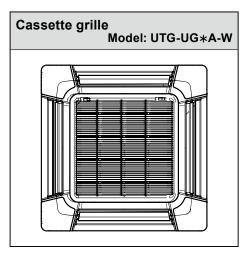


## 2-5. CASSETTE GRILLE

## ■ SINGLE SYSTEM

			INDOOF	R UNITS	
TYPE	MODEL	CASSETTE	DUCT	HIGH STATIC PRESSURE DUCT	CEILING
Cassette grille	UTG-UG*A-W	0			

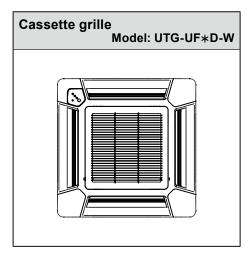
#### Parts



## ■ SIMULTANEOUS MULTI SYSTEM

			INDOOF	R UNITS	
TYPE	MODEL	COMPACT CASSETTE	SLIM DUCT	DUCT	FLOOR / CEILING
Cassette grille	UTG-UF*D-W	0			

## Parts



## 2-6. OTHERS (optional parts) ■ SINGLE SYSTEM

			INDOOF	R UNITS		
TYPE	MODEL	CASSETTE	DUCT	HIGH STATIC PRESSURE DUCT	CEILING	OUTDOOR UNIT
Air outlet shutter plate	UTR-YDZC	0		—	—	—
Wide panel	UTG-AGYA-W	0	—	_	—	—
Panel spacer	UTG-BGYA-W	0	—		_	—
Insulation kit for high humidity	UTZ-KXGA	0	—	_	—	—
Fresh air intake kit	UTZ-VXGA	0				—
Remote sensor unit	UTY-XSZX	—	0	0	—	—
External control set	UTD-ECS5A	0	0	0	0	—
Long-life filter	UTD-LF60KA	—	—	0	—	—
	UTD-LF25NA	_	0		—	—
Square flange	UTD-SF045T	_	0		_	—
Round flange	UTD-RF204		0	—	0	—
Drain pump unit	UTZ-PX1NBA	—	0	—	—	—
	UTR-DPB24T				0	
External connect kit	UTY-XWZX	0			0	
	UTY-XWZXZ2		_		—	0

O: Optional, —: It is not possible to connect it.

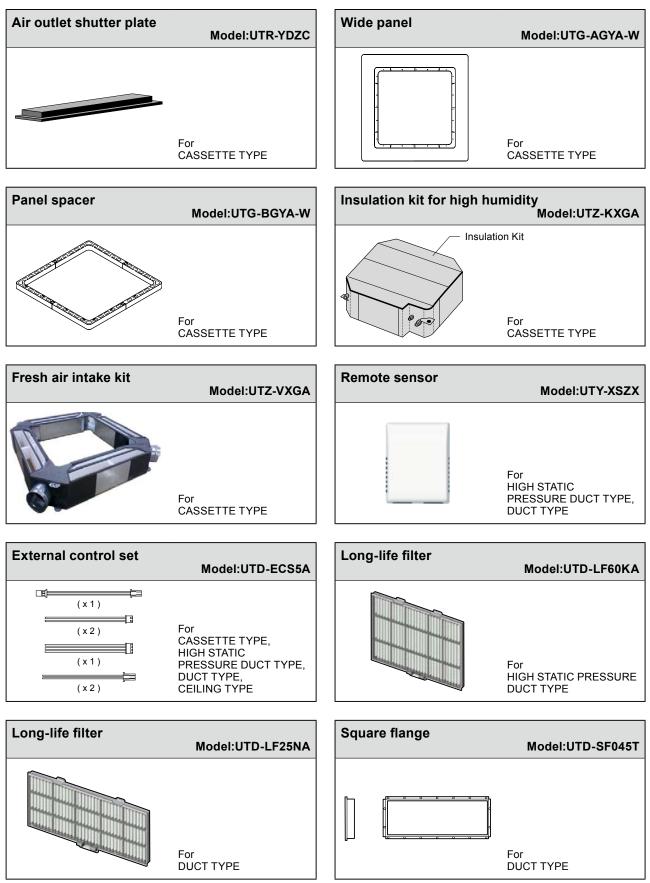
## ■ SIMULTANEOUS MULTI SYSTEM

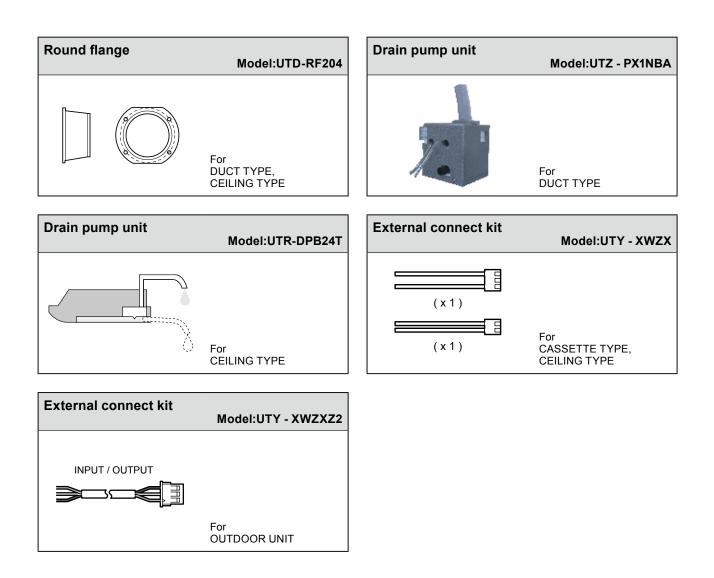
			INDOOF	RUNITS		
TYPE	MODEL	COMPACT CASSETTE	SLIM DUCT	DUCT	FLOOR / CEILING	OUTDOOR UNIT
Air outlet shutter plate	UTR-YDZB	0				_
Insulation kit for high humidity	UTZ-KXGC	0	—	_	_	—
Fresh air intake kit	UTZ-VXAA	0				
Square flange	UTD-SF045T			0		—
Round flange	UTD-RF204	—		0		—
Long-life filter	UTD-LF25NA	—		0		—
Remote sensor unit	UTY-XSZX	—	0	0		—
Auto louver grille kit	UTD-GXSB-W		0			—
External control set	UTD-ECS5A		0	0		—
Drain pump unit	UTZ-PX1NBA			0		—
External connect kit	UTY-XWZX	0			0	_
	UTY-XWZXZ2					0

O: Optional, —: It is not possible to connect it.

## ■ SINGLE SYSTEM

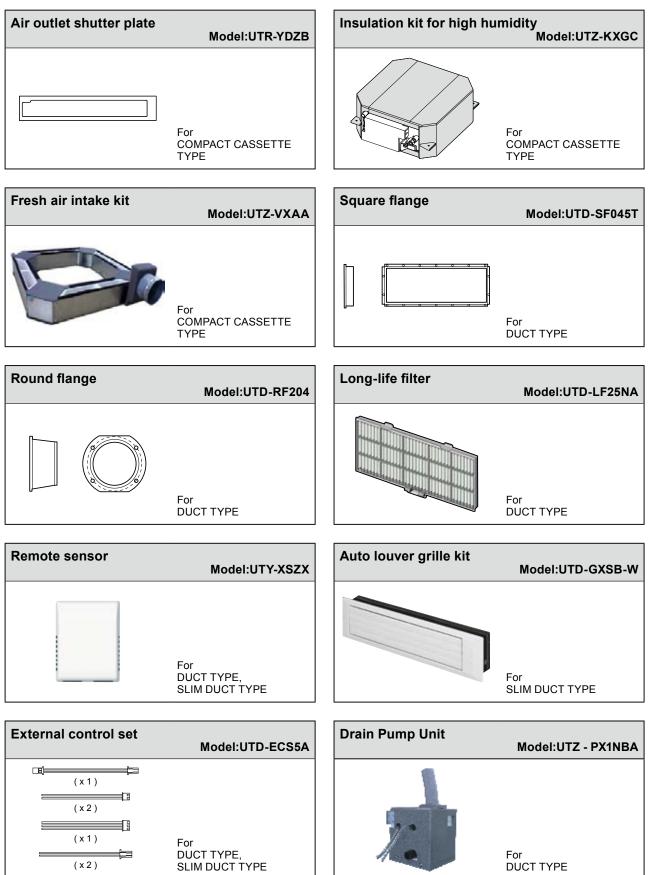
## Parts

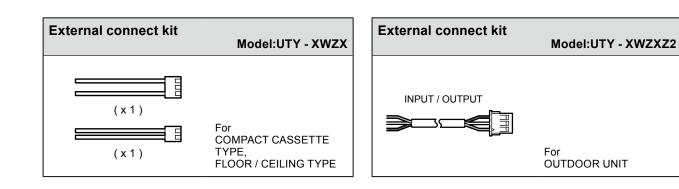




## ■ SIMULTANEOUS MULTI SYSTEM

## Parts







## AIR CONDITIONER

# 3 phase type

## Single / Simultaneous multi system

2. INDOOR UNIT (SINGLE)

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## 1. FEATURES

## 1-1. CASSETTE TYPE

■ MODEL AU\*G36LRLA / AO\*G36LATT AU\*G45LRLA / AO\*G45LATT AU\*G54LRLA / AO\*G54LATT



## ■ FEATURES

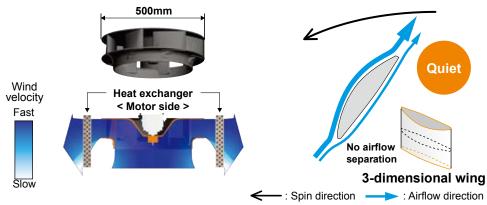
Energy efficiency class

	MODEL
	AU*G36LRLA
Cooling	A++
Heating	A+

## Advancement in comfort

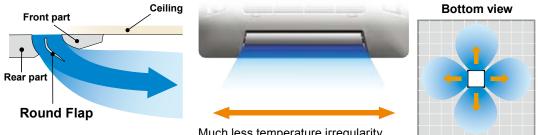
- Quiet operation was realized by adoption of new type turbo fan
- Improvement of air stream
- ①Adoption of high efficiency turbo fan

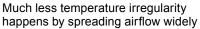
High efficiency achieved by equaling the performance of the wing and air passing the heat exchanger



## ②Improvement of the flap

Making space between the ceiling, the air flows far wide and ceiling does not get dirty.

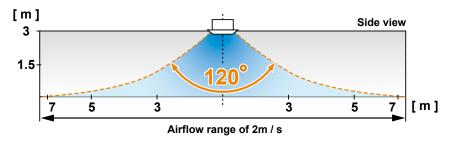






#### $\ensuremath{\textcircled{}}$ Wide & powerful airflow

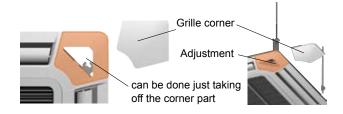
The wind is widely delivered by a high efficiency fan and round flap.



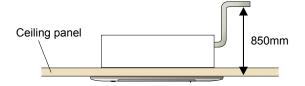
#### Improvement of installation & maintenance

Adjustment of nut is possible after installation

Mounting position of body can be fine adjusted after Decoration panel mounting.



## High lift drain pump



## Easy installation

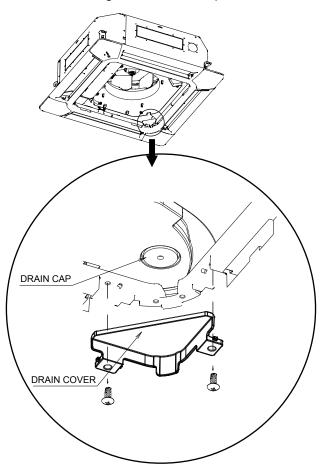


#### Economy operation

The power consumption can be reduced.

## • Simplification of drain water check

Drain and contamination check are possible without removing the decoration panel.



Can be easily checked by removing the drain cover.

## FUNCTION SETTING

#### Outlet direction selection

• Performs operation matched to the number of outlets when 4 directions are unnecessary and outlets are blocked when the ceiling cassette is installed in a corner, etc.

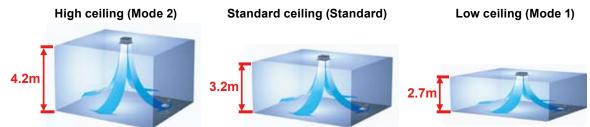
4-way direction 3-way direction



4-way direction mode: Set when there are 4 outlets (shipped state).3-way direction mode: Set when there are 3 outlets.

## Ceiling switching function

Also delivers air to high ceilings by selecting the mode and raising the air flow according to the height of the ceiling.



Standard...Operates at normal air flow.

Mode 1 ... Air flow becomes smaller than normal.

Mode 2 ...Air flow becomes greater than normal.

## • Cooling room temperature correction

## Heating room temperature correction

#### Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

## Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

## **1-2. DUCT TYPE**

■ MODEL AR\*G36LMLA / AO\*G36LATT AR\*G45LMLA / AO\*G45LATT



## ■ FEATURES

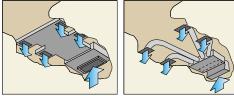
#### Energy efficiency class

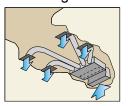
	MODEL
	AR*G36LMLA
Cooling	A+
Heating	A+

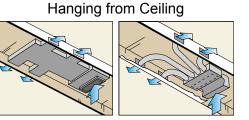
## Flexible installation

A high installation of degree of freedom according to the construction of the ceiling.

Embedded in Ceiling

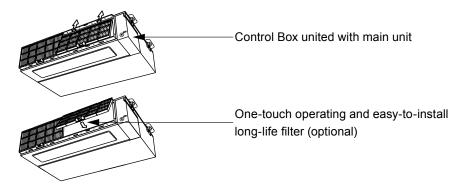






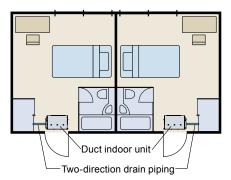
## Slim & compact design

In the case of bottom suction type, as seen from lower rear part.



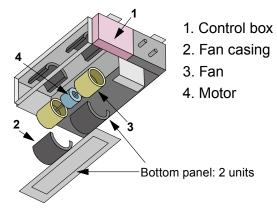
In addition to the slim height of 270 mm which is our sales point, further compactification is attained by reducing 65 mm from the width with the flanking control box embedded inside the chassis.

## • Two-direction drain piping



#### Easy maintenance

It can easily access the fan and the motor by the divided panel structure.



Structural improvement is attained by making the bottom panel two pieces, front and rear.

The internal fan casing is also manufactured in two pieces, namely upper and lower. The maintenance of the motor and fan can be easily carried out by removing the rear panel and the lower part of the casing while leaving the main chassis installed.

## Quiet operation

Quiet operation can be performed in quiet mode.

#### Economy operation

The power consumption can be reduced.

## ■ FUNCTION SETTING

#### Static pressure mode setting

Air flow, noise, etc. can be used under the optimum conditions by selecting the static pressure mode matched to the installation conditions.

#### Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

#### Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

#### • Cooling room temperature correction

#### • Heating room temperature correction

## **1-3. HIGH STATIC PRESSURE DUCT TYPE**

AR\*G45LHTA / AO\*G45LATT AR\*G54LHTA / AO\*G54LATT

## **FEATURES**

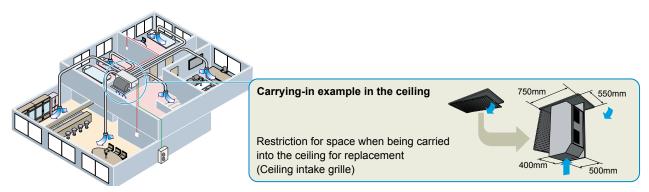
## Improvement of market suitability

Considerable improvement of installation work by compact size and light weight considering with the conditions of installation in the ceiling.

The size which the indoor unit can be installed in the spacing between the beams is required for the installation in the ceiling.

Restriction for dimension of width and height.

Indoor unit installation example

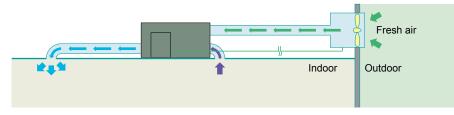


## Correspondence to Network

Various networks can be constructed according to the user needs.

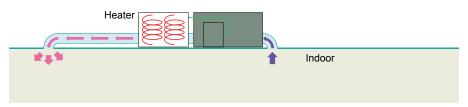
1.Fresh air output port

Fresh air is connected with the fan of an indoor unit.



2. Electrical heater output port

Electrical heater operates at the time of heating.

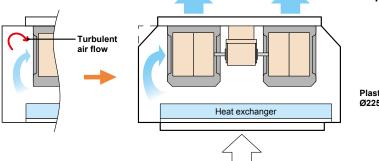


3.External input port

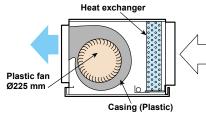
Start / Stop of the air conditioner can be changed from the external equipment.

#### Operation sound (Low noise)

Turbulent air flow is reduced by cutting off the corners of conventional indoor unit front panel and fan case



Low noise is realized by adopting plastic case, plastic fan



## Economy operation

The power consumption can be reduced.

## ■ FUNCTION SETTING

#### Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

## Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

#### • Cooling room temperature correction

#### Heating room temperature correction

## **1-4. CEILING TYPE**

■ MODEL AB\*G36LRTA / AO\*G36LATT AB\*G45LRTA / AO\*G45LATT AB\*G54LRTA / AO\*G54LATT



## ■ FEATURES

#### Energy efficiency class

	MODEL
	AB*G36LRTA
Cooling	A++
Heating	A+

#### Quiet operation

Air flow mode can be set in 4 steps and more detailed air flow setting is possible.

#### Economy operation

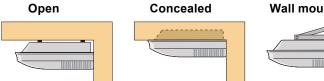
The power consumption can be reduced.

#### • Wired/wireless simultaneous use possible

Wired remote controller and wireless remote controller can be simultaneously used.

#### Flexible installation

A high installation of the construction of the ceiling and degree of freedom corresponding to height is possible.



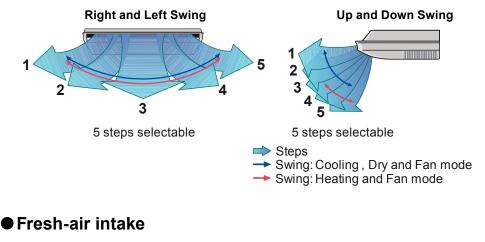
Wall mounted

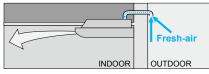


#### Double auto swing

Combination of up/down and right/left air direction swing allows three-dimensional air direction control.

Since up/down air direction flaps operate automatically, according to the operating mode of the unit, it is possible to set the air direction based on the operating mode.





## FUNCTION SETTING

#### • Ceiling switching function (standard/high ceiling)

Also delivers air to high ceilings by selecting the mode and raising the air flow according to the height of the ceiling.

Standard ... Operates at normal air flow.

Mode 1 ... Air flow becomes greater than normal.

#### Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

#### Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

## • Cooling room temperature correction

#### • Heating room temperature correction

## 2. REMOTE CONTROLLER 2-1. WIRED REMOTE CONTROLLER

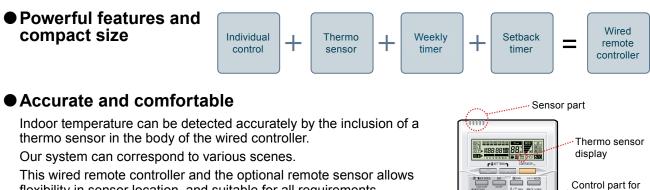
## FEATURES

5	U BE TU WE TH FR SA		
07) 01	- 3 6 9 12 15 18 21 -	START/STOP	
	<u> </u>		$\geq$

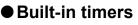
- Various timer setup (ON/OFF/WEEKLY) are possible.
- Equipped with weekly timer as standard function. (Start/Stop function is twice per day for a week)
- When setting up a timer, start/stop and a temperature setup can be changed.
- When a failure occurs, the error code is displayed.
- Error history.(Last 16 error codes can be accessed.)
- Up to 16 indoor units can be simultaneously controlled.
- The room temperature can be controlled by being detective the temperature accurately with Built-in thermo sensor.

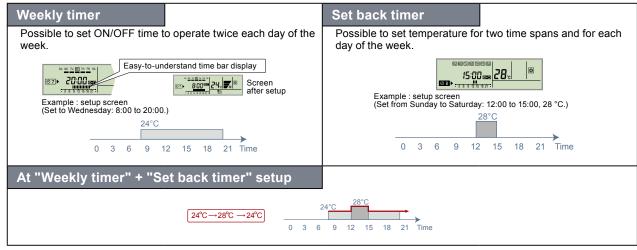
## Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

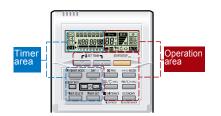


flexibility in sensor location, and suitable for all requirements.





Easy-to-understand operation



#### [Variable timer control]

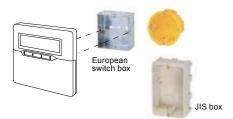
The operation/display sections are zoned according to time and operation, enabling variable programming to match application.

## Simple installation

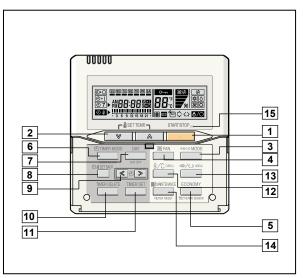
Components are compatible with standard switch boxes. Flat back surface allows equipment to be installed wherever it is needed.

changing the

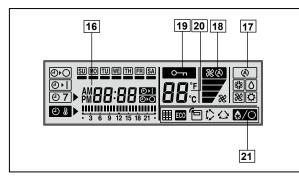
thermo sensor



## **FUNCTIONS**



#### Display panel



#### 1 START/STOP button

Pressed to start and stop operation.

- 2 SET TEMP. button Selects the setting temperature.
- **MODE button** Selects the operating mode(AUTO, HEAT, FAN, COOL, DRY).
- **FAN button** Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 5 ECONOMY (THERMO SENSOR) button Turns the economy efficient mode on and off.
- **6 TIMER MODE (CLOCK ADJUST) button** Selects the timer mode (OFF TIMER, ON TIMER, WEEKLY TIMER). Set the current time.
- 7 DAY (DAY OFF) button Temporarily cancels of one day timer.
- 8 SET BACK button Pressed to select the set back timer.
- 9 Set time button Pressed to set time.
- **10 TIMER DELETE button** The schedule of a weekly timer is deleted.
- Image: Time set the date, hour, minute and on-off time.
- **12** Vertical airflow direction and swing button Push for two seconds to change the swing mode.
- **13** Horizontal airflow direction and swing button Push for two seconds to change the swing mode.
- 14 FILTER RESET button
- **15 Operation lamp** Lights during operation and when the timer is on.
- 16 Timer and clock display
- 17 Operation mode display
- **18** Fan speed display
- **19** Operation lock display
- 20 Temperature display

#### **21** Function display

- Defrost display
   Thermo sensor display
   Economy display
   Vertical swing display
   Horizontal swing display
   Filter display
- Note: Functions will be different due to type of indoor unit. For details, please see operation manual.

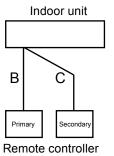
#### SYSTEM DIAGRAM

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OOR UNIT

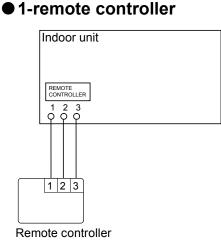
# 1-remote controller Indoor unit A Remote controller

#### •2-remote controllers

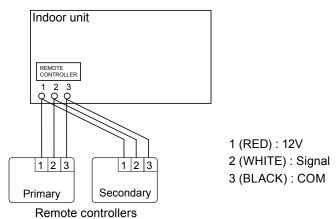


A , B , C : Remote controller cable. Refer to next page for detail specifications. A  $\leq$ 500m ; B+C  $\leq$ 500m

## ELECTRICAL WIRING

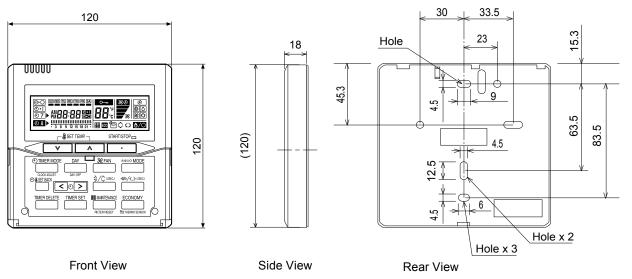


#### • 2-remote controllers



## **■** DIMENSION

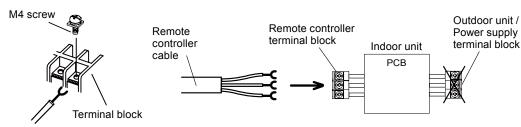




## INSTALLATION

OR UNIT

Connect the end of remote controller cable directly to the exclusive terminal block.



Note : It may be failed if it is connected to the outdoor unit or the terminal block for power supply.

## ■ PACKING LIST (ACCESSORIES)

Name and shape		Quantity	Application
Remote controller cable (10 m)*		1	For connecting the remote controller
Tapping screw (M4 x 16mm)	(+)	2	For installing the remote controller
Cable tie		1	For remote controller and remote controller cable binding
Installation manual		1	
Operation manual		1	

\*: If necessary, use shielded cable (Field supplied) in accordance with the standard of the country.

## ■ WIRING SPECIFICATIONS

Use	Size	Wire type	Remarks
Remote controller cable	0.33mm <sup>2</sup> (22 AWG)	Polar 3 core	Use sheathed PVC cable

## ■ SPECIFICATIONS

SIZE	(H x W x D mm)	120 x 120 x 18
WEIGHT	(g)	160

# 2-2. WIRELESS REMOTE CONTROLLER

## FEATURES



- Four kinds of timer setup (ON/OFF/PROGRAM/SLEEP) are possible.
- Can be used jointly with wired remote controllers.
- Easy to change custom code (4 patterns).

#### Built-in timers

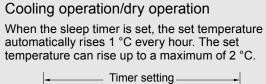
Select from four different timer programs (ON/OFF/PROGRAM/SLEEP).

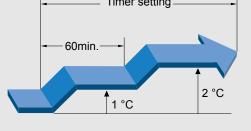
#### Program timer

The program timer operates the ON and OFF timer once within a 24 hour period.

#### Sleep timer

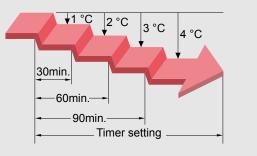
The sleep timer function automatically corrects the temperature thermostat setting according to the time setting to prevent excessive cooling and heating while sleeping.





Heating operation

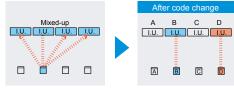
When the sleep timer is set, the set temperature automatically drops 1 °C every 30 minutes. The set temperature can drop to a maximum of 4 °C.



## Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

#### Switching remote controller signal code

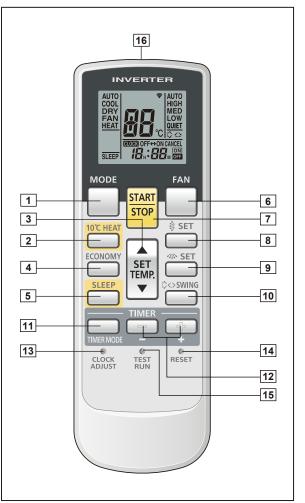


• Code selector switch eliminates unit being wrongly switched. (Up to 4 codes can be set.)

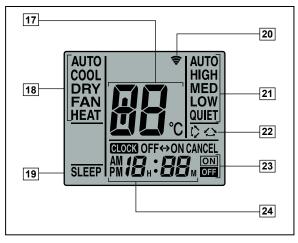
\*I.U.=Indoor unit

- (02-14) -

## **FUNCTIONS**



#### Display panel



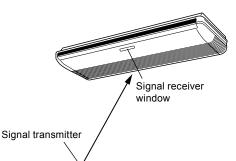
#### 1 MODE button

- Selects the operating mode (AUTO, COOL, DRY, FAN, HEAT). /Start / end R.C. signal code change. (Max 4 types)
- 2 10°C HEAT button \* In Group control system, does not function.
- 3 SET TEMP. button (▲ / ▼ ) Sets the indoor temp./ Sets R.C. signal code.
- 4 ECONOMY button

#### 5 SLEEP button

- Pressed to select sleep timer.
- **FAN button** Selects the fan speed (AUTO, HIGH, MED, LOW, QUIET).
- 7 START/STOP button Pressed to start and stop operation.
- 8 SET button (Vertical) Air flow direction vertical set button.
- 9 SET button (Horizontal) Air flow direction horizontal set button.
- **10 SWING button** Air flow direction swing button.
- 11 TIMER MODE button Pressed to select the timer mode. (OFF TIMER, ON TIMER, PROGRAM TIMER, TIMER RESET) \* In Group control system, does not function.
- 12 TIMER SET (+ / -) button Sets the current time and on-off time. \* In Group control system, does not function.
- **13 CLOCK ADJUST button** Sets the current time.
- **14 RESET button** Used when replacing batteries.
- **15 TEST RUN button** Used when testing the air conditioner after installation.
- 16 Signal transmitter
- 17 Temperature set display
- **18** Operating mode display
- 19 Sleep display
- 20 Transmit indicator
- 21 Fan speed display
- 22 Swing display
- **23** Timer mode display
- 24 Clock display
- Note: Functions will be different due to type of indoor unit. For details, please see operation manual.

#### SYSTEM DIAGRAM



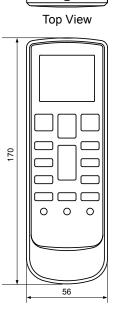
- Control signal might not be recognized in following cases: (i) A curtain or a wall, etc. exists between transmitter and receiver.
  - (ii) There is an instant-start type (inverter type, etc.) fluorescent lamp in the room.
- Air conditioner might not work correctly when strong light hits the signal receiver window. Shut off the direct sunlight and also make illuminator far away from the receiver window.



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# 

#### Controller





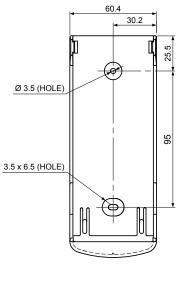
Front View

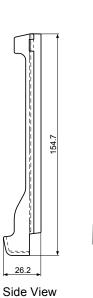
Side View

Rear View

OPEN









Front View

Bottom View

- (02-16) -

(Unit : mm)

## ■ PACKING LIST (ACCESSORIES)

Name and shape	Quantity	Application	
Remote controller holder	1	Use as remote controller holder	
Tapping screw (M3 x 12 mm)	2	For remote controller holder installation	
Battery [ 1.5V (R03 / AAA) ]	2	For remote controller	

## ■ SPECIFICATIONS

SIZE	(H x W x D mm)	170 x 56 x 19
WEIGHT	(g)	85 (w/o batteries)

# **3. SPECIFICATIONS 3-1. CASSETTE TYPE**

IDOOR UNIT

Туре						CASSETTE MODEL		
					INVERTER HEATPUMP			
Model name					AU*G36LRLA AU*G45LRLA AU*G54LRLA			
Power source						3N ~ 400V 50Hz		
Available voltage range						3N ~ 342V - 457V 50Hz		
				kW	10.0	12.5	14.0	
		Rated		Btu/h	34100	42700	47800	
	Cooling				4.7 - 11.4			
		MinMax.		kW		5.0 - 14.0	5.4 - 16.0	
Capacity				Btu/h	16000 - 38900	17000 - 47800	18400 - 54600	
		Rated		kW	11.2	14.0	16.0	
	Lleating	Rateu		Btu/h	38200	47800	54600	
	Heating			kW	5.0 - 14.0	5.4 - 16.2	5.8 - 18.0	
		MinMax.		Btu/h	17100 - 47800	18400 - 55300	19800 - 61500	
		Rated			2.44	3.54	4.36	
	Cooling	Max.			5.12	5.80	6.48	
Input power				- kW -				
	Heating	Rated			2.56	3.58	4.43	
		Max.			5.12	5.80	6.48	
Current	Cooling	Rated			3.7	5.3	6.5	
Current	Heating	Raleu		A	3.9	5.3	6.6	
EER		Cooling		1	4.10	3.53	3.21	
COP		Heating		kW/kW	4.38	3.91	3.61	
Moisture removal				1/h (pinta/h)		4.5 (7.9)		
ivioisture removal		0 "		l/h (pints/h)	3.0 (5.3)		5.0 (8.8)	
Maximum operating current *	1	Cooling		- A -	7.9	8.9	9.9	
		Heating			7.9	8.9	9.9	
			High		1800	1900	2000	
	1		Med	ך ד	1430	1640	1700	
		Cooling	Low	1 F	1250	1460	1530	
	Airflow		Quiet		1150	1400	1300	
	rate			m³/h				
Fan			High		1800	1900	2000	
		Heating	Med		1430	1640	1700	
		пеашу	Low		1250	1460	1530	
		Quiet		1 F	1150	1250	1300	
	Type × Q				Turbo × 1			
	Motor out	· · · · · · · · · · · · · · · · · · ·		w		80		
		put	LUnt	VV			47	
			High		44	46	47	
			Med	] [	39	42	43	
			Low		36	40	41	
			Quiet	]	33	36	37	
Sound pressure level			High	- dB (A) -	44	46	47	
			Med		39	42	43	
		Heating	Low		36	40	41	
			Quiet		33	36	37	
					252 × 2021 × 13.3 252 × 2087 × 13.3 252 × 2153 × 13.3			
		Dimensions (H × W ×	D)	mm				
				- ·····  -				
Heat exchanger type		Fin pitch			1.3			
		Rows x Stages			3 x 12			
		Pipe type			Copper			
		Fin type				Aluminium		
		Net		T +	288 × 840 × 840			
Dimensions (H × W × D)				- mm -				
		Gross		+ +	360 × 960 × 985			
Weight		Net		kg -	26			
		Gross			31			
		Size	Liquid	mm		Ø9.52 (3/8 in.)		
Connection pipe		Size	Gas	- mm -		Ø15.88 (5/8 in.)		
		Method		•		Flare		
		Material			PVC			
Drain hose	Drain hose			mm	VP25 [Ø25 (I.D.), Ø32 (O.D.)]			
		Size						
Operation range		Cooling		°C		18 to 32		
				%RH		80 or less		
		Heating		°C		16 to 30		
		Model name		T		UTG-UG*A-W		
		Material				PS		
						WHITE		
		Colour			(Annr	roximate colour of MUNSELL N S	9.25/)	
Cassette grille		Dimension	Not	+	(, tppi	50 × 950 × 950		
-		Dimensions	Net	mm				
		$(H \times W \times D)$	Gross			115 × 1120 × 1000		
		Weight	Net	ka		5.5		
		Weight	Gross	- kg -		8.5		
Remote controller type				•		Wired		
. control controller type						WIICO		

Note : Specifications are based on the following conditions. Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24 °CWB. Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB. Pipe length : 5 m, Height difference : 0 m.(Outdoor unit - Indoor unit) The protective function might work when using it outside the operation range. \*1 : The maximum current is the maximum value when the operated with in the operation range.

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Model name			AU*G36LRLA		
	Cooling		A++		
Energy efficiency class	Heating (Average)		A+		
Pdesign	Cooling	kW	10.0 (35°C)		
Pdesign	Heating (Average)	K V V	10.0 (-10°C)		
SEER	Cooling	kWh/kWh	6.50		
SCOP	Heating (Average)	KVVII/KVVII	4.30		
Appuel operation	QCE	kWh/a	538		
Annual energy consumption	QHE (Average)	KVVII/a	3253		
Sound power level	Cooling High		58		
	Heating	dB (A)	58		

## 3-2. DUCT TYPE

Tuno					DUCTE	ED MODEL	
Туре					INVERTER HEATPUMP		
Model name					AR*G36LMLA	AR*G45LMLA	
Power source						00V 50Hz	
Available voltage range	-					- 457V 50Hz	
		Rated		kW	10.0	12.5	
	Cooling			Btu/h kW	34100	42700	
		MinMax.	MinMax.		4.7 - 11.4	5.0 - 14.0	
Capacity				Btu/h	16000 - 38900	17100 - 47800	
		Rated		kW	11.2	14.0	
	Heating			Btu/h	38200	47800	
		MinMax.		kW	5.0 - 14.0 17100 - 47800	5.4 - 16.2 18400 - 55300	
	-	Rated		Btu/h	2.84	3.89	
	Cooling	Max.			5.12	5.80	
Input power		Rated		kW	2.87	3.88	
	Heating	Max.			5.12	5.80	
	Cooling				4.3	5.8	
Current	Heating	Rated		A	4.4	5.8	
EER		Cooling			3.52	3.21	
COP		Heating		kW/kW	3.90	3.61	
Moisture removal				l/h (pints/h)	3.0 (5.3)	4.5 (7.9)	
Movimum operating a	* *1	Cooling			8.5	9.5	
Maximum operating currer	11 1	Heating		A	8.5	9.5	
			High		1800	2100	
		Cooling	Med		1550	1750	
Fan		Cooling	Low		1230	1350	
	Airflow rate		Quiet	m³/h	970	1070	
		Heating	High		1850	2100	
i un			Med		1550	1750	
			Low		1230	1350	
		Quiet			970	1070	
	Type × Q'ty					1000 × 2	
	Motor output	1		w		197	
Recommended static pressu	ure	1	High	Pa	30 to 150	30 to 150	
					38 36	42 38	
	Cooling	Cooling	Med Low		31	32	
			Quiet		26	28	
Sound pressure level			High	dB(A)	40	42	
			Med		36	38	
		Heating	Low	1	31	32	
			Quiet	1	26	28	
		Dimensions (H × W	/ × D)		294 × 1	000 × 53.2	
		Fin pitch		mm		1.40	
Heat exchanger type		Rows x Stages			4 × 14		
		Pipe type			Copper		
		Fin type			Aluminium		
Enclosure		Material			5	Steel	
		Colour		1		-	
Dimensions	Net			mm		1135 × 700	
(H×W×D) Gross			300 × 7	1320 × 790			
Weight	Net			kg		40 47	
	Gross	Liquid				47 (Ø3 / 8 in.)	
Connection pipe	Size	Gas		mm		(Ø5 / 8 in.)	
Sourceared have	Method	1000		l		Flare	
	Material					Steel	
Drain port	Size			mm		), Ø38.0 (O.D.)	
	13:20			°C		to 32	
Operation range		Cooling		%RH		or less	
		Heating		°C		i to 30	
Remote controller type					V	Vired	

DOOR UNIT INGLE)

Note : Specifications are based on the following conditions. Cooling : Indoor temperature of 27 °CDB / 19 °CWB and outdoor temperature of 35 °CDB/24 °CWB. Heating : Indoor temperature of 20 °CDB / 15 °CWB and outdoor temperature of 7 °CDB/6 °CWB. Standard static pressure : AR\*G36LM: 47Pa AR\*G45LM: 60Pa Static pressure mode : AR\*G36LM: Normal, AR\*G45LM: High static pressure mode 1 Pipe length : 5 m, Height difference : 0 m.(Outdoor unit - Indoor unit) Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction poit and measure. The protective function might work when using it outside the operation range. Drain hose should be field supplied. \*1 : The maximum current is the maximum value when the operated with in the operation range.

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Model name		AR*G36LMLA	
	Cooling		A+
Energy efficiency class	Heating (Average)		A+
Pdesign	Cooling	kW	10.0 (35°C)
Puesign	Heating (Average)	KVV	10.0 (-10°C)
SEER	Cooling	kWh/kWh	5.80
SCOP	Heating (Average)		4.00
A powel energy consumption	QCE	kWh/a	603
Annual energy consumption	QHE (Average)	KVVII/a	3497
Sound power level	Cooling High		65
	Heating	dB (A)	67

## **3-3. HIGH STATIC PRESSURE DUCT TYPE**

Туре						D MODEL
						RHEATPUMP
Model name					AR*G45LHTA	AR*G54LHTA
Power source						00V 50Hz
Available voltage range						- 457V 50Hz
		Rated		kW	12.5	14.0
	Cooling			Btu/h	42700	47800
		MinMax.		kW	5.0 - 14.0	5.4 - 16.0
Capacity				Btu/h	17100 - 47800	18400 - 54600
oupdony		Rated		kW	14.0	16.0
	Heating	Tutou		Btu/h	47800	54600
	licating	MinMax.		kW	5.4 - 16.2	5.8 - 18.0
				Btu/h	18400 - 55300	19800 - 61500
	Cooling	Rated			4.06	4.65
Input power	Cooling	Max.		kW —	6.14	6.83
	Heating	Rated		NVV	3.67	4.37
	Tieaung	Max.			6.14	6.83
Current	Cooling	Rated		^	6.1	6.9
Current	Heating	Raleu		A	5.5	6.5
EER		Cooling		kW/kW	3.08	3.01
COP		Heating			3.81	3.66
Moisture removal				l/h (pints/h)	1.5 (2.6)	2.5 (4.4)
	nt *1	Cooling		^	11.0	12.0
Maximum operating current	III. I	Heating		A	11.0	12.0
			High		3350	3350
			Med		2850	2850
Fan		Cooling	Low		2430	2430
	Airflow		Quiet	3	-	-
	rate		High	m³/h	3350	3350
			Med		2850	2850
		Heating	Low		2430	2430
			Quiet		-	-
	Type × Q'ty	/	quiot			cco × 2
	Motor outp			w		490
Recommended static pres		ut		Pa	100 to 250	100 to 250
			High		47	47
			Med		43	43
		Cooling	Low		40	40
			Quiet		-	-
Sound pressure level			High	dB(A)	47	47
			Med		43	43
		Heating	Low		43	43
			Quiet			40
		Dimensions (H ×				
		Fin pitch	(U ^ U)	mm		1.30
Heat exchanger type		Rows x Stages			4 × 16	
псалелонанует туре		Pipe type				ppper
		Fin type				ninium
						Steel
Enclosure		Material			5	-
Dimensione	Not	Colour			400 4	
Dimensions (H × W × D)	Net			mm		050 × 500
	Gross Net					230 × 640
Weight	Gross			kg		46 51
	01055	Liquid				(Ø3 / 8 in.)
Connection rise	Size			mm		
Connection pipe	Mathard	Gas			Ø15.88 (Ø5 / 8 in.)	
	Method					lare
Drain port	Material					Steel
•	Size	1		mm		, Ø25.4 (O.D.)
		Cooling		°C		to 32
Operation range				%RH		orless
Heating		°C	16 to 30			
Remote controller type		liteating		0		/ired

INDOOR UNIT (SINGLE)

Note : Specifications are based on the following conditions. Cooling : Indoor temperature of 27 °CDB / 19 °CWB.and outdoor temperature of 35 °CDB/24 °CWB. Heating : Indoor temperature of 20 °CDB / 15 °CWB.and outdoor temperature of 7 °CDB/6 °CWB. Standard static pressure : 100 Pa. Pipe length : 5 m, Height difference : 0 m.(Outdoor unit - Indoor unit) Sound pressure level : Install a 2m duct to the outlet port and a 1m duct to the suction poit and measure. The protective function might work when using it outside the operation range. Drain hose should be field supplied. \*1 : The maximum current is the maximum value when the operated with in the operation range.

## **3-4. CEILING TYPE**

Туре						CEILING MODEL	
						INVERTER HEATPUMP	
Model name					AB*G36LRTA	AB*G45LRTA	AB*G54LRTA
Power source						3N~ 400V 50Hz	
Available voltage range				143.047	10.0	3N~ 342V - 457V 50Hz	14.0
		Rated		kW Btu/h	10.0 34100	12.5 42700	14.0 47800
	Cooling			kW	4.7-11.4	5.0-14.0	5.4-16.0
		MinMax.		Btu/h	16000-38900	17000-47800	18400-54600
Capacity				kW	11.2	14.0	16.0
		Rated		Btu/h	38200	47800	54600
	Heating			kW	5.0-14.0	5.4-16.2	5.8-18.0
		MinMax.		Btu/h	17100-47800	18400-55300	19800-61500
	Caaling	Rated			2.84	3.89	4.65
1	Cooling	Max.		1.344	5.12	5.80	6.48
Input power	Heating	Rated		kW —	2.87	3.88	4.67
	Heating	Max.			5.12	5.80	6.48
Current	Cooling	Rated		A –	4.3	5.8	6.9
	Heating				4.4	5.8	6.9
EER		Cooling		kW/kW	3.52	3.21	3.01
COP		Heating			3.90	3.61	3.43
Moisture removal				l/h (pints/h)	3.0 (5.3)	4.5 (7.9)	5.0 (8.8)
Maximum operating curr	ent *1	Cooling		Α –	7.9	8.9	9.9
		Heating			7.9	8.9	9.9
			High		1900	2100	2300
		Cooling	Med		1500	1700	1950
		Cooming	Low		1200	1400	1600
	Air flow		Quiet	m³/h —	1000	1100	1300
Fan	rate		High		1900	2100	2300
		Heating	Med		1500	1700	1950
		l'issuing l	Low		1200	1400	1600
			Quiet		1000	1100	1300
	Type × Q'ty					Sirocco× 4	
	Motor outp	ut	1	W		130	
			High		47	49	51
		Cooling	Med		43	45	48
			Low		37	39	42
Sound pressure level			Quiet	dB (A)	32	34	38
			High		47	49	51
		Heating	Med Low		<u>43</u> 37	45 39	48 42
				-	37	39	38
			Quiet				38 252 x 1350 x 39.9
		Dimensions (H ×	W × D)	mm	252 x 13	350 x 39.9	168 x 1350 x 13.3
		Fin pitch			1	.45	1.45
Heat exchanger type		Rows x Stages				x 12	3 x 12 + 1 x 8
		Pipe type				Copper	
		Fin type				Aluminium	
		Material				ABS	
<b>F</b> 1		Colour				WHITE	
Enclosure					(Арр	proximate colour of MUNSELL N	9.25/)
Enclosure				mm —		240 × 1660 × 700	
Dimensions	Net					318 × 1800 × 795	
Dimensions	Gross						[
Dimensions (H × W × D)	Gross Net			kg		46	48
Dimensions (H × W × D)	Gross			kg —		46 58	48 60
Dimensions (H × W × D) Weight	Gross Net Gross	Liquid				46 58 Ø9.52 (3/8 in.)	
Dimensions (H × W × D) Weight	Gross Net Gross Size	Liquid Gas		kg		46 58 Ø9.52 (3/8 in.) Ø15.88 (5/8 in.)	
Dimensions (H × W × D) Weight	Gross Net Gross Size Method					46 58 Ø9.52 (3/8 in.) Ø15.88 (5/8 in.) Flare	
Dimensions (H × W × D) Weight Connection pipe	Gross Net Gross Size Method Material					46 58 Ø9.52 (3/8 in.) Ø15.88 (5/8 in.) Flare ABS	
Dimensions (H × W × D) Weight Connection pipe	Gross Net Gross Size Method					46 58 Ø9.52 (3/8 in.) Ø15.88 (5/8 in.) Flare ABS Ø21.5 (I.D.), Ø26.0 (O.D.)	
Enclosure Dimensions (H × W × D) Weight Connection pipe Drain port	Gross Net Gross Size Method Material	Gas		mm		46 58 Ø9.52 (3/8 in.) Ø15.88 (5/8 in.) Flare ABS Ø21.5 (1.D.), Ø26.0 (O.D.) 18 to 32	
Dimensions (H × W × D) Weight Connection pipe	Gross Net Gross Size Method Material	Gas		mm		46 58 Ø9.52 (3/8 in.) Ø15.88 (5/8 in.) Flare ABS Ø21.5 (1.D.), Ø26.0 (O.D.) 18 to 32 80 or less	
Dimensions (H × W × D) Weight Connection pipe Drain port	Gross Net Gross Size Method Material	Gas		mm		46 58 Ø9.52 (3/8 in.) Ø15.88 (5/8 in.) Flare ABS Ø21.5 (1.D.), Ø26.0 (O.D.) 18 to 32	

INDOOR UNIT (SINGLE)

Note : Specifications are based on the following conditions. Cooling : Indoor temperature of 27 °CDB / 19 °CWB. and outdoor temperature of 35 °CDB/24 °CWB. Heating : Indoor temperature of 20 °CDB / 15 °CWB. and outdoor temperature of 7 °CDB/6 °CWB. Pipe length : 5 m, Height difference : 0 m.(Outdoor unit - Indoor unit) The protective function might work when using it outside the operation range. Drain hose should be field supplied. \*1 : The maximum current is the maximum value when the operated with in the operation range.

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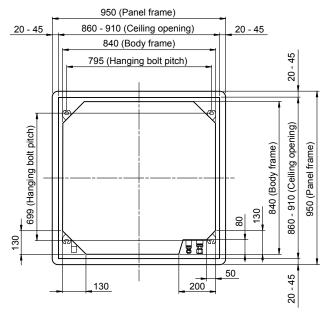
Model name			AB*G36LRTA
Energy efficiency class	Cooling		A++
Energy eniciency class	Heating (Average)		A+
Pdesign	Cooling	kW	10.0 (35°C)
Fuesign	Heating (Average)	K V V	10.0 (-10°C)
SEER	Cooling	kWh/kWh	6.10
SCOP	Heating (Average)	KVVII/KVVII	4.10
A spuel energy consumption	QCE	kWh/a	573
Annual energy consumption	QHE (Average)	Kvvn/a	3414
Sound power level	Cooling High	dB (A)	61
	Heating	UB (A)	61

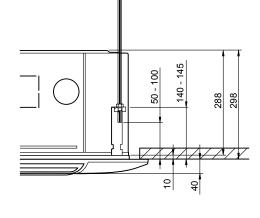
# 4. DIMENSIONS 4-1. CASSETTE TYPE

## ■ MODEL: AU\*G36LR, AU\*G45LR, AU\*G54LR

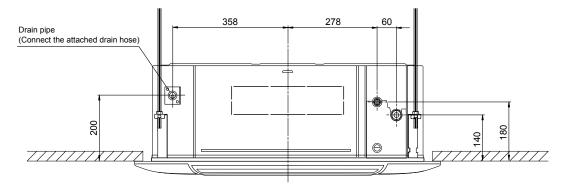
• Ceiling opening and hanging bolt pitch

DOOR UNIT

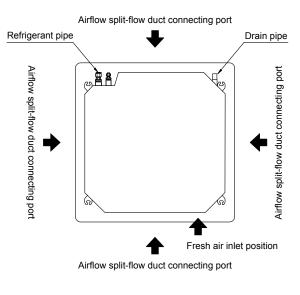


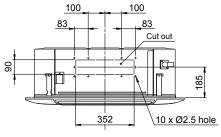


Refrigerant piping and drain piping positions

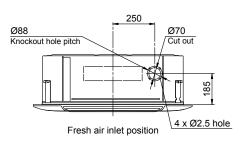


Airflow split-flow duct and fresh air inlet positions





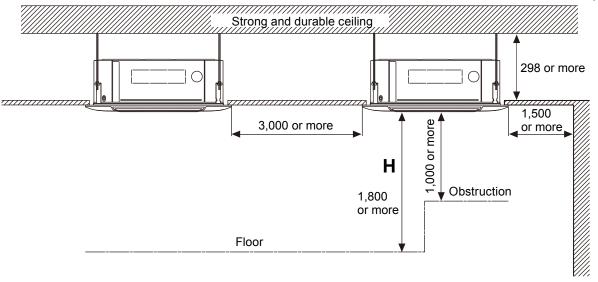
Detailed diagram of branched duct connecting port (4 sides)



(Unit : mm)

## INSTALLATION PLACE

(Unit : mm)



	H (The maxin	num height from floor to	ceiling) (mm)
Model name	AU*G36LR	AU*G45LR	AU*G54LR
Low mode	2,700	2,700	2,700
Standard mode	3,200	3,200	3,200
High Ceiling mode	4,200	4,200	4,200

#### • 3-way directions setting

100 or more\*

To set "3-way directions", the air outlet shutter plate (UTR-YDZC) sold separately must be installed and "outlet-direction" switched to "3-way" by remote controller.

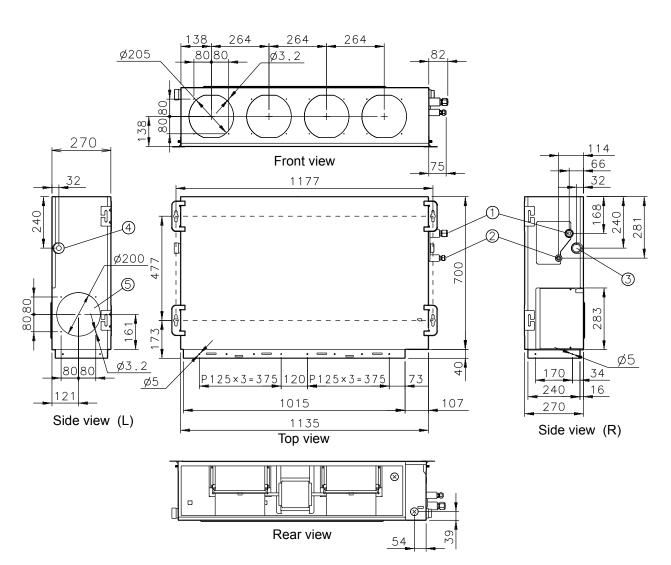
\*When installing the indoor unit, be careful about the maintenance hole.

(Unit : mm)

## 4-2. DUCT TYPE ■ MODEL: AR\*G36LM, AR\*G45LM

(Unit : mm)

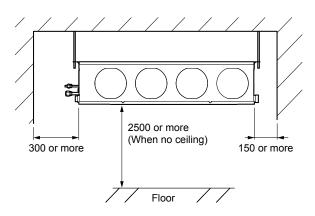
DOOR UNIT NGLE)



- ① Refrigerant piping flare connection (Gas)
- ② Refrigerant piping flare connection (Liquid)
- ③ Drain piping connection
- $\circledast$  Drain piping connection with cap.
- $\ensuremath{\mathbb{S}}$  Knock out hole for fresh air.

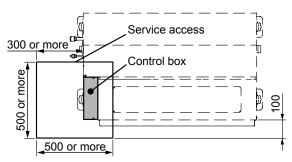
## **INSTALLATION PLACE**

(Unit : mm)

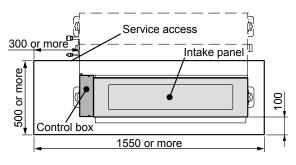


## MAINTENANCE SPACE

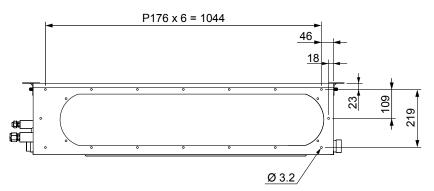
It shall be possible to install and remove the control box.



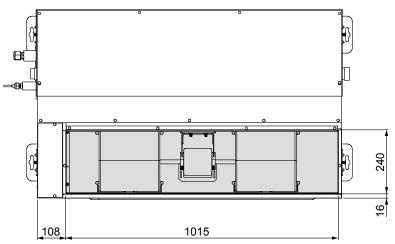
It shall be possible to install and remove the control box, fan units and filter.



## ■WHEN USING A SQUARE DUCT



## BOTTOM AIR INTAKE HOLE

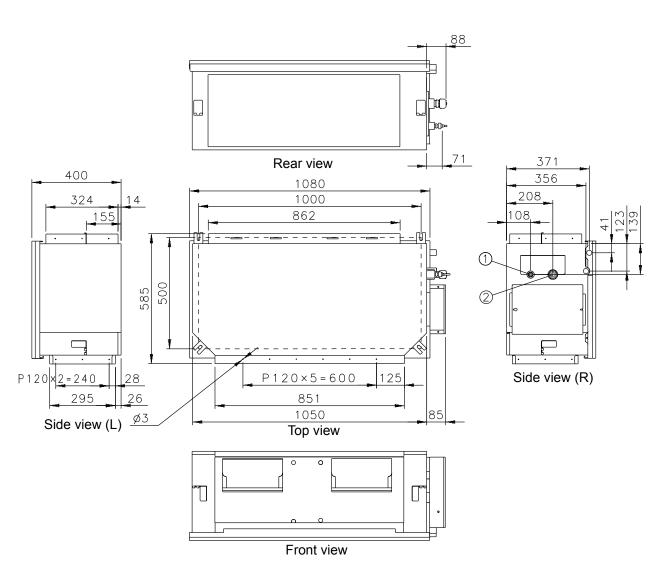


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# 4-3. HIGH STATIC PRESSURE DUCT TYPE ■ MODEL: AR\*G45LH, AR\*G54LH

(Unit : mm)

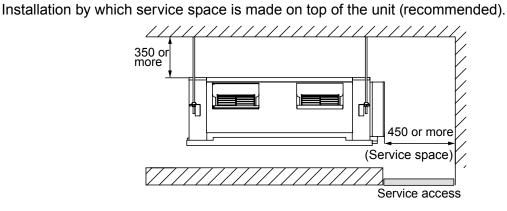
DOOR UNIT NGLE)



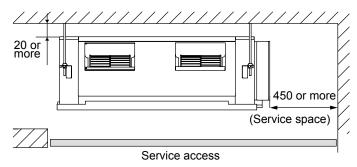
- ① Refrigerant piping flare connection (Liquid)
- ② Refrigerant piping flare connection (Gas)

## INSTALLATION PLACE

(Unit : mm)

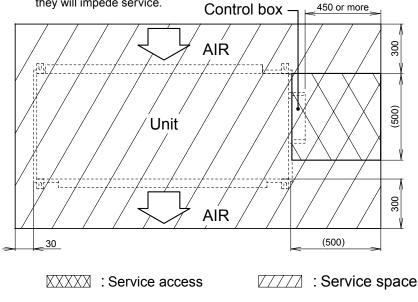


Installation by which service is carried out from the bottom of the unit.



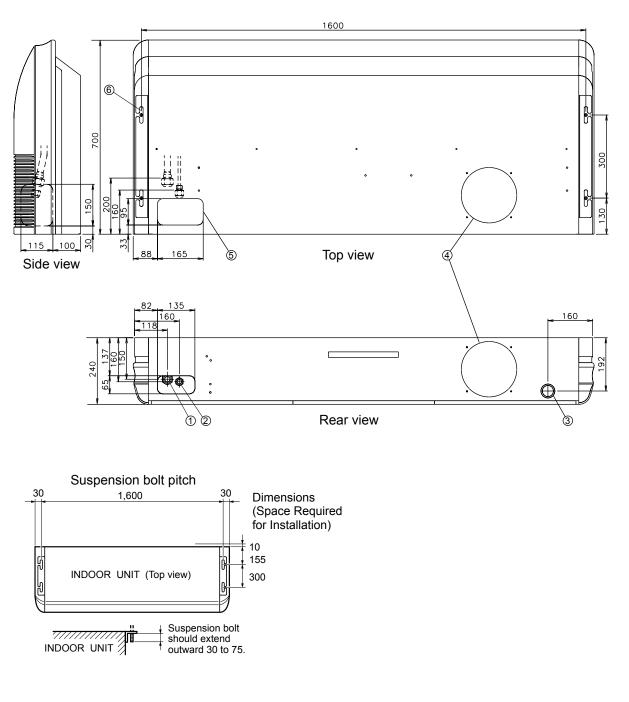
## ■ MAINTENANCE SPACE

Provide a service access for inspection purposes as shown below. Do not place any wiring or illumination in the service space, as they will impede service.



# 4-4. CEILING TYPE ■MODEL: AB\*G36LR, AB\*G45LR, AB\*G54LR

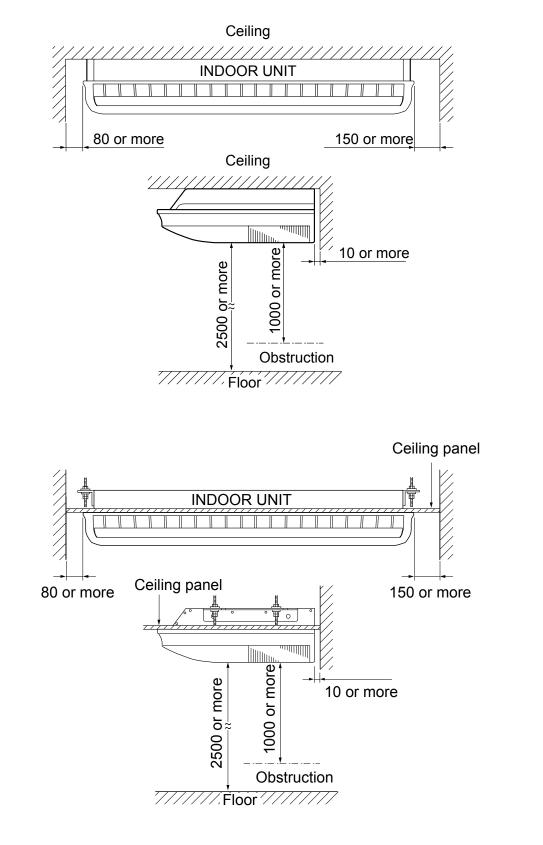
(Unit : mm)



- $\ensuremath{\textcircled{}}$   $\ensuremath{\textcircled{}}$  Refrigerant piping flare connection (Gas)
- $\ensuremath{\textcircled{O}}$  Refrigerant piping flare connection (Liquid)
- $\ensuremath{\mathfrak{I}}$   $\ensuremath{\mathfrak{I}}$  Drain piping connection
- $\circledast$  Knock out hole for fresh air
- $\ensuremath{\mathbb{S}}$  Knock out hole for refrigerant piping
- 6 Hole for lifting bolt (Use M10 screw bolt)

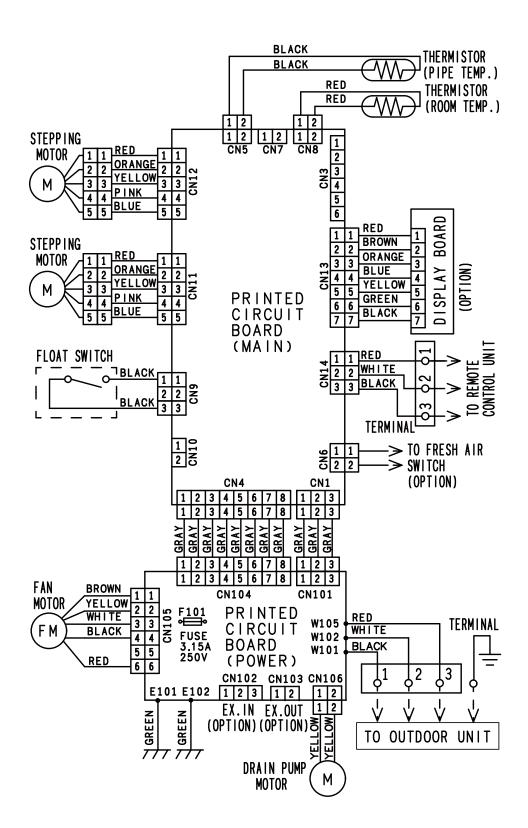
## INSTALLATION PLACE

(Unit : mm)

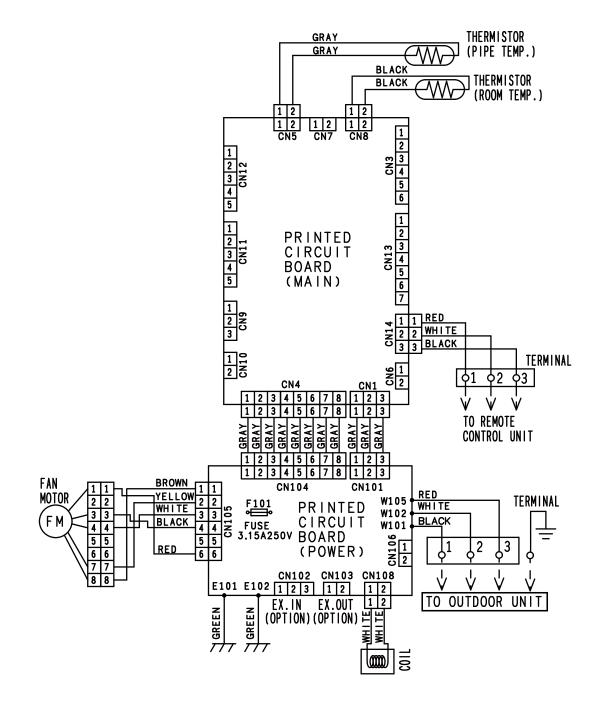


# 5. WIRING DIAGRAMS 5-1. CASSETTE TYPE ■ MODEL: AU\*G36LR, AU\*G45LR, AU\*G54LR

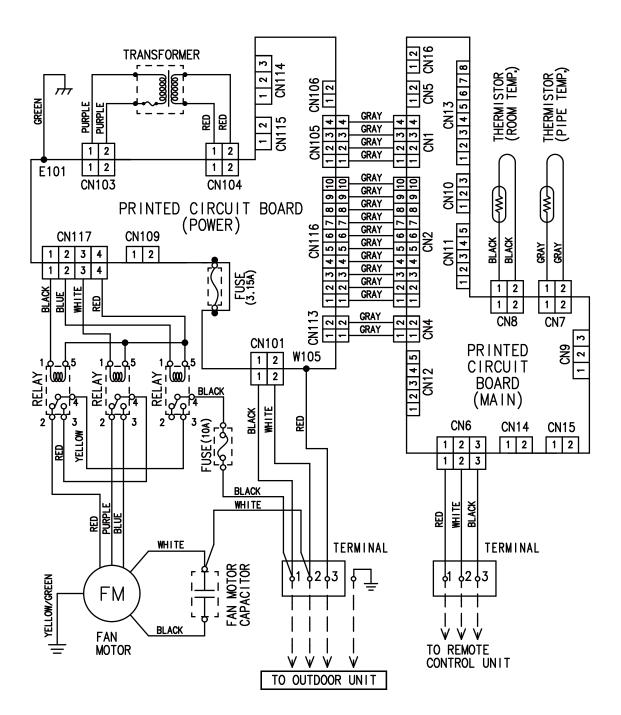
IDOOR UNIT



## 5-2. DUCT TYPE ■ MODEL: AR\*G36LM, AR\*G45LM



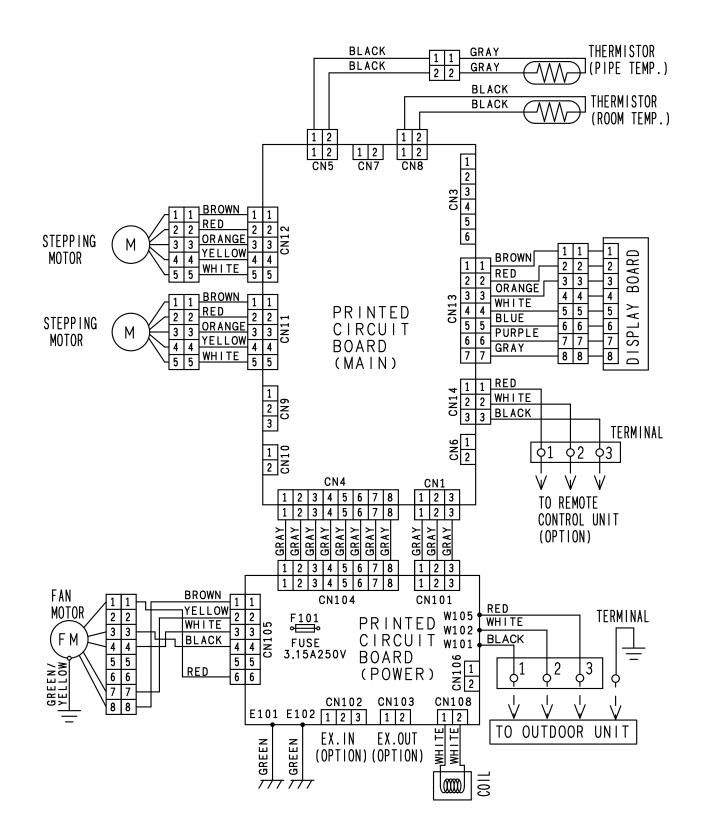
# 5-3. HIGH STATIC PRESSURE DUCT TYPE ■ MODEL: AR\*G45LH, AR\*G54LH



DOOR UNIT NGLE)

## 5-4. CEILING TYPE ■ MODEL: AB\*G36LR, AB\*G45LR, AB\*G54LR

DOOR UNIT INGLE)



INDOOR UNIT (SINGLE)

# 6. CAPACITY TABLE 6-1. COOLING CAPACITY

## 6-1-1. CASSETTE TYPE

This table is created using the maximum capacity.

## ■ MODEL: AU\*G36LR

#### AFR 30.0

DOOR UNIT NGLE)

											Indoor	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	8.83	6.90	1.40	9.84	6.95	1.42	10.17	7.55	1.43	10.85	7.58	1.44	11.18	8.18	1.45	11.85	8.15	1.47	12.52	8.68	1.48
	-10	8.76	6.65	1.41	9.76	6.69	1.44	10.10	7.27	1.44	10.76	7.29	1.46	11.09	7.87	1.47	11.76	7.84	1.48	12.43	8.35	1.50
e	0	8.68	6.61	1.49	9.67	6.65	1.51	10.00	7.23	1.52	10.66	7.25	1.54	10.99	7.83	1.55	11.65	7.80	1.56	12.31	8.31	1.58
atur	5	8.63	6.66	1.59	9.61	6.70	1.62	9.94	7.28	1.63	10.59	7.30	1.64	10.92	7.89	1.65	11.58	7.86	1.67	12.23	8.37	1.69
temperature	10	8.59	6.74	1.72	9.57	6.78	1.74	9.90	7.38	1.75	10.55	7.40	1.77	10.88	7.99	1.78	11.53	7.96	1.80	12.18	8.48	1.81
tem	15	8.55	6.72	1.92	9.52	6.76	1.95	9.84	7.35	1.96	10.49	7.38	1.98	10.82	7.97	1.99	11.47	7.93	2.01	12.12	8.45	2.03
	20	8.77	6.43	2.36	9.77	6.47	2.40	10.10	7.03	2.41	10.77	7.05	2.43	11.10	7.62	2.45	11.77	7.59	2.47	12.44	8.08	2.49
utdooi	25	8.89	6.56	2.79	9.91	6.60	2.84	10.24	7.17	2.85	10.92	7.20	2.88	11.26	7.77	2.90	11.93	7.74	2.92	12.61	8.25	2.95
ō	30	9.17	6.69	3.32	10.22	6.73	3.37	10.57	7.32	3.38	11.26	7.34	3.42	11.61	7.93	3.44	12.31	7.90	3.47	13.00	8.41	3.50
	35	8.85	6.59	3.68	9.86	6.62	3.74	10.19	7.20	3.76	10.86	7.23	3.80	11.40	7.80	3.82	11.87	7.77	3.86	12.54	8.28	3.89
	40	8.01	6.20	3.80	8.93	6.24	3.86	9.23	6.78	3.88	9.84	6.80	3.92	10.14	7.35	3.94	10.75	7.32	3.98	11.36	7.79	4.02
	46	6.79	5.65	3.84	7.57	5.69	3.90	7.83	6.18	3.92	8.34	6.20	3.96	8.60	6.70	3.98	9.12	6.67	4.02	9.63	7.11	4.06

## ■ MODEL: AU\*G45LR

AFR 31.7

											Indoo	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	10.62	7.73	1.57	11.83	7.77	1.59	12.23	8.45	1.60	13.04	8.48	1.62	13.44	9.15	1.62	14.25	9.12	1.64	15.06	9.71	1.66
	-10	10.51	7.70	1.62	11.71	7.75	1.64	12.11	8.42	1.65	12.91	8.45	1.67	13.31	9.12	1.67	14.11	9.09	1.69	14.91	9.68	1.71
ø	0	10.42	7.58	1.71	11.60	7.62	1.73	12.00	8.29	1.74	12.79	8.32	1.76	13.19	8.98	1.77	13.98	8.94	1.79	14.77	9.53	1.81
temperature	5	10.28	7.56	1.81	11.45	7.61	1.84	11.84	8.27	1.85	12.62	8.30	1.87	13.01	8.96	1.88	13.79	8.92	1.89	14.57	9.51	1.91
per	10	10.17	7.59	1.92	11.33	7.64	1.95	11.72	8.30	1.96	12.49	8.33	1.98	12.88	8.99	1.99	13.65	8.96	2.01	14.42	9.54	2.03
tem	15	10.10	7.66	2.08	11.26	7.71	2.11	11.64	8.38	2.13	12.41	8.41	2.15	12.79	9.08	2.16	13.56	9.04	2.18	14.33	9.63	2.20
oor	20	10.38	7.46	2.40	11.56	7.51	2.43	11.96	8.16	2.45	12.75	8.19	2.47	13.14	8.84	2.48	13.93	8.81	2.51	14.72	9.38	2.53
Outdoor	25	10.76	7.77	2.86	11.99	7.81	2.90	12.40	8.50	2.92	13.21	8.52	2.95	13.62	9.20	2.96	14.44	9.17	2.99	15.26	9.77	3.02
0	30	11.30	7.83	4.29	12.59	7.87	4.36	13.02	8.56	4.38	13.88	8.59	4.43	14.31	9.27	4.45	15.17	9.24	4.49	16.02	9.84	4.54
	35	11.06	7.77	4.72	12.32	7.82	4.80	12.74	8.50	4.82	13.58	8.53	4.87	14.00	9.21	4.90	14.84	9.17	4.94	15.68	9.77	4.99
	40	10.16	7.33	4.87	11.32	7.38	4.94	11.70	8.02	4.97	12.48	8.05	5.02	12.86	8.69	5.04	13.63	8.65	5.09	14.40	9.22	5.14
	46	8.26	6.44	4.17	9.20	6.48	4.24	9.51	7.05	4.26	10.14	7.07	4.30	10.45	7.63	4.32	11.08	7.60	4.37	11.71	8.10	4.41

## ■ MODEL: AU\*G54LR

AFR 33.3

											Indoo	r tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	11.86	9.04	2.12	13.22	9.09	2.16	13.67	9.89	2.17	14.57	9.92	2.19	15.02	10.71	2.20	15.92	10.67	2.22	16.82	11.37	2.24
	-10	11.74	8.51	2.23	13.08	8.56	2.27	13.53	9.30	2.28	14.42	9.33	2.30	14.86	10.08	2.31	15.76	10.04	2.34	16.65	10.70	2.36
Ð	0	11.68	8.38	2.30	13.01	8.43	2.34	13.45	9.16	2.35	14.34	9.19	2.37	14.78	9.92	2.39	15.67	9.88	2.41	16.55	10.53	2.43
temperature	5	11.58	8.40	2.35	12.90	8.45	2.39	13.34	9.19	2.40	14.21	9.21	2.42	14.65	9.95	2.44	15.53	9.91	2.46	16.41	10.56	2.49
ben	10	11.47	8.44	2.42	12.78	8.49	2.46	13.21	9.22	2.48	14.08	9.25	2.50	14.52	9.99	2.51	15.39	9.95	2.54	16.26	10.60	2.56
tem	15	11.49	8.43	2.53	12.80	8.48	2.57	13.24	9.22	2.58	14.11	9.25	2.61	14.55	9.99	2.62	15.42	9.95	2.65	16.29	10.60	2.67
oor	20	11.90	8.47	2.96	13.26	8.52	3.01	13.71	9.26	3.02	14.61	9.29	3.05	15.06	10.04	3.07	15.97	10.00	3.10	16.87	10.65	3.13
Outdoor	25	12.39	8.84	3.53	13.81	8.89	3.58	14.28	9.66	3.60	15.22	9.70	3.64	15.69	10.47	3.65	16.63	10.43	3.69	17.57	11.11	3.73
0	30	12.77	8.89	4.93	14.23	8.94	5.01	14.71	9.72	5.03	15.68	9.75	5.09	16.17	10.53	5.11	17.14	10.49	5.16	18.11	11.18	5.21
	35	12.64	8.93	5.40	14.08	8.98	5.48	14.56	9.77	5.51	15.52	9.80	5.57	16.00	10.58	5.59	16.96	10.54	5.65	17.92	11.23	5.71
	40	11.62	8.43	5.54	12.94	8.48	5.63	13.38	9.22	5.66	14.26	9.25	5.71	14.70	9.99	5.74	15.59	9.95	5.80	16.47	10.60	5.86
	46	8.88	7.17	4.21	9.89	7.21	4.28	10.23	7.84	4.30	10.91	7.87	4.34	11.24	8.49	4.36	11.92	8.46	4.41	12.59	9.01	4.45

## 6-1-2. DUCT TYPE

This table is created using the maximum capacity.

## ■ MODEL: AR\*G36LM

#### AFR 30.8

Γ

NDOOR UNIT

												Indo	or temp	erature	;								
	[	°CDB		18			21			23			25			27			29			32	
		°CWB		12			15			16			18			19			21			23	
	°CI	DB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-1	5	8.60	6.85	1.44	9.58	6.89	1.46	9.91	7.49	1.47	10.56	7.51	1.48	10.89	8.11	1.49	11.54	8.08	1.51	12.19	8.61	1.52
	-1	0	8.52	6.57	1.48	9.49	6.61	1.50	9.82	7.19	1.51	10.46	7.21	1.52	10.79	7.79	1.53	11.43	7.76	1.55	12.08	8.26	1.56
e	C	)	8.47	6.56	1.57	9.43	6.60	1.60	9.76	7.18	1.61	10.40	7.20	1.62	10.72	7.78	1.63	11.36	7.74	1.65	12.01	8.25	1.66
temperature	5	5	8.42	6.62	1.66	9.38	6.66	1.69	9.70	7.24	1.70	10.34	7.26	1.72	10.66	7.84	1.72	11.30	7.81	1.74	11.94	8.32	1.76
per	1	0	8.39	6.72	1.77	9.35	6.76	1.80	9.67	7.35	1.81	10.31	7.37	1.83	10.62	7.96	1.84	11.26	7.93	1.85	11.90	8.45	1.87
tem	1	5	8.33	6.69	2.10	9.27	6.73	2.13	9.59	7.31	2.14	10.22	7.34	2.16	10.54	7.92	2.17	11.17	7.89	2.20	11.80	8.41	2.22
oor	2	0	8.51	6.34	2.50	9.48	6.38	2.54	9.80	6.94	2.56	10.44	6.96	2.58	10.77	7.51	2.59	11.41	7.48	2.62	12.06	7.97	2.65
Outdoor	2	5	8.64	6.50	2.94	9.63	6.54	2.99	9.96	7.11	3.01	10.61	7.13	3.04	10.94	7.70	3.05	11.60	7.67	3.08	12.26	8.17	3.11
0	3	0	8.97	6.66	3.43	10.00	6.70	3.48	10.34	7.29	3.50	11.02	7.31	3.54	11.36	7.89	3.55	12.04	7.86	3.59	12.72	8.37	3.62
	3	5	8.85	6.71	3.80	9.86	6.75	3.86	10.19	7.34	3.88	10.86	7.36	3.92	11.40	7.95	3.94	11.87	7.92	3.97	12.54	8.43	4.01
	4	0	8.00	6.25	4.00	8.91	6.28	4.06	9.21	6.83	4.08	9.82	6.85	4.12	10.12	7.40	4.15	10.73	7.37	4.19	11.34	7.85	4.23
	4	6	6.78	5.65	4.06	7.55	5.68	4.12	7.81	6.18	4.14	8.32	6.20	4.18	8.58	6.69	4.21	9.09	6.66	4.25	9.61	7.10	4.29

#### ■ MODEL: AR\*G45LM

AFR 35.0

												Indo	or temp	perature	;								
		°CDB		18			21			23			25			27			29			32	
		°CWB		12			15			16			18			19			21			23	
	°C	DB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-1	15	10.38	7.83	1.63	11.57	7.88	1.66	11.96	8.56	1.66	12.75	8.59	1.68	13.14	9.28	1.69	13.93	9.24	1.71	14.72	9.84	1.72
	-1	10	10.33	7.84	1.68	11.50	7.89	1.71	11.89	8.58	1.72	12.68	8.61	1.73	13.07	9.29	1.74	13.85	9.26	1.76	14.64	9.86	1.78
ø	(	0	10.21	7.71	1.78	11.38	7.75	1.81	11.77	8.43	1.82	12.54	8.46	1.84	12.93	9.13	1.85	13.71	9.09	1.86	14.48	9.69	1.88
erature		5	10.12	7.74	1.90	11.27	7.78	1.93	11.66	8.46	1.94	12.42	8.49	1.96	12.81	9.17	1.97	13.58	9.13	1.99	14.35	9.72	2.01
mper	1	0	9.97	7.74	2.00	11.10	7.79	2.03	11.48	8.46	2.04	12.24	8.49	2.07	12.61	9.17	2.08	13.37	9.13	2.10	14.13	9.73	2.12
tem	1	5	9.88	7.81	2.17	11.00	7.86	2.20	11.38	8.54	2.21	12.13	8.57	2.24	12.50	9.26	2.25	13.25	9.22	2.27	14.00	9.82	2.29
oor	2	20	10.13	7.54	2.50	11.29	7.58	2.54	11.67	8.25	2.55	12.44	8.27	2.58	12.83	8.93	2.59	13.60	8.90	2.62	14.37	9.48	2.64
utdo	2	25	10.48	7.84	3.00	11.67	7.89	3.05	12.07	8.58	3.06	12.87	8.61	3.09	13.27	9.29	3.11	14.06	9.26	3.14	14.86	9.86	3.17
0	3	0	11.07	7.88	4.53	12.33	7.92	4.60	12.75	8.61	4.62	13.59	8.64	4.67	14.01	9.33	4.69	14.85	9.29	4.74	15.69	9.90	4.79
	3	5	11.06	8.01	4.99	12.32	8.05	5.06	12.74	8.75	5.09	13.58	8.78	5.14	14.00	9.49	5.17	14.84	9.45	5.22	15.68	10.06	5.27
	4	0	10.14	7.53	5.16	11.30	7.57	5.24	11.69	8.23	5.26	12.46	8.26	5.32	12.84	8.92	5.34	13.61	8.88	5.40	14.38	9.46	5.45
	4	6	8.24	6.56	4.43	9.18	6.60	4.50	9.49	7.18	4.52	10.12	7.20	4.57	10.43	7.78	4.59	11.06	7.75	4.63	11.68	8.25	4.68

## 6-1-3. HIGH STATIC PRESSURE DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G45LH

#### AFR 55.8

NDOOR UNIT

												Indo	or temp	erature	;								
		°CDB		18			21			23			25			27			29			32	
		°CWB		12			15			16			18			19			21			23	
	°CI	DB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-1	5	10.61	9.69	1.69	11.82	9.75	1.72	12.22	10.60	1.73	13.02	10.64	1.75	13.43	11.49	1.76	14.23	11.44	1.77	15.04	12.19	1.79
	-1	0	10.54	9.75	1.75	11.74	9.80	1.78	12.14	10.66	1.79	12.94	10.69	1.81	13.34	11.55	1.81	14.15	11.50	1.83	14.95	12.25	1.85
e	C	)	10.47	9.53	1.79	11.66	9.58	1.81	12.05	10.42	1.82	12.85	10.45	1.84	13.25	11.29	1.85	14.04	11.24	1.87	14.84	11.98	1.89
temperature	5	5	10.35	9.61	1.96	11.53	9.67	1.99	11.92	10.51	2.00	12.71	10.55	2.02	13.10	11.39	2.03	13.89	11.34	2.05	14.68	12.08	2.07
per	1	0	10.27	9.77	2.20	11.44	9.83	2.24	11.83	10.68	2.25	12.61	10.72	2.27	13.01	11.57	2.28	13.79	11.53	2.31	14.57	12.28	2.33
tem	1	5	10.14	9.90	2.55	11.29	9.96	2.59	11.67	10.83	2.60	12.44	10.86	2.62	12.83	11.73	2.64	13.60	11.68	2.66	14.37	12.45	2.69
ы Го	2	0	10.33	9.20	3.27	11.51	9.26	3.32	11.90	10.06	3.34	12.69	10.10	3.37	13.08	10.90	3.39	13.86	10.86	3.42	14.65	11.57	3.45
Outdoor	2	5	10.78	9.66	3.69	12.01	9.72	3.75	12.42	10.57	3.77	13.24	10.60	3.81	13.65	11.45	3.82	14.47	11.40	3.86	15.29	12.15	3.90
0	3	0	11.16	9.82	4.63	12.43	9.88	4.71	12.85	10.74	4.73	13.70	10.77	4.78	14.12	11.63	4.80	14.97	11.59	4.85	15.81	12.34	4.90
	3	5	11.06	10.05	5.04	12.32	10.11	5.12	12.74	10.99	5.15	13.58	11.02	5.20	14.00	11.90	5.22	14.84	11.86	5.28	15.68	12.63	5.33
	4	0	10.13	9.63	5.39	11.28	9.68	5.47	11.67	10.53	5.50	12.44	10.56	5.56	12.82	11.41	5.58	13.59	11.36	5.64	14.36	12.10	5.70
	4	6	8.23	8.58	5.26	9.17	8.63	5.34	9.48	9.38	5.37	10.10	9.41	5.42	10.42	10.16	5.45	11.04	10.12	5.51	11.67	10.78	5.56

## ■ MODEL: AR\*G54LH

AFR 55.8

												Indo	or temp	erature	;								
		°CDB		18			21			23			25			27			29			32	
		°CWB		12			15			16			18			19			21			23	
	°C	DB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-1	15	12.23	10.71	2.30	13.62	10.78	2.33	14.09	11.72	2.34	15.02	11.76	2.37	15.48	12.69	2.38	16.41	12.64	2.40	17.34	13.47	2.43
	-1	10	12.09	10.71	2.41	13.47	10.77	2.44	13.93	11.71	2.46	14.85	11.75	2.48	15.30	12.69	2.49	16.22	12.64	2.52	17.14	13.46	2.54
ø	(	C	11.97	10.38	2.48	13.34	10.44	2.52	13.79	11.35	2.53	14.70	11.39	2.56	15.15	12.30	2.57	16.06	12.25	2.60	16.97	13.05	2.62
mperature	Ę	5	11.89	10.51	2.54	13.24	10.57	2.58	13.69	11.49	2.60	14.59	11.53	2.62	15.05	12.45	2.64	15.95	12.40	2.66	16.85	13.21	2.69
per	1	0	11.79	10.67	2.68	13.13	10.73	2.72	13.58	11.67	2.73	14.48	11.70	2.76	14.92	12.64	2.78	15.82	12.59	2.80	16.72	13.41	2.83
tem	1	5	11.74	10.56	2.94	13.08	10.62	2.99	13.53	11.55	3.00	14.42	11.59	3.03	14.86	12.51	3.05	15.76	12.46	3.08	16.65	13.28	3.11
oor	2	0	12.19	10.42	3.81	13.58	10.48	3.87	14.05	11.40	3.89	14.97	11.43	3.93	15.43	12.35	3.95	16.36	12.30	3.99	17.29	13.10	4.03
Outdo	2	5	12.55	10.74	4.38	13.98	10.80	4.45	14.45	11.75	4.47	15.41	11.78	4.52	15.88	12.73	4.54	16.84	12.67	4.59	17.79	13.50	4.63
0	3	0	12.75	10.78	5.28	14.20	10.84	5.36	14.69	11.79	5.39	15.66	11.83	5.44	16.14	12.77	5.47	17.11	12.72	5.52	18.08	13.55	5.58
	3	5	12.64	11.00	5.78	14.08	11.07	5.87	14.56	12.03	5.89	15.52	12.07	5.95	16.00	13.04	5.98	16.96	12.98	6.04	17.92	13.83	6.10
	4	0	11.59	10.51	6.10	12.91	10.58	6.19	13.35	11.50	6.23	14.23	11.54	6.29	14.67	12.46	6.32	15.55	12.41	6.38	16.43	13.22	6.45
	4	6	8.86	9.08	5.21	9.87	9.14	5.29	10.20	9.93	5.32	10.88	9.96	5.37	11.21	10.76	5.40	11.89	10.72	5.45	12.56	11.42	5.51

## 6-1-4. CEILING TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AB\*G36LR

#### AFR 31.7

UDOOR UNIT

											Indoor	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	8.61	6.98	1.41	9.59	7.02	1.43	9.92	7.63	1.44	10.57	7.65	1.45	10.90	8.27	1.46	11.55	8.23	1.47	12.21	8.77	1.49
	-10	8.58	6.78	1.45	9.56	6.82	1.47	9.89	7.41	1.48	10.54	7.44	1.50	10.86	8.03	1.50	11.52	8.00	1.52	12.17	8.52	1.53
e	0	8.55	6.75	1.54	9.52	6.79	1.57	9.85	7.38	1.57	10.49	7.40	1.59	10.82	7.99	1.60	11.47	7.96	1.61	12.12	8.48	1.63
atur	5	8.46	6.78	1.64	9.43	6.82	1.66	9.75	7.42	1.67	10.39	7.44	1.69	10.72	8.03	1.70	11.36	8.00	1.71	12.00	8.52	1.73
temperature	10	8.44	6.88	1.73	9.40	6.92	1.76	9.72	7.52	1.77	10.36	7.55	1.79	10.68	8.15	1.80	11.32	8.12	1.81	11.96	8.65	1.83
tem	15	8.39	6.88	2.04	9.35	6.92	2.07	9.67	7.53	2.08	10.31	7.55	2.10	10.63	8.15	2.11	11.26	8.12	2.13	11.90	8.65	2.15
oor	20	8.53	6.48	2.44	9.50	6.52	2.48	9.83	7.09	2.49	10.47	7.11	2.51	10.80	7.68	2.53	11.45	7.65	2.55	12.09	8.15	2.58
Outdoor	25	8.68	6.67	2.88	9.67	6.71	2.92	10.00	7.29	2.94	10.66	7.31	2.97	10.99	7.90	2.98	11.65	7.87	3.01	12.31	8.38	3.04
0	30	8.98	6.80	3.36	10.01	6.85	3.41	10.35	7.44	3.43	11.03	7.47	3.47	11.37	8.06	3.48	12.05	8.03	3.52	12.74	8.55	3.55
	35	8.85	6.85	3.74	9.86	6.89	3.79	10.19	7.50	3.81	10.86	7.52	3.85	11.40	8.12	3.87	11.87	8.09	3.91	12.54	8.62	3.95
	40	8.01	6.47	3.84	8.92	6.51	3.90	9.22	7.07	3.92	9.83	7.10	3.96	10.13	7.66	3.98	10.74	7.63	4.02	11.35	8.13	4.06
	46	6.79	5.88	3.88	7.56	5.92	3.94	7.82	6.43	3.96	8.33	6.45	4.00	8.59	6.97	4.02	9.10	6.94	4.06	9.62	7.39	4.10

## ■MODEL: AB\*G45LR

AFR 35.0

											Indoo	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	10.48	7.89	1.55	11.67	7.94	1.57	12.07	8.63	1.58	12.87	8.66	1.60	13.26	9.35	1.61	14.06	9.32	1.62	14.86	9.92	1.64
	-10	10.38	7.90	1.61	11.57	7.94	1.64	11.96	8.64	1.65	12.75	8.66	1.66	13.14	9.36	1.67	13.93	9.32	1.69	14.72	9.93	1.70
e	0	10.28	7.82	1.70	11.45	7.86	1.72	11.84	8.55	1.73	12.62	8.58	1.75	13.01	9.26	1.76	13.79	9.22	1.78	14.57	9.83	1.79
temperature	5	10.19	7.85	1.81	11.35	7.90	1.84	11.73	8.59	1.85	12.51	8.61	1.87	12.89	9.30	1.88	13.67	9.27	1.90	14.44	9.87	1.92
ber	10	10.00	7.83	1.92	11.14	7.88	1.95	11.52	8.56	1.96	12.28	8.59	1.98	12.66	9.28	1.99	13.42	9.24	2.01	14.18	9.84	2.03
tem	15	9.95	7.93	2.08	11.08	7.98	2.11	11.46	8.68	2.12	12.22	8.71	2.14	12.59	9.40	2.15	13.35	9.36	2.18	14.11	9.97	2.20
oor	20	10.23	7.70	2.40	11.40	7.75	2.43	11.79	8.42	2.45	12.56	8.45	2.47	12.95	9.13	2.48	13.73	9.09	2.51	14.50	9.68	2.53
Outdoor	25	10.63	8.07	2.86	11.84	8.12	2.90	12.24	8.83	2.92	13.05	8.85	2.95	13.45	9.56	2.96	14.26	9.52	2.99	15.07	10.15	3.02
0	30	11.19	8.07	4.31	12.46	8.11	4.38	12.88	8.82	4.40	13.73	8.85	4.45	14.16	9.56	4.47	15.01	9.52	4.51	15.86	10.14	4.56
	35	11.06	8.18	4.75	12.32	8.23	4.82	12.74	8.95	4.85	13.58	8.98	4.90	14.00	9.69	4.92	14.84	9.66	4.97	15.68	10.29	5.02
	40	10.15	7.70	4.91	11.31	7.74	4.99	11.69	8.42	5.01	12.46	8.45	5.07	12.85	9.12	5.09	13.62	9.09	5.14	14.39	9.68	5.19
	46	8.25	6.82	4.21	9.19	6.86	4.28	9.50	7.45	4.30	10.13	7.48	4.34	10.44	8.08	4.36	11.07	8.04	4.41	11.69	8.57	4.45

## ■ MODEL: AB\*G54LR

AFR 38.3

											Indoo	r tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	11.86	8.92	2.17	13.21	8.97	2.21	13.66	9.76	2.22	14.56	9.79	2.24	15.01	10.57	2.25	15.91	10.53	2.27	16.81	11.21	2.30
	-10	11.73	8.89	2.28	13.07	8.95	2.31	13.52	9.73	2.32	14.41	9.76	2.35	14.85	10.54	2.36	15.74	10.49	2.38	16.64	11.18	2.41
e	0	11.67	8.76	2.35	13.00	8.81	2.39	13.45	9.58	2.40	14.33	9.61	2.43	14.77	10.37	2.44	15.66	10.33	2.46	16.55	11.01	2.49
atur	5	11.49	8.74	2.42	12.80	8.79	2.46	13.24	9.55	2.47	14.11	9.59	2.50	14.55	10.35	2.51	15.42	10.31	2.54	16.30	10.98	2.56
ben	10	11.42	8.81	2.49	12.72	8.87	2.53	13.15	9.64	2.54	14.02	9.67	2.57	14.45	10.44	2.58	15.32	10.40	2.61	16.18	11.08	2.63
temperature	15	11.46	8.85	2.60	12.76	8.90	2.64	13.20	9.67	2.66	14.07	9.71	2.68	14.50	10.48	2.70	15.37	10.44	2.72	16.24	11.12	2.75
	20	11.78	8.76	3.06	13.12	8.82	3.11	13.57	9.59	3.13	14.46	9.62	3.16	14.91	10.38	3.17	15.80	10.34	3.21	16.70	11.02	3.24
Outdoor	25	12.35	9.24	3.62	13.76	9.29	3.67	14.23	10.10	3.69	15.17	10.14	3.73	15.63	10.95	3.75	16.57	10.90	3.79	17.51	11.61	3.82
0	30	12.77	9.26	5.15	14.22	9.31	5.23	14.71	10.12	5.25	15.68	10.16	5.31	16.16	10.97	5.33	17.13	10.92	5.39	18.10	11.64	5.44
	35	12.64	9.34	5.51	14.08	9.39	5.60	14.56	10.21	5.63	15.52	10.25	5.69	16.00	11.07	5.71	16.96	11.02	5.77	17.92	11.74	5.83
	40	11.60	8.83	5.68	12.92	8.88	5.76	13.36	9.65	5.79	14.25	9.69	5.85	14.69	10.46	5.88	15.57	10.42	5.94	16.45	11.10	6.00
	46	8.87	7.57	4.28	9.88	7.61	4.35	10.22	8.28	4.37	10.89	8.30	4.42	11.23	8.97	4.44	11.90	8.93	4.48	12.57	9.51	4.53

## 6-2. HEATING CAPACITY

## 6-2-1. CASSETTE TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AU\*G36LR

AFR	30.0

							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	10.74	4.26	10.48	4.35	10.23	4.44	9.97	4.53	9.71	4.61
e	-10	-11	11.90	4.26	11.62	4.35	11.34	4.44	11.05	4.52	10.77	4.61
temperature	-5	-7	13.02	4.26	12.71	4.35	12.40	4.44	12.09	4.53	11.78	4.62
ber	0	-2	14.02	4.27	13.69	4.36	13.35	4.44	13.02	4.53	12.68	4.62
tem	5	3	14.46	4.26	14.11	4.35	13.77	4.44	13.43	4.53	13.08	4.62
oor	7	6	14.70	4.27	14.35	4.36	14.00	4.44	13.65	4.53	13.30	4.62
Outdoor	10	8	15.03	4.24	14.67	4.33	14.31	4.42	13.96	4.51	13.60	4.59
0	15	10	15.30	4.20	14.94	4.29	14.57	4.38	14.21	4.47	13.84	4.53
	20	15	16.10	4.15	15.72	4.24	15.33	4.33	14.95	4.41	14.57	4.48
	24	18	16.60	4.12	16.21	4.21	15.81	4.29	15.42	4.38	15.02	4.45

## ■MODEL: AU\*G45LR

AFR 31.7

I

							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.01	5.02	11.72	5.12	11.44	5.23	11.15	5.33	10.87	5.44
e	-10	-11	13.46	5.02	13.14	5.12	12.82	5.22	12.50	5.33	12.18	5.43
temperature	-5	-7	14.47	5.01	14.13	5.11	13.78	5.22	13.44	5.32	13.10	5.43
pera	0	-2	15.53	5.01	15.16	5.12	14.79	5.22	14.42	5.32	14.05	5.43
tem	5	3	16.53	5.02	16.14	5.12	15.74	5.22	15.35	5.33	14.96	5.43
oor	7	6	17.01	5.02	16.61	5.12	16.20	5.23	15.80	5.33	15.39	5.43
Outdoor	10	8	17.42	5.00	17.00	5.10	16.59	5.21	16.17	5.31	15.76	5.42
0	15	10	17.76	4.97	17.34	5.08	16.91	5.18	16.49	5.28	16.07	5.36
	20	15	18.73	4.93	18.29	5.04	17.84	5.14	17.40	5.24	16.95	5.32
	24	18	19.09	4.89	18.63	4.99	18.18	5.10	17.73	5.20	17.27	5.28

## ■ MODEL: AU\*G54LR

AFR 33.3

							Indoor ter	nperature	•			
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.40	5.61	12.10	5.73	11.81	5.85	11.51	5.96	11.22	6.08
e	-10	-11	14.02	5.62	13.69	5.73	13.36	5.85	13.02	5.97	12.69	6.08
temperature	-5	-7	15.78	5.61	15.40	5.73	15.02	5.85	14.65	5.96	14.27	6.08
per	0	-2	16.97	5.62	16.57	5.73	16.17	5.85	15.76	5.97	15.36	6.08
tem	5	3	18.32	5.63	17.88	5.74	17.44	5.86	17.01	5.98	16.57	6.10
	7	6	18.90	5.63	18.45	5.75	18.00	5.86	17.55	5.98	17.10	6.10
Outdoor	10	8	19.38	5.61	18.92	5.72	18.46	5.84	17.99	5.96	17.53	6.08
0	15	10	19.84	5.56	19.36	5.68	18.89	5.79	18.42	5.91	17.95	6.00
	20	15	20.79	5.46	20.30	5.57	19.80	5.69	19.31	5.80	18.81	5.89
	24	18	21.22	5.40	20.71	5.52	20.20	5.63	19.70	5.74	19.19	5.83

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

## 6-2-2. DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G36LM

AFR 30.8

DOOR UNIT NGLE)

							Indoor te	mperatur	e			
		°CDB	1	6	1	18	2	20	2	22	2	24
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	тс	IP	TC	IP
	-15	-16	10.72	4.41	10.47	4.50	10.21	4.59	9.95	4.68	9.70	4.78
e	-10	-11	11.89	4.41	11.60	4.50	11.32	4.59	11.04	4.68	10.75	4.78
temperature	-5	-7	13.00	4.40	12.69	4.49	12.38	4.59	12.07	4.68	11.76	4.77
ber	0	-2	14.00	4.41	13.67	4.50	13.33	4.59	13.00	4.68	12.67	4.78
ter	5	3	14.44	4.41	14.10	4.50	13.75	4.59	13.41	4.68	13.07	4.78
oc	7	6	14.70	4.41	14.35	4.50	14.00	4.59	13.65	4.68	13.30	4.77
Outdoor	10	8	15.00	4.39	14.64	4.48	14.29	4.57	13.93	4.67	13.57	4.76
0	15	10	15.28	4.34	14.91	4.43	14.55	4.52	14.18	4.61	13.82	4.68
	20	15	16.08	4.24	15.69	4.33	15.31	4.42	14.93	4.50	14.55	4.57
	24	18	16.58	4.18	16.19	4.26	15.79	4.35	15.40	4.44	15.00	4.51

### ■MODEL: AR\*G45LM

AFR 35.0

							Indoor ter	nperature	;			
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	тс	IP	TC	IP
	-15	-16	11.91	5.13	11.62	5.23	11.34	5.34	11.06	5.45	10.77	5.55
e	-10	-11	13.37	5.13	13.05	5.24	12.74	5.34	12.42	5.45	12.10	5.56
temperature	-5	-7	14.45	5.13	14.10	5.24	13.76	5.34	13.41	5.45	13.07	5.56
ber	0	-2	15.51	5.13	15.14	5.24	14.77	5.34	14.40	5.45	14.03	5.56
tem	5	3	16.50	5.14	16.11	5.24	15.72	5.35	15.32	5.46	14.93	5.56
oor	7	6	17.01	5.13	16.61	5.24	16.20	5.35	15.80	5.45	15.39	5.56
Outdoor	10	8	17.40	5.14	16.98	5.25	16.57	5.35	16.15	5.46	15.74	5.57
0	15	10	17.74	5.14	17.31	5.24	16.89	5.35	16.47	5.46	16.05	5.54
	20	15	18.71	5.05	18.26	5.16	17.82	5.26	17.37	5.37	16.92	5.45
	24	18	19.07	4.95	18.62	5.06	18.16	5.16	17.71	5.26	17.26	5.34

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

## 6-2-3. HIGH STATIC PRESSURE DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G45LH

AFR 55.8

OOR UNIT IGLE)

							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.39	5.20	12.09	5.31	11.80	5.42	11.50	5.52	11.21	5.63
۵	-10	-11	13.58	5.20	13.26	5.31	12.93	5.42	12.61	5.53	12.29	5.63
temperature	-5	-7	14.46	5.21	14.12	5.32	13.77	5.43	13.43	5.53	13.09	5.64
ber	0	-2	15.52	5.21	15.15	5.32	14.78	5.43	14.41	5.54	14.04	5.65
tem	5	3	16.51	5.22	16.12	5.33	15.73	5.44	15.34	5.55	14.94	5.66
oor	7	6	17.01	5.22	16.61	5.33	16.20	5.44	15.80	5.54	15.39	5.65
Outdoor	10	8	17.40	5.22	16.99	5.33	16.58	5.44	16.16	5.54	15.75	5.65
0	15	10	17.74	5.16	17.32	5.27	16.90	5.38	16.48	5.48	16.05	5.56
	20	15	18.75	5.08	18.30	5.19	17.85	5.29	17.41	5.40	16.96	5.48
	24	18	19.08	5.02	18.62	5.12	18.17	5.23	17.72	5.33	17.26	5.42

#### ■MODEL: AR\*G54LH

AFR 55.8

							Indoor te	mperatur	e			
		°CDB	1	6	1	18	2	20	2	22	2	24
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.79	5.68	12.49	5.80	12.18	5.92	11.88	6.04	11.57	6.16
e	-10	-11	14.22	5.68	13.88	5.80	13.54	5.92	13.20	6.04	12.86	6.15
temperature	-5	-7	15.76	5.68	15.38	5.80	15.01	5.92	14.63	6.04	14.26	6.16
ber	0	-2	16.97	5.68	16.56	5.80	16.16	5.92	15.75	6.04	15.35	6.15
tem	5	3	18.29	5.68	17.85	5.80	17.42	5.92	16.98	6.04	16.54	6.16
	7	6	18.90	5.68	18.45	5.80	18.00	5.92	17.55	6.04	17.10	6.16
Outdoor	10	8	19.36	5.66	18.90	5.78	18.44	5.90	17.98	6.01	17.51	6.13
0	15	10	19.82	5.60	19.35	5.72	18.87	5.83	18.40	5.95	17.93	6.04
	20	15	20.78	5.51	20.29	5.62	19.79	5.74	19.30	5.85	18.80	5.94
	24	18	21.19	5.45	20.69	5.56	20.18	5.67	19.68	5.79	19.17	5.88

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

## 6-2-4. CEILING TYPE

This table is created using the maximum capacity.

31.7

## ■ MODEL: AB\*G36LR

AFR

OOR UNIT IGLE)

							Indoor ter	nperature	•			
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	10.71	4.43	10.45	4.52	10.20	4.62	9.94	4.71	9.69	4.80
e	-10	-11	11.87	4.43	11.59	4.52	11.31	4.61	11.02	4.71	10.74	4.80
temperature	-5	-7	12.99	4.43	12.68	4.52	12.37	4.61	12.06	4.70	11.75	4.79
ber	0	-2	13.99	4.43	13.66	4.52	13.32	4.62	12.99	4.71	12.66	4.80
tem	5	3	14.43	4.43	14.08	4.52	13.74	4.61	13.40	4.70	13.05	4.80
	7	6	14.70	4.44	14.35	4.53	14.00	4.62	13.65	4.71	13.30	4.81
Outdoor	10	8	14.99	4.43	14.64	4.52	14.28	4.61	13.92	4.71	13.56	4.80
0	15	10	15.26	4.37	14.89	4.46	14.53	4.56	14.17	4.65	13.80	4.72
	20	15	16.06	4.26	15.68	4.35	15.30	4.43	14.91	4.52	14.53	4.59
	24	18	16.57	4.20	16.17	4.28	15.78	4.37	15.39	4.46	14.99	4.53

## ■MODEL: AB\*G45LR

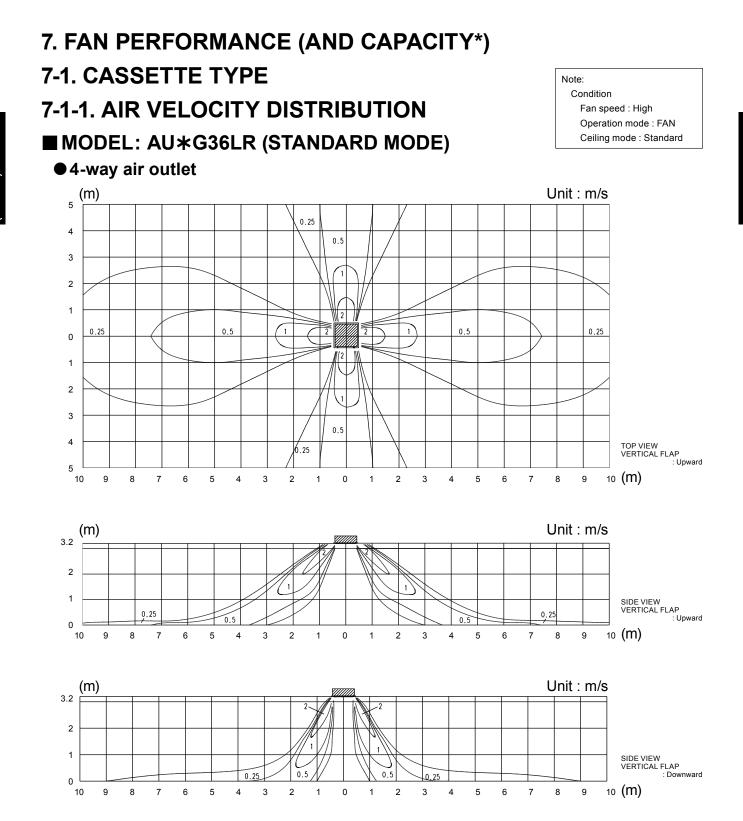
AFR 35.0

							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	11.89	5.14	11.61	5.25	11.33	5.35	11.04	5.46	10.76	5.57
υ	-10	-11	13.37	5.15	13.05	5.26	12.73	5.37	12.41	5.47	12.10	5.58
temperature	-5	-7	14.43	5.15	14.09	5.25	13.75	5.36	13.40	5.47	13.06	5.57
pera	0	-2	15.49	5.14	15.12	5.25	14.76	5.36	14.39	5.46	14.02	5.57
tem	5	3	16.49	5.15	16.10	5.26	15.71	5.36	15.31	5.47	14.92	5.58
oor	7	6	17.01	5.15	16.61	5.26	16.20	5.36	15.80	5.47	15.39	5.58
Outdoor	10	8	17.39	5.16	16.97	5.26	16.56	5.37	16.14	5.48	15.73	5.58
0	15	10	17.72	5.15	17.30	5.26	16.88	5.36	16.45	5.47	16.03	5.55
	20	15	18.70	5.07	18.25	5.17	17.81	5.28	17.36	5.38	16.92	5.46
	24	18	19.06	4.97	18.60	5.07	18.15	5.18	17.70	5.28	17.24	5.36

#### ■MODEL: AB\*G54LR

AFR 38.3

			Indoor temperature									
		°CDB	16		18		20		22		24	
Outdoor temperature	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.37	5.65	12.07	5.76	11.78	5.88	11.49	6.00	11.19	6.12
	-10	-11	14.00	5.65	13.66	5.76	13.33	5.88	13.00	6.00	12.66	6.12
	-5	-7	15.74	5.64	15.37	5.76	14.99	5.88	14.62	6.00	14.24	6.11
	0	-2	16.94	5.65	16.54	5.76	16.14	5.88	15.73	6.00	15.33	6.12
	5	3	18.28	5.64	17.84	5.76	17.41	5.88	16.97	5.99	16.54	6.11
	7	6	18.90	5.65	18.45	5.76	18.00	5.88	17.55	6.00	17.10	6.12
	10	8	19.36	5.65	18.90	5.76	18.43	5.88	17.97	6.00	17.51	6.12
	15	10	19.80	5.59	19.33	5.70	18.86	5.82	18.39	5.93	17.92	6.02
	20	15	20.76	5.49	20.27	5.61	19.77	5.72	19.28	5.84	18.79	5.92
	24	18	21.18	5.35	20.67	5.46	20.17	5.57	19.66	5.68	19.16	5.77



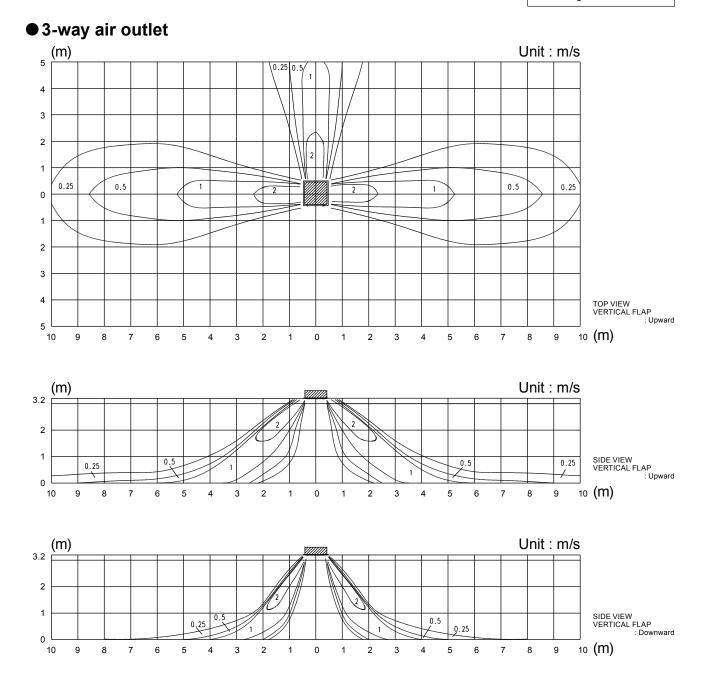
\*For Duct type only

UDOOR UNIT

Note:

Condition Fan speed : High Operation mode : FAN

Ceiling mode : Standard

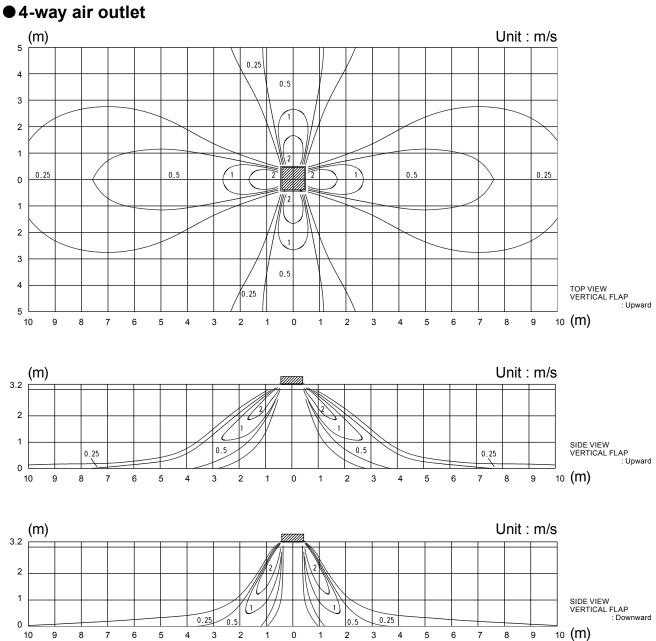


Note:

Condition Fan speed : High

Operation mode : FAN Ceiling mode : Standard

## ■ MODEL: AU\*G45LR (STANDARD MODE)

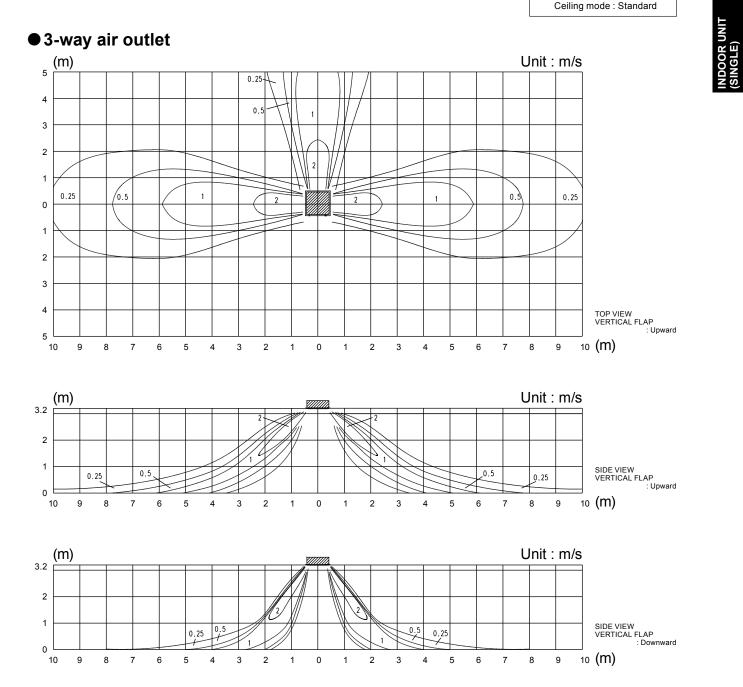


NDOOR UNIT SINGLE)

Note:

Condition Fan speed : High Operation mode : FAN

Ceiling mode : Standard

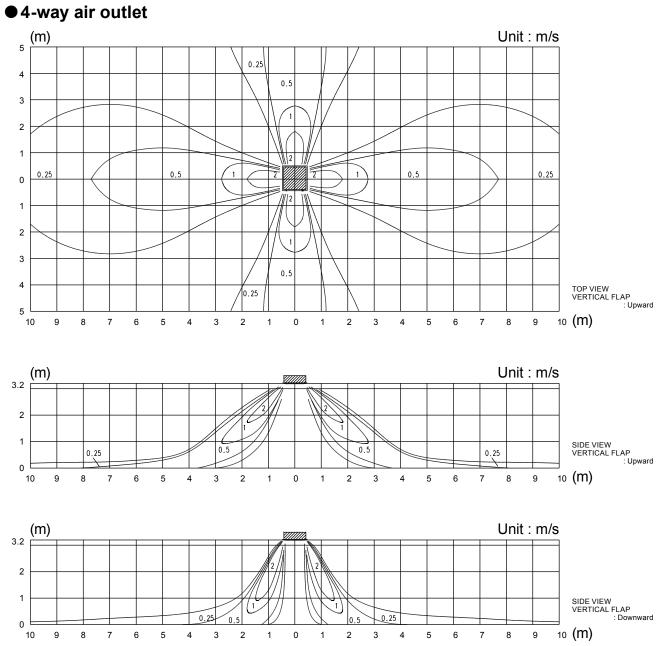


Note: Condition

Fan speed : High

Operation mode : FAN Ceiling mode : Standard

#### ■ MODEL: AU\*G54LR (STANDARD MODE)

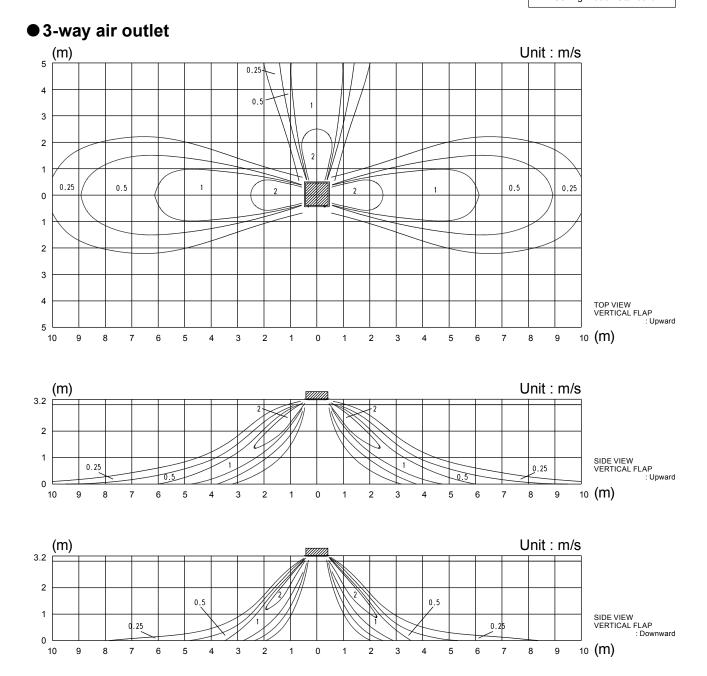


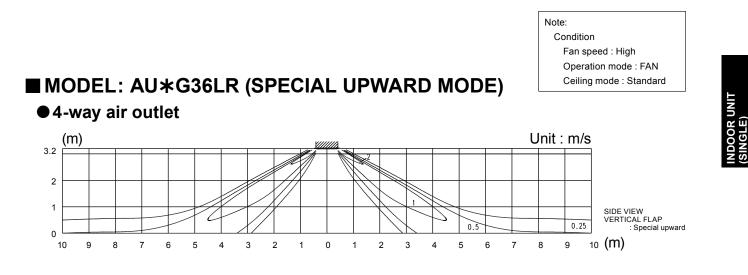
Note:

Condition Fan speed : High Operation mode : FAN

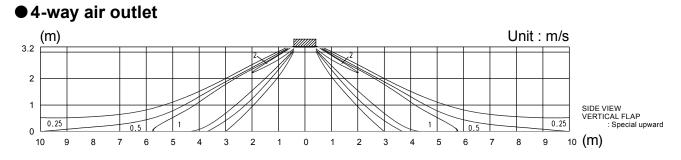
Ceiling mode : Standard

INDOOR UNIT (SINGLE)

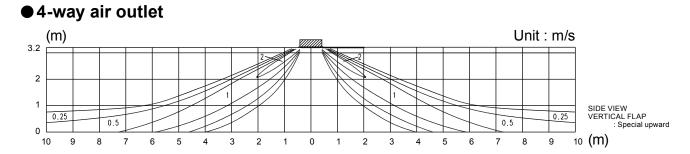




#### ■ MODEL: AU\*G45LR (SPECIAL UPWARD MODE)



#### ■ MODEL: AU\*G54LR (SPECIAL UPWARD MODE)



### 7-1-2. AIR FLOW ■ MODEL: AU\*G36LR (4-WAY OUTLET)

#### ● Cooling / Heating

NDOOR UNIT SINGLE)

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1800	
HIGH	660	l/s	500	
	rotations (r.p.m.) 660 540 470	CFM	1059	
		m³/h	1430	
MED	540	l/s	397	
		CFM	842	
		m³/h	1250	
LOW	470	l/s	347	
		CFM	736	
		m³/h	1150	
QUIET	430	l/s	319	
		CFM	677	

#### ■ MODEL: AU\*G45LR (4-WAY OUTLET) ● Cooling / Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1900	
HIGH	690	l/s	528	
		CFM	1118	
		m³/h	1640	
MED	610	l/s	456	
		CFM	965	
		m³/h	1460	
LOW	550	l/s	406	
		CFM	859	
		m³/h	1250	
QUIET	470	l/s	347	
		CFM	736	

#### ■ MODEL: AU\*G54LR (4-WAY OUTLET)

#### • Cooling / Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	2000	
HIGH	720	l/s	556	
		CFM	1177	
		m³/h	1700	
MED	630	l/s	472	
		CFM	1000	
		m³/h	1530	
LOW	570	m <sup>3</sup> /h 1/s CFM m <sup>3</sup> /h 1/s CFM	425	
		CFM	900	
		m³/h	1300	
QUIET	480	l/s	361	
		CFM	765	

#### ■ MODEL: AU\*G36LR (3-WAY OUTLET)

#### Cooling / Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1640	
HIGH	700	l/s	456	
		CFM	965	
		m³/h	1340	
MED	580	l/s	372	
		CFM	789	
		m³/h	1160	
LOW	510	l/s	322	
		CFM	683	
		m³/h	1060	
QUIET	470	l/s	294	
		CFM	624	

#### ■ MODEL: AU\*G45LR (3-WAY OUTLET) ● Cooling / Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1690	
HIGH	720	l/s	469	
		CFM	995	
		m³/h	1490	
MED	640	l/s	414	
		CFM	877	
		m³/h	1340	
LOW	580	l/s	372	
		CFM	789	
		m³/h	1140	
QUIET	500	l/s	317	
		CFM	671	

\*Air flow can be changed according to the direction in which the outlet is blocked.

#### ■ MODEL: AU\*G54LR (3-WAY OUTLET)

#### Cooling / Heating

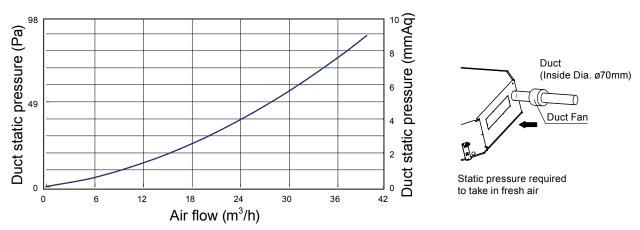
Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1740	
HIGH	740	l/s	483	
		CFM	1024	
		m³/h	1520	
MED	650	l/s	422	
		CFM	895	
		m³/h	1360	
LOW	590	l/s	378	
		CFM	800	
		m³/h	1140	
QUIET	500	l/s	317	
		CFM	671	

\*Air flow can be changed according to the direction in which the outlet is blocked.

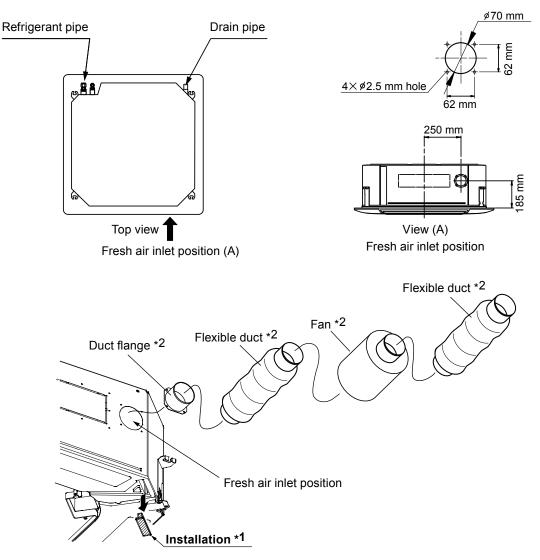
#### 7-1-3. FRESH AIR

#### ■ MODEL: AU\*G36LR, AU\*G45LR, AU\*G54LR

• Air flow volume - Static pressure of Fresh air intake characteristic

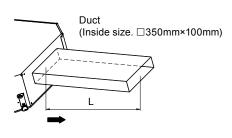




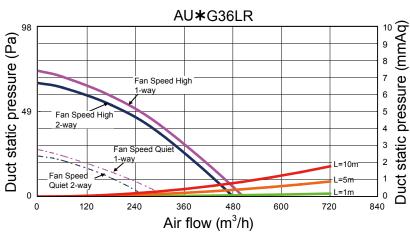


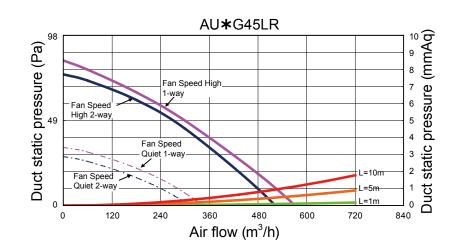
- \*1: In case of fresh air intake, please remove the insulation.
- \*2: Locally procured parts

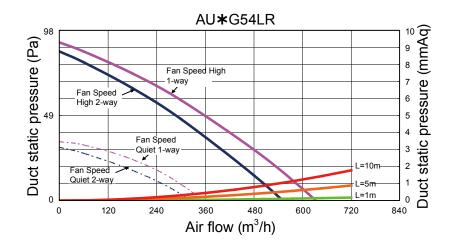
# 7-1-4. DUCT CONNECTION ■ MODEL: AU\*G36LR, AU\*G45LR, AU\*G54LR ● Outlet air



NDOOR UNIT SINGLE)

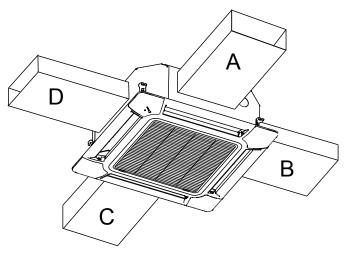




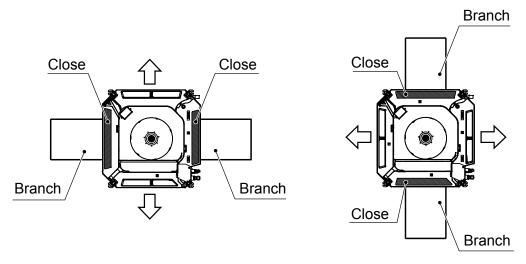


#### ■ PRECAUTIONS WHILE CONNECTING AIR OUTLET DUCT

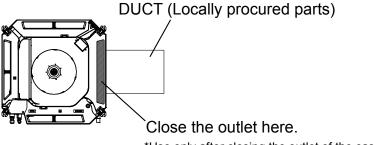
• Connect the air outlet duct at up to two locations among the four duct connection locations. (Do not connect ducts at three or more locations.)



• Blow-off pattern when a branch duct is installed bi-directional branching, main unit bi-directional branching



• Once the location where the duct is to be connected is decided, always be sure to close the outlets in the same direction.



\*Use only after closing the outlet of the cassette on the side on which the duct is used, using the "Air outlet shutter plate (UTR-YDZC)".

#### 7-2. DUCT TYPE 7-2-1. NORMAL MODE ■ MODEL: AR\*G36LM

900

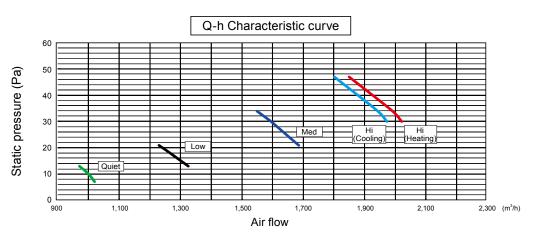
1,100

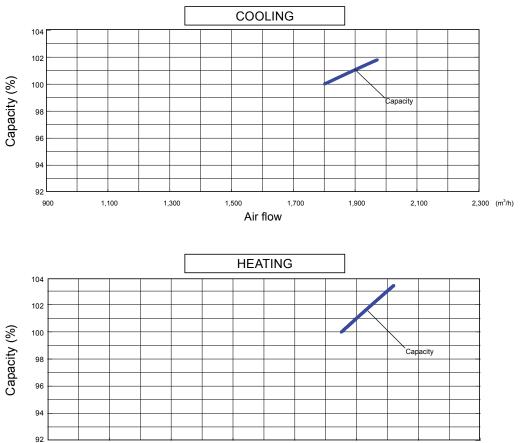
1,300

1,500

Air flow

#### Static pressure (Pa) 47 10 34 7 13 19 21 30 m³/h 1850 2020 1990 Hi l/s 561 553 514 (Heating CFM 1189 1171 1089 m³/h 1970 1940 1800 Hi l/s 547 553 500 (Cooling CFM 1160 1142 1060 1685 m³/h 1595 1550 Med l/s 468 443 431 CFM 992 939 912 1255 1325 1230 m³/h 368 Low l/s 349 342 CFM 780 739 724 1020 m³/h 1000 970 Quiet l/s 283 278 269 CFM 600 589 571





1,900

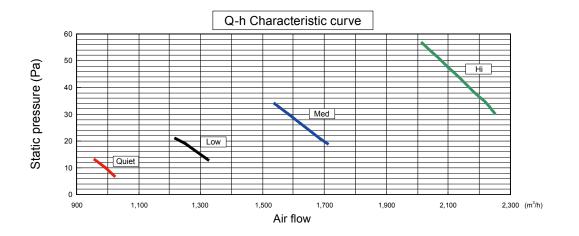
2,100

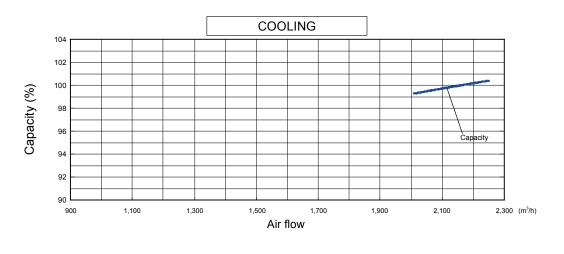
2,300 (m<sup>3</sup>/h)

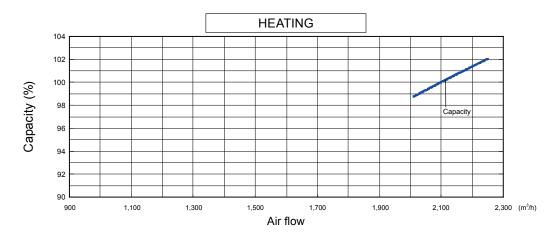
1,700

#### ■MODEL: AR\*G45LM

				Static pressure (Pa)							
			7	10	13	19	21	30	34	57	
		m³/h	-	-	-	-	-	2250	2223	2010	
	Hi	l/s	-	-	-	-	-	625	618	558	
		CFM	-	-	-	-	-	1324	1308	1183	
	Med	m³/h	-	-	-	1710	1685	1585	1540	-	
Ð		l/s	-	-	-	475	468	440	428	-	
SPEED		CFM	-	-	-	1006	992	933	906	-	
NN		m³/h	-	-	1325	1250	1220	-	-	-	
FAN	Low	l/s	-	-	368	347	339	-	-	-	
		CFM	-	-	780	736	718	-	-	-	
		m³/h	1020	995	960	-	-	-	-	-	
	Quiet	l/s	283	276	267	-	-	-	-	-	
		CFM	600	586	565	-	-	-	-	-	



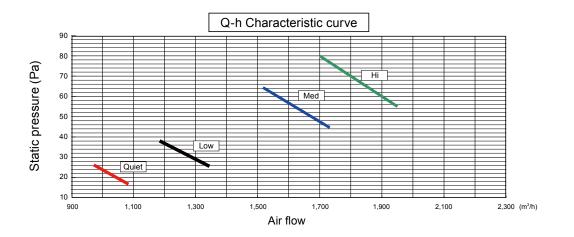


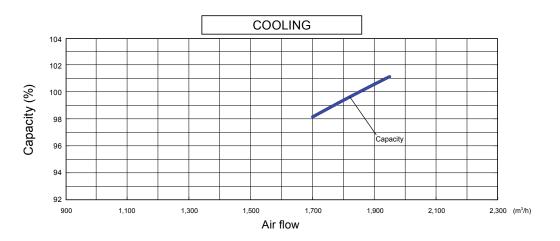


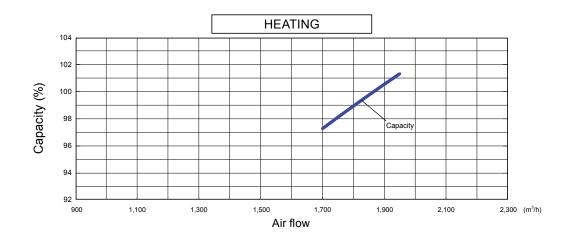
#### 7-2-2. HIGH STATIC PRESSURE MODE 1

#### ■ MODEL: AR\*G36LM

						Static pres	ssure (Pa)			
			17	26	32	38	45	55	64	80
		m³/h	-	-	-	-	-	1950	1860	1700
	Hi	l/s	-	-	-	-	-	542	517	472
		CFM	-	-	-	-	-	1148	1095	1001
	Med	m³/h	-	-	-	-	1730	1620	1520	-
Ð		l/s	-	-	-	-	481	450	422	-
SPEED		CFM	-	-	-	-	1018	953	895	-
		m³/h	-	1340	1265	1190	-	-	-	-
FAN	Low	l/s	-	372	351	331	-	-	-	-
		CFM	-	789	745	700	-	-	-	-
		m³/h	1080	970	-	-	-	-	-	-
	Quiet	l/s	300	269	-	-	-	-	-	-
		CFM	636	571	-	-	-	-	-	-

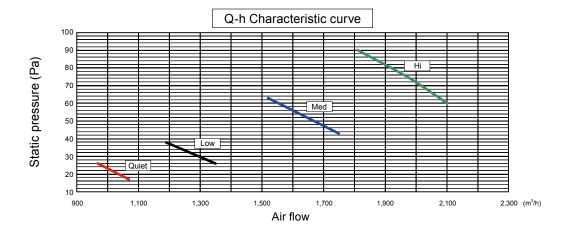




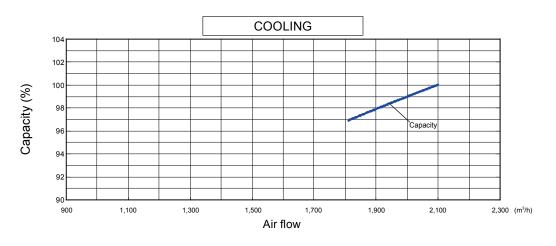


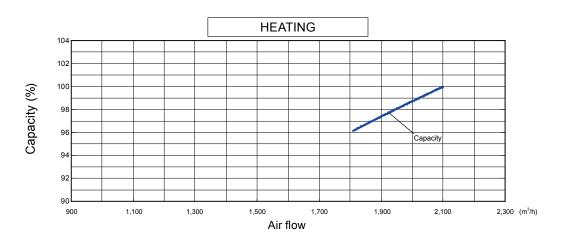
#### ■MODEL: AR\*G45LM

						Static pres	ssure (Pa)			
			17	26	38	43	60	63	75	90
		m³/h	-	-	-	-	2100	2075	1970	1810
	Hi	l/s	-	-	-	-	583	576	547	503
		CFM	-	-	-	-	1236	1221	1159	1065
	Med	m³/h	-	-	-	1750	1555	1520	-	-
ED		l/s	-	-	-	486	432	422	-	-
SPEED		CFM	-	-	-	1030	915	895	-	-
N S		m³/h	-	1350	1190	-	-	-	-	-
FAN	Low	l/s	-	375	331	-	-	-	-	-
		CFM	-	795	700	-	-	-	-	-
		m³/h	1070	970	-	-	-	-	-	-
	Quiet	l/s	297	269	-	-	-	-	-	-
		CFM	630	571	-	-	-	-	-	-



INDOOR UNIT (SINGLE)



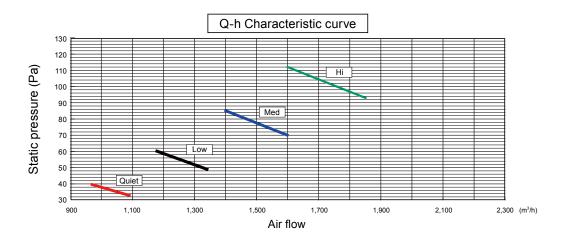


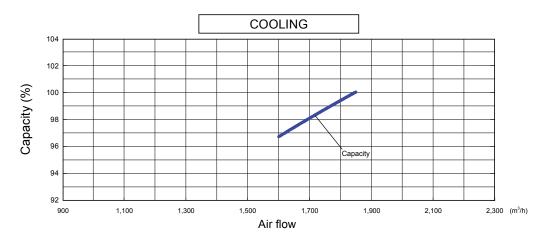
#### 7-2-3. HIGH STATIC PRESSURE MODE 2

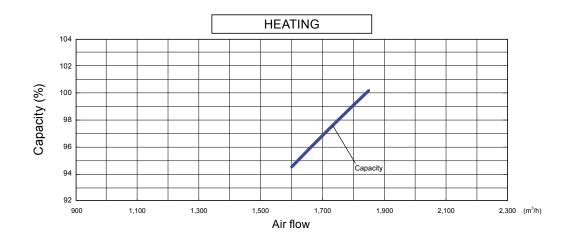
#### ■ MODEL: AR\*G36LM

UDOOR UNIT

						Static pre	ssure (Pa)			
			33	40	49	60	70	85	93	112
		m³/h	-	-	-	-	-	-	1850	1600
	Hi	l/s	-	-	-	-	-	-	514	444
		CFM	-	-	-	-	-	-	1089	942
	Med	m³/h	-	-	-	-	1600	1400	-	-
ED		l/s	-	-	-	-	444	389	-	-
SPEED		CFM	-	-	-	-	942	824	-	-
		m³/h	-	-	1340	1180	-	-	-	-
FAN	Low	l/s	-	-	372	328	-	-	-	-
		CFM	-	-	789	695	-	-	-	-
		m³/h	1090	960	-	-	-	-	-	-
	Quiet	l/s	303	267	-	-	-	-	-	-
		CFM	642	565	-	-	-	-	-	-

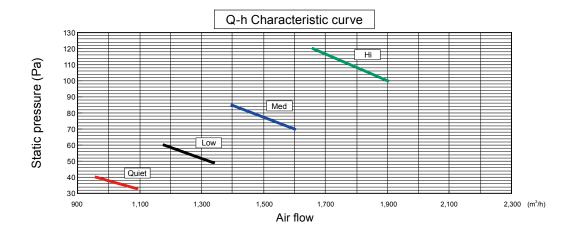


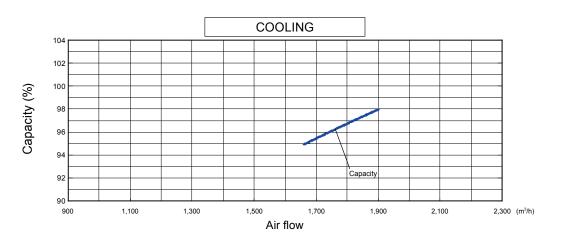


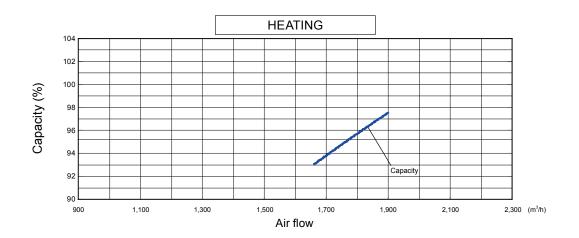


#### ■ MODEL: AR\*G45LM

						Static pres	ssure (Pa)			
			33	40	49	60	70	85	100	120
		m³/h	-	-	-	-	-	-	1900	1660
	Hi	l/s	-	-	-	-	-	-	528	461
		CFM	-	-	-	-	-	-	1118	977
	Med	m³/h	-	-	-	-	1600	1400	-	-
Ð		l/s	-	-	-	-	444	389	-	-
SPEED		CFM	-	-	-	-	942	824	-	-
		m³/h	-	-	1340	1180	-	-	-	-
FAN	Low	l/s	-	-	372	328	-	-	-	-
		CFM	-	-	789	695	-	-	-	-
		m³/h	1090	960	-	-	-	-	-	-
	Quiet	l/s	303	267	-	-	-	-	-	-
		CFM	642	565	-	-	-	-	-	-





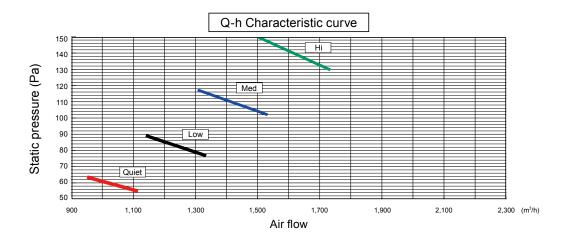


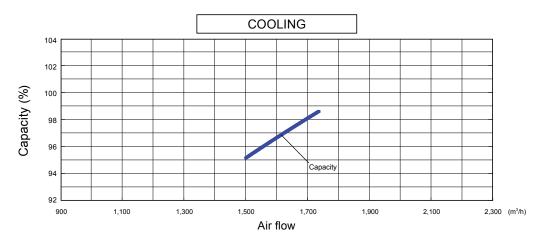
#### 7-2-4. HIGH STATIC PRESSURE MODE 3

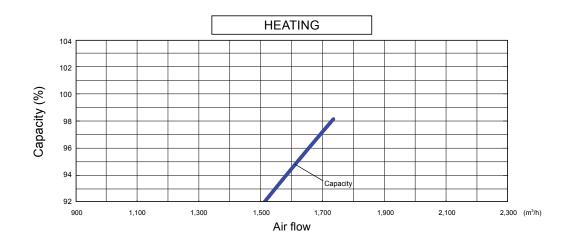
#### ■ MODEL: AR\*G36LM

IDOOR UNIT

				Static pressure (Pa)							
			55	63	77	89	102	117	130	150	
		m³/h	-	-	-	-	-	-	1730	1500	
	Hi	l/s	-	-	-	-	-	-	481	417	
		CFM	-	-	-	-	-	-	1018	883	
	Med	m³/h	-	-	-	-	1530	1310	-	-	
Ð		l/s	-	-	-	-	425	364	-	-	
SPEED		CFM	-	-	-	-	901	771	-	-	
N S		m³/h	-	-	1330	1140	-	-	-	-	
FAN	Low	l/s	-	-	369	317	-	-	-	-	
		CFM	-	-	783	671	-	-	-	-	
		m³/h	1110	960	-	-	-	-	-	-	
	Quiet	l/s	308	267	-	-	-	-	-	-	
		CFM	653	565	-	-	-	-	-	-	

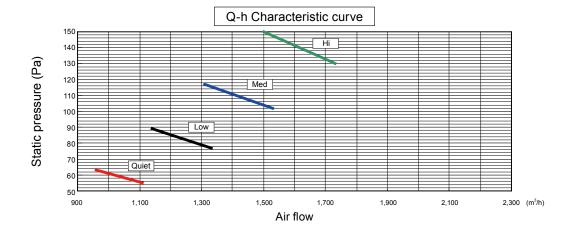


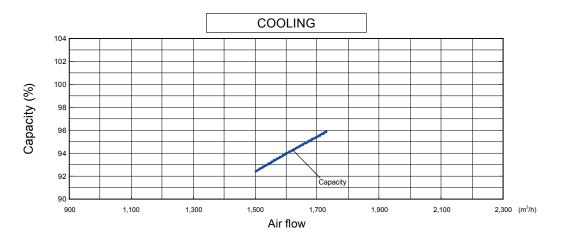


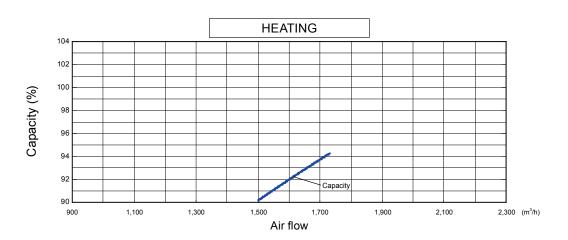


#### ■MODEL: AR\*G45LM

						Static pres	ssure (Pa)			
			55	63	77	89	102	117	130	150
		m³/h	-	-	-	-	-	-	1730	1500
	Hi	l/s	-	-	-	-	-	-	481	417
		CFM	-	-	-	-	-	-	1018	883
		m³/h	-	-	-	-	1530	1310	-	-
Ð	Med	l/s	-	-	-	-	425	364	-	-
SPEED		CFM	-	-	-	-	901	771	-	-
NS		m³/h	-	-	1330	1140	-	-	-	-
FAN	Low	l/s	-	-	369	317	-	-	-	-
		CFM	-	-	783	671	-	-	1730 481 1018 - - - - -	-
		m³/h	1110	960	-	-	-	-	-	-
	Quiet	l/s	308	267	-	-	-	-	-	-
		CFM	653	565	-	-	-	-	-	-



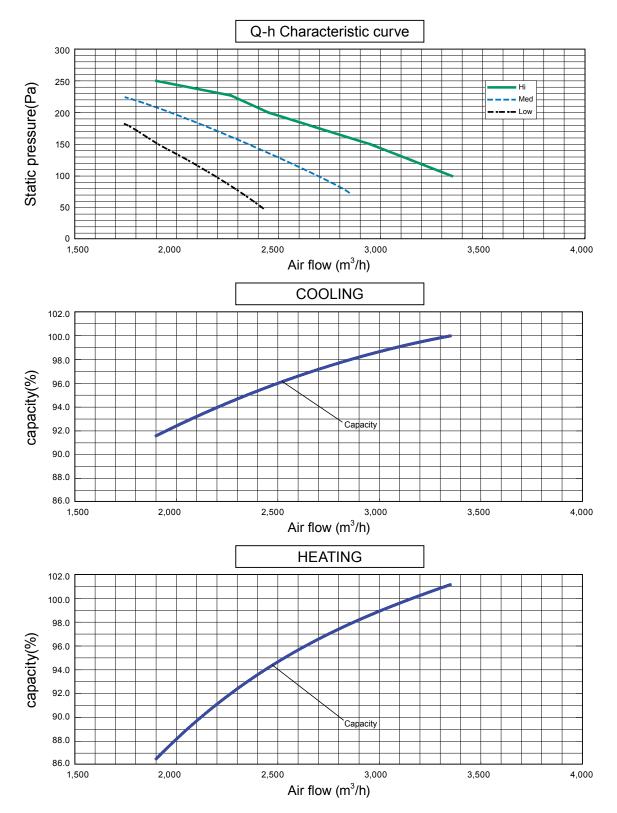




#### 7-3. HIGH STATIC PRESSURE DUCT TYPE ■ MODEL: AR\*G45LH

				Static pressure (Pa)								
				75	100	125	150	175	200	225	250	
		m³/h	-	-	3350	3150	2950	2700	2450	2280	1900	
	Hi	l/s	-	-	931	875	819	750	681	633	528	
			CFM	-	-	1972	1854	1736	1589	1442	1342	1118
ш	Med	m³/h	-	2850	2700	2520	2350	2160	1970	1750	-	
SPE		l/s	-	792	750	700	653	600	547	486	-	
AN		CFM	-	1677	1589	1483	1383	1271	1159	1030	-	
ш		m³/h	2430	2310	2180	2050	1900	1750	-	-	-	
	Low	l/s	675	642	606	569	528	486	-	-	-	
		CFM	1430	1360	1283	1207	1118	1030	-	-	-	

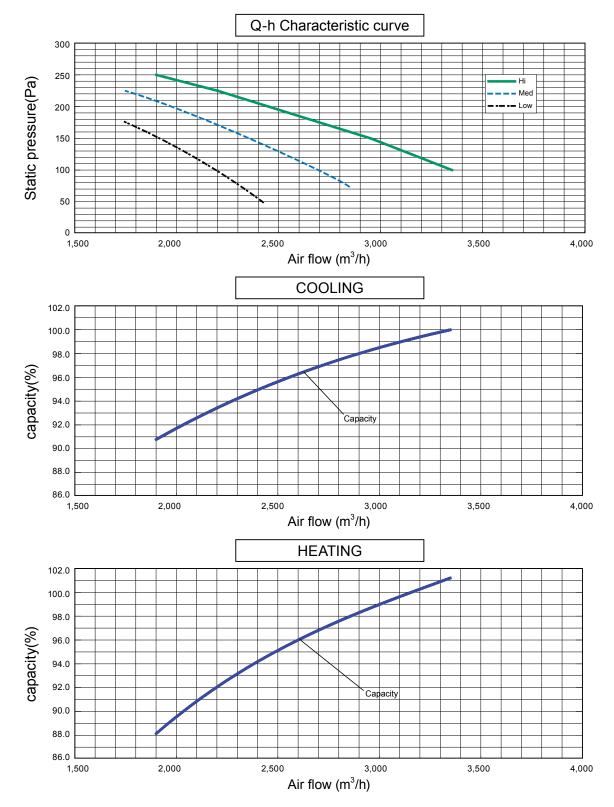
IDOOR UNIT

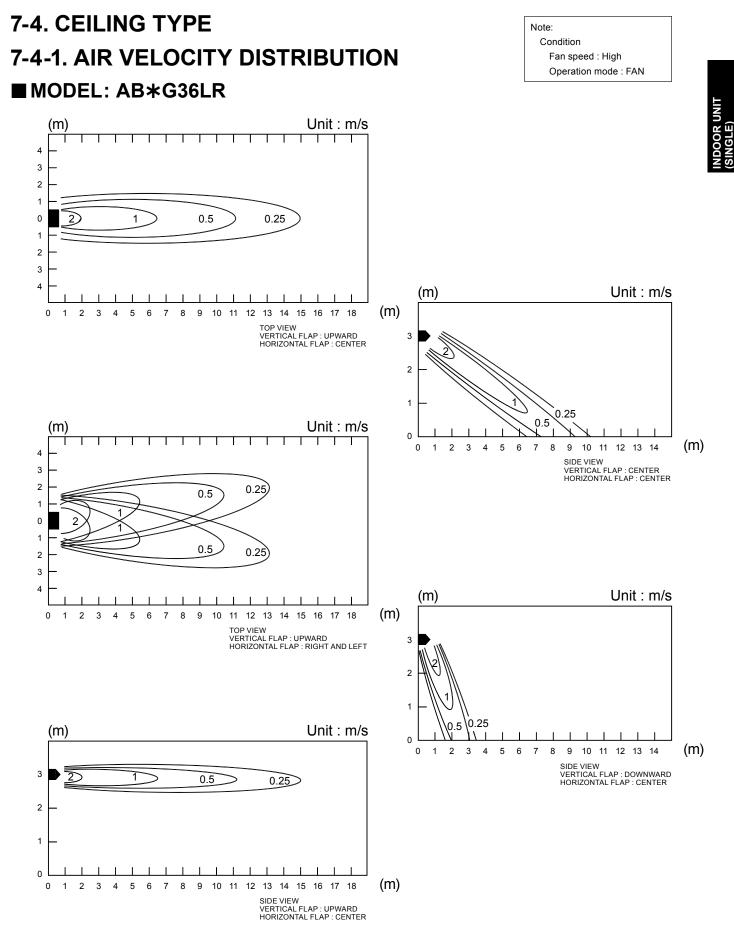


#### ■ MODEL: AR\*G54LH

NDOOR UNIT

				Static pressure (Pa)							
			50	75	100	125	150	175	200	225	250
		m³/h	-	-	3350	3150	2950	2700	2450	2280	1900
	Hi	l/s	-	-	931	875	819	750	681	633	528
		CFM	-	-	1972	1854	1736	1589	1442	1342	1118
SPEED	Med	m³/h	-	2850	2700	2520	2350	2160	1970	1750	-
		l/s	-	792	750	700	653	600	547	486	-
FAN		CFM	-	1677	1589	1483	1383	1271	1159	1030	-
		m³/h	2430	2310	2180	2050	1900	1750	-	-	-
	Low	l/s	675	642	606	569	528	486	-	-	-
		CFM	1430	1360	1283	1207	1118	1030	-	-	-

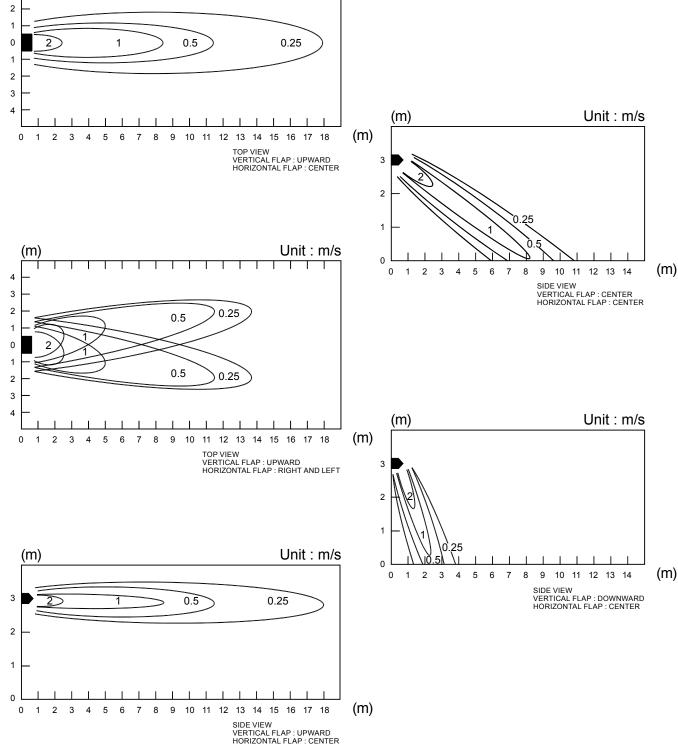




**JR UNIT** 

Unit : m/s

NOOR UNIT VGLE)

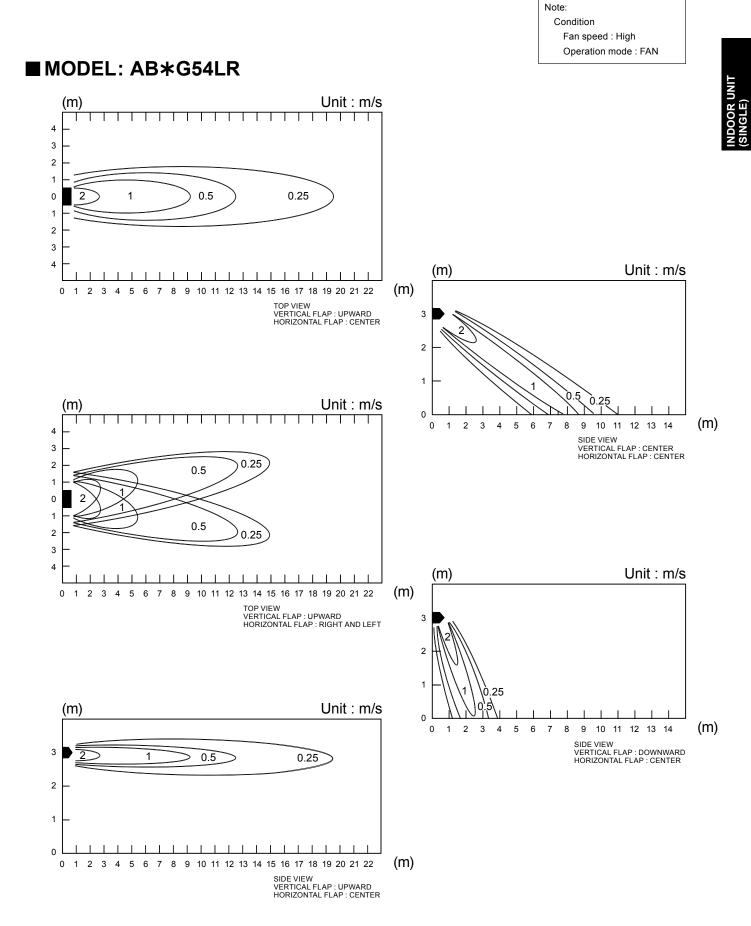


#### (m)

Т

■ MODEL: AB\*G45LR

4 3



#### 7-4-2. AIR FLOW ■ MODEL: AB\*G36LR

#### Cooling

NDOOR UNIT SINGLE)

Fan speed	Number of rotations (r.p.m.)	Air flow			
		m³/h	1900		
HIGH	1100	l/s	528		
		CFM	1738		
MED		m³/h	1500		
	910	l/s	417		
		CFM	883		
		m³/h	1200		
LOW	750	l/s	333		
		I/s         528           CFM         1738           m³/h         1500           I/s         417           CFM         883           m³/h         1200			
		m³/h	1000		
QUIET	650	l/s	278		
		CFM	589		

Fan speed	Number of rotations (r.p.m.)	Air	flow
		m³/h	1900
HIGH	1100	l/s	528
		CFM	1738
		m³/h	1500
MED	910	l/s	417
		CFM	883
		m³/h	1200
LOW	750	l/s	333
		CFM	706
		m³/h	1000
QUIET	650	l/s	278
		CFM	589

#### ■ MODEL: AB\*G45LR

#### Cooling

INDOOR UNIT (SINGLE)

Fan speed	Number of rotations (r.p.m.)	Air flow				
		m³/h	2100			
HIGH	1200	l/s	583			
		CFM	1236			
		m³/h	1700 472			
MED	1000	l/s	472			
		CFM	1000			
-		m³/h	1400			
LOW	830	l/s	389			
		m³/h	1100			
QUIET	680	l/s	/h       2100         s       583         M       1236         /h       1700         s       472         M       1000         /h       1400         s       389         M       824         /h       1100         s       306			
		CFM	647			

Fan speed	Number of rotations (r.p.m.)	Air flow				
		m³/h	2100			
HIGH	1200	l/s	583			
		CFM	1236			
		m³/h	CFM 1236			
MED	1000	l/s	472			
		CFM	1000			
		m³/h	2100 583 1236 1700 472 1000			
LOW	830	l/s	389			
		CFM	824			
		CFM         1000           m³/h         1400           30         I/s         389           CFM         824           m³/h         1100				
QUIET	680	l/s	306			
		CFM	647			

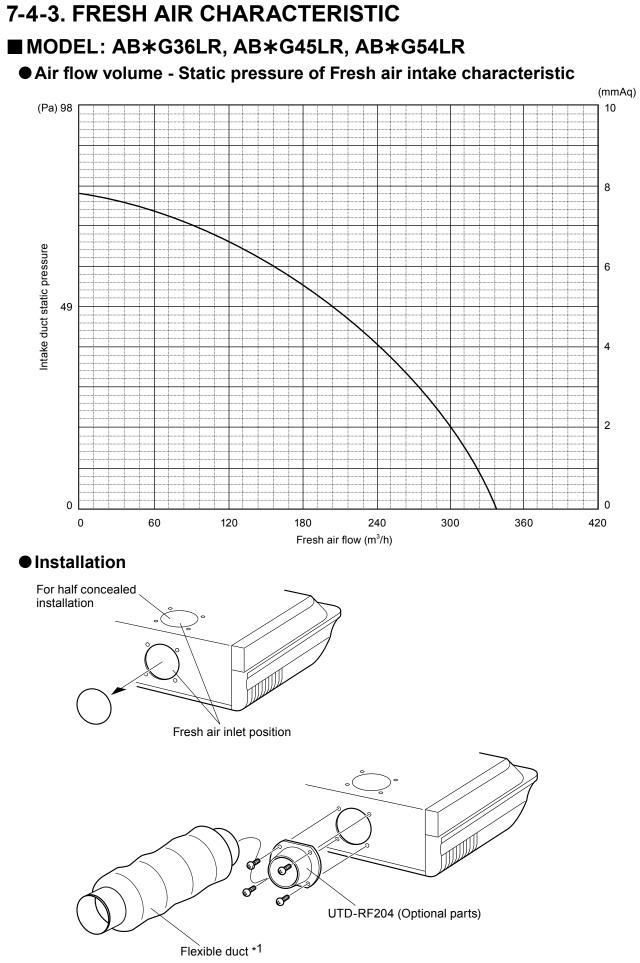
#### ■ MODEL: AB\*G54LR

#### Cooling

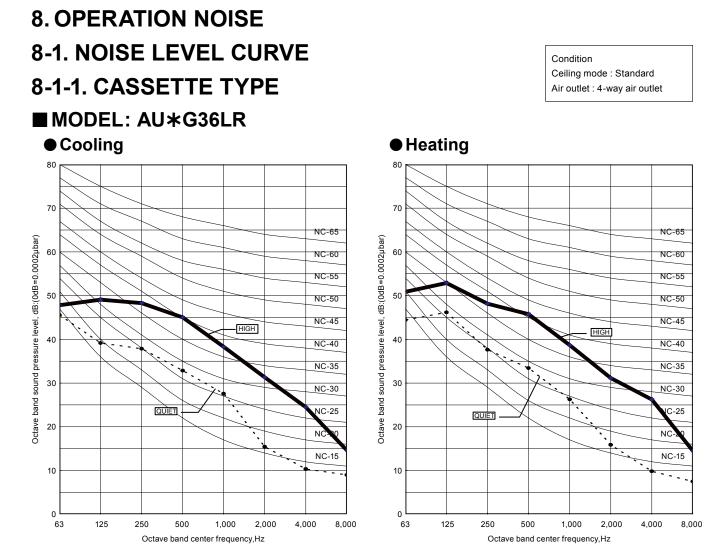
INDOOR UNIT (SINGLE)

Fan speed	Number of rotations (r.p.m.)	Air flow				
		m³/h	2300			
HIGH	1360	l/s	639			
		CFM	1354			
		m³/h	1950			
MED	1150	l/s	542			
		CFM	1148			
		m³/h 1600				
LOW	950	l/s	444			
		m³/h	1300			
QUIET	790	m³/h       2300         l/s       639         CFM       1354         m³/h       1950         l/s       542         CFM       1148         m³/h       1600         l/s       444         CFM       942				
		CFM	765			

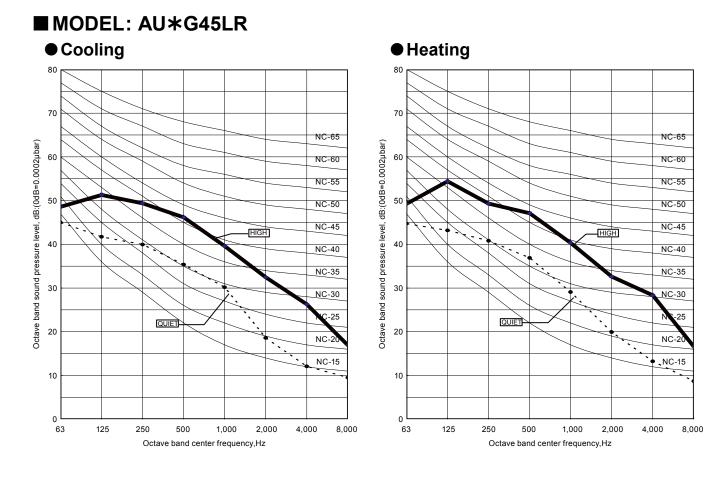
Fan speed	Number of rotations (r.p.m.)	Air flow				
		m³/h	2300			
HIGH	1340	l/s	639			
		CFM	1354			
		m <sup>3</sup> /h 1950 l/s 542				
MED	1150	l/s	542			
		CFM	1148			
		m <sup>3</sup> /h 1600				
LOW	950	l/s	444			
		950 m <sup>3</sup> /h 1600 1/s 444 CFM 942				
		m³/h	1300			
QUIET	790	l/s	361			
		CFM	765			

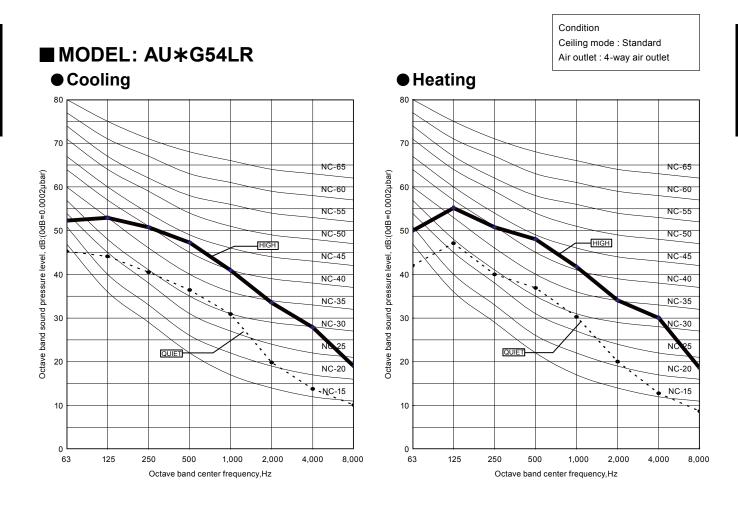


\*1: Locally procured parts

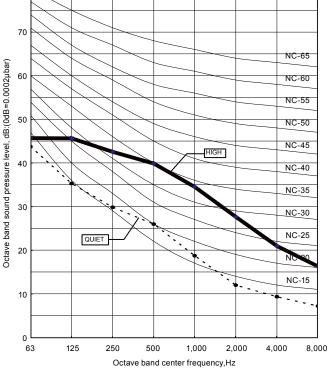


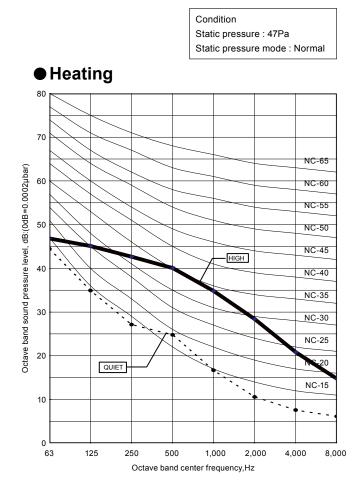
INDOOR UNIT (SINGLE)



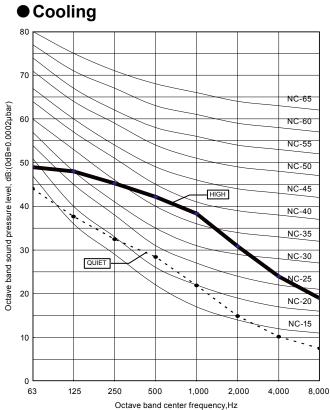


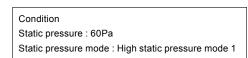
# 8-1-2. DUCT TYPE ■ MODEL: AR\*G36LM ● Cooling

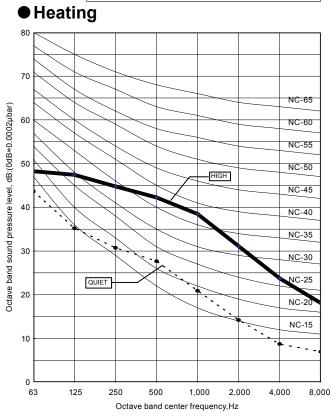




■ MODEL: AR\*G45LM



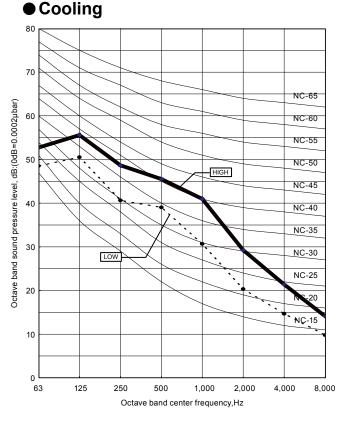


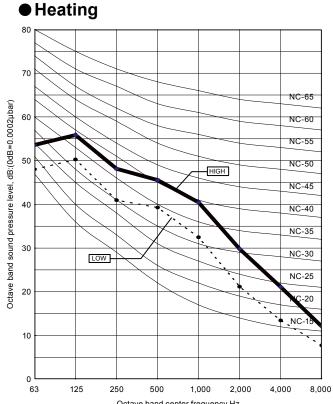


#### 8-1-3. HIGH STATIC PRESSURE DUCT TYPE

Condition Static pressure : 100Pa

■ MODEL: AR\*G45LH





Octave band center frequency,Hz

NC-65

NC-60

NC-55

NC-50

NC-45

NC-40

NC-35

NC-30

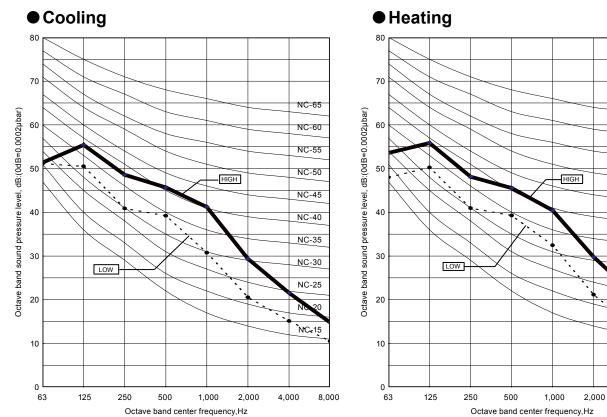
NC-25

NC-1

4,000

-20

8,000

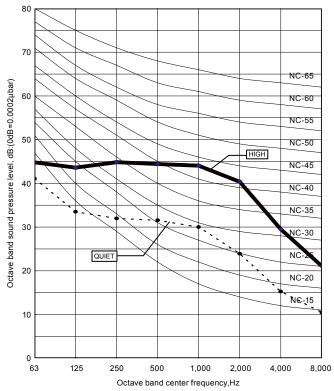


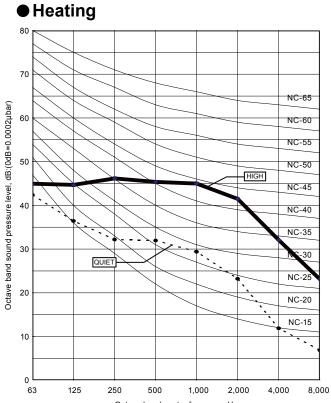
■ MODEL: AR\*G54LH

# 8-1-4. CEILING TYPE

■ MODEL: AB\*G36LR

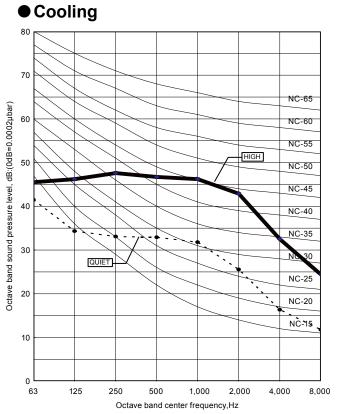
Cooling

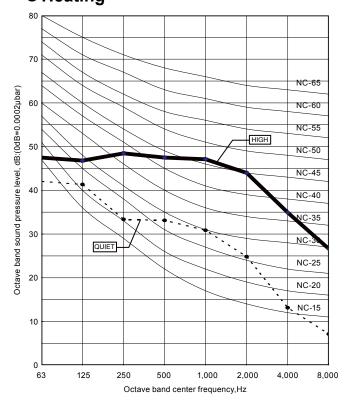


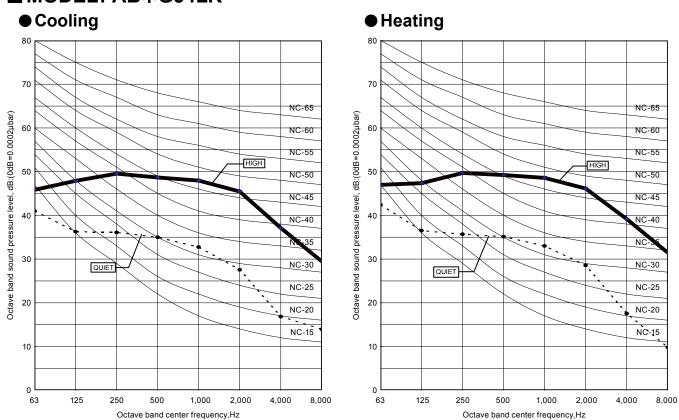


Octave band center frequency,Hz

# ■ MODEL: AB\*G45LR



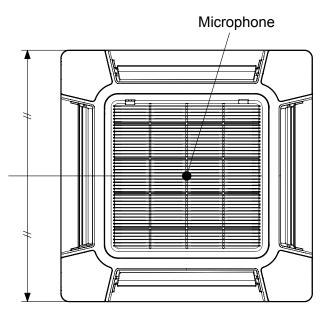


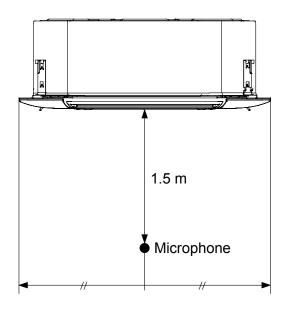


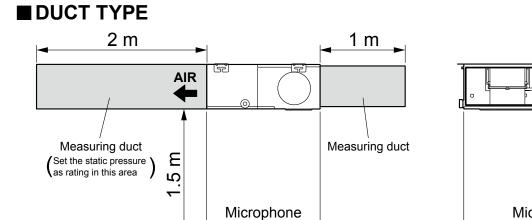
# ■ MODEL: AB\*G54LR

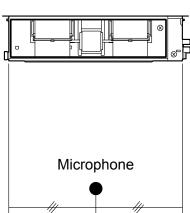
#### 8-2. SOUND LEVEL CHECK POINT ■ CASSETTE TYPE

NDOOR UNIT SINGLE)





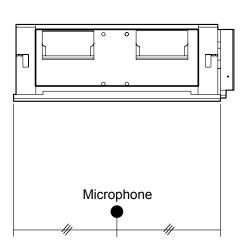


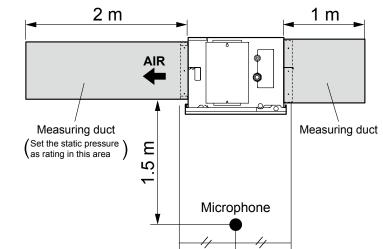


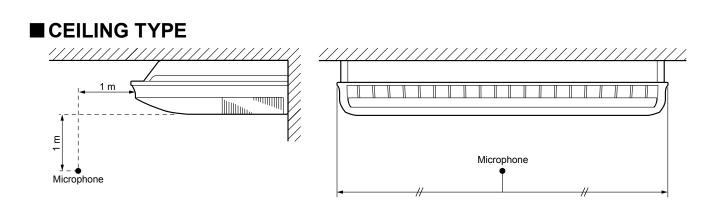
IDOOR UNIT INGLE)

#### ■ HIGH STATIC PRESSURE DUCT TYPE

V







### 9. ELECTRIC CHARACTERISTICS

Indoor unit		Powe	er supply	Max. operating current	Wiring specification (Indoor unit to outdoor unit)	
Туре	Model name	Voltage (V)	Frequency (Hz)	(Indoor unit) (A)	Connection cable (mm <sup>2</sup> )	Limited wiring length (m)
	AU*G36LR			1.1		
CASSETTE	AU*G45LR	230 ~	50	1.2	1.5 (Min.)	75
	AU*G54LR			1.2		
DUCT	AR*G36LM	- 230 ~	50	2.0	1.5 (Min.)	75
	AR*G45LM			2.1		
HIGH STATIC	AR*G45LH	230 ~	50	4.0	1.5 (Min.)	75
PRESSURE DUCT	AR*G54LH		50			
	AB*G36LR	230 ~	50	0.7		
CEILING	AB*G45LR			0.8	1.5 (Min.)	75
	AB*G54LR			1.0		

Note : Wiring specification

1. Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

2. Limited wiring length: Limit voltage drop to less than 2%. Increase cable gauge if voltage drop is 2% or more.

3. If the transmission wire is longer than 50m, use the bigger conductor size.

### **10. SAFETY DEVICES**

INDOOR UNIT (SINGLE)

Indoor unit		Circuit protection	Fan motor	Fan motor protection	
Туре	Model name	Current fuse (PCB)	Current fuse	Thermal protection program	
	AU*G36LR		-		
CASSETTE	AU*G45LR	250V 3.15A		OFF: 110 <sup>+15</sup> <sub>-10</sub> °C ON: 105 <sup>+15</sup> <sub>-10</sub> °C	
	AU*G54LR				
DUCT	AR*G36LM	250V 3.15A	-	OFF: 115±15 °C ON: 70 °C or less	
DUCT	AR <b>*</b> G45LM	230V 3.13A			
HIGH STATIC	AR*G45LH	250V 3.15A	250V 10A	OFF: 145±5 °C ON: 95±15 °C	
PRESSURE DUCT	AR <b>*</b> G54LH				
CEILING	AB*G36LR				
	AB*G45LR	250V 3.15A	-	OFF: 135±15 °C ON: 115±15 °C	
	AB <b>*</b> G54LR				



### AIR CONDITIONER

# 3 phase type

# Single / Simultaneous multi system

3. INDOOR UNITS (SIMULTANEOUS MULTI)

DTR\_SSM001E\_03--CHAPTER03 2013.02.22

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# 1. FEATURES

## 1-1. COMPACT CASSETTE TYPE

### 

INDOOR UNIT		OUTDOOR UNIT
	AU*G18LVLB × 2	AO <b>*G36LAT</b> T
TWIN	AU*G22LVLA × 2	AO*G45LATT
	AU*G24LVLA × 2	AO*G54LATT
TRIPLE	AU*G18LVLB × 3	AUT G04LAI I



### ■ FEATURES

SIL

### • Energy efficiency class

	MODEL
	AU*G18LVLB × 2
Cooling	A+
Heating	A+

### Advancement in comfort

- Quiet operation was realized by adoption of new type turbo fan
- Improvement of air stream

### Improvement of installation & maintenance

COMPACT DESIGN

Fits the European size ceiling.



#### Easy maintenance

①Maintenance of fan motor and fan

Maintenance of fan motor and fan can be done easily after taking off the panel, since bell-mouth can be removed easily

- A : Fan motor
- B: 2 stage turbo fan
- C : Bell-mouth
- D : Panel

②Long life filter

: standard equipment



Grille cover

③Adaptation of transparent drainage parts

Easy check of operation of drain-up kit when you install

#### Easy installation



#### Economy operation

The power consumption can be reduced.

INDOOR UNITS (SIMULTANEOUS MULTI)

### ■ FUNCTION SETTING

#### Outlet direction selection

• Performs operation matched to the number of outlets when 4 directions are unnecessary and outlets are blocked when the ceiling cassette is installed in a corner, etc.

4-way direction 3-way direction

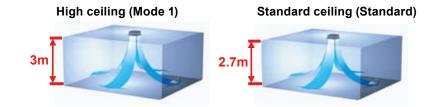


4-way direction mode: Set when there are 4 outlets (shipped state).3-way direction mode: Set when there are 3 outlets.

### Ceiling switching function

Air reaches sufficiently up to 3m height, even it is compact cassette type.

Also delivers air to high ceilings by selecting the mode and raising the air flow according to the height of the ceiling.



Standard...Operates at normal air flow.

Mode 1 ...Air flow becomes greater than normal.

### • Cooling room temperature correction

#### • Heating room temperature correction

#### Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

### Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

### 1-2. SLIM DUCT TYPE

### 

INDOOR UNIT		OUTDOOR UNIT
TWIN	AR*G18LLTB × 2	AO*G36LATT
TRIPLE	AR*G18LLTB × 3	AO*G54LATT

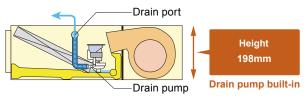
### FEATURES

### Energy efficiency class

	MODEL
	AR*G18LLTB × 2
Cooling	A+
Heating	A+

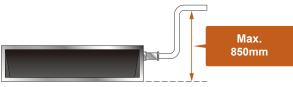
### Slim design

This model is slim design, it can install at the place where a ceiling is narrow.



### Compact design

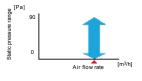
Condensate lift-up to 850mm.



Drain hose is standard accessory

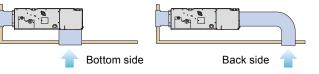
#### Selectable with a wide range of static pressure

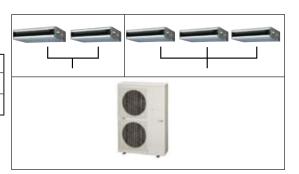
By using DC fan motor, it is possible to change of static pressure range 0 to 90Pa. The change of static pressure range is possible by remote controller.



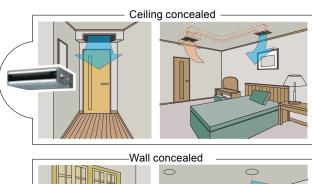
### Air - intake

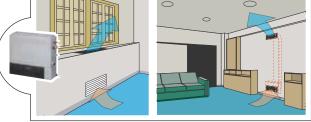
Air intake direction can be selected to match the installation site.

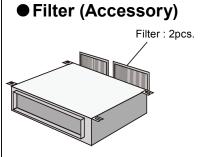




### Flexible installation







### Economy operation

The power consumption can be reduced.

### ■ FUNCTION SETTING

#### Static pressure mode setting

Air flow, noise, etc. can be used under the optimum conditions by selecting the static pressure mode matched to the installation conditions.

#### Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

#### Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

#### Cooling room temperature correction

#### • Heating room temperature correction

### 1-3. DUCT TYPE

### 

INDOOR UNIT		OUTDOOR UNIT
	AR*G22LMLA × 2	AO*G45LATT
	AR*G24LMLA × 2	AO*G54LATT



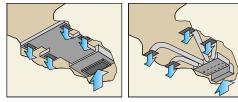
### **FEATURES**

### • Energy saving

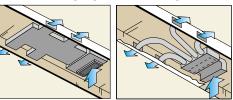
High energy saving was realized by making the indoor unit and outdoor unit fan motor and compressor all DC and optimal design of the refrigerant cycle.

### Installation styles

Embedded in Ceiling

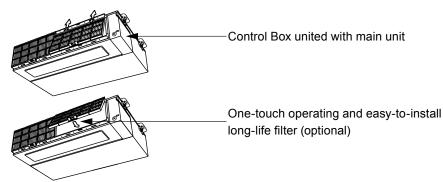


Hanging from Ceiling



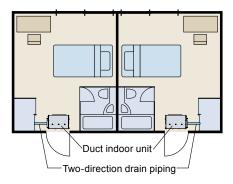
### Slim & compact design

In the case of bottom suction type, as seen from lower rear part.



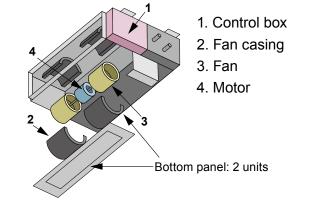
In addition to the slim height of 270 mm which is our sales point, further compactification is attained by reducing 65 mm from the width with the flanking control box embedded inside the chassis.

### • Two-direction drain piping



#### Easy maintenance

It can easily access the fan and the motor by the divided panel structure.



Structural improvement is attained by making the bottom panel two pieces, front and rear.

The internal fan casing is also manufactured in two pieces, namely upper and lower. The maintenance of the motor and fan can be easily carried out by removing the rear panel and the lower part of the casing while leaving the main chassis installed.

#### Quiet operation

Quiet operation can be performed in quiet mode.

#### Economy operation

The power consumption can be reduced.

### ■ FUNCTION SETTING

#### Static pressure mode setting

Air flow, noise, etc. can be used under the optimum conditions by selecting the static pressure mode matched to the installation conditions.

#### Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

#### Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

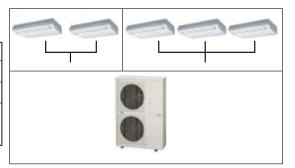
#### Cooling room temperature correction

#### Heating room temperature correction

### 1-4. FLOOR / CEILING TYPE

### 

INDOOR UNIT		OUTDOOR UNIT
	AB*G18LVTB × 2	AO*G36LATT
TWIN	AB*G22LVTA × 2	AO*G45LATT
	AB*G24LVTA × 2	$A \times 2$ AO $*G54LATT$
TRIPLE	AB*G18LVTB × 3	AUT G04LAI I



### ■ FEATURES

### • Energy efficiency class

	MODEL	
	AB*G18LVTB × 2	
Cooling	A+	
Heating	A+	

### Quiet operation

Air flow mode can be set in 4 steps and more detailed air flow setting is possible.

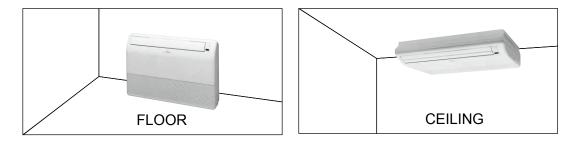
#### Economy operation

The power consumption can be reduced.

#### • Wired/wireless simultaneous use possible

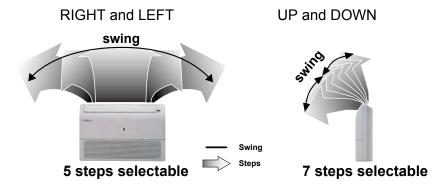
Wired remote controller and wireless remote controller can be simultaneously used.

### Flexible installation



### Double auto swing

Combination of up/down and right/left air direction swing allows three-dimensional air direction Since up/down air direction flaps operate automatically, according to the operating mode of the unit, it is possible to set the air direction based on the operating mode. control.



# INDOOR UNITS (SIMULTANEOUS MULTI)

### ■ FUNCTION SETTING

### • Ceiling switching function (standard/high ceiling)

Also delivers air to high ceilings by selecting the mode and raising the air flow according to the height of the ceiling.

Standard ... Operates at normal air flow.

Mode 1 ... Air flow becomes greater than normal.

#### Auto restart

The units restart automatically when the current was returned even when there was a power interruption during operation.

#### Room temperature sensor switching

Switches from room temperature judgment by room temperature sensor attached to indoor unit body to room temperature judgment by room temperature sensor attached to wired remote controller.

#### • Cooling room temperature correction

#### • Heating room temperature correction

# 2. REMOTE CONTROLLER 2-1. WIRED REMOTE CONTROLLER

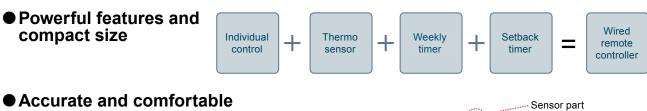
### ■ FEATURES

00000
C∯SET TEMP START/STOP

- Various timer setup (ON/OFF/WEEKLY) are possible.
- Equipped with weekly timer as standard function. (Start/Stop function is twice per day for a week)
- When setting up a timer, start/stop and a temperature setup can be changed.
- When a failure occurs, the error code is displayed.
- Error history.(Last 16 error codes can be accessed.)
- Up to 16 indoor units can be simultaneously controlled.
- The room temperature can be controlled by being detective the temperature accurately with Built-in thermo sensor.

### Simple function setting

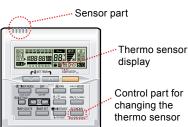
Setting of the air conditioner selection function is performed by remote controller.



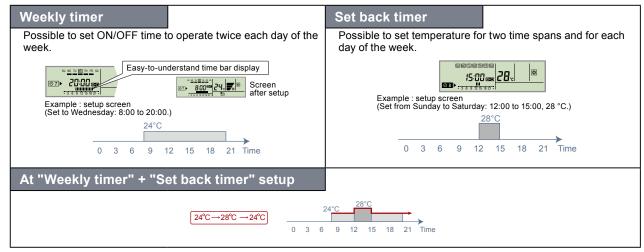
Indoor temperature can be detected accurately by the inclusion of a thermo sensor in the body of the wired controller.

Our system can correspond to various scenes.

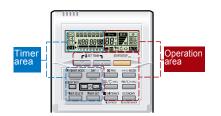
This wired remote controller and the optional remote sensor allows flexibility in sensor location, and suitable for all requirements.



### Built-in timers



• Easy-to-understand operation

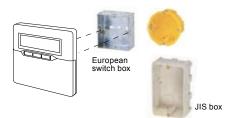


#### [Variable timer control]

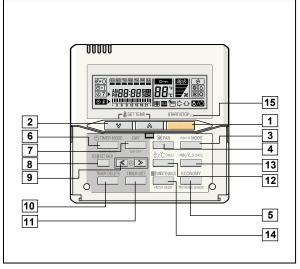
The operation/display sections are zoned according to time and operation, enabling variable programming to match application.

#### • Simple installation

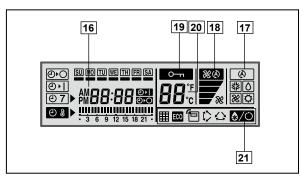
Components are compatible with standard switch boxes. Flat back surface allows equipment to be installed wherever it is needed.



### **FUNCTIONS**



#### Display panel



#### 1 START/STOP button

Pressed to start and stop operation.

- 2 SET TEMP. button Selects the setting temperature.
- **3** MODE button Selects the operating mode(AUTO, HEAT, FAN, COOL, DRY).
- **4 FAN button** Selects the fan speed (AUTO, QUIET, LOW, MED, HIGH).
- 5 ECONOMY (THERMO SENSOR) button Turns the economy efficient mode on and off.
- 6 TIMER MODE (CLOCK ADJUST) button Selects the timer mode (OFF TIMER, ON TIMER, WEEKLY TIMER). Set the current time.
- 7 DAY (DAY OFF) button Temporarily cancels of one day timer.
- 8 SET BACK button Pressed to select the set back timer.
- 9 Set time button Pressed to set time.
- **10 TIMER DELETE button** The schedule of a weekly timer is deleted.
- **11 TIMER SET button** Sets the date, hour, minute and on-off time.
- **12** Vertical airflow direction and swing button Push for two seconds to change the swing mode.
- **13** Horizontal airflow direction and swing button Push for two seconds to change the swing mode.
- 14 FILTER RESET button
- 15 Operation lamp
- Lights during operation and when the timer is on.

   16
   Timer and clock display
- **17** Operation mode display
- 18 Fan speed display
- 19 Operation lock display
- 20 Temperature display

#### **21** Function display

- Defrost display
  - Thermo sensor display
  - Economy display
  - Vertical swing display
  - Horizontal swing display
    - Filter display
- Note: Functions will be different due to type of indoor unit. For details, please see operation manual.

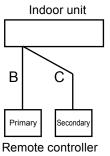
### SYSTEM DIAGRAM

I

IDOOR UNITS IMULTANEOUS MULTI)

# ● 1-remote controller Indoor unit A Remote controller

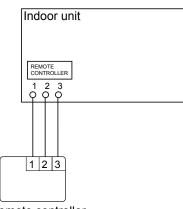
### 2-remote controllers



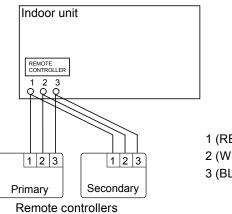
A, B, C: Remote controller cable. Refer to next page for detail specifications. A ≦500m ; B+C ≦500m

### ■ ELECTRICAL WIRING

#### 1-remote controller



### 2-remote controllers

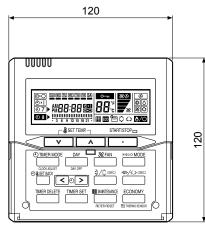


1 (RED) : 12V 2 (WHITE) : Signal 3 (BLACK) : COM

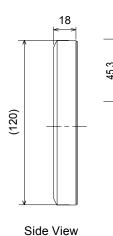
[Unit : mm]

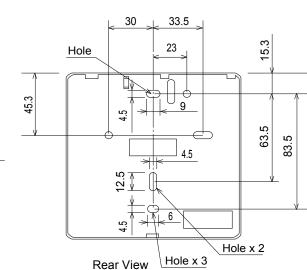
Remote controller

### DIMENSION



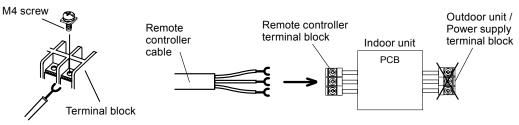
Front View





### INSTALLATION

Connect the end of remote controller cable directly to the exclusive terminal block.



Note: It may be failed if it is connected to the outdoor unit or the terminal block for power supply.

### PACKING LIST (ACCESSORIES)

Name and shape		Quantity	Application
Remote controller cable (10 m)*		1	For connecting the remote controller
Tapping screw (M4 x 16mm)	(+)	2	For installing the remote controller
Cable tie		1	For remote controller and remote controller cable binding
Installation manual		1	
Operation manual		1	

\*: If necessary, use shielded cable (Field supplied) in accordance with the standard of the country.

### WIRING SPECIFICATIONS

Use	Size	Wire type	Remarks
Remote controller cable	0.33mm <sup>2</sup> (22 AWG)	Polar 3 core	Use sheathed PVC cable

### ■ SPECIFICATIONS

I

SIZE	(H x W x D mm)	120 x 120 x 18
WEIGHT	(g)	160

ŝ

### 2-2. WIRELESS REMOTE CONTROLLER

### ■ FEATURES

NODE FAN START STOP COORDIN SEETP LEETP UNIT SETTOP

- Four kinds of timer setup (ON / OFF / PROGRAM / SLEEP) are possible.
- Can be used jointly with wired remote controllers.
- Easy to change custom code (4 patterns).

### Built-in timers

Select from four different timer programs (ON / OFF / PROGRAM / SLEEP).

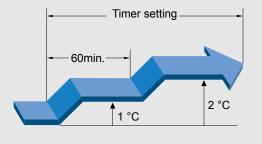
#### Program timer

The program timer operates the ON and OFF timer once within a 24 hour period.

### Sleep timer

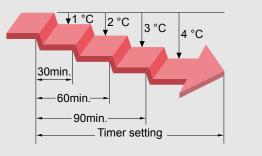
The sleep timer function automatically corrects the temperature thermostat setting according to the time setting to prevent excessive cooling and heating while sleeping.

Cooling operation/dry operation When the sleep timer is set, the set temperature automatically rises 1 °C every hour. The set temperature can rise up to a maximum of 2 °C.



Heating operation

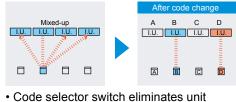
When the sleep timer is set, the set temperature automatically drops 1 °C every 30 minutes. The set temperature can drop to a maximum of 4 °C.



### Simple function setting

Setting of the air conditioner selection function is performed by remote controller.

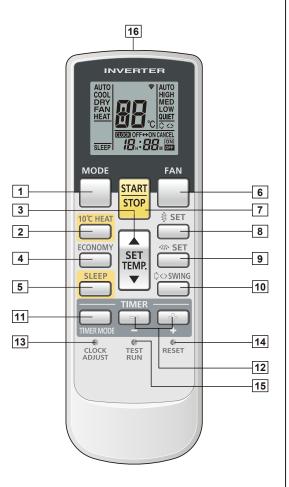
### Switching remote controller signal code



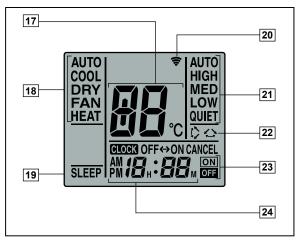
 Code selector switch eliminates unit being wrongly switched. (Up to 4 codes can be set.)

\*I.U.=Indoor unit

### **FUNCTIONS**



#### Display panel



#### 1 MODE button

- Selects the operating mode (AUTO, COOL, DRY, FAN, HEAT). /Start / end R.C. signal code change. (Max 4 types)
- 2 10°C HEAT button \* In Simultaneous multi system, does not function.
- 3 SET TEMP. button (▲ / ▼ ) Sets the indoor temp./ Sets R.C. signal code.
- 4 ECONOMY button

#### 5 SLEEP button

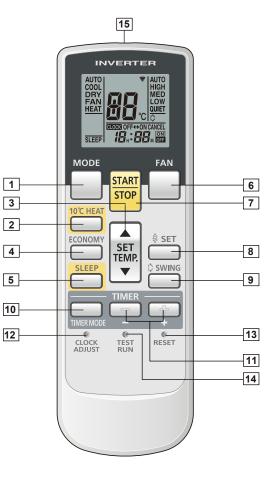
- Pressed to select sleep timer.
- **FAN button** Selects the fan speed (AUTO, HIGH, MED, LOW, QUIET).
- **7** START/STOP button Pressed to start and stop operation.
- 8 SET button (Vertical) Air flow direction vertical set button.
- 9 SET button (Horizontal) Air flow direction horizontal set button.

#### **10 SWING button** Air flow direction swing button.

- 11 TIMER MODE button Pressed to select the timer mode. (OFF TIMER, ON TIMER, PROGRAM TIMER, TIMER RESET) \* In Simultaneous multi system, does not function.
- 12 TIMER SET (+ / -) button Sets the current time and on-off time. \* In Simultaneous multi system, does not function.
- **13 CLOCK ADJUST button** Sets the current time.
- **14 RESET button** Used when replacing batteries.
- **15 TEST RUN button** Used when testing the air conditioner after installation.
- 16 Signal transmitter
- 17 Temperature set display
- **18** Operating mode display
- 19 Sleep display
- 20 Transmit indicator
- 21 Fan speed display
- 22 Swing display
- **23** Timer mode display
- 24 Clock display
- Note: Functions will be different due to type of indoor unit. For details, please see operation manual.

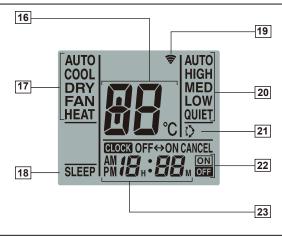
NDOOR UNITS SIMULTANEOUS MULTI)

### ■ FUNCTIONS (COMPACT CASSETTE TYPE ONLY)



#### Display panel

NDOOR UNITS SIMULTANEOUS MULTI)



#### 1 MODE button Selects the operating mode (AUTO, COOL, DRY, FAN, HEAT). /Start / end R.C. signal code change. (Max 4 types) 2 10°C HEAT button 3 Set temp. button (▲ / ▼ ) Sets the indoor temp./ Sets R.C. signal code. 4 ECONOMY button 5 SLEEP button Pressed to select sleep timer. 6 FAN button Selects the fan speed (AUTO, HIGH, MED, LOW, QUIET). 7 START/STOP button Pressed to start and stop operation. 8 SET button (Vertical) Air flow direction vertical set button. 9 SWING button Air flow direction swing button. 10 TIMER MODE button Pressed to select the timer mode. (OFF TIMER, ON TIMER, PROGRAM TIMER, TIMER RESET) 11 TIMER SET ( + / - ) button Sets the current time and on-off time. 12 CLOCK ADJUST button Sets the current time. 13 **RESET** button Used when replacing batteries. 14 TEST RUN button Used when testing the air conditioner after installation. 15 Signal transmitter 16 Temperature set display 17 Operating mode display 18 Sleep display 19 Transmit indicator 20 Fan speed display 21 Swing display 22 Timer mode display

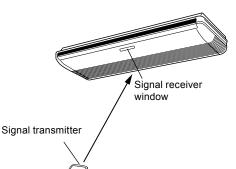
23 Clock display

Note: Functions will be different due to type of indoor unit. For details, please see operation manual.

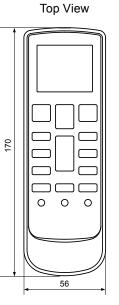
### SYSTEM DIAGRAM

I

DOR UNITS



- Control signal might not be recognized in following cases: (i) A curtain or a wall, etc. exists between transmitter and receiver.
  - (ii) There is an instant-start type (inverter type, etc.) fluorescent lamp in the room.
- Air conditioner might not work correctly when strong light hits the signal receiver window. Shut off the direct sunlight and also make illuminator far away from the receiver window.



**■** DIMENSIONS

Controller







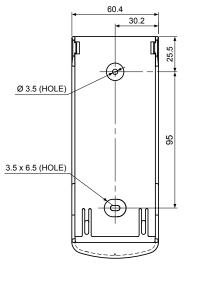
Side View

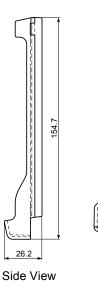
19

Rear View

OPEN







26.2







### ■ PACKING LIST (ACCESSORIES)

Name and shape	Quantity	Application
Remote controller holder	1	Use as remote controller holder
Tapping screw (M3 x 12 mm)	2	For remote controller holder installation
Battery [ 1.5V (R03 / AAA) ]	2	For remote controller

### ■ SPECIFICATIONS

SIZE	(H x W x D mm)	170 x 56 x 19
WEIGHT	(g)	85 (w/o batteries)

### 3. SPECIFICATIONS

### **3-1. COMPACT CASSETTE TYPE**

Model No.	Indoor l	Jnit	AU*G18LVLB AU*G22LVLA AU*G24		AU*G24LVLA	
Input power		V/ø/Hz	230/1/50			
Air flow [High] (Cooling / Heating)		m³/h	680/800 930/930			
Dimension [Net] (H x W x D)		mm	245 x 570 x 570			
Weight		kg	15 16			
Model No.	Pane	I	UTG-UF*D-W			
Dimension [Net] (H x W x D)		mm	49 x 700 x 700			
Weight		kg	2.6			

Model name		AU*G18LVLB x 2		
	Cooling		A+	
Energy efficiency class	Heating (Average)		A+	
Pdesign	Cooling	kW	10.00 (35°C)	
Puesign	Heating (Average)	K V V	10.00 (-10°C)	
SEER	Cooling	kWh/kWh	6.00	
SCOP	Heating (Average)		4.00	
Appual operation	QCE	kWh/a	583	
Annual energy consumption	QHE (Average)	Kvvn/a	3499	
Sound power level	Cooling High	dB (A)	50	
	Heating	UD (A)	55	

#### Notice for specifications

INDOOR UNITS (SIMULTANEOUS MULTI)

•Specifications and design subject to change without notice for further improvement. Please check with your dealer.

### 3-2. SLIM DUCT TYPE

Model No.	Model No. Indoor Unit		AR*G18LLTB
Input power		V/ø/Hz	230/1/50
Air flow [High]		m³/h	940
Dimension [Net] (H x W x D)		mm	198 x 900 x 620
Weight		kg	23

The measurement static pressure of AR\*G18LLTB is 25Pa.

Model name			AR*G18LLTB x 2	
Energy efficiency class	Cooling			A+
	Heating (Ave	rage)		A+
Bdaaiga	Cooling	Cooling		10.00 (35°C)
Pdesign	Heating (Ave	rage)	kW	10.00 (-10°C)
SEER	Cooling	Cooling		6.00
SCOP	Heating (Ave	rage)	kWh/kWh	4.00
Appual operation	QCE		kWh/a	583
Annual energy consumption	QHE (Averag	QHE (Average)		3499
Sound power level	Cooling	High		58
	Heating	High dB (A)		58

#### Notice for specifications

NDOOR UNITS SIMULTANEOUS MULTI)

> •Specifications and design subject to change without notice for further improvement. Please check with your dealer.

### **3-3. DUCT TYPE**

Model No.	odel No. Indoor Unit		AR*G22LMLA	AR*G24LMLA		
Input power V/ø/Hz		V/ø/Hz	230/1/50			
Air flow [High]		m³/h	m³/h 1,100			
Dimension [Net] mm		270 x 1,135 x 700				
Weight	eight kg		3	38		

The measurement static pressure of AR\*G22LMLA, AR\*G24LMLA is 30Pa.

#### Notice for specifications

•Specifications and design subject to change without notice for further improvement. Please check with your dealer.

### 3-4. FLOOR / CEILING TYPE

Model No. Indo	or Unit	AB*G18LVTB	AB*G22LVTA	AB*G24LVTA		
Input power	V/ø/Hz		230/1/50	230/1/50		
Air flow [High]	m³/h	780		980		
Dimension [Net] (H x W x D)	mm		199 x 990 x 655			
Weight	kg		27	27		
Model name			AB*G18	LVTB x 2		
Energy efficiency class	Cooling		A+			
Energy eniciency class	Heating (Ave	rage)	A+			
Pdesign	Cooling Heating (Ave	rage) kW		<u>10.00 (35°C)</u> 10.00 (-10°C)		
SEER	Cooling		6.00			
SCOP	Heating (Ave	rage) kWh/kWh	4.00			
Annual energy consumption	QCE QHE (Average	ge) kWh/a	583 3499			
Sound power level	Cooling Heating	High dB (A)	5			

#### Notice for specifications

INDOOR UNITS (SIMULTANEOUS MULTI)

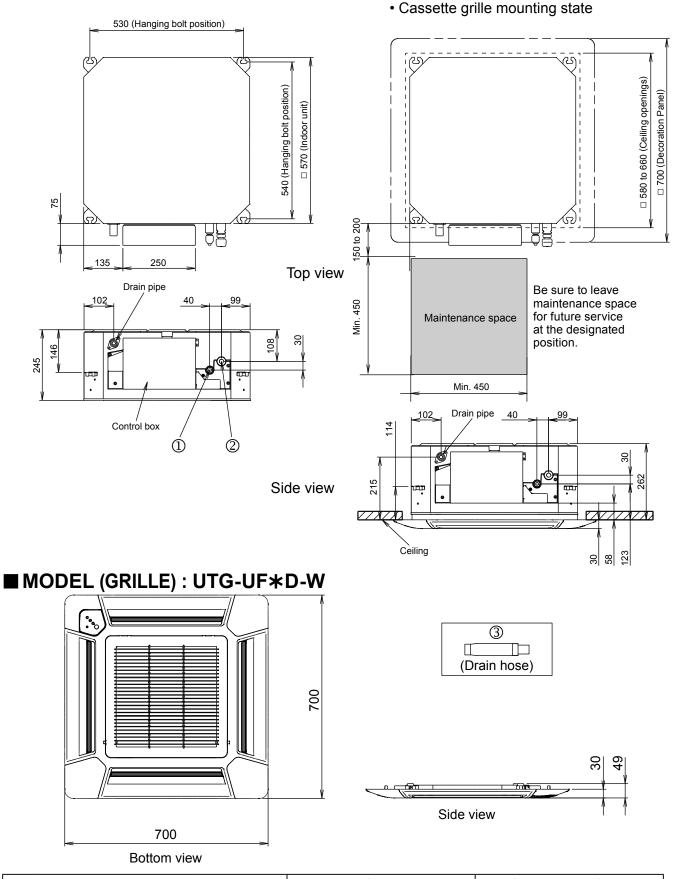
•Specifications and design subject to change without notice for further improvement.

Please check with your dealer.

### 4. DIMENSIONS 4-1. COMPACT CASSETTE TYPE ■ MODEL (UNIT) : AU\*G18LV, AU\*G22LV, AU\*G24LV

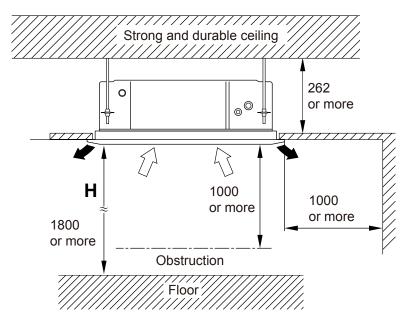
(Unit : mm)

NEOUS MULTI



			AU*G18LV	AU*G22LV, AU*G24LV
1	Refrigerant pipe flare connection	Liquid	ø 6.35 (ø 1/4 in.)	
2		Gas	ø 12.70 (ø 1/2 in.)	ø 15.88 (ø 5/8 in.)
3	Drain hose connection	Drain hose	VP25 [ø 25 (I.D.), ø 32 (O.D.)]	

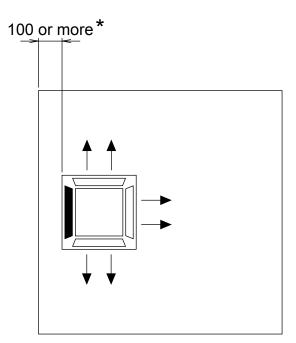
### ■ INSTALLATION PLACE



	H (The maximum height from floor to ceiling) Unit: mm			
Model name	AU*G18LV	AU*G22LV	AU*G24LV	
Standard mode	2700	2700	2700	
High Ceiling mode	3000	3000	3000	

### • 3-way directions setting

(Unit : mm)



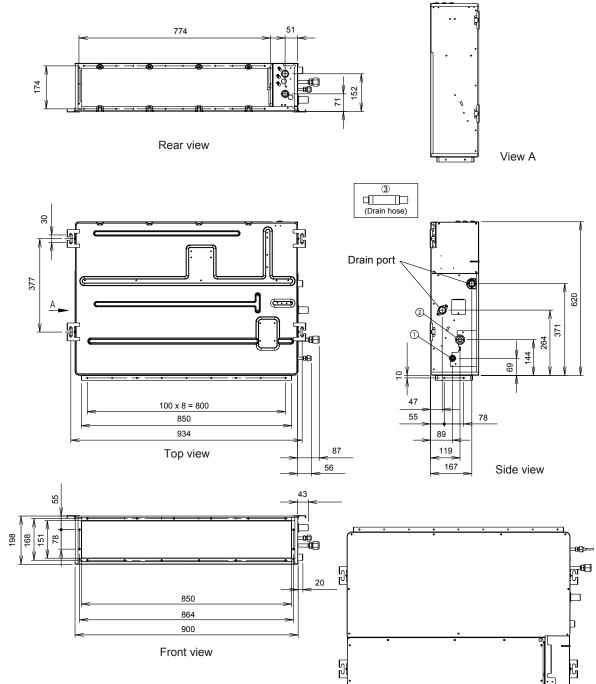
To set "3-way directions", the air outlet shutter plate (UTR-YDZB) sold separately must be installed and "outlet-direction" switched to "3-way" by remote controller.

\*When installing the indoor unit, be careful about the maintenance space.

(Unit : mm)

JR UNITS TANEOUS MULTI)

### 4-2. SLIM DUCT TYPE ■ MODEL : AR\*G18LL



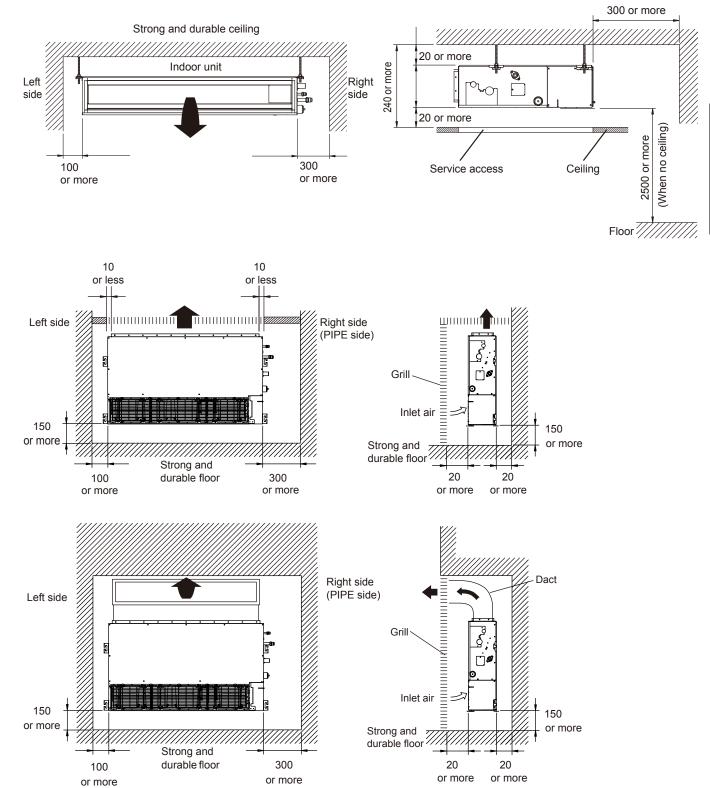
Bottom view

			AR*G18LL
1	Refrigerant pipe flare connection	Liquid	ø 6.35 (ø 1/4 in.)
2		Gas	ø 12.70 (ø 1/2 in.)
3	Drain hose connection	Drain hose	VP25 [ø 25 (I.D.), ø 32 (O.D.)]

#### Unit : mm

(NEOUS MULTI)

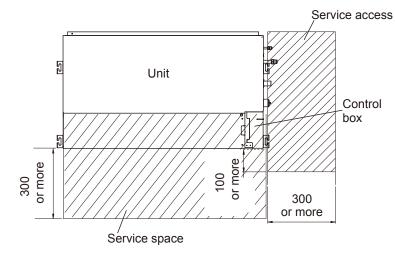
### ■ INSTALLATION PLACE



- (03-26) -

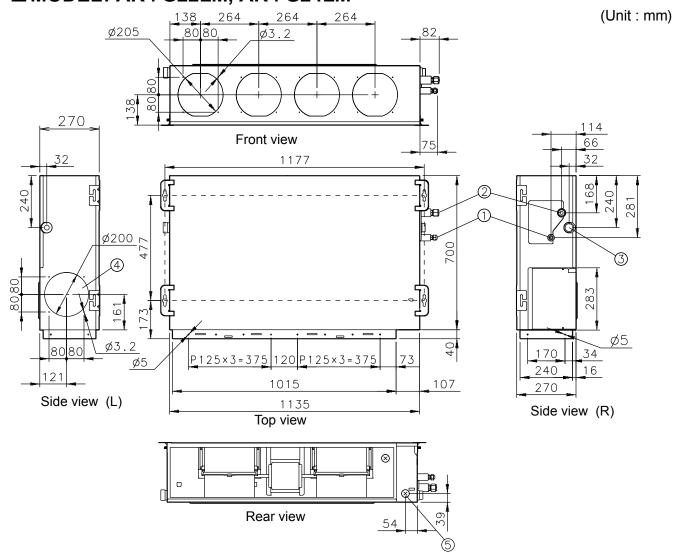
### MAINTENANCE SPACE

IDOOR UNITS SIMULTANEOUS MULTI) Provide a service access for inspection purposes as shown below. Do not place any wiring or illumination in the service space, as they will impede service.



### 4-3. DUCT TYPE ■ MODEL: AR\*G22LM, AR\*G24LM

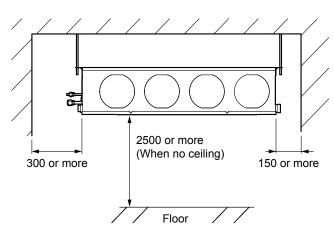
NDOOR UNITS SIMULTANEOUS



			AR*G22LM, AR*G24LM	
1	Refrigerant pipe flare	Liquid	ø 6.35 (ø 1/4 in.)	
2	connection	Gas	ø 15.88 (ø 5/8 in.)	
3	Drain hose connection	Drain port	I.D. 36, O.D. 38	
4	Knock out hole (fresh air)	-	200	
5	Hole for power cable	-	23	

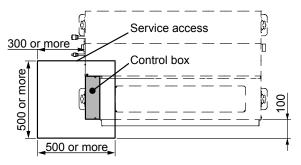
### ■ INSTALLATION PLACE

(Unit : mm)

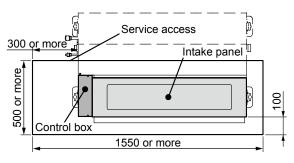


### MAINTENANCE SPACE

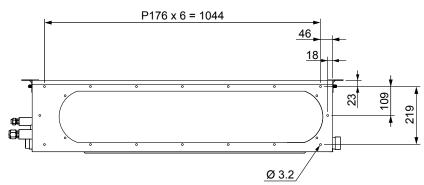
It shall be possible to install and remove the control box.



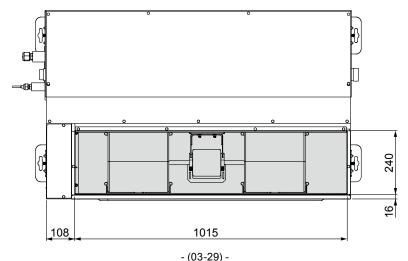
It shall be possible to install and remove the control box, fan units and filter.



### WHEN USING A SQUARE DUCT

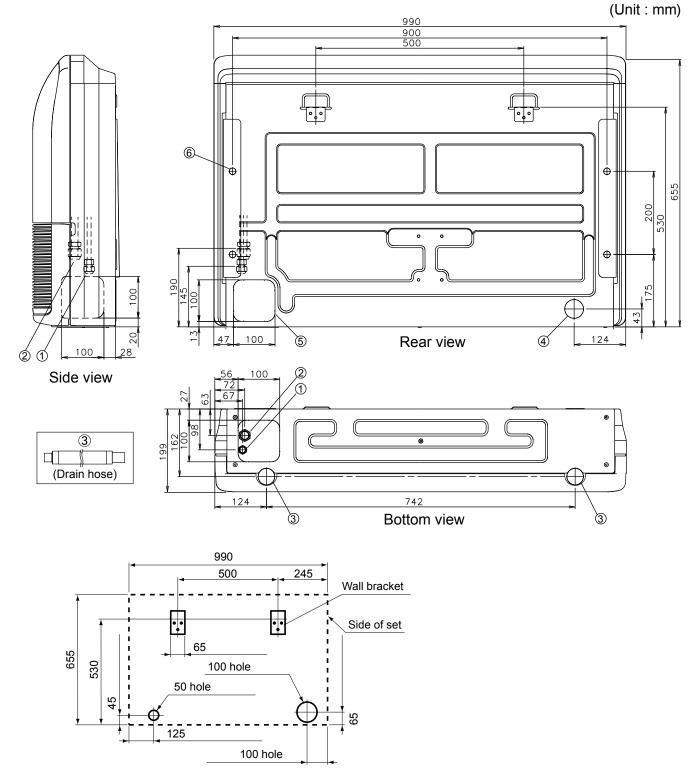


### BOTTOM AIR INTAKE HOLE



### 4-4. FLOOR / CEILING TYPE ■ MODEL: AB\*G18LV, AB\*G22LV, AB\*G24LV

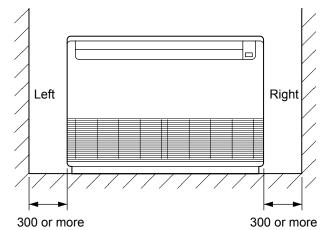
NDOOR UNITS SIMULTANEOUS MULTI)

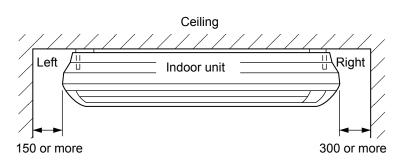


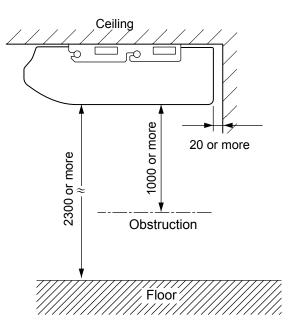
		AB*G18LV	AB*G22LV, AB*G24LV	
1	Refrigerant pipe flare connection	Liquid	ø 6.35 (ø 1/4 in.)	
2		Gas	ø 12.70 (ø 1/2 in.)	ø 15.88 (ø 5/8 in.)
3	Drain hose connection	Drain hose	VP25 [ø25 (I.D.), ø32 (O.D.)]	
4	Knock out hole (fresh air)	Drain outlet	ø 45	
5		-	-	
6	Hole for lifting bolt	-	Use M10 screw bolt	

### ■ INSTALLATION PLACE

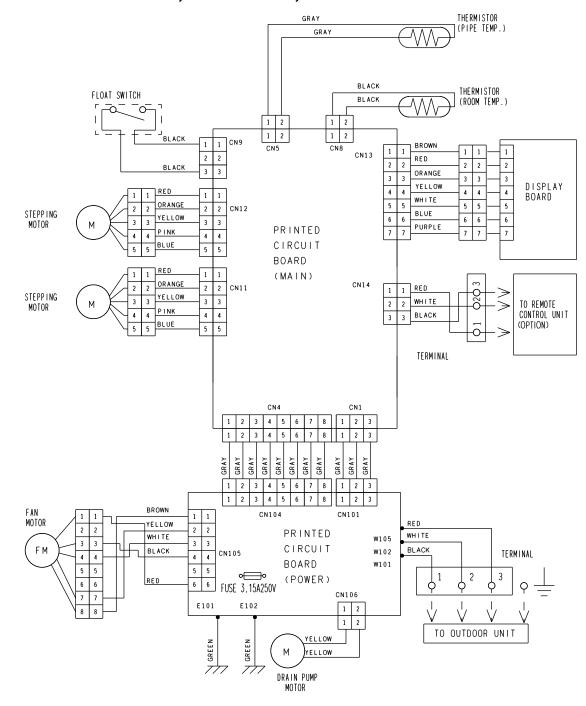
(Unit : mm)



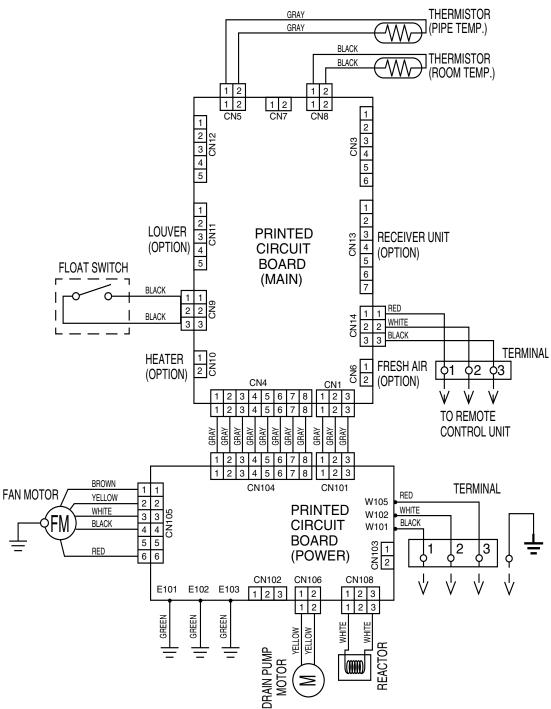




## 5. WIRING DIAGRAMS 5-1. COMPACT CASSETTE TYPE ■ MODEL: AU\*G18LV, AU\*G22LV, AU\*G24LV



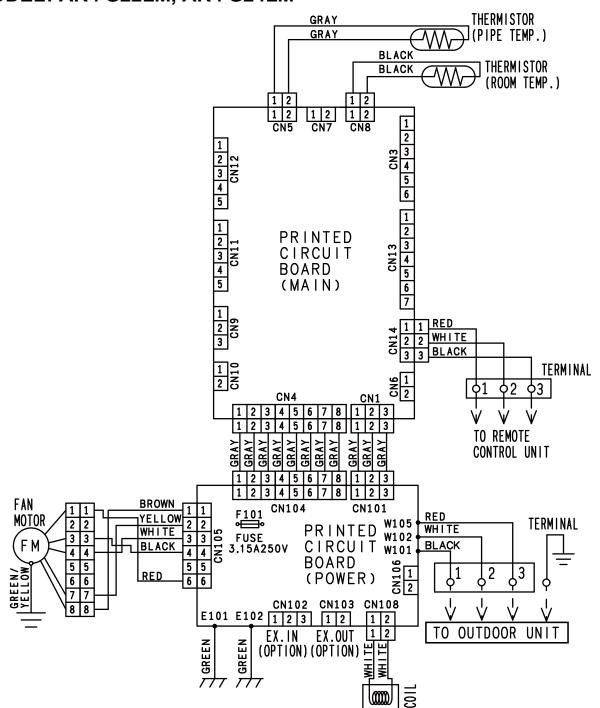
S



### 5-3. DUCT TYPE ■ MODEL: AR\*G22LM, AR\*G24LM

TS

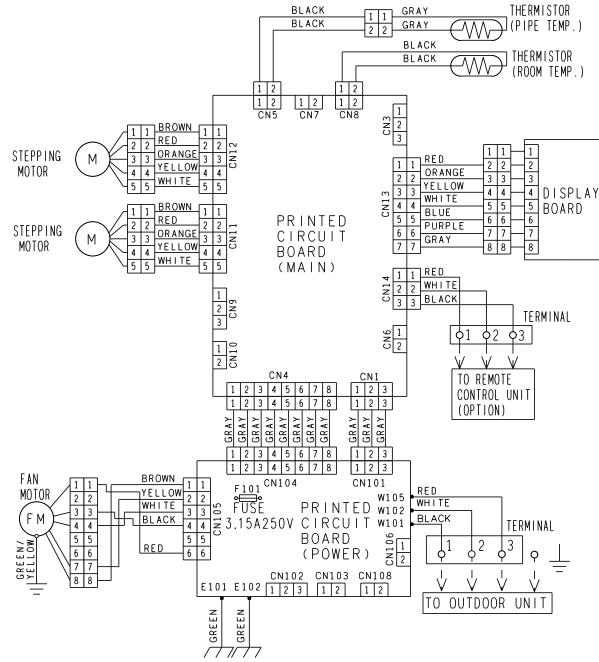
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## 5-4. FLOOR / CEILING TYPE

NDOOR UNITS SIMULTANEOUS I

#### ■ MODEL: AB\*G18LV, AB\*G22LV, AB\*G24LV



## 6. CAPACITY TABLE 6-1. COOLING CAPACITY OF SIMULTANEOUS MULTI (TWIN) 6-1-1. COMPACT CASSETTE TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AU\*G18LV × 2

#### AFR 22.7

											Indoo	· tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	8.59	6.32	1.41	9.57	6.36	1.43	9.90	6.92	1.44	10.55	6.94	1.45	10.88	7.49	1.46	11.53	7.46	1.47	12.18	7.95	1.49
	-10	8.53	6.14	1.44	9.50	6.18	1.46	9.83	6.71	1.47	10.48	6.74	1.49	10.80	7.27	1.49	11.45	7.25	1.51	12.10	7.72	1.52
e	0	8.43	6.09	1.53	9.39	6.13	1.55	9.71	6.66	1.56	10.35	6.68	1.58	10.67	7.22	1.59	11.31	7.19	1.60	11.95	7.66	1.62
atur	5	8.37	6.11	1.63	9.32	6.15	1.66	9.64	6.69	1.67	10.28	6.71	1.68	10.59	7.24	1.69	11.23	7.22	1.71	11.87	7.69	1.72
ben	10	8.33	6.16	1.76	9.27	6.20	1.78	9.59	6.74	1.79	10.22	6.76	1.81	10.54	7.30	1.82	11.17	7.28	1.84	11.80	7.75	1.86
tem	15	8.27	6.14	1.96	9.22	6.18	1.99	9.53	6.72	2.00	10.16	6.74	2.02	10.47	7.28	2.03	11.10	7.25	2.05	11.73	7.72	2.07
Outdoor temperature	20	8.48	5.98	2.40	9.44	6.02	2.44	9.76	6.54	2.45	10.41	6.56	2.48	10.73	7.09	2.49	11.37	7.06	2.51	12.02	7.52	2.54
utd	25	8.77	6.23	2.85	9.77	6.26	2.89	10.10	6.81	2.90	10.77	6.83	2.93	11.10	7.38	2.95	11.77	7.35	2.98	12.44	7.83	3.01
0	30	8.91	6.28	3.36	9.92	6.32	3.41	10.26	6.87	3.43	10.94	6.89	3.46	11.28	7.45	3.48	11.95	7.42	3.51	12.63	7.90	3.55
	35	8.85	6.34	3.72	9.86	6.38	3.78	10.19	6.94	3.80	10.86	6.96	3.84	11.20	7.52	3.86	11.87	7.49	3.90	12.54	7.98	3.93
	40	7.99	5.94	3.81	8.91	5.97	3.87	9.21	6.49	3.89	9.82	6.51	3.93	10.12	7.03	3.95	10.73	7.01	3.99	11.33	7.46	4.03
	46	6.87	5.42	3.85	7.65	5.45	3.91	7.91	5.93	3.93	8.44	5.95	3.97	8.70	6.42	3.99	9.22	6.40	4.03	9.74	6.81	4.07

NEOUS MULTI)

#### ■MODEL: AU\*G22LV × 2

AFR 34.3

											Indoo	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	10.57	7.87	1.48	11.77	7.92	1.50	12.18	8.61	1.51	12.98	8.64	1.52	13.38	9.33	1.53	14.18	9.29	1.55	14.98	9.89	1.56
	-10	10.46	7.85	1.56	11.65	7.89	1.58	12.05	8.58	1.59	12.85	8.61	1.61	13.24	9.30	1.62	14.04	9.26	1.63	14.83	9.87	1.65
e	0	10.38	7.73	1.65	11.56	7.77	1.67	11.95	8.45	1.68	12.74	8.48	1.70	13.14	9.16	1.71	13.92	9.12	1.72	14.71	9.71	1.74
temperature	5	10.28	7.75	1.75	11.45	7.80	1.78	11.84	8.47	1.78	12.62	8.50	1.80	13.01	9.18	1.81	13.79	9.15	1.83	14.58	9.74	1.85
ber	10	10.22	7.82	1.83	11.38	7.86	1.86	11.77	8.55	1.87	12.54	8.58	1.89	12.93	9.26	1.90	13.71	9.22	1.92	14.48	9.83	1.94
tem	15	10.13	7.89	2.11	11.29	7.94	2.14	11.67	8.63	2.15	12.44	8.66	2.17	12.83	9.35	2.18	13.60	9.31	2.20	14.37	9.92	2.23
oor	20	10.34	7.59	2.51	11.52	7.63	2.55	11.91	8.30	2.57	12.70	8.33	2.59	13.09	8.99	2.60	13.87	8.96	2.63	14.66	9.54	2.66
Outdoor	25	10.87	8.01	2.94	12.10	8.06	2.98	12.52	8.76	3.00	13.34	8.79	3.03	13.76	9.49	3.04	14.58	9.45	3.07	15.41	10.07	3.11
0	30	11.31	7.94	4.55	12.59	7.99	4.62	13.02	8.69	4.64	13.88	8.72	4.69	14.31	9.41	4.71	15.17	9.37	4.76	16.03	9.99	4.81
	35	11.06	7.90	4.79	12.32	7.94	4.87	12.74	8.64	4.89	13.58	8.66	4.94	14.00	9.36	4.97	14.84	9.32	5.02	15.68	9.93	5.07
	40	10.14	7.46	4.87	11.30	7.50	4.94	11.68	8.15	4.97	12.45	8.18	5.02	12.84	8.83	5.04	13.61	8.80	5.09	14.38	9.37	5.14
	46	8.44	6.75	4.20	9.40	6.79	4.27	9.72	7.39	4.29	10.36	7.41	4.33	10.68	8.00	4.36	11.32	7.97	4.40	11.96	8.49	4.44

### ■ MODEL: AU\*G24LV × 2

AFR 34.3

											Indoo	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	11.87	8.60	2.12	13.22	8.65	2.16	13.68	9.41	2.17	14.58	9.44	2.19	15.03	10.19	2.20	15.93	10.15	2.22	16.83	10.82	2.24
	-10	11.75	8.58	2.21	13.09	8.63	2.25	13.54	9.38	2.26	14.43	9.41	2.28	14.88	10.16	2.29	15.77	10.12	2.32	16.66	10.78	2.34
e	0	11.69	8.45	2.30	13.03	8.50	2.34	13.47	9.24	2.35	14.36	9.27	2.37	14.80	10.01	2.39	15.69	9.97	2.41	16.58	10.62	2.43
temperature	5	11.59	8.47	2.35	12.91	8.52	2.39	13.35	9.26	2.40	14.24	9.29	2.43	14.68	10.04	2.44	15.56	10.00	2.46	16.44	10.65	2.49
ben	10	11.51	8.53	2.39	12.83	8.58	2.42	13.26	9.33	2.44	14.14	9.36	2.46	14.58	10.11	2.47	15.45	10.07	2.50	16.32	10.72	2.52
tem	15	11.53	8.52	2.53	12.85	8.57	2.57	13.29	9.32	2.58	14.16	9.35	2.61	14.60	10.10	2.62	15.48	10.06	2.65	16.35	10.72	2.68
oor	20	11.90	8.52	3.12	13.26	8.57	3.17	13.71	9.32	3.19	14.61	9.35	3.22	15.07	10.09	3.24	15.97	10.05	3.27	16.87	10.71	3.30
Outdoor	25	12.40	8.89	3.58	13.81	8.94	3.63	14.28	9.72	3.65	15.23	9.75	3.69	15.70	10.53	3.71	16.64	10.49	3.75	17.58	11.18	3.78
0	30	12.78	8.93	5.06	14.24	8.98	5.14	14.73	9.76	5.17	15.70	9.79	5.22	16.18	10.57	5.25	17.15	10.53	5.30	18.12	11.22	5.35
	35	12.64	8.96	5.40	14.08	9.02	5.48	14.56	9.80	5.51	15.52	9.83	5.57	16.00	10.62	5.59	16.96	10.58	5.65	17.92	11.27	5.71
	40	11.62	8.47	5.51	12.94	8.52	5.59	13.38	9.26	5.62	14.26	9.29	5.68	14.71	10.03	5.71	15.59	9.99	5.76	16.47	10.64	5.82
	46	8.88	7.23	4.21	9.89	7.27	4.27	10.23	7.90	4.30	10.90	7.93	4.34	11.24	8.56	4.36	11.92	8.53	4.41	12.59	9.08	4.45

AFR : Air Flow Rate (m³/min.) TC : Total Capacity (kW) SHC : Sensible Heat Capacity (kW) IP : Input Power (kW)

#### 6-1-2. SLIM DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G18LL × 2

AFR 31.3

NDOOR UNITS SIMULTANEOUS MULTI)

											Indoo	r tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	8.59	6.32	1.41	9.57	6.36	1.43	9.90	6.92	1.44	10.55	6.94	1.45	10.88	7.49	1.46	11.53	7.46	1.47	12.18	7.95	1.49
	-10	8.53	6.14	1.44	9.50	6.18	1.46	9.83	6.71	1.47	10.48	6.74	1.49	10.80	7.27	1.49	11.45	7.25	1.51	12.10	7.72	1.52
ø	0	8.43	6.09	1.53	9.39	6.13	1.55	9.71	6.66	1.56	10.35	6.68	1.58	10.67	7.22	1.59	11.31	7.19	1.60	11.95	7.66	1.62
atur	5	8.37	6.11	1.63	9.32	6.15	1.66	9.64	6.69	1.67	10.28	6.71	1.68	10.59	7.24	1.69	11.23	7.22	1.71	11.87	7.69	1.72
ber	10	8.33	6.16	1.76	9.27	6.20	1.78	9.59	6.74	1.79	10.22	6.76	1.81	10.54	7.30	1.82	11.17	7.28	1.84	11.80	7.75	1.86
tem	15	8.27	6.14	1.96	9.22	6.18	1.99	9.53	6.72	2.00	10.16	6.74	2.02	10.47	7.28	2.03	11.10	7.25	2.05	11.73	7.72	2.07
Outdoor temperature	20	8.48	5.98	2.40	9.44	6.02	2.44	9.76	6.54	2.45	10.41	6.56	2.48	10.73	7.09	2.49	11.37	7.06	2.51	12.02	7.52	2.54
utd	25	8.77	6.23	2.85	9.77	6.26	2.89	10.10	6.81	2.90	10.77	6.83	2.93	11.10	7.38	2.95	11.77	7.35	2.98	12.44	7.83	3.01
0	30	8.91	6.28	3.36	9.92	6.32	3.41	10.26	6.87	3.43	10.94	6.89	3.46	11.28	7.45	3.48	11.95	7.42	3.51	12.63	7.90	3.55
	35	8.85	6.34	3.72	9.86	6.38	3.78	10.19	6.94	3.80	10.86	6.96	3.84	11.20	7.52	3.86	11.87	7.49	3.90	12.54	7.98	3.93
	40	7.99	5.94	3.81	8.91	5.97	3.87	9.21	6.49	3.89	9.82	6.51	3.93	10.12	7.03	3.95	10.73	7.01	3.99	11.33	7.46	4.03
	46	6.87	5.42	3.85	7.65	5.45	3.91	7.91	5.93	3.93	8.44	5.95	3.97	8.70	6.42	3.99	9.22	6.40	4.03	9.74	6.81	4.07

AFR : Air Flow Rate (m<sup>3</sup>/min.) TC : Total Capacity (kW) SHC : Sensible Heat Capacity (kW) IP : Input Power (kW)

#### 6-1-3. DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G22LM × 2

74.14	AFR	36.7
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											Indoo	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	10.62	8.27	1.60	11.83	8.32	1.63	12.24	9.04	1.63	13.04	9.07	1.65	13.45	9.80	1.66	14.26	9.76	1.68	15.06	10.39	1.69
	-10	10.54	8.27	1.69	11.74	8.31	1.72	12.14	9.04	1.73	12.94	9.07	1.75	13.34	9.79	1.75	14.14	9.75	1.77	14.94	10.39	1.79
e	0	10.45	8.13	1.76	11.64	8.18	1.79	12.03	8.89	1.80	12.83	8.92	1.82	13.22	9.64	1.83	14.02	9.60	1.84	14.81	10.22	1.86
atur	5	10.34	8.16	1.86	11.52	8.21	1.89	11.91	8.93	1.90	12.69	8.95	1.92	13.09	9.67	1.93	13.87	9.63	1.95	14.66	10.26	1.97
ben	10	10.27	8.24	2.05	11.44	8.29	2.08	11.83	9.02	2.09	12.61	9.05	2.11	13.00	9.77	2.12	13.78	9.73	2.14	14.56	10.36	2.16
tem	15	10.19	8.34	2.24	11.35	8.39	2.27	11.74	9.12	2.28	12.51	9.15	2.31	12.90	9.88	2.32	13.67	9.84	2.34	14.44	10.48	2.36
Outdoor temperature	20	10.42	7.98	2.73	11.61	8.02	2.77	12.00	8.72	2.78	12.80	8.75	2.81	13.19	9.45	2.82	13.98	9.41	2.85	14.77	10.03	2.88
utdo	25	10.95	8.43	3.16	12.19	8.48	3.20	12.61	9.22	3.22	13.44	9.25	3.25	13.86	9.98	3.27	14.69	9.94	3.30	15.52	10.59	3.33
0	30	11.36	8.26	4.74	12.65	8.31	4.81	13.09	9.04	4.84	13.95	9.07	4.89	14.38	9.79	4.91	15.24	9.75	4.96	16.10	10.39	5.01
	35	11.06	8.20	5.00	12.32	8.25	5.08	12.74	8.97	5.10	13.58	9.00	5.15	14.00	9.72	5.18	14.84	9.68	5.23	15.68	10.31	5.28
	40	10.21	7.99	5.08	11.38	8.04	5.16	11.77	8.74	5.19	12.54	8.77	5.24	12.93	9.47	5.27	13.71	9.43	5.32	14.48	10.05	5.37
	46	8.50	6.99	4.42	9.47	7.03	4.49	9.79	7.65	4.51	10.44	7.67	4.56	10.76	8.28	4.58	11.41	8.25	4.63	12.05	8.79	4.67

DOOR UNITS MULTANEOUS MULTI)

#### ■ MODEL: AR\*G24LM × 2

AFR 36.7

											Indoo	r tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	12.09	9.11	2.31	13.47	9.17	2.35	13.93	9.97	2.36	14.85	10.00	2.38	15.30	10.80	2.40	16.22	10.76	2.42	17.14	11.46	2.44
	-10	12.02	9.13	2.39	13.39	9.18	2.43	13.84	9.98	2.44	14.76	10.02	2.47	15.21	10.82	2.48	16.12	10.77	2.50	17.04	11.48	2.53
e	0	11.95	8.98	2.45	13.32	9.04	2.49	13.77	9.82	2.50	14.68	9.85	2.53	15.13	10.64	2.54	16.04	10.60	2.57	16.95	11.29	2.59
atur	5	11.82	9.00	2.53	13.17	9.06	2.57	13.62	9.84	2.58	14.52	9.88	2.61	14.97	10.67	2.62	15.86	10.62	2.65	16.76	11.32	2.68
temperature	10	11.63	8.99	2.56	12.95	9.05	2.60	13.39	9.83	2.61	14.28	9.87	2.64	14.72	10.66	2.65	15.60	10.61	2.68	16.48	11.31	2.71
tem	15	11.67	9.01	2.69	13.00	9.06	2.73	13.45	9.85	2.74	14.33	9.89	2.77	14.78	10.68	2.78	15.66	10.63	2.81	16.55	11.33	2.84
oor	20	11.95	8.88	3.34	13.31	8.93	3.39	13.77	9.71	3.41	14.67	9.75	3.44	15.13	10.52	3.46	16.03	10.48	3.49	16.94	11.17	3.53
Outdoor	25	12.50	9.31	3.78	13.92	9.37	3.84	14.40	10.19	3.86	15.35	10.22	3.90	15.82	11.04	3.92	16.77	10.99	3.96	17.72	11.71	4.00
0	30	12.79	9.24	5.24	14.25	9.29	5.33	14.73	10.10	5.35	15.70	10.13	5.41	16.19	10.94	5.44	17.16	10.90	5.49	18.13	11.61	5.54
	35	12.64	9.30	5.64	14.08	9.35	5.72	14.56	10.17	5.75	15.52	10.20	5.81	16.00	11.01	5.84	16.96	10.97	5.90	17.92	11.69	5.96
	40	11.79	8.90	5.78	13.13	8.95	5.87	13.58	9.73	5.90	14.48	9.76	5.96	14.93	10.55	5.99	15.82	10.50	6.05	16.72	11.19	6.11
	46	9.05	7.56	4.54	10.08	7.61	4.61	10.43	8.27	4.64	11.11	8.30	4.68	11.46	8.96	4.71	12.14	8.92	4.75	12.83	9.50	4.80

AFR : Air Flow Rate (m³/min.) TC : Total Capacity (kW) SHC : Sensible Heat Capacity (kW) IP : Input Power (kW)

### 6-1-4. FLOOR / CEILING TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AB\*G18LV x 2

AFR 26.0

MULTI)

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											Indoor	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	8.59	6.32	1.41	9.57	6.36	1.43	9.90	6.92	1.44	10.55	6.94	1.45	10.88	7.49	1.46	11.53	7.46	1.47	12.18	7.95	1.49
	-10	8.53	6.14	1.44	9.50	6.18	1.46	9.83	6.71	1.47	10.48	6.74	1.49	10.80	7.27	1.49	11.45	7.25	1.51	12.10	7.72	1.52
υ	0	8.43	6.09	1.53	9.39	6.13	1.55	9.71	6.66	1.56	10.35	6.68	1.58	10.67	7.22	1.59	11.31	7.19	1.60	11.95	7.66	1.62
atur	5	8.37	6.11	1.63	9.32	6.15	1.66	9.64	6.69	1.67	10.28	6.71	1.68	10.59	7.24	1.69	11.23	7.22	1.71	11.87	7.69	1.72
ber	10	8.33	6.16	1.76	9.27	6.20	1.78	9.59	6.74	1.79	10.22	6.76	1.81	10.54	7.30	1.82	11.17	7.28	1.84	11.80	7.75	1.86
temperature	15	8.27	6.14	1.96	9.22	6.18	1.99	9.53	6.72	2.00	10.16	6.74	2.02	10.47	7.28	2.03	11.10	7.25	2.05	11.73	7.72	2.07
utdoor	20	8.48	5.98	2.40	9.44	6.02	2.44	9.76	6.54	2.45	10.41	6.56	2.48	10.73	7.09	2.49	11.37	7.06	2.51	12.02	7.52	2.54
utd	25	8.77	6.23	2.85	9.77	6.26	2.89	10.10	6.81	2.90	10.77	6.83	2.93	11.10	7.38	2.95	11.77	7.35	2.98	12.44	7.83	3.01
0	30	8.91	6.28	3.36	9.92	6.32	3.41	10.26	6.87	3.43	10.94	6.89	3.46	11.28	7.45	3.48	11.95	7.42	3.51	12.63	7.90	3.55
	35	8.85	6.34	3.72	9.86	6.38	3.78	10.19	6.94	3.80	10.86	6.96	3.84	11.20	7.52	3.86	11.87	7.49	3.90	12.54	7.98	3.93
	40	7.99	5.94	3.81	8.91	5.97	3.87	9.21	6.49	3.89	9.82	6.51	3.93	10.12	7.03	3.95	10.73	7.01	3.99	11.33	7.46	4.03
	46	6.87	5.42	3.85	7.65	5.45	3.91	7.91	5.93	3.93	8.44	5.95	3.97	8.70	6.42	3.99	9.22	6.40	4.03	9.74	6.81	4.07

#### ■ MODEL: AB\*G22LV x 2

AFR 32.7

											Indoo	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	10.57	7.87	1.48	11.77	7.92	1.50	12.18	8.61	1.51	12.98	8.64	1.52	13.38	9.33	1.53	14.18	9.29	1.55	14.98	9.89	1.56
	-10	10.46	7.85	1.56	11.65	7.89	1.58	12.05	8.58	1.59	12.85	8.61	1.61	13.24	9.30	1.62	14.04	9.26	1.63	14.83	9.87	1.65
e	0	10.38	7.73	1.65	11.56	7.77	1.67	11.95	8.45	1.68	12.74	8.48	1.70	13.14	9.16	1.71	13.92	9.12	1.72	14.71	9.71	1.74
temperature	5	10.28	7.75	1.75	11.45	7.80	1.78	11.84	8.47	1.78	12.62	8.50	1.80	13.01	9.18	1.81	13.79	9.15	1.83	14.58	9.74	1.85
per	10	10.22	7.82	1.83	11.38	7.86	1.86	11.77	8.55	1.87	12.54	8.58	1.89	12.93	9.26	1.90	13.71	9.22	1.92	14.48	9.83	1.94
tem	15	10.13	7.89	2.11	11.29	7.94	2.14	11.67	8.63	2.15	12.44	8.66	2.17	12.83	9.35	2.18	13.60	9.31	2.20	14.37	9.92	2.23
oc	20	10.34	7.59	2.51	11.52	7.63	2.55	11.91	8.30	2.57	12.70	8.33	2.59	13.09	8.99	2.60	13.87	8.96	2.63	14.66	9.54	2.66
Outdoor	25	10.87	8.01	2.94	12.10	8.06	2.98	12.52	8.76	3.00	13.34	8.79	3.03	13.76	9.49	3.04	14.58	9.45	3.07	15.41	10.07	3.11
0	30	11.31	7.94	4.55	12.59	7.99	4.62	13.02	8.69	4.64	13.88	8.72	4.69	14.31	9.41	4.71	15.17	9.37	4.76	16.03	9.99	4.81
	35	11.06	7.90	4.79	12.32	7.94	4.87	12.74	8.64	4.89	13.58	8.66	4.94	14.00	9.36	4.97	14.84	9.32	5.02	15.68	9.93	5.07
	40	10.14	7.46	4.87	11.30	7.50	4.94	11.68	8.15	4.97	12.45	8.18	5.02	12.84	8.83	5.04	13.61	8.80	5.09	14.38	9.37	5.14
	46	8.44	6.75	4.20	9.40	6.79	4.27	9.72	7.39	4.29	10.36	7.41	4.33	10.68	8.00	4.36	11.32	7.97	4.40	11.96	8.49	4.44

#### ■ MODEL: AB\*G24LV x 2

AFR 32.7

											Indoor	· tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	11.87	8.60	2.12	13.22	8.65	2.16	13.68	9.41	2.17	14.58	9.44	2.19	15.03	10.19	2.20	15.93	10.15	2.22	16.83	10.82	2.24
	-10	11.75	8.58	2.21	13.09	8.63	2.25	13.54	9.38	2.26	14.43	9.41	2.28	14.88	10.16	2.29	15.77	10.12	2.32	16.66	10.78	2.34
e	0	11.69	8.45	2.30	13.03	8.50	2.34	13.47	9.24	2.35	14.36	9.27	2.37	14.80	10.01	2.39	15.69	9.97	2.41	16.58	10.62	2.43
temperature	5	11.59	8.47	2.35	12.91	8.52	2.39	13.35	9.26	2.40	14.24	9.29	2.43	14.68	10.04	2.44	15.56	10.00	2.46	16.44	10.65	2.49
ben	10	11.51	8.53	2.39	12.83	8.58	2.42	13.26	9.33	2.44	14.14	9.36	2.46	14.58	10.11	2.47	15.45	10.07	2.50	16.32	10.72	2.52
tem	15	11.53	8.52	2.53	12.85	8.57	2.57	13.29	9.32	2.58	14.16	9.35	2.61	14.60	10.10	2.62	15.48	10.06	2.65	16.35	10.72	2.68
	20	11.90	8.52	3.12	13.26	8.57	3.17	13.71	9.32	3.19	14.61	9.35	3.22	15.07	10.09	3.24	15.97	10.05	3.27	16.87	10.71	3.30
Outdoor	25	12.40	8.89	3.58	13.81	8.94	3.63	14.28	9.72	3.65	15.23	9.75	3.69	15.70	10.53	3.71	16.64	10.49	3.75	17.58	11.18	3.78
0	30	12.78	8.93	5.06	14.24	8.98	5.14	14.73	9.76	5.17	15.70	9.79	5.22	16.18	10.57	5.25	17.15	10.53	5.30	18.12	11.22	5.35
	35	12.64	8.96	5.40	14.08	9.02	5.48	14.56	9.80	5.51	15.52	9.83	5.57	16.00	10.62	5.59	16.96	10.58	5.65	17.92	11.27	5.71
	40	11.62	8.47	5.51	12.94	8.52	5.59	13.38	9.26	5.62	14.26	9.29	5.68	14.71	10.03	5.71	15.59	9.99	5.76	16.47	10.64	5.82
	46	8.88	7.23	4.21	9.89	7.27	4.27	10.23	7.90	4.30	10.90	7.93	4.34	11.24	8.56	4.36	11.92	8.53	4.41	12.59	9.08	4.45

AFR : Air Flow Rate (m³/min.) TC : Total Capacity (kW) SHC : Sensible Heat Capacity (kW) IP : Input Power (kW) JLTANEOUS MULTI)

# 6-2. HEATING CAPACITY OF SIMULTANEOUS MULTI (TWIN)

### 6-2-1. COMPACT CASSETTE TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AU\*G18LV x 2



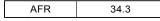
							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	10.51	4.33	10.26	4.42	10.01	4.51	9.76	4.60	9.51	4.69
ē	-10	-11	11.51	4.33	11.23	4.42	10.96	4.51	10.69	4.60	10.41	4.69
temperature	-5	-7	12.44	4.33	12.14	4.42	11.84	4.51	11.55	4.60	11.25	4.69
ber	0	-2	13.42	4.33	13.10	4.42	12.78	4.51	12.46	4.60	12.14	4.69
tem	5	3	14.39	4.33	14.05	4.42	13.71	4.51	13.36	4.60	13.02	4.69
	7	6	14.70	4.33	14.35	4.42	14.00	4.51	13.65	4.60	13.30	4.69
Outdoor	10	8	15.05	4.27	14.69	4.36	14.33	4.45	13.97	4.54	13.61	4.63
ō	15	10	15.42	4.20	15.06	4.29	14.69	4.37	14.32	4.46	13.95	4.53
	20	15	15.79	4.15	15.42	4.24	15.04	4.33	14.66	4.41	14.29	4.48
	24	18	16.14	4.10	15.76	4.19	15.38	4.27	14.99	4.36	14.61	4.43

#### ■ MODEL: AU\*G22LV x 2

AFR 34.3

							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	11.48	4.52	11.21	4.61	10.94	4.70	10.66	4.80	10.39	4.89
e	-10	-11	12.99	4.88	12.68	4.98	12.37	5.08	12.06	5.18	11.75	5.29
temperature	-5	-7	14.11	5.02	13.77	5.12	13.44	5.23	13.10	5.33	12.77	5.44
per	0	-2	15.34	5.02	14.97	5.12	14.61	5.23	14.24	5.33	13.88	5.44
tem	5	3	16.52	5.02	16.13	5.12	15.74	5.23	15.34	5.33	14.95	5.44
	7	6	17.01	5.02	16.61	5.12	16.20	5.23	15.80	5.33	15.39	5.44
Outdoor	10	8	17.42	5.02	17.01	5.12	16.59	5.23	16.18	5.33	15.76	5.44
ō	15	10	18.02	4.96	17.59	5.06	17.17	5.17	16.74	5.27	16.31	5.35
	20	15	18.73	4.87	18.29	4.97	17.84	5.07	17.40	5.18	16.95	5.25
	24	18	19.23	4.75	18.77	4.85	18.31	4.95	17.85	5.05	17.40	5.13

### ■MODEL: AU\*G24LV x 2



			12.21         5.24         11.92         5.35         11.63         5.46         11.33         5.57         11.04         5.1												
		°CDB	1	6	1	8	2	20	2	22	2	24			
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP			
	-15	-16	12.21	5.24	11.92	5.35	11.63	5.46	11.33	5.57	11.04	5.68			
e	-10	-11	13.79	5.42	13.46	5.53	13.13	5.64	12.80	5.75	12.47	5.87			
temperature	-5	-7	15.43	5.64	15.06	5.76	14.69	5.88	14.33	6.00	13.96	6.11			
Iber	0	-2	16.68	5.64	16.29	5.76	15.89	5.88	15.49	6.00	15.10	6.12			
tem	5	3	18.30	5.65	17.86	5.76	17.43	5.88	16.99	6.00	16.56	6.12			
	7	6	18.90	5.64	18.45	5.76	18.00	5.88	17.55	6.00	17.10	6.11			
Outdoor	10	8	19.24	5.64	18.78	5.76	18.32	5.88	17.87	6.00	17.41	6.11			
õ	15	10	19.67	5.59	19.20	5.71	18.73	5.83	18.27	5.94	17.80	6.03			
	20	15	20.59	5.53	20.10	5.65	19.61	5.76	19.12	5.88	18.63	5.96			
	24	18	20.88	5.46	20.38	5.58	19.88	5.69	19.39	5.80	18.89	5.89			

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

### 6-2-2. SLIM DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G18LL x 2

AFR 31.3

							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	тс	IP	TC	IP	тс	IP	TC	IP	тс	IP
	-15	-16	10.51	4.33	10.26	4.42	10.01	4.51	9.76	4.60	9.51	4.69
ø	-10	-11	11.51	4.33	11.23	4.42	10.96	4.51	10.69	4.60	10.41	4.69
atur	-5	-7	12.44	4.33	12.14	4.42	11.84	4.51	11.55	4.60	11.25	4.69
ber	0	-2	13.42	4.33	13.10	4.42	12.78	4.51	12.46	4.60	12.14	4.69
tem	5	3	14.39	4.33	14.05	4.42	13.71	4.51	13.36	4.60	13.02	4.69
Outdoor temperature	7	6	14.70	4.33	14.35	4.42	14.00	4.51	13.65	4.60	13.30	4.69
outd	10	8	15.05	4.27	14.69	4.36	14.33	4.45	13.97	4.54	13.61	4.63
0	15	10	15.42	4.20	15.06	4.29	14.69	4.37	14.32	4.46	13.95	4.53
	20	15	15.79	4.15	15.42	4.24	15.04	4.33	14.66	4.41	14.29	4.48
	24	18	16.14	4.10	15.76	4.19	15.38	4.27	14.99	4.36	14.61	4.43

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

#### 6-2-3. DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G22LM x 2

AFR	36.7
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							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	10.91	4.71	10.65	4.81	10.39	4.91	10.13	5.01	9.87	5.11
e	-10	-11	12.16	4.96	11.87	5.06	11.58	5.17	11.29	5.27	11.00	5.37
temperature	-5	-7	13.54	5.15	13.22	5.26	12.90	5.37	12.58	5.48	12.25	5.58
ber	0	-2	15.13	5.16	14.77	5.27	14.41	5.37	14.04	5.48	13.68	5.59
tem	5	3	16.44	5.16	16.05	5.26	15.66	5.37	15.27	5.48	14.88	5.59
	7	6	17.01	5.15	16.61	5.26	16.20	5.37	15.80	5.48	15.39	5.58
Outdoor	10	8	17.29	5.16	16.88	5.26	16.47	5.37	16.05	5.48	15.64	5.59
Ō	15	10	17.83	5.08	17.41	5.18	16.98	5.29	16.56	5.40	16.13	5.48
	20	15	18.52	4.96	18.08	5.06	17.64	5.16	17.20	5.27	16.76	5.34
	24	18	19.15	4.87	18.69	4.97	18.24	5.07	17.78	5.17	17.33	5.25

#### ■ MODEL: AR\*G24LM x 2

AFR	36.7

							Indoor te	mperatur	e			
		°CDB	1	6	1	8	2	20	2	22	2	24
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	11.60	5.43	11.32	5.54	11.05	5.65	10.77	5.76	10.49	5.88
ē	-10	-11	13.36	5.70	13.04	5.82	12.72	5.94	12.40	6.06	12.08	6.18
temperature	-5	-7	14.86	5.91	14.51	6.04	14.15	6.16	13.80	6.28	13.44	6.41
ber	0	-2	16.43	5.91	16.04	6.03	15.65	6.16	15.26	6.28	14.86	6.40
tem	5	3	18.18	5.91	17.75	6.04	17.31	6.16	16.88	6.28	16.45	6.41
	7	6	18.90	5.91	18.45	6.04	18.00	6.16	17.55	6.28	17.10	6.41
Outdoor	10	8	19.30	5.91	18.84	6.04	18.38	6.16	17.92	6.28	17.46	6.41
õ	15	10	19.77	5.83	19.30	5.95	18.82	6.07	18.35	6.19	17.88	6.28
	20	15	20.59	5.70	20.10	5.82	19.61	5.94	19.12	6.05	18.63	6.14
	24	18	21.11	5.62	20.61	5.74	20.10	5.86	19.60	5.98	19.10	6.07

AFR: Air Flow Rate (m³/min.) TC: Total Capacity (kW) IP: Input Power (kW)

### 6-2-4. FLOOR / CEILING TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AB\*G18LV x 2

AFR	26.0
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			11.51 4.33 11.23 4.42 10.96 4.51 10.69 4.60 10.41 4.69												
		°CDB	1	6	1	8	2	0	2	2	2	4			
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP			
	-15	-16	10.51	4.33	10.26	4.42	10.01	4.51	9.76	4.60	9.51	4.69			
e	-10	-11	11.51	4.33	11.23	4.42	10.96	4.51	10.69	4.60	10.41	4.69			
temperature	-5	-7	12.44	4.33	12.14	4.42	11.84	4.51	11.55	4.60	11.25	4.69			
ber	0	-2	13.42	4.33	13.10	4.42	12.78	4.51	12.46	4.60	12.14	4.69			
tem	5	3	14.39	4.33	14.05	4.42	13.71	4.51	13.36	4.60	13.02	4.69			
	7	6	14.70	4.33	14.35	4.42	14.00	4.51	13.65	4.60	13.30	4.69			
Outdoor	10	8	15.05	4.27	14.69	4.36	14.33	4.45	13.97	4.54	13.61	4.63			
ō	15	10	15.42	4.20	15.06	4.29	14.69	4.37	14.32	4.46	13.95	4.53			
	20	15	15.79	4.15	15.42	4.24	15.04	4.33	14.66	4.41	14.29	4.48			
	24	18	16.14	4.10	15.76	4.19	15.38	4.27	14.99	4.36	14.61	4.43			

#### ■ MODEL: AB\*G22LV x 2

AFR 32.7

							Indoor ter	nperature				
		°CDB	1	6	1	8	2	0	2	2	2	4
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	11.48	4.52	11.21	4.61	10.94	4.70	10.66	4.80	10.39	4.89
e	-10	-11	12.99	4.88	12.68	4.98	12.37	5.08	12.06	5.18	11.75	5.29
temperature	-5	-7	14.11	5.02	13.77	5.12	13.44	5.23	13.10	5.33	12.77	5.44
per	0	-2	15.34	5.02	14.97	5.12	14.61	5.23	14.24	5.33	13.88	5.44
tem	5	3	16.52	5.02	16.13	5.12	15.74	5.23	15.34	5.33	14.95	5.44
	7	6	17.01	5.02	16.61	5.12	16.20	5.23	15.80	5.33	15.39	5.44
Outdoor	10	8	17.42	5.02	17.01	5.12	16.59	5.23	16.18	5.33	15.76	5.44
ō	15	10	18.02	4.96	17.59	5.06	17.17	5.17	16.74	5.27	16.31	5.35
	20	15	18.73	4.87	18.29	4.97	17.84	5.07	17.40	5.18	16.95	5.25
	24	18	19.23	4.75	18.77	4.85	18.31	4.95	17.85	5.05	17.40	5.13

#### ■ MODEL: AB\*G24LV x 2



							Indoor te	mperatur	e			
		°CDB	1	6	1	8	2	20	2	22	2	24
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.21	5.24	11.92	5.35	11.63	5.46	11.33	5.57	11.04	5.68
e	-10	-11	13.79	5.42	13.46	5.53	13.13	5.64	12.80	5.75	12.47	5.87
temperature	-5	-7	15.43	5.64	15.06	5.76	14.69	5.88	14.33	6.00	13.96	6.11
Iber	0	-2	16.68	5.64	16.29	5.76	15.89	5.88	15.49	6.00	15.10	6.12
ter	5	3	18.30	5.65	17.86	5.76	17.43	5.88	16.99	6.00	16.56	6.12
	7	6	18.90	5.64	18.45	5.76	18.00	5.88	17.55	6.00	17.10	6.11
Outdoor	10	8	19.24	5.64	18.78	5.76	18.32	5.88	17.87	6.00	17.41	6.11
õ	15	10	19.67	5.59	19.20	5.71	18.73	5.83	18.27	5.94	17.80	6.03
	20	15	20.59	5.53	20.10	5.65	19.61	5.76	19.12	5.88	18.63	5.96
	24	18	20.88	5.46	20.38	5.58	19.88	5.69	19.39	5.80	18.89	5.89

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

# 6-3. COOLING CAPACITY OF SIMULTANEOUS MULTI (TRIPLE)

### 6-3-1. COMPACT CASSETTE TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AU\*G18LV x 3

AFR 34.0

											Indoo	r tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	12.20	9.30	2.16	13.59	9.36	2.19	14.05	10.17	2.20	14.98	10.21	2.22	15.44	11.02	2.23	16.37	10.98	2.26	17.30	11.69	2.28
	-10	12.13	9.32	2.24	13.52	9.38	2.27	13.98	10.20	2.29	14.90	10.23	2.31	15.36	11.05	2.32	16.28	11.00	2.34	17.20	11.72	2.37
e	0	12.08	9.16	2.35	13.46	9.21	2.38	13.92	10.02	2.39	14.84	10.05	2.42	15.29	10.85	2.43	16.21	10.81	2.45	17.13	11.51	2.48
temperature	5	11.96	9.19	2.40	13.32	9.25	2.43	13.78	10.05	2.45	14.69	10.08	2.47	15.14	10.89	2.48	16.05	10.85	2.51	16.96	11.55	2.53
ber	10	11.72	9.15	2.44	13.05	9.21	2.47	13.50	10.01	2.49	14.39	10.04	2.51	14.83	10.84	2.52	15.72	10.80	2.55	16.61	11.50	2.57
tem	15	11.81	9.20	2.55	13.16	9.25	2.59	13.61	10.06	2.60	14.51	10.09	2.63	14.95	10.90	2.64	15.85	10.85	2.67	16.75	11.56	2.69
Outdoor 1	20	12.08	9.04	3.18	13.46	9.09	3.23	13.92	9.88	3.25	14.84	9.92	3.28	15.30	10.71	3.30	16.21	10.67	3.33	17.13	11.36	3.37
utd	25	12.64	9.47	3.67	14.08	9.53	3.72	14.56	10.36	3.74	15.52	10.39	3.78	16.00	11.22	3.80	16.96	11.18	3.84	17.92	11.90	3.88
0	30	12.80	9.28	5.13	14.26	9.33	5.21	14.75	10.14	5.23	15.72	10.18	5.29	16.20	10.99	5.31	17.18	10.95	5.37	18.15	11.66	5.42
	35	12.64	9.33	5.49	14.08	9.39	5.57	14.56	10.21	5.60	15.52	10.24	5.66	16.00	11.06	5.69	16.96	11.01	5.74	17.92	11.73	5.80
	40	11.95	9.06	5.58	13.31	9.12	5.66	13.77	9.91	5.69	14.67	9.94	5.75	15.13	10.74	5.78	16.04	10.70	5.84	16.94	11.39	5.89
	46	9.19	7.83	4.28	10.24	7.87	4.34	10.59	8.56	4.37	11.29	8.59	4.41	11.64	9.28	4.43	12.34	9.24	4.48	13.03	9.84	4.52

AFR: Air Flow Rate (m³/min.) TC: Total Capacity (kW) SHC: Sensible Heat Capacity (kW) IP: Input Power (kW)

#### 6-3-2.SLIM DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G18LL x 3

AFR 47.0

											Indoo	r tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	12.20	9.30	2.16	13.59	9.36	2.19	14.05	10.17	2.20	14.98	10.21	2.22	15.44	11.02	2.23	16.37	10.98	2.26	17.30	11.69	2.28
	-10	12.13	9.32	2.24	13.52	9.38	2.27	13.98	10.20	2.29	14.90	10.23	2.31	15.36	11.05	2.32	16.28	11.00	2.34	17.20	11.72	2.37
e	0	12.08	9.16	2.35	13.46	9.21	2.38	13.92	10.02	2.39	14.84	10.05	2.42	15.29	10.85	2.43	16.21	10.81	2.45	17.13	11.51	2.48
atur	5	11.96	9.19	2.40	13.32	9.25	2.43	13.78	10.05	2.45	14.69	10.08	2.47	15.14	10.89	2.48	16.05	10.85	2.51	16.96	11.55	2.53
per	10	11.72	9.15	2.44	13.05	9.21	2.47	13.50	10.01	2.49	14.39	10.04	2.51	14.83	10.84	2.52	15.72	10.80	2.55	16.61	11.50	2.57
tem	15	11.81	9.20	2.55	13.16	9.25	2.59	13.61	10.06	2.60	14.51	10.09	2.63	14.95	10.90	2.64	15.85	10.85	2.67	16.75	11.56	2.69
Outdoor temperature	20	12.08	9.04	3.18	13.46	9.09	3.23	13.92	9.88	3.25	14.84	9.92	3.28	15.30	10.71	3.30	16.21	10.67	3.33	17.13	11.36	3.37
utd	25	12.64	9.47	3.67	14.08	9.53	3.72	14.56	10.36	3.74	15.52	10.39	3.78	16.00	11.22	3.80	16.96	11.18	3.84	17.92	11.90	3.88
0	30	12.80	9.28	5.13	14.26	9.33	5.21	14.75	10.14	5.23	15.72	10.18	5.29	16.20	10.99	5.31	17.18	10.95	5.37	18.15	11.66	5.42
	35	12.64	9.33	5.49	14.08	9.39	5.57	14.56	10.21	5.60	15.52	10.24	5.66	16.00	11.06	5.69	16.96	11.01	5.74	17.92	11.73	5.80
	40	11.95	9.06	5.58	13.31	9.12	5.66	13.77	9.91	5.69	14.67	9.94	5.75	15.13	10.74	5.78	16.04	10.70	5.84	16.94	11.39	5.89
	46	9.19	7.83	4.28	10.24	7.87	4.34	10.59	8.56	4.37	11.29	8.59	4.41	11.64	9.28	4.43	12.34	9.24	4.48	13.03	9.84	4.52

AFR: Air Flow Rate (m³/min.) TC: Total Capacity (kW) SHC: Sensible Heat Capacity (kW) IP: Input Power (kW)

#### 6-3-3.FLOOR / CEILING TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AB\*G18LV x 3

AFR 39.0

											Indoo	tempe	rature									
	°CDB		18			21			23			25			27			29			32	
	°CWB		12			15			16			18			19			21			23	
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	-15	12.20	9.30	2.16	13.59	9.36	2.19	14.05	10.17	2.20	14.98	10.21	2.22	15.44	11.02	2.23	16.37	10.98	2.26	17.30	11.69	2.28
	-10	12.13	9.32	2.24	13.52	9.38	2.27	13.98	10.20	2.29	14.90	10.23	2.31	15.36	11.05	2.32	16.28	11.00	2.34	17.20	11.72	2.37
e	0	12.08	9.16	2.35	13.46	9.21	2.38	13.92	10.02	2.39	14.84	10.05	2.42	15.29	10.85	2.43	16.21	10.81	2.45	17.13	11.51	2.48
atur	5	11.96	9.19	2.40	13.32	9.25	2.43	13.78	10.05	2.45	14.69	10.08	2.47	15.14	10.89	2.48	16.05	10.85	2.51	16.96	11.55	2.53
ben	10	11.72	9.15	2.44	13.05	9.21	2.47	13.50	10.01	2.49	14.39	10.04	2.51	14.83	10.84	2.52	15.72	10.80	2.55	16.61	11.50	2.57
tem	15	11.81	9.20	2.55	13.16	9.25	2.59	13.61	10.06	2.60	14.51	10.09	2.63	14.95	10.90	2.64	15.85	10.85	2.67	16.75	11.56	2.69
Outdoor temperature	20	12.08	9.04	3.18	13.46	9.09	3.23	13.92	9.88	3.25	14.84	9.92	3.28	15.30	10.71	3.30	16.21	10.67	3.33	17.13	11.36	3.37
utd	25	12.64	9.47	3.67	14.08	9.53	3.72	14.56	10.36	3.74	15.52	10.39	3.78	16.00	11.22	3.80	16.96	11.18	3.84	17.92	11.90	3.88
0	30	12.80	9.28	5.13	14.26	9.33	5.21	14.75	10.14	5.23	15.72	10.18	5.29	16.20	10.99	5.31	17.18	10.95	5.37	18.15	11.66	5.42
	35	12.64	9.33	5.49	14.08	9.39	5.57	14.56	10.21	5.60	15.52	10.24	5.66	16.00	11.06	5.69	16.96	11.01	5.74	17.92	11.73	5.80
	40	11.95	9.06	5.58	13.31	9.12	5.66	13.77	9.91	5.69	14.67	9.94	5.75	15.13	10.74	5.78	16.04	10.70	5.84	16.94	11.39	5.89
	46	9.19	7.83	4.28	10.24	7.87	4.34	10.59	8.56	4.37	11.29	8.59	4.41	11.64	9.28	4.43	12.34	9.24	4.48	13.03	9.84	4.52

INDOOR UNITS (SIMULTANEOUS MULTI)

AFR: Air Flow Rate (m³/min.) TC: Total Capacity (kW) SHC: Sensible Heat Capacity (kW) IP: Input Power (kW)

# 6-4. HEATING CAPACITY OF SIMULTANEOUS MULTI (TRIPLE)

### 6-4-1. COMPACT CASSETTE TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AU\*G18LV x 3

AFR 34.0

							Indoor te	mperatur	e			
		°CDB	16		18		20		22		24	
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.51	5.24	12.21	5.35	11.92	5.46	11.62	5.57	11.32	5.68
ē	-10	-11	14.10	5.41	13.76	5.53	13.43	5.64	13.09	5.75	12.75	5.86
temperature	-5	-7	15.90	5.64	15.52	5.76	15.14	5.88	14.76	5.99	14.39	6.11
ber	0	-2	17.14	5.65	16.74	5.77	16.33	5.88	15.92	6.00	15.51	6.12
tem	5	3	18.51	5.65	18.07	5.77	17.63	5.88	17.19	6.00	16.75	6.12
	7	6	18.90	5.64	18.45	5.76	18.00	5.88	17.55	6.00	17.10	6.12
Outdoor	10	8	19.59	5.65	19.12	5.76	18.66	5.88	18.19	6.00	17.72	6.12
ō	15	10	20.05	5.59	19.57	5.71	19.10	5.83	18.62	5.94	18.14	6.03
	20	15	21.13	5.53	20.63	5.64	20.12	5.76	19.62	5.87	19.12	5.96
	24	18	21.45	5.46	20.94	5.57	20.43	5.69	19.92	5.80	19.41	5.89

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

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#### 6-4-2.SLIM DUCT TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AR\*G18LL x 3

AFR 47.0

							Indoor te	mperatur	e			
		°CDB	16		1	8	20		22		24	
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.51	5.24	12.21	5.35	11.92	5.46	11.62	5.57	11.32	5.68
ē	-10	-11	14.10	5.41	13.76	5.53	13.43	5.64	13.09	5.75	12.75	5.86
temperature	-5	-7	15.90	5.64	15.52	5.76	15.14	5.88	14.76	5.99	14.39	6.11
Iber	0	-2	17.14	5.65	16.74	5.77	16.33	5.88	15.92	6.00	15.51	6.12
tem	5	3	18.51	5.65	18.07	5.77	17.63	5.88	17.19	6.00	16.75	6.12
oc	7	6	18.90	5.64	18.45	5.76	18.00	5.88	17.55	6.00	17.10	6.12
Outdoor	10	8	19.59	5.65	19.12	5.76	18.66	5.88	18.19	6.00	17.72	6.12
ō	15	10	20.05	5.59	19.57	5.71	19.10	5.83	18.62	5.94	18.14	6.03
	20	15	21.13	5.53	20.63	5.64	20.12	5.76	19.62	5.87	19.12	5.96
	24	18	21.45	5.46	20.94	5.57	20.43	5.69	19.92	5.80	19.41	5.89

AFR: Air Flow Rate (m<sup>3</sup>/min.) TC: Total Capacity (kW) IP: Input Power (kW)

### 6-4-3.FLOOR / CEILING TYPE

This table is created using the maximum capacity.

#### ■ MODEL: AB\*G18LV x 3

AFR 39.0

							Indoor te	mperatur	e			
		°CDB	16		18		20		22		24	
	°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
	-15	-16	12.51	5.24	12.21	5.35	11.92	5.46	11.62	5.57	11.32	5.68
e	-10	-11	14.10	5.41	13.76	5.53	13.43	5.64	13.09	5.75	12.75	5.86
temperature	-5	-7	15.90	5.64	15.52	5.76	15.14	5.88	14.76	5.99	14.39	6.11
Ibel	0	-2	17.14	5.65	16.74	5.77	16.33	5.88	15.92	6.00	15.51	6.12
tem	5	3	18.51	5.65	18.07	5.77	17.63	5.88	17.19	6.00	16.75	6.12
	7	6	18.90	5.64	18.45	5.76	18.00	5.88	17.55	6.00	17.10	6.12
Outdoor	10	8	19.59	5.65	19.12	5.76	18.66	5.88	18.19	6.00	17.72	6.12
õ	15	10	20.05	5.59	19.57	5.71	19.10	5.83	18.62	5.94	18.14	6.03
	20	15	21.13	5.53	20.63	5.64	20.12	5.76	19.62	5.87	19.12	5.96
	24	18	21.45	5.46	20.94	5.57	20.43	5.69	19.92	5.80	19.41	5.89

AFR: Air Flow Rate (m³/min.) TC: Total Capacity (kW) IP: Input Power (kW)

**LITS** FOUS MULTI)

VIDOOR UNI

## 7. FAN PERFORMANCE 7-1. COMPACT CASSETTE TYPE 7-1-1. AIR VELOCITY DISTRIBUTION ■ MODEL: AU\*G18LV

•4-way air outlet

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4

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2

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Note: Condition Fan speed : High Operation mode : FAN Ceiling mode : Standard

#### Unit : m/s (m) 4 0.25 3 0.5 2 1 2 0.5 0.5 0 2 0.25 2 2 1 0.25 1 2 05 3 0.25 TOP VIEW VERTICAL FLAP : Upward 4 (m) 4 3 2 1 0 2 3 4 Unit : m/s (m) 3 ź 2 2 0.5 0.5 1 0.25 0.25 SIDE VIEW VERTICAL FLAP : Upward 0 (m) 2 2 3 4 3 1 0 4 Unit : m/s (m) 3 2 2 2 1 1 0.5 SIDE VIEW VERTICAL FLAP : Downward 0.25 0.5

DOOR UNITS MULTANEOUS MULTI)

2

0

0.25

3

(m)

4

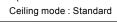
Note: Condition

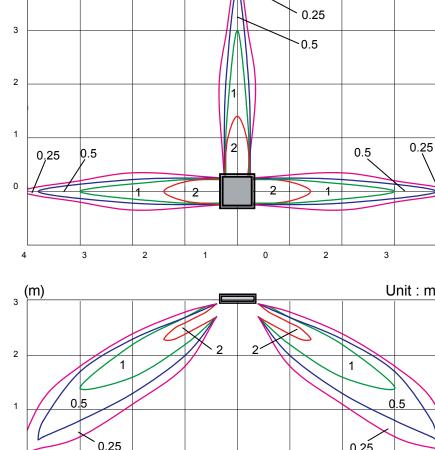
Unit : m/s

Fan speed : High

Operation mode : FAN

INDOOR UNITS (SIMULTANEOUS MULTI)





### ■ MODEL: AU\*G18LV

• 3-way air outlet

0.25

3

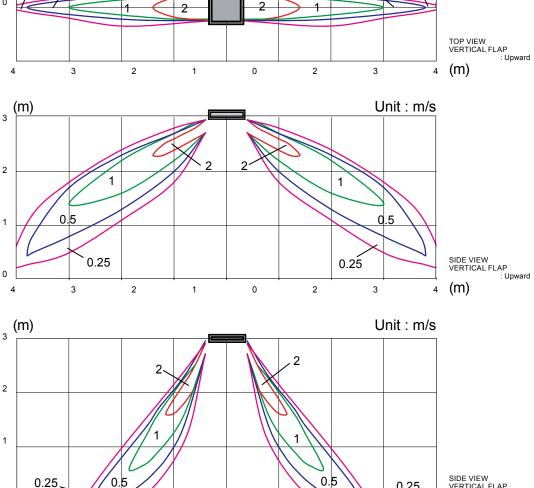
0

4

0.

2

(m) 4



0

1

SIDE VIEW VERTICAL FLAP : Downward (m)

0.25

4

3

2

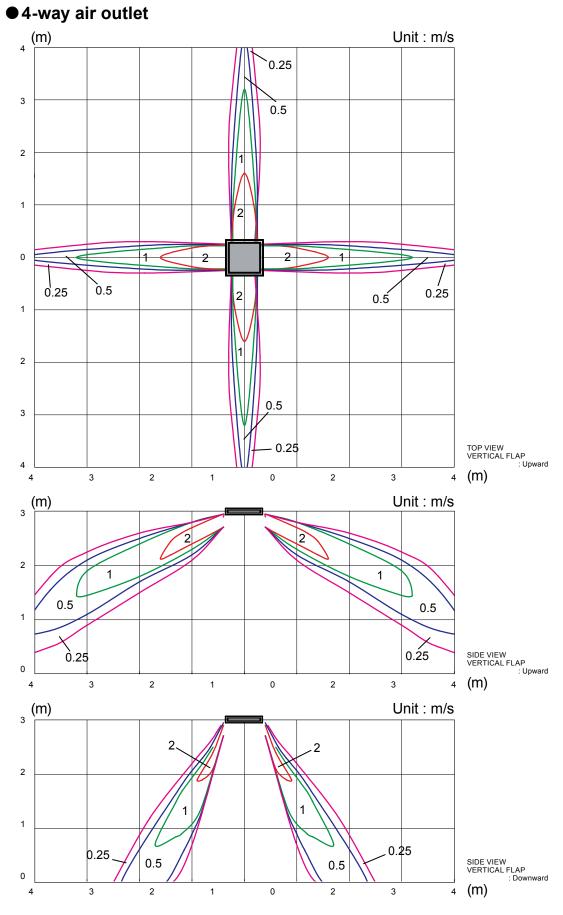
Note: Condition

Fan speed : High

Operation mode : FAN

Ceiling mode : Standard

NDOOR UNITS SIMULTANEOUS MULTI)



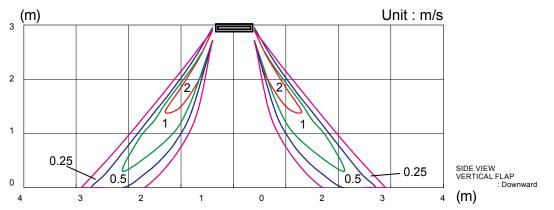
### ■ MODEL: AU\*G22LV

Fan speed : High

Operation mode : FAN Ceiling mode : Standard

INDOOR UNITS (SIMULTANEOUS MULTI)

#### • 3-way air outlet Unit : m/s (m) 4 `0.25 0.5 3 2 1 2 0.5 0,5 0.25 0,25 0 2 2 TOP VIEW VERTICAL FLAP : Upward (m) 2 1 0 2 3 4 3 4 Unit : m/s (m) 3 2 2 1 1 1 0.5 0.5 SIDE VIEW VERTICAL FLAP : Upward 0.25 0.25 0 (m) 2 2 3 4 3 1 0 4



■ MODEL: AU\*G22LV

Note: Condition

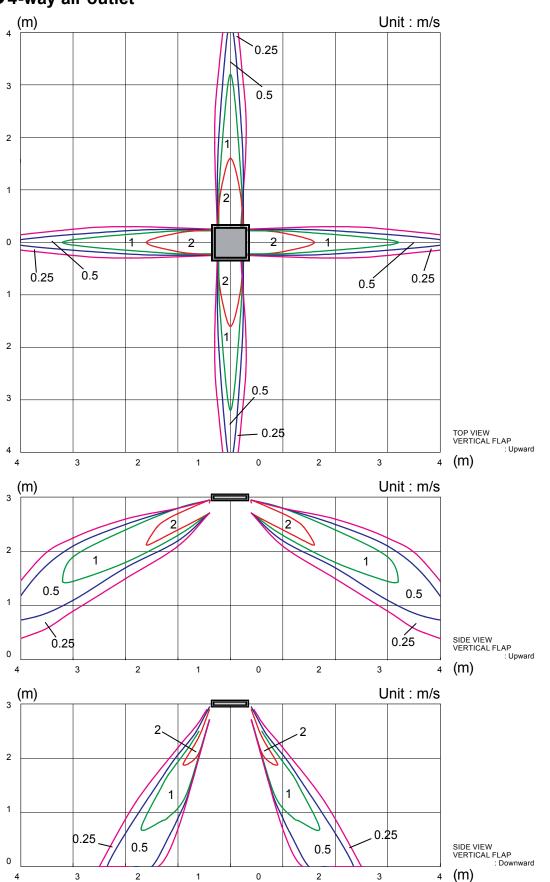
Fan speed : High

Operation mode : FAN

Ceiling mode : Standard

### •4-way air outlet (m) 4 3

■ MODEL: AU\*G24LV



Note: Condition

TOP VIEW VERTICAL FLAP : Upward

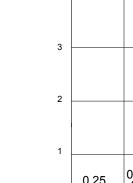
Fan speed : High

Operation mode : FAN Ceiling mode : Standard

#### • 3-way air outlet Unit : m/s (m) 4 `0.25 0.5 3 2 1 2 0.5 0,5 0.25 0,25

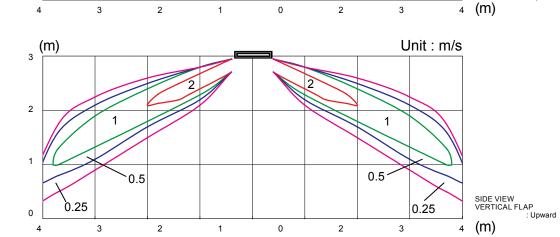
2

■ MODEL: AU\*G24LV

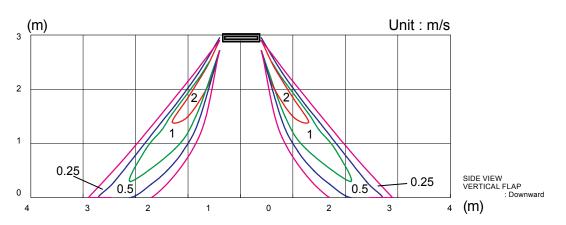


0

NDOOR UNITS SIMULTANEOUS MULTI)



2



### 7-1-2. AIR FLOW ■ MODEL: AU\*G18LV (STANDARD CEILING MODE) ● Cooling

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	680	
HIGH	730	l/s	189	
		CFM	400	
		m³/h	580	
MED	630	l/s	161	
		CFM	341	
		m³/h	490	
LOW	540	l/s	136	
		CFM	288	
		m³/h	410	
QUIET	460	l/s	114	
		CFM	241	

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	800	
HIGH	830	l/s	222	
		CFM	471	
		m³/h	680	
MED	730	l/s	189	
		CFM	400	
		m³/h	580	
LOW	630	l/s	161	
		CFM	341	
		m³/h	450	
QUIET	500	l/s	125	
		CFM	265	

### ■ MODEL: AU\*G22LV (STANDARD CEILING MODE) ● Cooling

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	930	
HIGH	960	l/s	258	
		CFM	547	
		m³/h	830	
MED	850	l/s	231	
		CFM	488	
		m³/h	600	
LOW	650	l/s	167	
		CFM	353	
		m³/h	450	
QUIET	500	l/s	125	
		CFM	265	

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	930	
HIGH	960	l/s	258	
		CFM	547	
		m³/h	860	
MED	880	l/s	239	
		CFM	506	
		m³/h	700	
LOW	740	l/s	194	
		CFM	412	
		m³/h	530	
QUIET	580	l/s	147	
		CFM	312	

### ■ MODEL: AU\*G24LV (STANDARD CEILING MODE) ● Cooling

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	930	
HIGH	960	l/s	258	
		CFM	547	
		m³/h	830	
MED	850	l/s	231	
		CFM	488	
		m³/h	600	
LOW	650	l/s	167	
		CFM	353	
		m³/h	450	
QUIET	500	l/s	125	
		CFM	265	

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	930	
HIGH	960	l/s	258	
		CFM	547	
		m³/h	860	
MED	880	l/s	239	
		CFM	506	
		m³/h	700	
LOW	740	l/s	194	
		CFM	412	
		m³/h	530	
QUIET	580	l/s	147	
		CFM	312	

### ■ MODEL: AU\*G18LV (HIGH CEILING MODE) ● Cooling

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	800	
HIGH	830	l/s	222	
		CFM	471	
		m³/h	680	
MED	730	l/s	189	
		CFM	400	
		m³/h	590	
LOW	640	l/s	164	
		CFM	347	
		m³/h	410	
QUIET	460	l/s	114	
		CFM	241	

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	900	
HIGH	930	l/s	250	
		CFM	530	
		m³/h	800	
MED	830	l/s	222	
		CFM	471	
		m³/h	680	
LOW	730	l/s	189	
		CFM	400	
		m³/h	450	
QUIET	500	l/s	125	
		CFM	265	

### ■ MODEL: AU\*G22LV (HIGH CEILING MODE) ● Cooling

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1030	
HIGH	1050	l/s	286	
		CFM	606	
		m³/h	930	
MED	950	l/s	258	
		CFM	547	
		m³/h	710	
LOW	750	l/s	197	
		CFM	418	
		m³/h	450	
QUIET	500	l/s	125	
		CFM	265	

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1000	
HIGH	1030	l/s	278	
		CFM	589	
		m³/h	960	
MED	980	l/s	267	
		CFM	565	
		m³/h	820	
LOW	840	l/s	228	
		CFM	483	
		m³/h	530	
QUIET	580	l/s	147	
		CFM	312	

### ■ MODEL: AU\*G24LV (HIGH CEILING MODE) ● Cooling

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1030	
HIGH	1050	l/s	286	
		CFM	606	
		m³/h	930	
MED	950	l/s	258	
		CFM	547	
		m³/h	710	
LOW	750	l/s	197	
		CFM	418	
		m³/h	450	
QUIET	500	l/s	125	
		CFM	265	

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	1000	
HIGH	1030	l/s	278	
		CFM	589	
		m³/h	960	
MED	980	l/s	267	
		CFM	565	
		m³/h	820	
LOW	840	l/s	228	
		CFM	483	
		m³/h	530	
QUIET	580	l/s	147	
		CFM	312	

# 7-2. SLIM DUCT TYPE with Auto louver grille kit 7-2-1. AIR VELOCITY AND TEMPERATURE DISTRIBUTION

#### ■ MODEL : AR\*G18LL (UTD-GXSB-W)

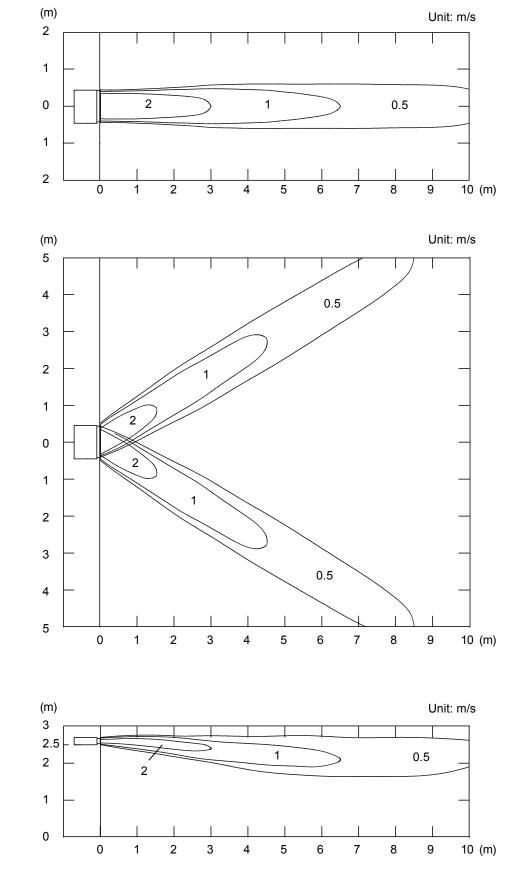
Note: This data is a measurement of Auto louver grille kit(option) by installing it.

#### Air velocity distribution

Top view Vertical flap : Up Horizontal flap : Center

Top view Vertical flap : Up Horizontal flap : Right & Left

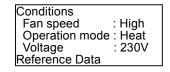
Side view Vertical flap : Up Horizontal flap : Center



Conditions Fan speed : High Operation mode : Fan Voltage : 230V

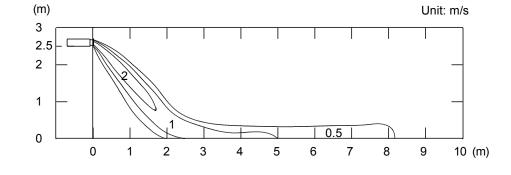
Note: This data is a measurement of Auto louver grille kit(option) by installing it.

#### • Air velocity distribution

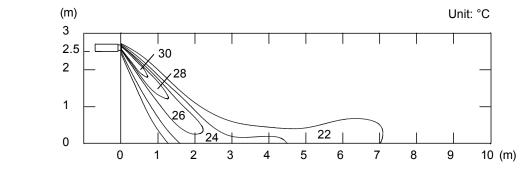


INDOOR UNITS (SIMULTANEOUS MULTI)

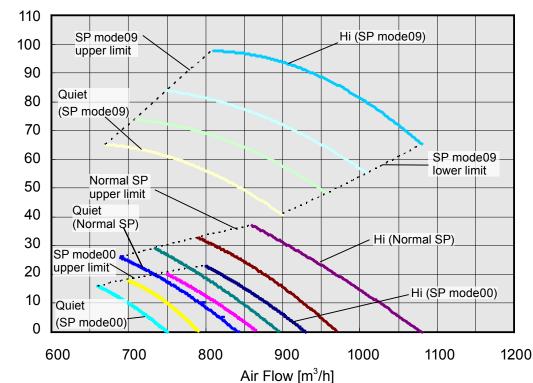
Side view Vertical flap : Down Horizontal flap : Center



#### • Air temperature distribution

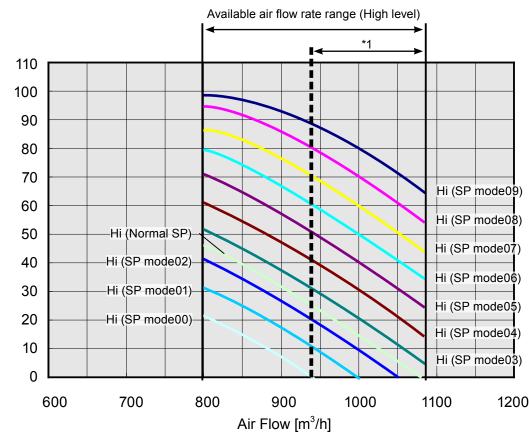


Side view Vertical flap : Down Horizontal flap : Center



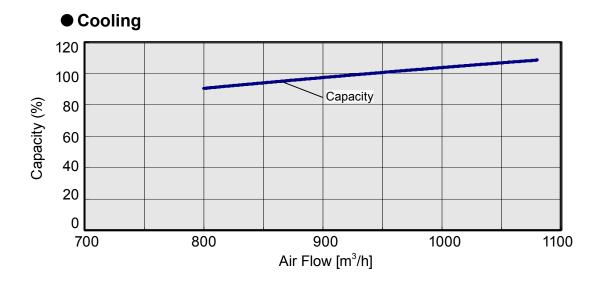
### 7-2-2. FAN PERFORMANCE CURVE

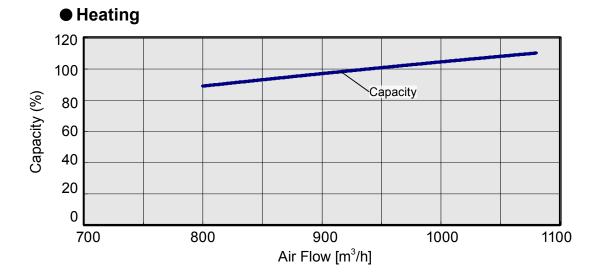
#### ■ MODEL : AR\*G18LL



\*1: Available air flow rate range when Auto louver grille (option) is installed. Fan speed : High Vertical flap : Up

External Static Pressure [Pa]





### 7-2-3. AIR FLOW ■ MODEL: AR\*G18LL

#### Cooling

INDOOR UNITS (SIMULTANEOUS MULTI)

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	940	
HIGH	1380	l/s	261	
		CFM	553	
		m³/h	880	
MED	1300	l/s	244	
		CFM	518	
		m³/h	820	
LOW	1220	l/s	227	
		CFM	483	
		m³/h	750	
QUIET	1140	l/s	208	
		CFM	441	

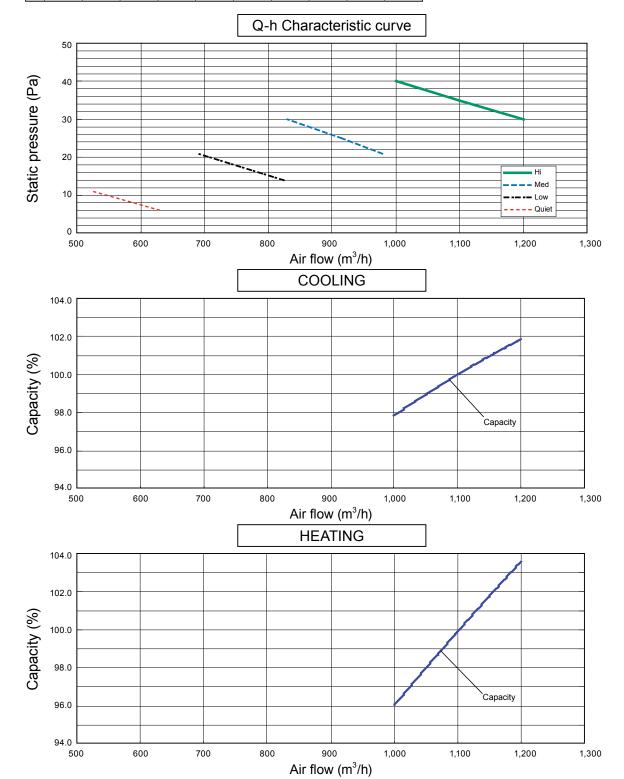
#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow		
		m³/h	940	
HIGH	1380	l/s	261	
		CFM	553	
		m³/h	880	
MED	1300	l/s	244	
		CFM	518	
		m³/h	820	
LOW	1220	l/s	227	
		CFM	483	
		m³/h	750	
QUIET	1140	l/s	208	
		CFM	441	

## 7-3. DUCT TYPE 7-3-1. FAN PERFORMANCE AND CAPACITY ■ MODEL: AR\*G22LM (NORMAL MODE)

						Static pres	ssure (Pa)			
			6	11	14	21	25	30	35	40
	Hi	m³/h	-	-	-	-	-	1200	1100	1000
		l/s	-	-	-	-	-	333	306	278
		CFM	-	-	-	-	-	706	647	589
[		m³/h	-	-	-	980	915	830	-	-
	Med	l/s	-	-	-	272	254	231	-	-
SPEED		CFM	-	-	-	577	539	489	-	-
S	Low	m³/h	-	-	825	690	-	-	-	-
FAN		l/s	-	-	229	192	-	-	-	-
		CFM	-	-	486	406	-	-	-	-
	Quiet	m³/h	630	525	-	-	-	-	-	-
		l/s	175	146	-	-	-	-	-	-
		CFM	371	309	-	-	-	-	-	-

NDOOR UNITS SIMULTANEOUS



#### ■ MODEL: AR\*G24LM (NORMAL MODE)

NDOOR UNITS SIMULTANEOUS MULTI)

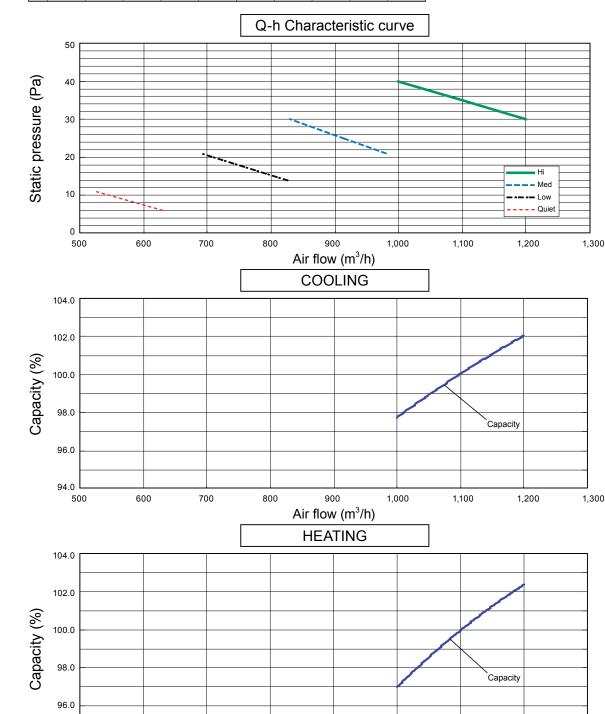
> 94.0 ∟ 500

600

700

800

						Static pres	ssure (Pa)			
			6	11	14	21	25	30	35	40
		m³/h	-	-	-	-	-	1200	1100	1000
	Hi	l/s	-	-	-	-	-	333	306	278
		CFM	-	-	-	-	-	706	647	589
		m³/h	-	-	-	980	915	830	-	-
ED	Med	l/s	-	-	-	272	254	231	-	-
SPEED		CFM	-	-	-	577	539	489	-	-
		m³/h	-	-	825	690	-	-	-	-
FAN	Low	l/s	-	-	229	192	-	-	-	-
		CFM	-	-	486	406	-	-	-	-
		m³/h	630	525	-	-	-	-	-	-
	Quiet	l/s	175	146	-	-	-	-	-	-
		CFM	371	309	-	-	-	-	-	-



900

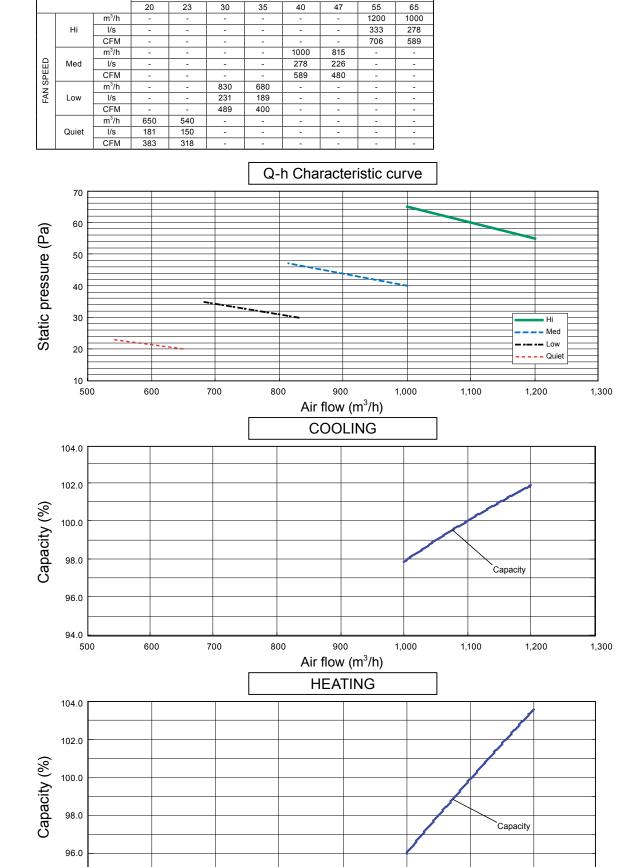
Air flow (m<sup>3</sup>/h)

1,000

1,100

1,200

1,300



#### ■ MODEL: AR\*G22LM (STATIC PRESSURE MODE 1)

Static pressure (Pa)

OOR UNITS AULTANEOUS MULTI)

94.0 L 500

600

700

800

- (03-69) -

900

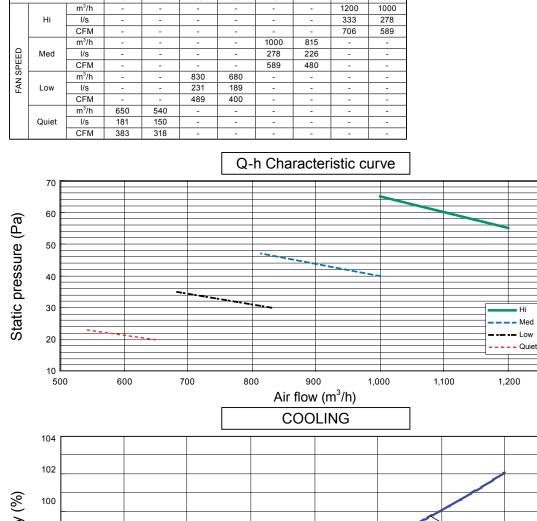
Air flow (m<sup>3</sup>/h)

1,000

1,100

1,200

1,300



#### ■ MODEL: AR\*G24LM (STATIC PRESSURE MODE 1)

35

20

23

30

Static pressure (Pa)

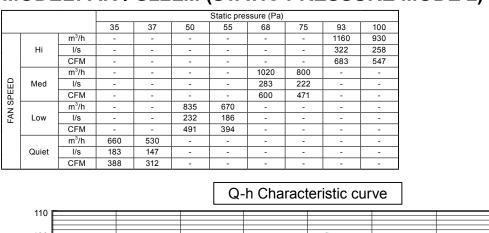
40

47

55

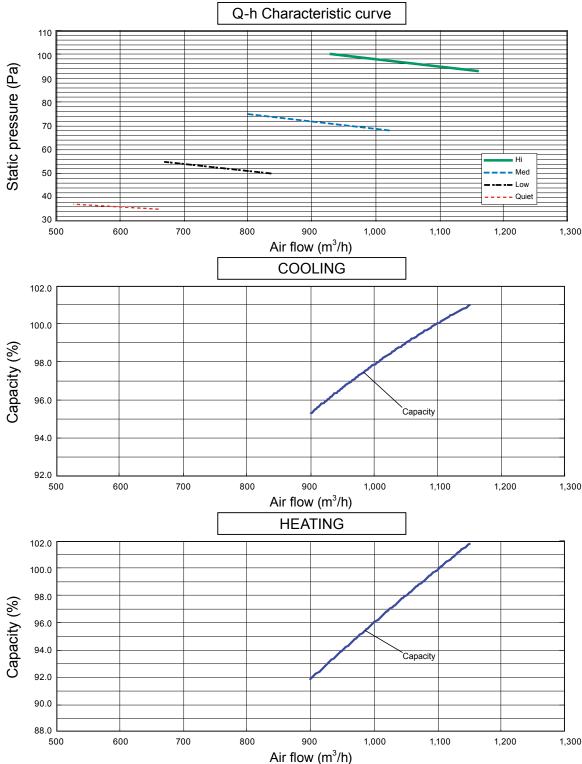
65

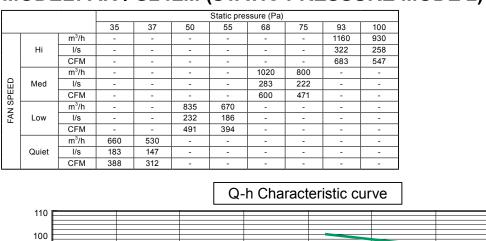
- - - - Quiet 1,300 Capacity (%) 98 Capacity 96 94 92 L 500 600 700 800 900 1,000 1,100 1,200 1,300 Air flow (m<sup>3</sup>/h) HEATING 104 102 100 Capacity (%) 98 96 94 Capacity 92 90 88 500 600 700 800 900 1,000 1,100 1,200 1,300 Air flow (m<sup>3</sup>/h)



INDOOR UNITS (SIMULTANEOUS MULTI)

#### ■ MODEL: AR\*G22LM (STATIC PRESSURE MODE 2)

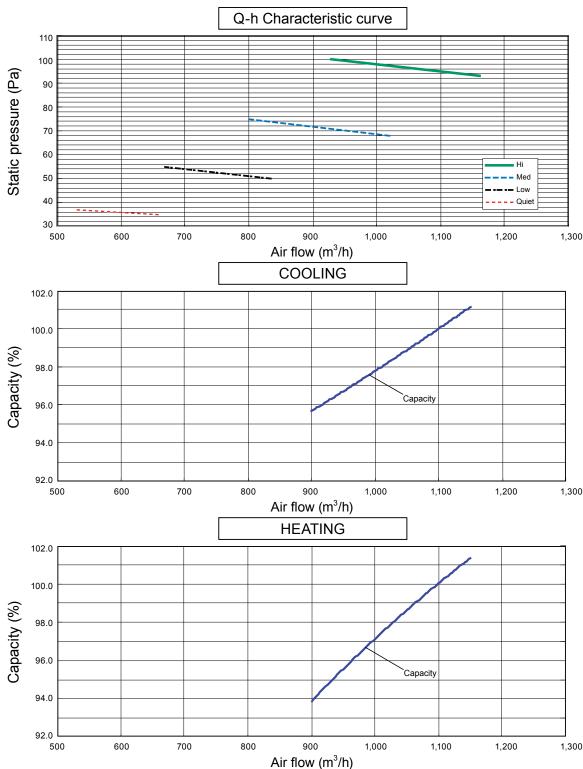




INDOOR UNITS (SIMULTANEOUS MULTI)

SIIN

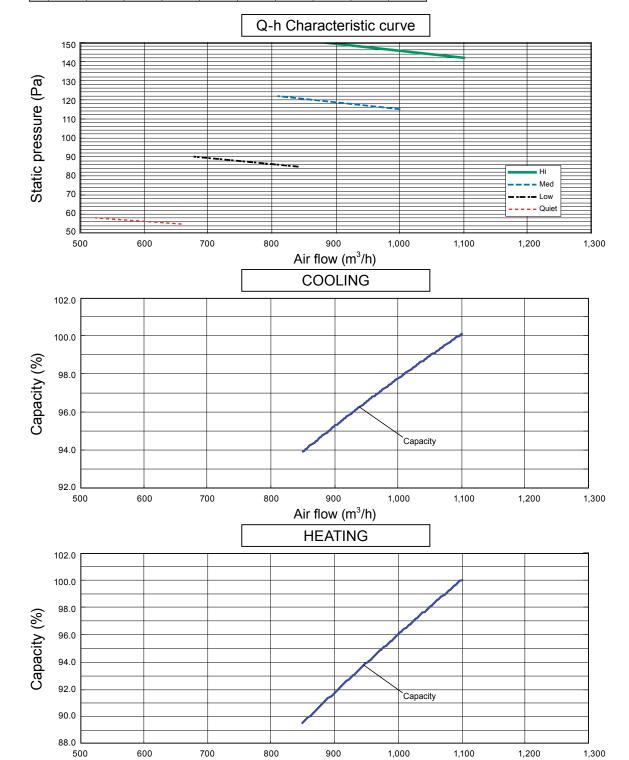
#### ■ MODEL: AR\*G24LM (STATIC PRESSURE MODE 2)





						Static pres	ssure (Pa)			
			55	58	85	90	115	122	142	150
		m³/h	-	-	-	-	-	-	1100	880
	Hi	l/s	-	-	-	-	-	-	306	244
		CFM	-	-	-	-	-	-	647	518
		m³/h	-	-	-	-	1000	810	-	-
	Med	l/s	-	-	-	-	278	225	-	-
SPEED		CFM	-	-	-	-	589	477	-	-
S		m³/h	-	-	840	680	-	-	-	-
FAN	Low	l/s	-	-	233	189	-	-	-	-
		CFM	-	-	494	400	-	-	-	-
		m³/h	660	525	-	-	-	-	-	-
	Quiet	l/s	183	146	-	-	-	-	-	-
		CFM	388	309	-	-	-	-	-	-

NDOOR UNITS SIMULTANEOUS MULTI)

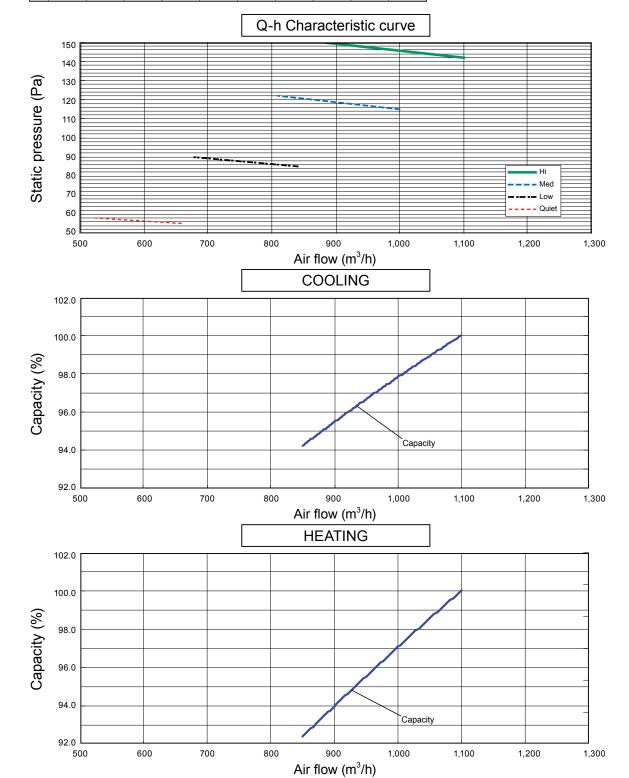


Air flow (m<sup>3</sup>/h)

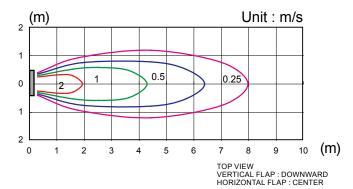


						Static pres	ssure (Pa)			
			55	58	85	90	115	122	142	150
		m³/h	-	-	-	-	-	-	1100	880
	Hi	l/s	-	-	-	-	-	-	306	244
		CFM	-	-	-	-	-	-	647	518
	Med	m³/h	-	-	-	-	1000	810	-	-
		l/s	-	-	-	-	278	225	-	-
SPEED		CFM	-	-	-	-	589	477	-	-
s Z		m³/h	-	-	840	680	-	-	-	-
FAN	Low	l/s	-	-	233	189	-	-	-	-
		CFM	-	-	494	400	-	-	-	-
		m³/h	660	525	-	-	-	-	-	-
	Quiet	l/s	183	146	-	-	-	-	-	-
		CFM	388	309	-	-	-	-	-	-

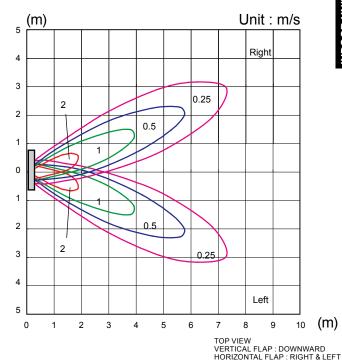
NDOOR UNITS SIMULTANEOUS

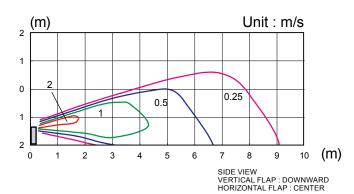


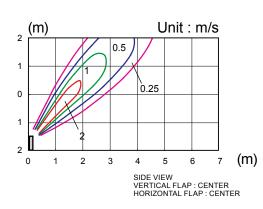
# 7-4. FLOOR / CEILING TYPE 7-4-1. AIR VELOCITY DISTRIBUTION ■ MODEL: AB\*G18LV (FLOOR CONSOLE)

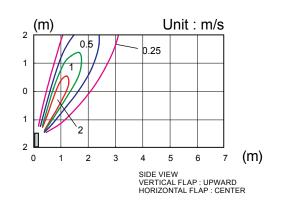


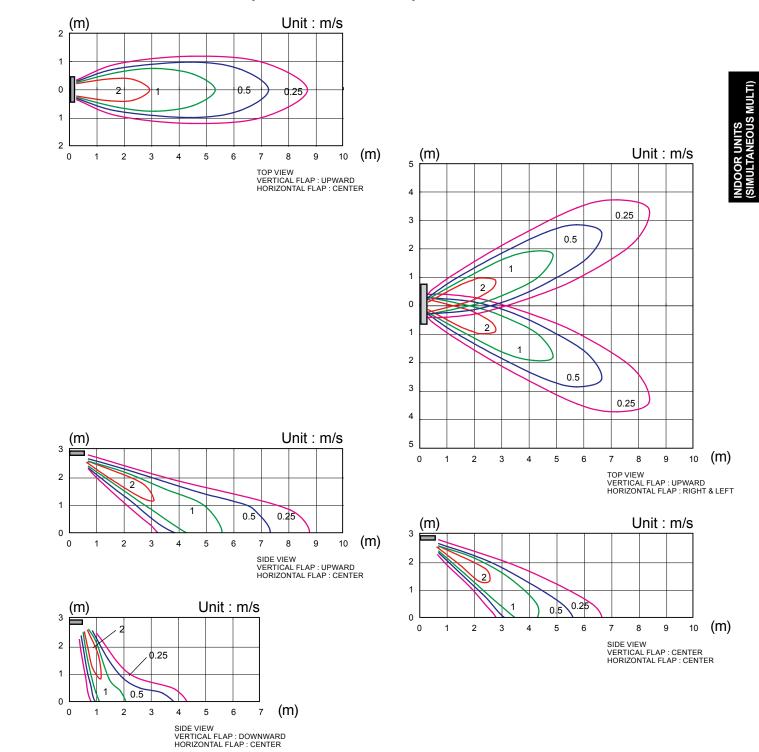
NDOOR UNITS SIMULTANEOUS MULTI)



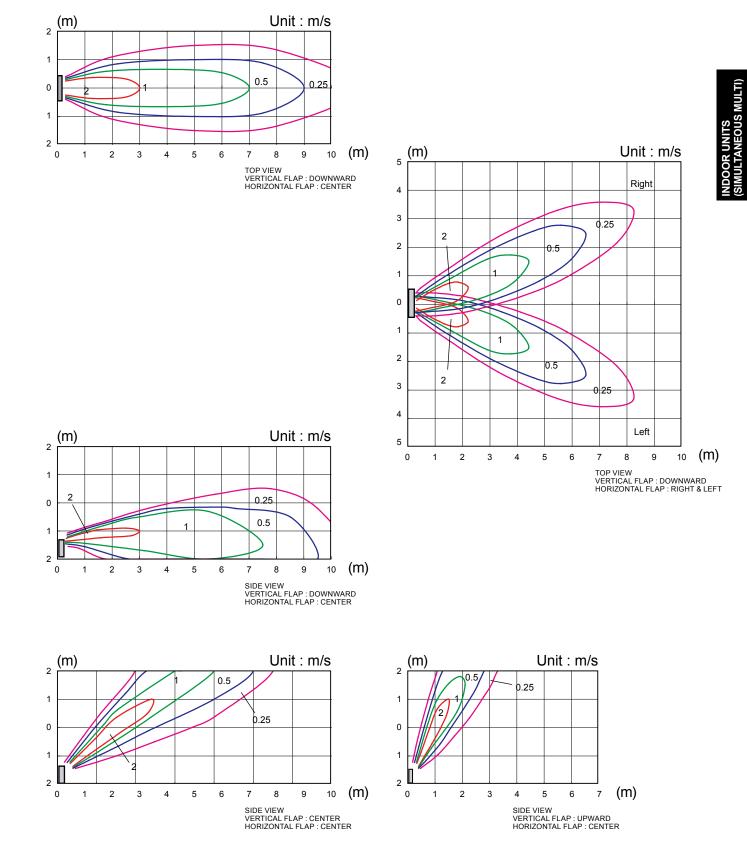




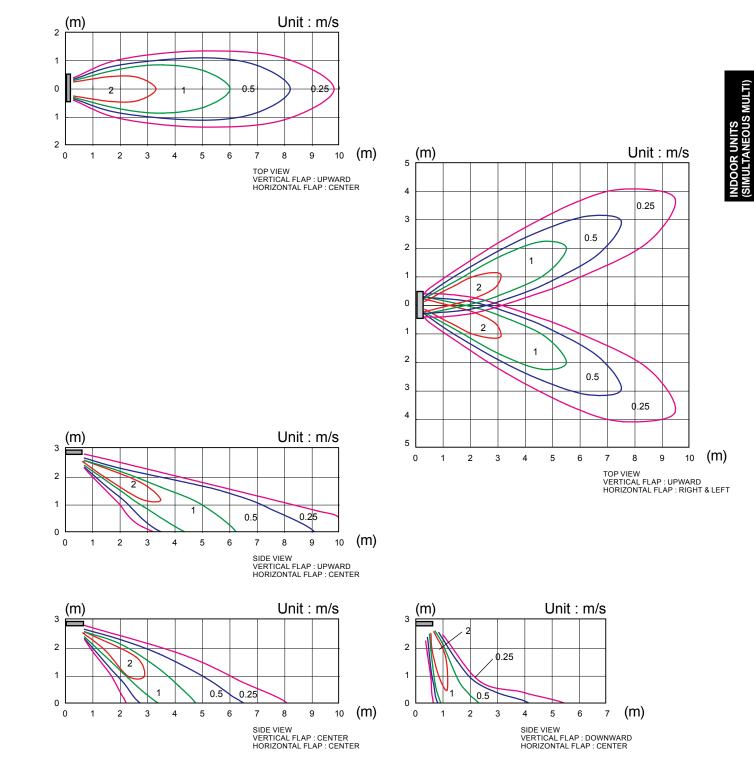




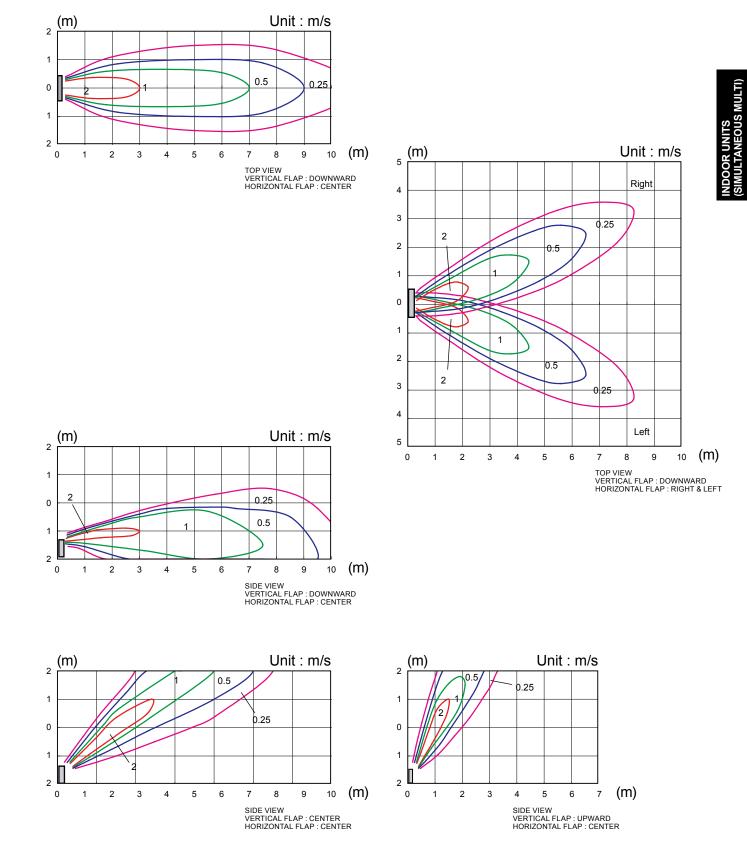
#### ■ MODEL: AB\*G18LV (UNDER CEILING)



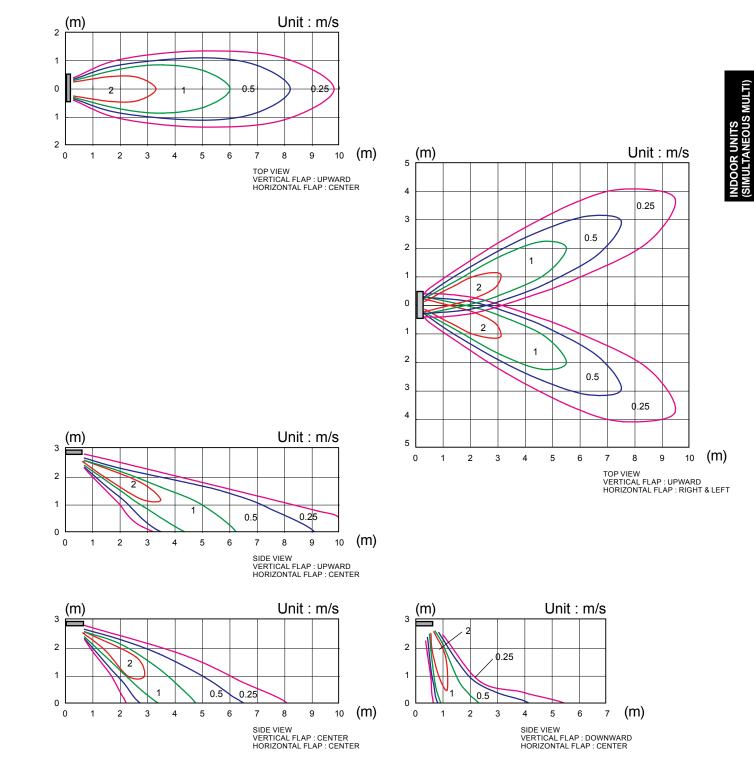
#### ■ MODEL: AB\*G22LV (FLOOR CONSOLE)



#### ■ MODEL: AB\*G22LV (UNDER CEILING)



#### ■ MODEL: AB\*G24LV (FLOOR CONSOLE)



#### ■ MODEL: AB\*G24LV (UNDER CEILING)

# 7-4-2. AIR FLOW ■ MODEL: AB\*G18LV

#### Cooling

INDOOR UNITS (SIMULTANEOUS MULTI)

Fan speed	Number of rotations (r.p.m.)	Air flow	
		m³/h	780
HIGH	1040	l/s	217
		CFM	459
		m³/h	700
MED	950	l/s	194
		CFM	412
		m³/h	560
LOW	800	l/s	156
		CFM	330
		m³/h	500
QUIET	740	l/s	139
		CFM	294

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow	
		m³/h	780
HIGH	1040	l/s	217
		CFM	459
		m³/h	700
MED	950	l/s	194
		CFM	412
		m³/h	560
LOW	800	l/s	156
		CFM	330
		m³/h	500
QUIET	740	l/s	139
		CFM	294

#### ■ MODEL: AB\*G22LV

#### Cooling

INDOOR UNITS (SIMULTANEOUS MULTI)

Fan speed	Number of rotations (r.p.m.)	Air flow	
		m³/h	980
HIGH	1330	l/s	272
		CFM	577
		m³/h	820
MED	1150	l/s	228
		CFM	483
		m³/h	680
LOW	1000	l/s	189
		CFM	400
		m³/h	540
QUIET	780	l/s	150
		CFM	318

#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow	
		m³/h	980
HIGH	1300	l/s	272
		CFM	577
		m³/h	820
MED	1150	l/s	228
		CFM	483
		m³/h	680
LOW	1000	l/s	189
		CFM	400
		m³/h	540
QUIET	780	l/s	150
		CFM	318

#### ■ MODEL: AB\*G24LV

#### Cooling

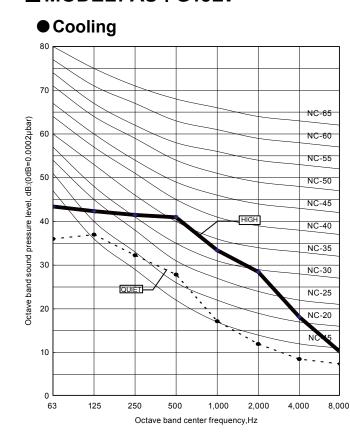
INDOOR UNITS (SIMULTANEOUS MULTI)

Fan speed	Number of rotations (r.p.m.)	Air flow	
		m³/h	980
HIGH	1330	l/s	272
		CFM	577
		m³/h	820
MED	1150	l/s	228
		CFM	483
		m³/h	680
LOW	1000	l/s	189
		CFM	400
		m³/h	540
QUIET	780	l/s	150
		CFM	318

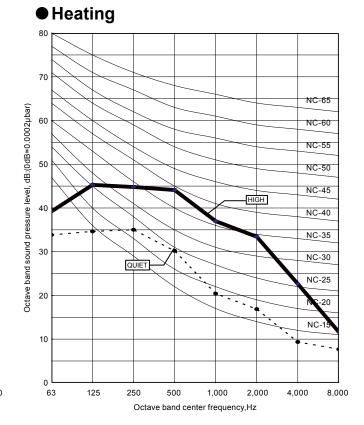
#### Heating

Fan speed	Number of rotations (r.p.m.)	Air flow	
		m³/h	980
HIGH	1300	l/s	272
		CFM	577
		m³/h	820
MED	1150	l/s	228
		CFM	483
		m³/h	680
LOW	1000	l/s	189
		CFM	400
		m³/h	540
QUIET	780	l/s	150
		CFM	318

# 8. OPERATION NOISE 8-1. NOISE LEVEL CURVE 8-1-1. COMPACT CASSETTE TYPE ■ MODEL: AU\*G18LV

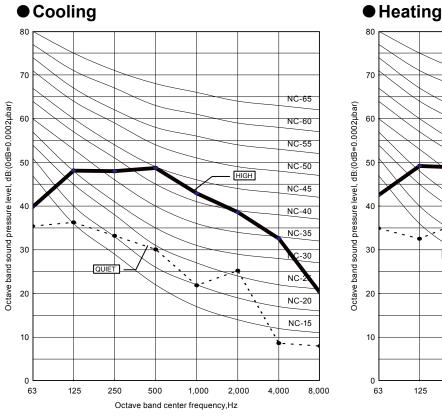


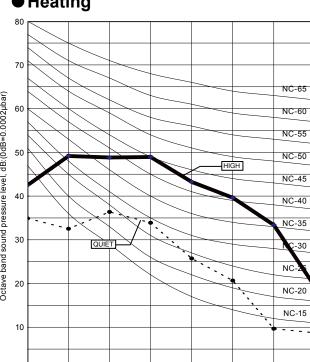
INDOOR UNITS (SIMULTANEOUS MULTI)



# ■ MODEL: AU\*G22LV

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-30

8,000

125

250

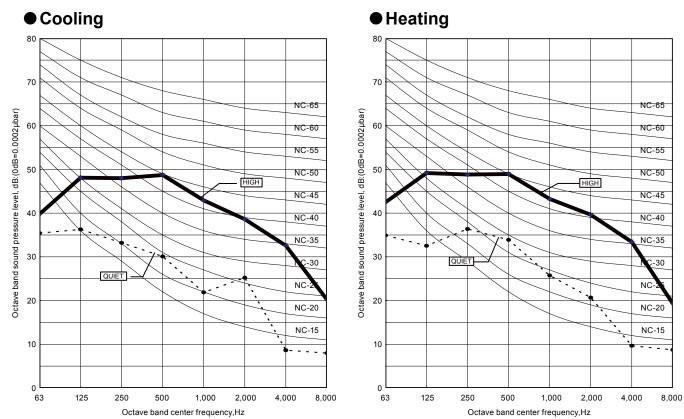
500

Octave band center frequency,Hz

1,000

2,000

4,000



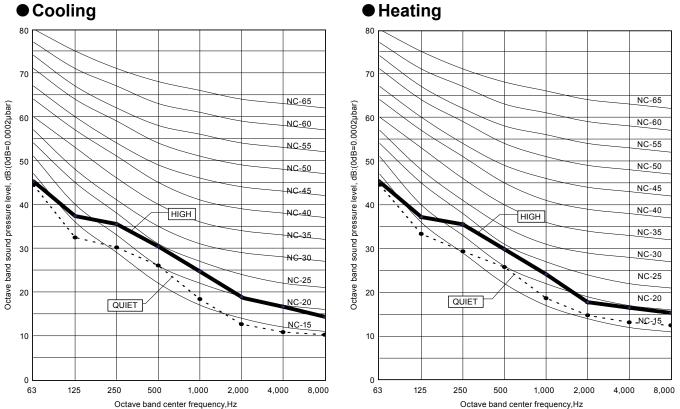
INDOOR UNITS (SIMULTANEOUS MULTI)

# ■ MODEL: AU\*G24LV

# 8-1-2. SLIM DUCT TYPE

#### ■ MODEL: AR\*G18LL

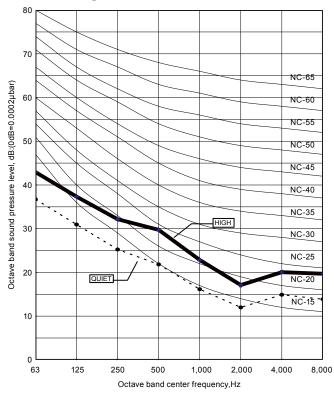
Cooling

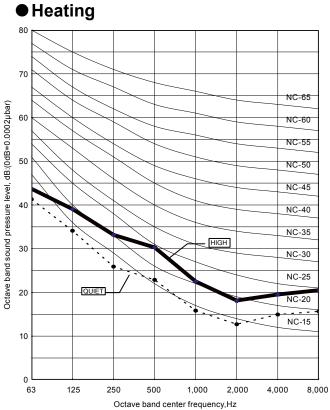


# 8-1-3. DUCT TYPE ■ MODEL: AR\*G22LM

Cooling

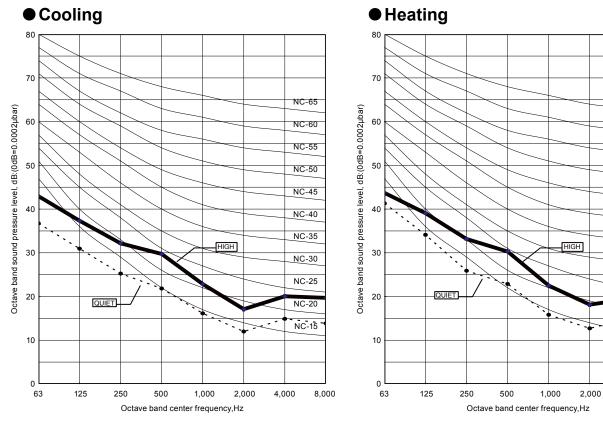
INDOOR UNITS (SIMULTANEOUS MULTI)





# ■ MODEL: AR\*G24LM

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NC-65

NC-60

NC-55

NC-50

NC-45

NC-40

NC-35

NC-30

NC-25

NC-20

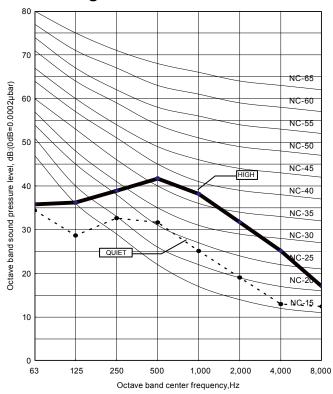
NC-15

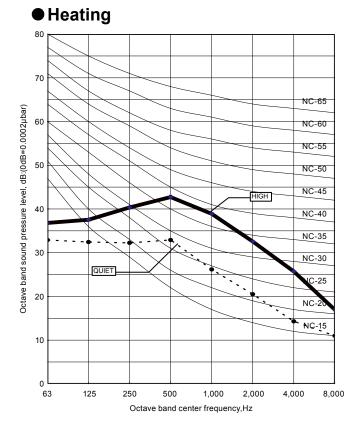
8,000

4,000

# 8-1-4. FLOOR / CEILING TYPE ■ MODEL: AB\*G18LV

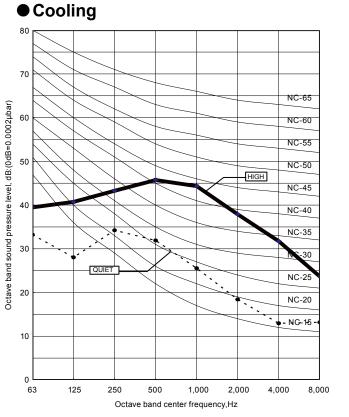
Cooling





# ■MODEL: AB\*G22LV

I



Heating 80 70 NC-65 Octave band sound pressure level, dB:(0dB=0.0002µbar) 60 NC-60 NC-55 50 NC-50 HIGH NC-45 40 NC-40 NC-35 30 30 QUIET NC-25 20 NC-20 NC-15 10 0

125

250

500

Octave band center frequency,Hz

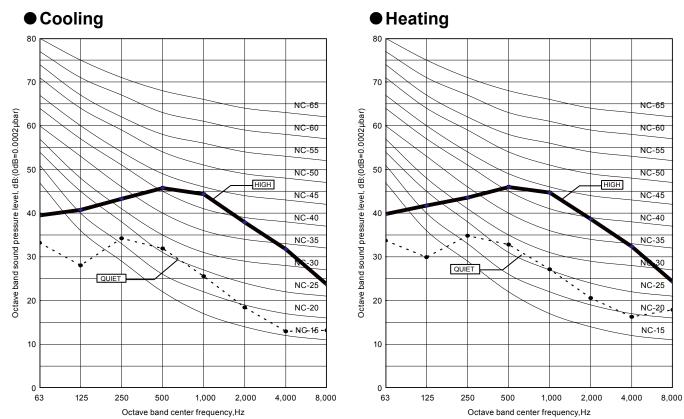
1,000

2,000

4,000

8,000

63



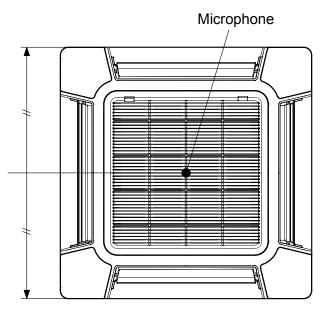
INDOOR UNITS (SIMULTANEOUS MULTI)

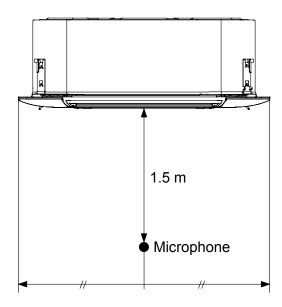
# ■ MODEL: AB\*G24LV

INDOOR UNITS (SIMULTANEOUS MULTI)

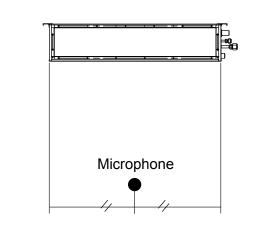
# 8-2. SOUND LEVEL CHECK POINT ■ COMPACT CASSETTE TYPE

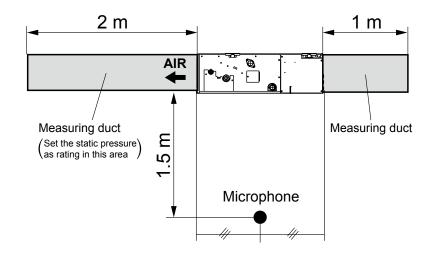
NDOOR UNITS SIMULTANEOUS MULTI)





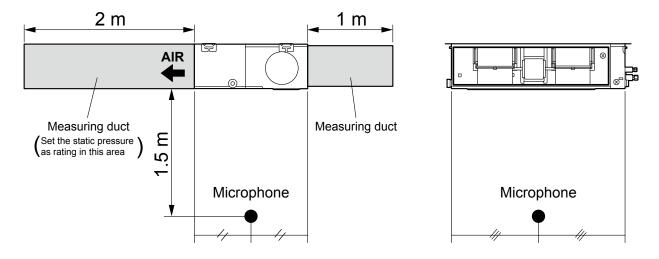
#### ■ SLIM DUCT TYPE



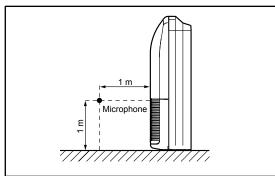


■ DUCT TYPE

NDOOR UNITS SIMULTANEOUS MULTI)

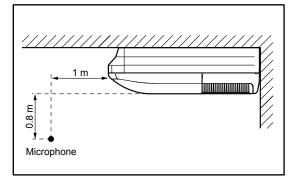


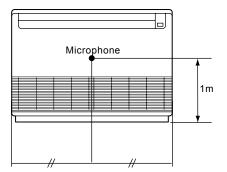
# FLOOR / CEILING TYPE Floor console

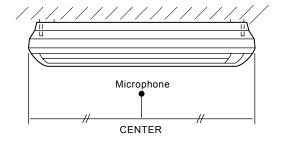


#### • Under ceiling

UNITS







# 9. ELECTRIC CHARACTERISTICS

Indoc	Indoor unit		supply		Wiring specification (Total*)		
Туре	Model name	Voltage (V)	Frequency (Hz)	Max. operating current (A)	Connection cable (mm <sup>2</sup> )	Limited wiring length (m)	
	AU*G18LV			0.2			
COMPACT CASSETTE	AU*G22LV	230 ~	50	0.3	1.5 (Min.)	75	
0,1002112	AU*G24LV			0.3			
SLIM DUCT	AR*G18LL	230 ~	50	0.5	1.5 (Min.)	75	
DUCT	AR*G22LM	230 ~	50	0.7		75	
DUCT	AR*G24LM	230 ~	50	0.7	1.5 (Min.)		
=	AB*G18LV			0.5			
FLOOR / CEILING	AB*G22LV	230 ~	50	0.7	1.5 (Min.)	75	
	AB*G24LV			0.7			

Note : Wiring specification

1. Selected sample

(Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

2. Limited wiring length : Limit voltage drop to less than 2%. Increase cable gauge if voltage drop is 2% or more.

3. If the transmission wire is longer than 50m, use the bigger conductor size.

\*: Total length of all wirings that interconnect between indoor units and between indoor unit and outdoor unit.

# **10. SAFETY DEVICES**

Indoc	or unit	Circuit protection	Fan motor protection
Туре	Model name	Current fuse (PCB)	Thermal protection program
	AU*G18LV		
COMPACT CASSETTE	AU*G22LV	250V 3.15A	OFF: 138 ± 15 °C ON: 105 ± 20 °C
	AU*G24LV		
SLIM DUCT	AR <b>∗</b> G18LL	250V 5A	OFF: 135 ± 15 °C ON: 115 ± 15 °C
DUCT	AR*G22LM	250V 3.15A	OFF: 135 ± 15 °C
DOCT	AR*G24LM	250V 3.15A	ON: 115 ± 15 °C
	AB*G18LV		
FLOOR / CEILING	AB*G22LV	250V 3.15A	OFF: 135 ± 15 °C ON: 115 ± 15 °C
	AB*G24LV		



# AIR CONDITIONER

# 3 phase type

# Single / Simultaneous multi system

**4. OUTDOOR UNIT** 

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**4. OUTDOOR UNIT** 

1.	SPECIFICATIONS	04-01
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# **1. SPECIFICATIONS**

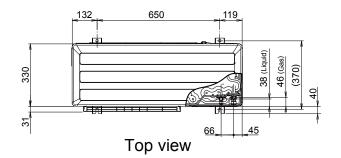
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Туре				INVERTER HEATPUMP				
Model name				AO*G36LATT	AO*G45LATT	AO*G54LATT		
Power source					3N ~ 400V 50Hz			
Available voltage range				3N ~ 342V - 457V 50Hz				
Starting current				A	4.4	6.1	6.9	
Fan	Airflow	Cooling		- m <sup>3</sup> /h	6200	6750	6900	
	rate	Heating		- m'/n	6200	6200	6900	
	Type × Q'ty				Propeller × 2			
	Motor output			W	104			
		Cooling		- dB (A) -	51	54	55	
Sound pressure level		Heating			53	54	56	
Sound power level		Cooling Heating		- dB (A) -	67	-	-	
					69	-	-	
Heat exchanger type		Dimensions (	H × W × D)			1260 × 900 × 36.4		
		Fin pitch		- mm -	1.30			
		Rows x Stages		· · · · · · · · · · · · · · · · · · ·	2 × 60			
		Pipe type			Copper			
		Type (Material)	)	Corrugate (Aluminium)				
		Fin	Surface treatment		Corrosion resistance (Blue fin)			
0	Type × Q'ty	,			Twin Rotary × 1			
Compressor	Motor output	Motor output			3750			
Refrigerant		Type (Global Warming Potential)		tial)	R410A (1975)			
		Charge		g	3450			
Refrigerant oil Type			POE					
Enclosure		Material		Steel sheet				
		Colour		BEIGE (Approximate colour of MUNSELL 10YR 7.5 / 1.0)				
Dimensions (H × W × D)	Net				1290 × 900 × 330			
	Gross	Gross			1430 × 1050 × 445			
Weight	Net				104			
	Gross			- kg -	113			
Connection pipe	Size	Liquid ) Gas			Ø 9.52 (Ø 3/8 in.)			
	(Standard)			- mm -	Ø 15.88 (Ø 5/8 in.)			
	Method			Flare				
	Pre-charge length				30			
	Max. length			m	75			
	Max. height difference			1 [	30			
Operation range		Cooling			-15 to 46			
Operation range		Heating		-  °C  -	-15 to 24			
,								

Note : Specifications are based on the following conditions. Cooling : Indoor temperature of 27 °CDB / 19 °CWB.and outdoor temperature of 35 °CDB / 24 °CWB. Heating : Indoor temperature of 20 °CDB / 15 °CWB.and outdoor temperature of 7 °CDB / 6 °CWB. Pipe length : 5 m, Height difference : 0 m. (Outdoor unit - Indoor unit) The protective function might work when using it outside the operation range.

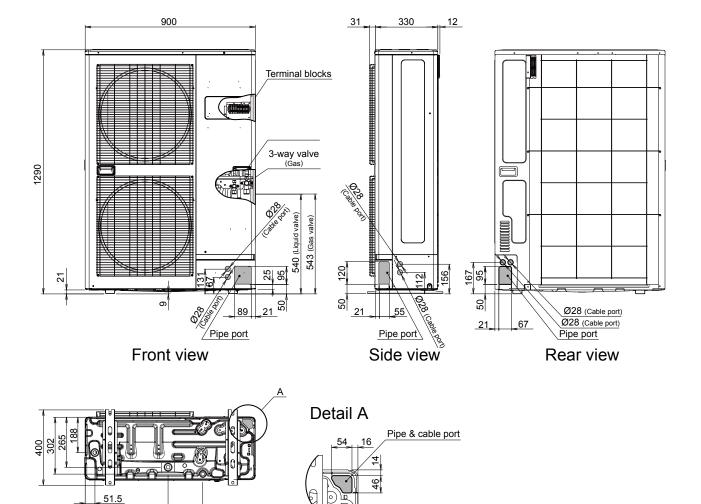
# 2. DIMENSIONS 2-1. DIMENSIONS ■MODEL: AO\*G36LA, AO\*G45LA, AO\*G54LA

(Unit : mm)



440 625

Bottom view



# 2-2. INSTALLATION PLACE 2-2-1. SINGLE OUTDOOR UNIT INSTALLATION ■WHEN THE UPWARD AREA IS OPEN

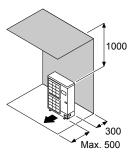
(Unit : mm) Obstacles at rear Obstacles at rear and Obstacles at front Obstacles at front and sides only rear only only only 150 1000 or more 1000 or more 150 200 300 200

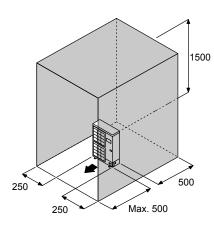
#### WHEN AN OBSTRUCTION IS PRESENT ALSO IN THE UPWARD AREA

Obstacles at rear and above only

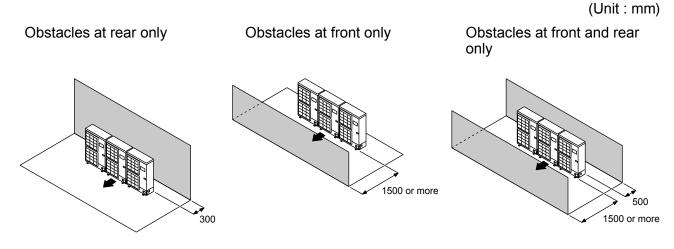
Obstacles at rear, sides, and above only

(Unit : mm)



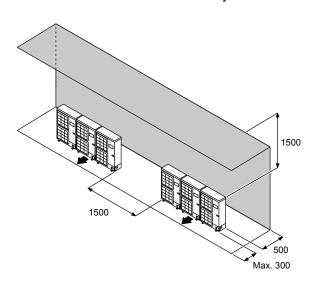


# 2-2-2. MULTIPLE OUTDOOR UNIT INSTALLATION ■ WHEN THE UPWARD AREA IS OPEN



#### ■ WHEN AN OBSTRUCTION IS PRESENT ALSO IN THE UPWARD AREA

(Unit : mm)



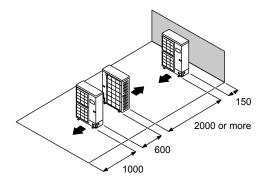
Obstacles at rear and above only

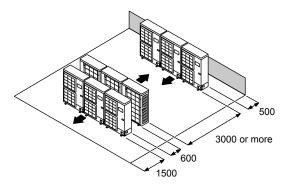
# 2-2-3. OUTDOOR UNIT INSTALLATION IN MULTI ROW

(Unit : mm)

Single parallel unit arrangement

Multiple parallel unit arrangement

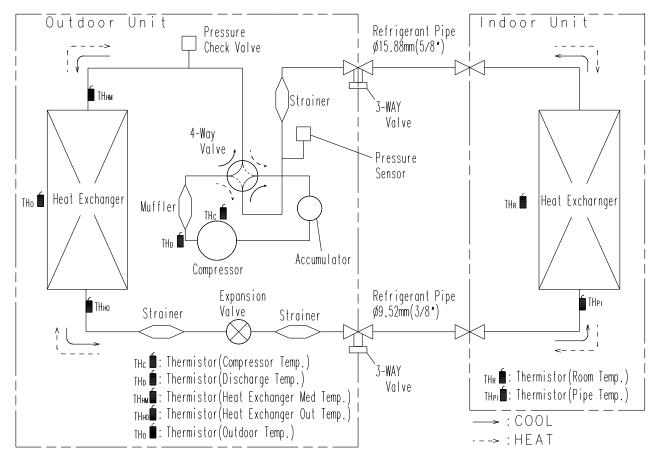




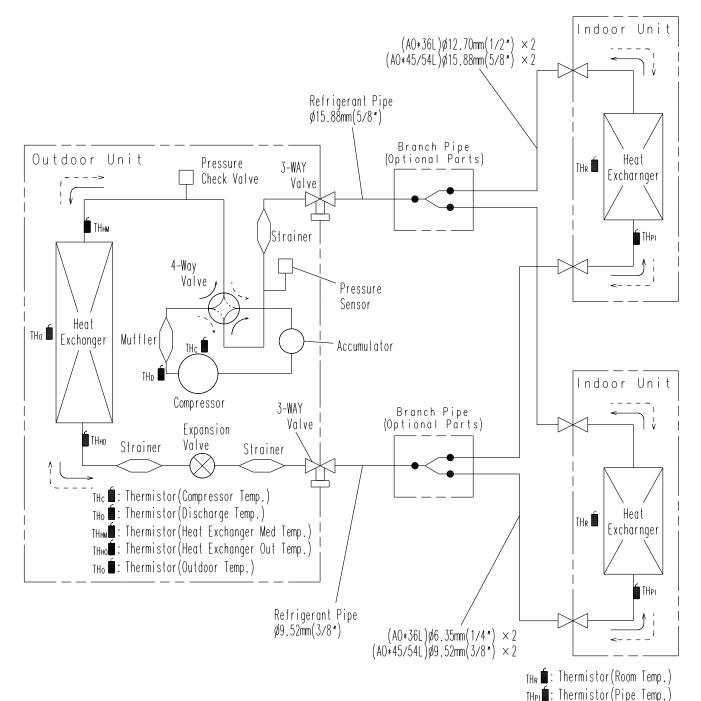
# **3. REFRIGERANT CIRCUIT**

# 3-1. SINGLE

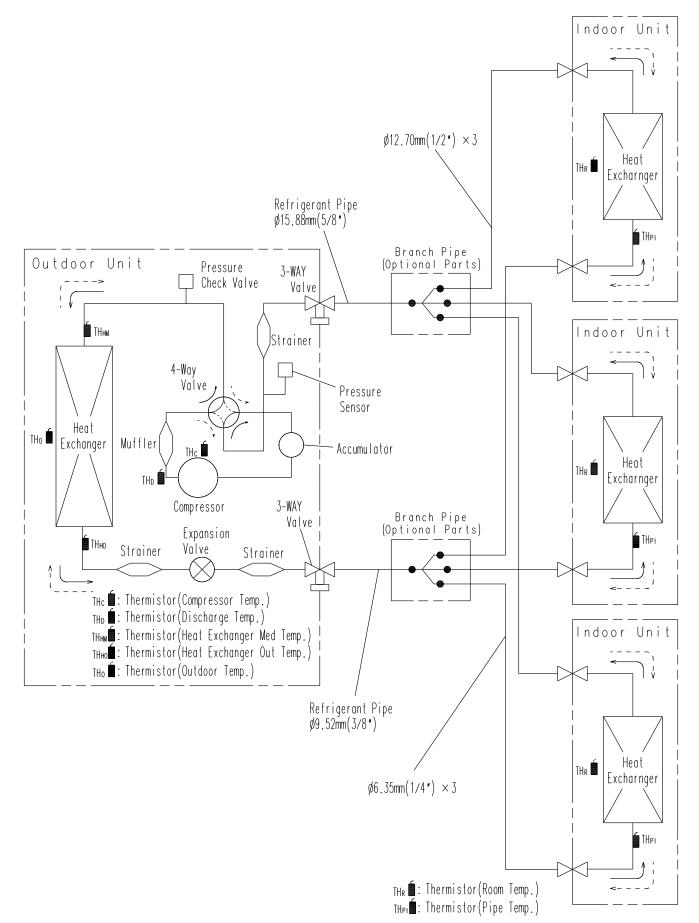
#### ■ MODEL: AO\*G36LA, AO\*G45LA, AO\*G54LA



# 3-2. SIMULTANEOUS MULTI (TWIN) ■ MODEL: AO\*G36LA, AO\*G45LA, AO\*G54LA

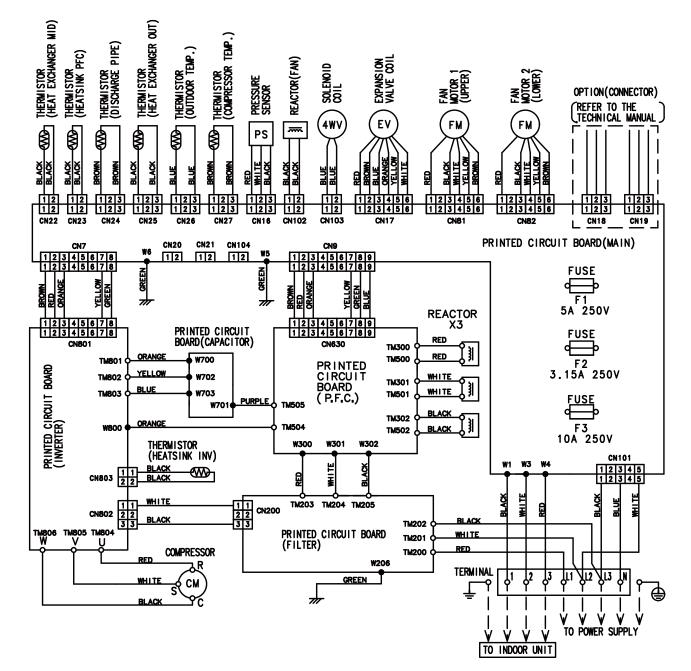


# 3-3. SIMULTANEOUS OPERATION MULTI (TRIPLE) ■ MODEL: AO\*G36LA, AO\*G45LA, AO\*G54LA



### **4. WIRING DIAGRAMS**

OUTDOOR UNIT ■ MODEL: AO\*G36LA, AO\*G45LA, AO\*G54LA



### 5. CAPACITY COMPENSATION RATE FOR PIPE LENGTH AND HEIGHT DIFFERENCE

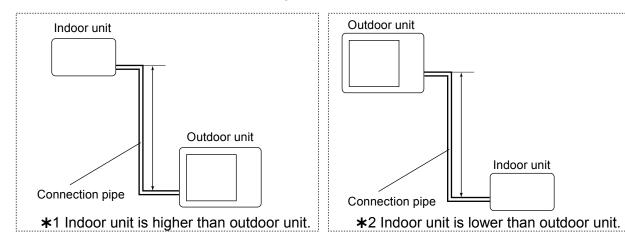
This table is created using the maximum capacity.

### ■ MODEL: AO\*G36LA

OUTDOOR

	COOLING					Pip	e length	(m)			
	COOLING		5	7.5	10	20	30	40	50	60	75
		30	-	-	-	-	0.912	0.893	0.875	0.857	0.823
	*1	20	-	-	-	0.945	0.927	0.908	0.890	0.872	0.837
	Indoor unit is higher than	10	-	-	0.980	0.961	0.942	0.923	0.905	0.886	0.851
	outdoor unit.	7.5	-	0.988	0.984	0.965	0.946	0.927	0.908	0.890	0.854
Height		5	0.992	0.992	0.988	0.969	0.950	0.931	0.912	0.893	0.858
difference H		0	1.000	1.000	0.996	0.977	0.958	0.939	0.920	0.901	0.865
(m)		-5	1.000	1.000	0.996	0.977	0.958	0.939	0.920	0.901	0.865
	*2	-7.5	-	1.000	0.996	0.977	0.958	0.939	0.920	0.901	0.865
	Indoor unit is lower than	-10	-	-	0.996	0.977	0.958	0.939	0.920	0.901	0.865
	outdoor unit	-20	-	-	-	0.977	0.958	0.939	0.920	0.901	0.865
		-30	-	-	-	-	0.958	0.939	0.920	0.901	0.865

	HEATING					Pip	e length	(m)			
	HEATING		5	7.5	10	20	30	40	50	60	75
		30	-	-	-	-	0.978	0.968	0.958	0.948	0.935
	*1	20	-	-	-	0.988	0.978	0.968	0.958	0.948	0.935
	Indoor unit is higher than	10	-	-	0.998	0.988	0.978	0.968	0.958	0.948	0.935
	outdoor unit.	7.5	-	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
Height		5	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
difference H		0	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
(m)		-5	0.995	0.995	0.993	0.983	0.973	0.963	0.953	0.943	0.930
	*2	-7.5	-	0.993	0.990	0.980	0.970	0.960	0.950	0.940	0.928
	Indoor unit is lower than	-10	-	-	0.988	0.978	0.968	0.958	0.948	0.938	0.926
	outdoor unit	-20	-	-	-	0.968	0.958	0.948	0.938	0.929	0.916
		-30	-	-	-	-	0.948	0.939	0.929	0.919	0.907

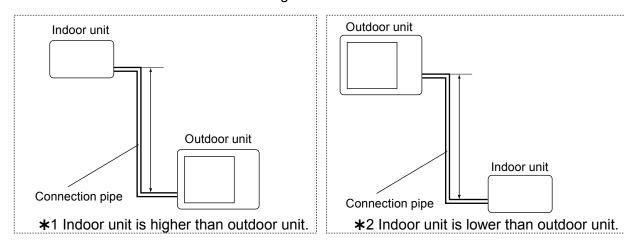


#### Height difference H

### ■ MODEL: AO\*G45LA

	COOLING					Pip	e length	(m)			
	COOLING		5	7.5	10	20	30	40	50	60	75
		30	-	-	-	-	0.879	0.847	0.814	0.782	0.743
	*1	20	-	-	-	0.927	0.894	0.861	0.828	0.795	0.755
	Indoor unit is higher than	10	-	-	0.975	0.942	0.909	0.875	0.842	0.808	0.768
	outdoor unit.	7.5	-	0.988	0.979	0.946	0.912	0.879	0.845	0.811	0.771
Height		5	0.992	0.992	0.983	0.950	0.916	0.882	0.848	0.815	0.774
difference H		0	1.000	1.000	0.991	0.957	0.923	0.889	0.855	0.821	0.780
(m)		-5	1.000	1.000	0.991	0.957	0.923	0.889	0.855	0.821	0.780
	*2	-7.5	-	1.000	0.991	0.957	0.923	0.889	0.855	0.821	0.780
	Indoor unit is lower than	-10	-	-	0.991	0.957	0.923	0.889	0.855	0.821	0.780
	outdoor unit	-20	-	-	-	0.957	0.923	0.889	0.855	0.821	0.780
		-30	-	-	-	-	0.923	0.889	0.855	0.821	0.780

	HEATING					Pip	e length	(m)			
	HEATING		5	7.5	10	20	30	40	50	60	75
		30	-	-	-	-	0.978	0.968	0.958	0.948	0.935
	*1	20	-	-	-	0.988	0.978	0.968	0.958	0.948	0.935
	Indoor unit is higher than	10	-	-	0.998	0.988	0.978	0.968	0.958	0.948	0.935
	outdoor unit.	7.5	-	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
Height		5	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
difference H		0	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
(m)		-5	0.995	0.995	0.993	0.983	0.973	0.963	0.953	0.943	0.930
	*2	-7.5	-	0.993	0.990	0.980	0.970	0.960	0.950	0.940	0.928
Indoor unit is lower than	-10	-	-	0.988	0.978	0.968	0.958	0.948	0.938	0.926	
	outdoor unit		-	-	-	0.968	0.958	0.948	0.938	0.929	0.916
			-	-	-	-	0.948	0.939	0.929	0.919	0.907

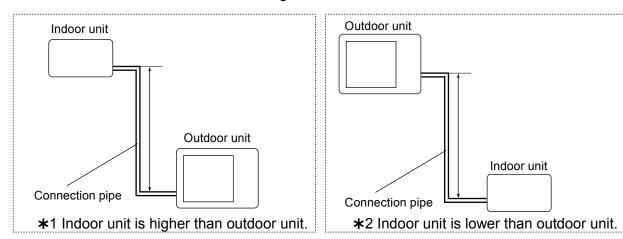


#### Height difference H

### ■ MODEL: AO\*G54LA

						Pip	e length	(m)			
	COOLING		5	7.5	10	20	30	40	50	60	75
		30	-	-	-	-	0.871	0.837	0.803	0.768	0.717
	*1	20	-	-	-	0.921	0.886	0.851	0.816	0.781	0.729
	Indoor unit is higher than	10	-	-	0.971	0.936	0.901	0.865	0.830	0.794	0.741
	outdoor unit.	7.5	-	0.988	0.975	0.940	0.904	0.869	0.833	0.798	0.744
Height		5	0.992	0.992	0.979	0.944	0.908	0.872	0.836	0.801	0.747
difference H		0	1.000	1.000	0.987	0.951	0.915	0.879	0.843	0.807	0.753
(m)		-5	1.000	1.000	0.987	0.951	0.915	0.879	0.843	0.807	0.753
	*2	-7.5	-	1.000	0.987	0.951	0.915	0.879	0.843	0.807	0.753
	Indoor unit is lower than	-10	-	-	0.971	0.951	0.915	0.879	0.843	0.807	0.753
	outdoor unit	-20	-	-	-	0.951	0.915	0.879	0.843	0.807	0.753
		-30	-	-	-	-	0.915	0.879	0.843	0.807	0.753

	HEATING					Pip	e length	(m)			
	HEATING		5	7.5	10	20	30	40	50	60	75
	*1	30	-	-	-	-	0.978	0.968	0.958	0.948	0.935
		20	-	-	-	0.988	0.978	0.968	0.958	0.948	0.935
	Indoor unit is higher than	10	-	-	0.998	0.988	0.978	0.968	0.958	0.948	0.935
	outdoor unit.	7.5	-	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
Height		5	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
difference H		0	1.000	1.000	0.998	0.988	0.978	0.968	0.958	0.948	0.935
(m)		-5	0.995	0.995	0.993	0.983	0.973	0.963	0.953	0.943	0.930
	*2	-7.5	-	0.993	0.990	0.980	0.970	0.960	0.950	0.940	0.928
	Indoor unit is lower than	-10	-	-	0.988	0.978	0.968	0.958	0.948	0.938	0.926
	outdoor unit	-20	-	-	-	0.968	0.958	0.948	0.938	0.929	0.916
		-30	-	-	-	-	0.948	0.939	0.929	0.919	0.907



#### Height difference H

### 6. AIR FLOW

## ■ MODEL: AO\*G36LA, AO\*G45LA, AO\*G54LA

### Cooling

мо	DEL	Number of rotations (r.p.m.)	Air flow		
	Upper fan	780	m³/h	6200	
AO*G36LA			l/s	1722	
	Lower fan	750	CFM	3650	
	Upper fan	850	m³/h	6750	
AO*G45LA			l/s	1875	
	Lower fan	800	CFM	3973	
	Upper fan	900	m³/h	6900	
AO*G54LA			l/s	1917	
	Lower fan	800	CFM	4062	

### Heating

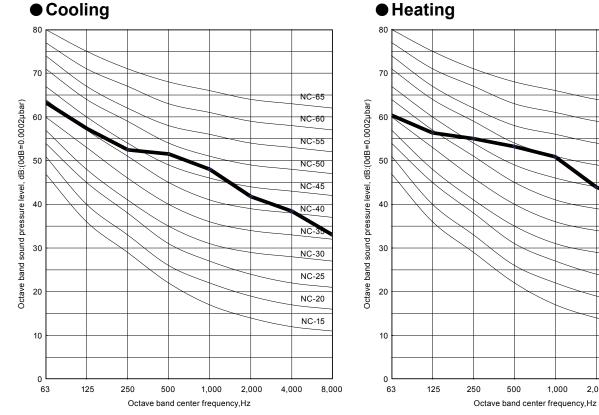
OUTDOOR UNIT

МО	DEL	Number of rotations (r.p.m.)		Air flow
	Upper fan	780	m³/h	6200
AO*G36LA			l/s	1722
	Lower fan	750	CFM	3650
	Upper fan	780	m³/h	6200
AO*G45LA			l/s	1722
	Lower fan	750	CFM	3650
	Upper fan	870	m³/h	6900
AO*G54LA			l/s	1917
	Lower fan	840	CFM	4062

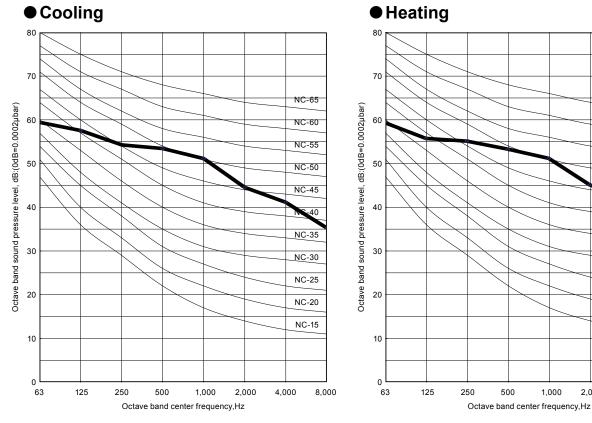
# 7. OPERATION NOISE 7-1. NOISE LEVEL CURVE ■ MODEL: AO\*G36LA

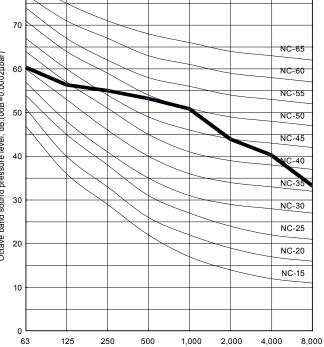
Cooling

OUTDOOR UNIT









NC-65

NC-60

NC-55

NC-50

NC-45

NC-35

NC-30

NC-25

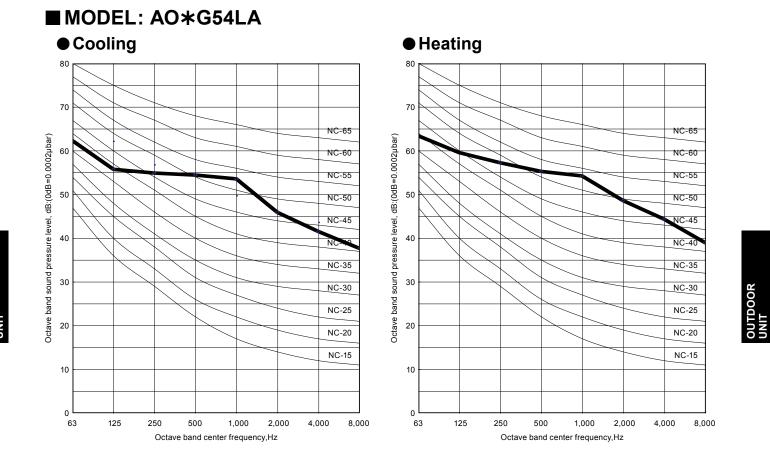
NC-20

NC-15

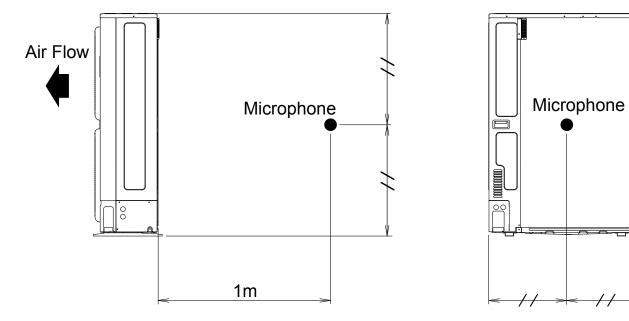
8.000

4.000

2.000



# 7-2. SOUND LEVEL CHECK POINT



OUTDOOR

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# **8. ELECTRIC CHARACTERISTICS**

Model name					AO*G36LA	AO*G45LA	AO*G54LA	
Dowor oupply	Vc	ltage		V		3N ~ 400		
Power supply	Fr	equency		Hz	50			
	SI	NGLE TYPE						
	CASSETTE TYPE			Α	7.9	8.9	9.9	
		DUCT TYPE			8.5	9.5	-	
		HIGH STATIC	PRESSURE DUCT TYPE	Α	-	11.0	12.0	
		CEILING TYP	E	Α	7.9	8.9	9.9	
*1) Max aparating	SI	MULTANEOUS	OPERATION MULTI TYPE				-	
*1) Max. operating	9		COMPACT CASSETTE TYPE	Α	7.9	8.9	9.9	
current		TWIN	SLIM DUCT TYPE	Α	7.9	-	-	
			DUCT TYPE	Α	-	8.9	9.9	
			FLOOR / CEILING TYPE	Α	7.9	8.9	9.9	
			COMPACT CASSETTE TYPE	Α	-	-	9.9	
		TRIPLE	SLIM DUCT TYPE	Α	-	-	9.9	
			FLOOR / CEILING TYPE	Α	-	-	9.9	
Starting current				Α		10.0		
	Main fuse (Circuit breaker) Current		Α		16.0			
*2) Wiring spec.	Power cable			mm <sup>2</sup>		2.5(Min.)		

\*1) The maximum current is the total current of indoor unit and outdoor unit.

\*2) Wiring Spec:

OUTDOOR UNIT

Selected Sample (Selected based on Japan Electrotechnical Standard and Codes Committee E0005)

# 9. SAFETY DEVICES

	Protection form			Model			
	Protection form		AO*G36LA	AO*G45LA	AO*G54LA		
	Current fuse (Main PCB)	250V 5A					
Circuit protection	Current fuse (Main PCB)		250V 3.15A				
	Current fuse (Main PCB)		250V 10A				
Ean motor protoction			OFF: 150 ± 15 °C				
Fan motor protection	Thermal protector		ON: 120 ± 15 °C				
	Thermal protection program		OFF: 110 °C				
	(Compressor temp.)			ON: 80 °C			
Compressor protection	Thermal protection program		OFF: 115 °C				
	(Discharge temp.)		ON: After 7 minutes				
	Thermal protection program	Casling	OFF: 68 °C				
Llich are cours are to stick	(Heat exchanger temp.)	Cooling	ON: 63 °C				
High pressure protection		L La attina	OFF: 4.1 MPa				
	Pressure sensor	Heating	ON: After 3 minutes				
	<b>D</b>		OFF: 0.12 MPa or less(for 5 minutes)				
Low pressure protection	Pressure sensor	Cooling	ON: After 7 minutes				



# AIR CONDITIONER

# 3 phase type

# Single / Simultaneous multi system

**5. SYSTEM DESIGN** 

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# **1. PIPE DESIGN**

## 1-1. IMPORTANT ITEMS WHEN USING REFRIGERANT (R410A)

R410A operates at higher pressure and has less solubility with mineral oil than traditional R22 refrigerant. Therefore, the lubricant and a part of pipe material are different. Some special tools are necessary.

### ■ REFRIGERANT PIPING MATERIAL AND WALL THICKNESS

It is necessary to use seamless copper tubes for refrigerant use. Thickness of tubes are shown in table below. The design pressure is 4.2 MPa.

Nominal Diameter	(in)	1/4"	3/8"	1/2"	5/8"	3/4"
Outside Diameter	(mm)	6.35	9.52	12.70	15.88	19.05
Material		JIS H3300 C1220T-O or equivalent *1				
Wall Thickness *2	(mm)	0.8	0.8	0.8	1.0	1.2

\*1: Allowable tensile stress  $\geq$  33 (N/mm<sup>2</sup>)

\*2: Design pressure 4.2MPa

Please select the pipe size in accordance with local rules.

### ■ LUBRICANT

Refrigerant	R410A (Mixed refrigerant)
Lubricant	Synthetic oil

### **TOOLS**

R410A work requires a number of special tools. Since the tools (with \*3 symbol) for R22 work cannot be used for R410A, prepare them beforehand.

Tool name	Process and	application	
Pipe cutter	Pipe cutting		
Flaring tool *3	Pipe flaring work		
Torque wrench *3	Flare nut connection	Refrigerant piping work	
Expander	Expansion at pipe connection		
Pipe bender	Pipe bending work		
Nitrogen gas	Pipe interior oxidation prevention	Air tightnoop toot	
Welder	Pipe brazing	Air tightness test	
Gauge manifold *3	Vacuum evacuation and refrigerant	Air tightness test ~ Refrigerant additional charging	
Charging hose *3	charging Operation check		
Vacuum pump (with adaptor) *3		Vacuum drying	
Electronic scale for refrigerant charging		Defrigerent additional oberging	
Gas leak tester *3	Gas leakage test	Refrigerant additional charging	

\*3: Please refer to a service manual for details.

### 1-2. LIMITATION ■ IN THE CASE OF SINGLE SYSTEM INSTALLATION

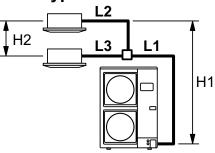
# 

Model (Outdoor unit)		36 model	45 model	54 model
Pipe diameter <liquid gas=""> (Standard) [mm (ir</liquid>	ı.)]	9.52 (3/8) / 15.88 (5/8)		
Max. piping length (L1)	m]	75*1		
Min. piping length (L1)	m]	5		
Max. height difference (H1) <indoor outdoor="" to="" unit=""></indoor>	m]	30		

\*1: For the standard pipe diameter.

### ■ IN THE CASE OF SIMULTANEOUS MULTI SYSTEM INSTALLATION

• Twin type



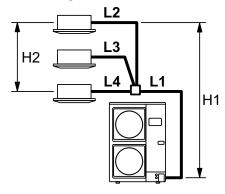
Model (Outdoor unit)	36 model	45 model	54 model
Model (Indoor unit)	18 model	22 model	24 model
. ,	x 2	x 2	x2
Main pipe diameter (L1)			
<liquid gas=""></liquid>	9.52	(3/8) / 15.88	(5/8)
(Standard) [mm (in.)]			
Branch pipe diameter (L2, L3)	6.35		
<liquid gas=""></liquid>	(1/4)	9.52	(3/8)
	/	1 = 0 0	
F	12.70	15.88	8 (5/8)
[mm (in.)]	(1/2)		
Max. piping length	75*1		
(L1+L2+L3) [m]	1 10		
Min. piping length	5		
(L1+L2+L3) [m]			
Max. branch piping		20	
length (L2, L3) [m]		20	
Max. difference between branch		8	
lengths (L2 to L3) [m]			
Max. height difference (H1)			
<indoor outdoor="" to="" unit=""></indoor>		30	
[m]			
Max. height difference (H2)		<u> </u>	
<indoor indoor="" to="" unit=""></indoor>		0.5	
[m]			

Note:

Be certain to install indoor units in the same room because the combinations are for simultaneous operation. The lengths after branching should be equal if possible.

\*1: For the standard pipe diameter.

### • Triple type



Note: Be certain to install indoor units in the same room because the combinations are for simultaneous operation. The lengths after branching should be equal if possible.

Model (Outdoor unit)	54 model
Model (Indoor unit)	18 model x 3
Main pipe diameter (L1) <liquid gas=""> (Standard) [mm (in.)]</liquid>	9.52 (3/8) / 15.88 (5/8)
Branch pipe diameter (L2, L3, L4) <liquid gas=""> [mm (in.)]</liquid>	6.35 (1/4) / 12.70 (1/2)
Max. piping length (L1+L2+L3+L4) [m]	75 <sup>*1</sup>
Min. piping length (L1+L2+L3+L4) [m]	5
Max. branch piping length (L2, L3, L4) [m]	20
Max. difference between branch lengths (L2 to L4) [m]	8
Max. height difference (H1) <indoor outdoor="" to="" unit=""> [m]</indoor>	30
Max. height difference (H2) <indoor indoor="" to="" unit=""> [m]</indoor>	0.5

\*1: For the standard pipe diameter.

### 

Keep the "piping limitation" for correct operation.

#### Allowable height difference:

If the height difference between the indoor unit and outdoor unit is larger than the allowable value:

- \*The pressure loss will be larger  $\rightarrow$  Insufficient cooling and heating
- \*The refrigerant in liquid pipe will flush  $\rightarrow$  Refrigerant flow noise generate at indoor unit
- \*The refrigerant oil will not return  $\rightarrow$  Insufficient refrigerant oil resulting in compressor damage

If the height difference between indoor unit is larger than the allowable value:

\*The refrigerant flow balance will be poor  $\rightarrow$  Insufficient cooling and heating (poor balance) \*Refrigerant oil will collect in the piping or non-operating indoor units

→ Insufficient refrigerant oil resulting in compressor damage

#### • Pipe length:

If the pipe length is longer than prescribed:

- \*The pressure loss will be larger  $\rightarrow$  Insufficient cooling and heating
- \*Too much refrigerant will be charged  $\rightarrow$  Liquid backs up resulting in compressor damage
- \*The refrigerant oil will not return  $\rightarrow$  Insufficient refrigerant oil resulting in compressor damage

#### Pipe size:

If the pipe size is larger than designated size:

\*The refrigerant flow velocity will drop. Refrigerant oil will not return to the outdoor unit. → Insufficient refrigerant oil resulting in compressor damage

\*The refrigerant in liquid pipe will flush easily  $\rightarrow$  Insufficient cooling and heating

If the pipe size is smaller than designated size:

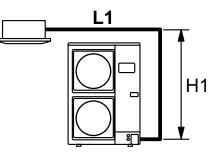
\*The refrigerant circulation volume will drop  $\rightarrow$  Insufficient cooling and heating \*The pressure loss will be larger  $\rightarrow$  Insufficient cooling and heating

## 1-3. PIPE SIZE

### ■ PIPE SIZE SELECTION

• The figures enclosed by a thick-lined frame indicate the standard pipe diameter and max. piping length.

### • Single system installation:

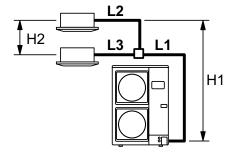


Model		36 model / 45 model / 54 model			
Pipe diameter	Liquid pipes	9.52	(3/8)	12.70	(1/2)
[mm (in.)]	Gas pipes	15.88 (5/8)	19.05 (3/4)	15.88 (5/8)	19.05 (3/4)
	Max. piping length < L1 > (Pre-charge length)	75 [30]	50 [30]	35 [15]	35 [15]

#### • Simultaneous multi system installation:

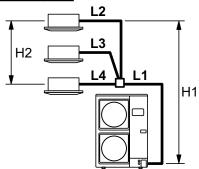
• The figures enclosed by a thick-lined frame indicate the standard pipe diameter and max. piping length.

#### Twin type



	Model	36 model				
Main pipe diameter	Liquid pipes	9.52 (3/8)		12.70 (1/2)		
(L1) [mm (in.)]	Gas pipes	15.88 (5/8)	19.05 (3/4)	15.88 (5/8)	19.05 (3/4)	
Branch pipe diameter	Liquid pipes		6.35	(1/4)		
(L2, L3) [mm (in.)]	Gas pipes		12.70	(1/2)		
Piping length [m (m)]	Max. piping length <l1+l2+l3> (Pre-charge length)</l1+l2+l3>	75 [30]	50 [30]	35 [15]	35 [15]	
	Model	45 model / 54 model				
Main pipe diameter	Liquid pipes	9.52 (3/8) 12.70 (1		(1/2)		
(L1) [mm (in.)]	Gas pipes	15.88 (5/8)	19.05 (3/4)	15.88 (5/8)	19.05 (3/4)	
Branch pipe diameter			9.52 (3/8)			
(L2, L3) [mm (in.)]	Gas pipes	15.88 (5/8)				
Piping length [m (m)]	Max. piping length <l1+l2+l3> (Pre-charge length)</l1+l2+l3>	75 [30]	50 [30]	35 [15]	35 [15]	

### Triple type



	Model			54 model			
Main pipe diameter	· Liquid bibes		9.52 (3/8) 12.70 (				
(L1) [mm (in.)]	Gas pipes	15.88 (5/8)	19.05 (3/4)	15.88 (5/8)	19.05 (3/4)		
Branch pipe diameter	Liquid pipes	6.35 (1/4)					
(L2, L3, L4) [mm (in.)]	<b>Gas pipes</b> 12.70 (1/2)						
	Max. piping length <l1+l2+l3+l4> *1 (Pre-charge length)</l1+l2+l3+l4>	75 [30]	50 [30]	35 [15]	35 [15]		

**/STEM** ESIGN

\*1: For the standard pipe diameter.

# ■ BRANCH PIPES (OPTIONAL PARTS)

Model (Outdoor unit connection)	Туре	Number of indoor units	Kit name
36 model		2	UTP-SX236
45 model	Twin connection	2	UTP-SX254□
54 model		_	0 020
54 model	Triple connection	3	UTP-SX354

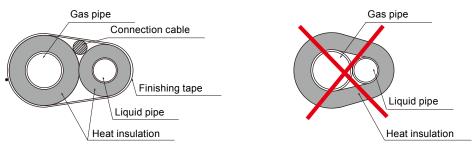
## **1-4. SELECTION OF PIPE HEAT INSULATING MATERIAL**

- Always insulate the refrigerant pipe to prevent condensation and water droplets by the refrigerant pipe.
- Decide the thickness of the heat insulating material by referring to the recommended minimum thickness in Table 1. (For installation condition T=32°C(DB),humidity≤70%, humidity≤75%, humidity≤80%, humidity≤85%)
- When the outdoor unit is installed in a higher position than the indoor unit, fill the connecting part gap with putty, etc. to prevent the dew condensation water of the valve of the outdoor unit from flowing to the indoors from the gap between the pipe and the heat insulating material.
- Liquid pipe and gas pipe should be completely insulated with same specification.
- In case not to insulate and not to seal refrigerant pipe completely, it will become the cause of water leak.

Table1 Size of refrigerant pipe and recommended minimum thickness of heat insulating material (In case a heat insulating material which thermal conductivity is equal to or less than 0.040  $W/(m \cdot k)$  is used.)

		Recommended minimum thickness for heat insulating material (mm)				
Relative	e humidity	≤70%	≤75%	≤80%	≤85%	
	6.35 (1/4")	8	10	13	17	
Refrigerant pipe	9.52 (3/8")	9	11	14	18	
Outside	12.70 (1/2")	10	12	15	19	
diameter mm (in.)	15.88 (5/8")	10	12	16	20	
	19.05 (3/4")	10	13	16	21	

- When an ambient temperature and relative humidity exceed 32°C (DB)and 85% respectively, please strengthen heat insulation of refrigerant pipe. If necessary put a heat insulation on indoor unit casing. When not strengthening heat insulation of refrigerant pipe, the surface of the heat insulation may be dewed.
- Since gas pipe becomes high temperature at heating operation for heatpump type, please select the heat insulating material which heat-resistant temperature is 120°C or more.



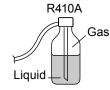
- Make sure that pipe is covered completely by the heat insulation, not expoding to air. Inadequate heat insulation may cause condensation.
- Do not cover heat insulation gas and liquid pipes together as above figure. It may cause condensation and capacity drop by heat loss.

# **1-5. ADDITIONAL CHARGE CALCULATION**

### 

- · After vacuuming the system, add refrigerant.
- When moving and installing the air conditioner, do not mix gas other than the specified refrigerant R410A inside the refrigerant cycle.
- Do not reuse recovered refrigerant.
- When charging the refrigerant R410A, always use an electronic scales for refrigerant charging (to measure the refrigerant by weight). Adding more refrigerant than the specified amount will cause a malfunction.
- When charging the refrigerant, take into account the slight change in the composition of the gas and liquid phases, and always charge from the liquid phase side whose composition is stable. Adding refrigerant through the gas pipe will cause a malfunction.
- Check if the steel cylinder has a siphon installed or not before filling. (There is an indication "with siphon for filling liquid" on the steel cylinder.)

### FILLING METHOD FOR CYLINDER WITH SIPHON



Set the cylinder vertical and fill with the liquid. (Liquid can be filled without turning bottom up with the siphon inside.)

### FILLING METHOD FOR OTHER CYLINDERS



Turn bottom up and fill with liquid. (Be careful to avoid turning over the cylinder.)

- Be sure to use the special tools for R410A for pressure resistance and to avoid mixing of impure substances.
- If the units are further apart than the maximum pipe length, correct operation can not be guaranteed.
- Make sure to back closing valve after refrigerant charging. Otherwise, the compressor may fail.
- Minimize refrigerant release to the air. Excessive release is prohibited under the Freon Collection and Destruction Law.

### FOR PRE-CHARGE LENGTH

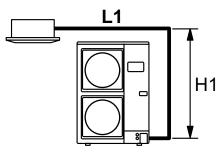
Refrigerant pipe size	Piping length (L) *Pre-charge [m]
Standard	30
Size up (Liquid pipe)	15

### ■ IF ADDITIONAL REFRIGERANT IS REQUIRED

- When the piping is longer than pre-charge length, additional charging is necessary.
- For the additional amount, see the table below.

### Additional charging amount

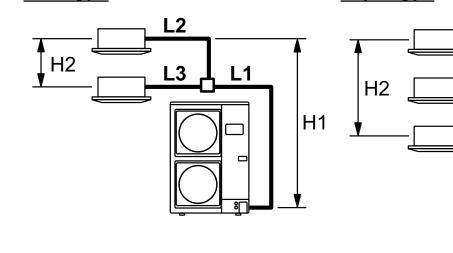
#### Single system



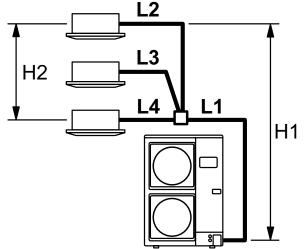
L1 > Pre-charge length								
Refrigerant pipe size [mm (in.)]			Additional charging amount [g]				Rate [g/m]	
σ	Pipir	ng length	30 m or less	40 m	50 m	60 m	70 m	
lar	Liquid	9.52 (3/8)						
Standard	Gas	15.88 (5/8)	None	500	1,000	1,500	2,000	50
	Pipir	ng length	30 m or less	40 m	50 m			
Size up	Liquid Gas	9.52 (3/8) 19.05 (3/4)	None	500	1,000			50
	Piping length		15 m or less	25 m	35 m			
	Liquid	12.70 (1/2)		1,000	2,000			100
	Gas	15.88 (5/8) 19.05 (3/4)	None			/		100
		19.00 (3/4)				/	/	

#### Simultaneous multi system

### Twin type



Triple type

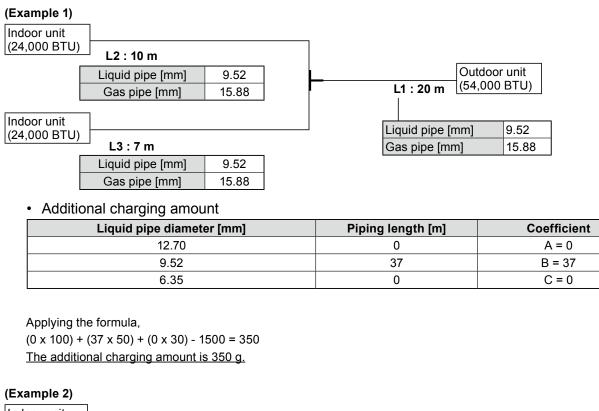


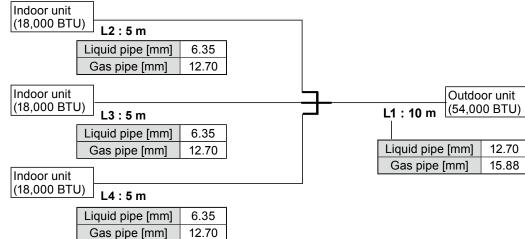
Twin type: L1+L2+L3 > Pre-charge length Triple type: L1+L2+L3+L4 > Pre-charge length

The additional charging amount for twin / triple type will be calculated as follows.

Additional charging amount (g)

- = (A x 100) + (B x 50) + (C x 30) 1,500
- A = Piping length (m) of liquid pipe [12.70 mm (1/2 in.)]
- B = Piping length (m) of liquid pipe [9.52 mm (3/8 in.)]
- C = Piping length (m) of liquid pipe [6.35 mm (1/4 in.)]
- Do not remove refrigerant, even if the additional amount calculated is negative.





#### · Additional charging amount

Liquid pipe diameter [mm]	Piping length [m]	Coefficient
12.70	10	A = 10
9.52	0	B = 0
6.35	15	C = 15

Applying to the formula,

 $(10 \times 100) + (0 \times 50) + (15 \times 30) - 1500 = -50$ 

The calculated value is negative. Do not add or remove any refrigerant.

## 2. PIPING CONNECTION

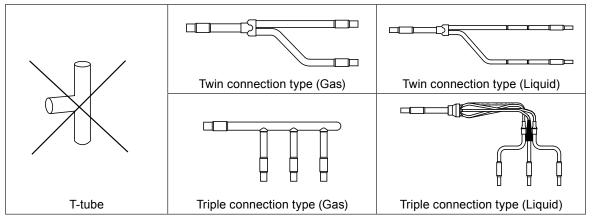
# 2-1. CAUTION OF PIPING

### 

Keep the permissible length of every piping limitation to prevent a defect or cooling/heating failure.

### Piping material

- Use the designated size ( Diameter & thickness ) of refrigerant pipes.
- Those pipes purchased locally may contain dust inside. Please blow out the dust by dried inert gas when using.
- To process the branch, do not use T-shaped pipe, which causes a uneven refrigerant flow. Use the optionally available standard branch kit.



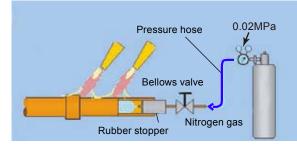
• When replacing the unit, never use piping which has been used for previous installations. Only use the new piping.

### Piping process strage

- Be careful to avoid the dust or water falling into the pipe when performing piping process and piping installation.
- When processing the pipe, make the number of bending portion as few as possible, and the bending radius as large as possible.
- If the diameter of the required pipe is different from the branch unit, either cut it out or use the reducer.

### Brazing

- While Brazing the pipes, be sure to blow dry nitrogen gas through them.
- If nitrogen gas is not blown through the pipes while they are being brazed, an oxidized layer may form on the inside of the pipes. If this occurs, the cooling efficiency may decrease and the air conditioner unit (compressor, valves, etc.) cause malfunction.



- When brazing the pipes, do not use flux. If the flux is chlorine-based, the pipes will corrode and when the flux contains fluorine, the refrigerant oil will deteriorate, etc. Using the flux has an adverse affect on the refrigerant piping system.
- For brazing materials, use phosphor copper solder that does not require flux.

#### • Piping treatment

- The pipes vibrate, expand, and contract during operation, so if loads are concentrated in one area, it could cause cracks in the pipes. Provide the pipe supports every 2 to 3m.
- Make sure to insulate the refrigeration pipes separately with ample thickness of heat-resistant polyethylene form etc. For the connecting portion, apply the enough insulation to avoid any gap.

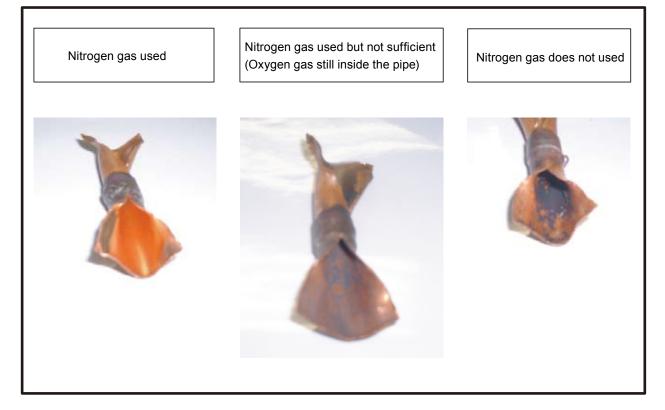
### EXAMPLE

#### Brazing

While brazing the pipe, be sure to blow dry nitrogen gas through the pipes.

If not used, it will be caused to damage for compressor and clog the strainer and electronic expansion valve.

Example) Inside state of brazing pipe section



# 2-2. PIPING TO OUTDOOR UNIT

### ■ PIPING METHOD

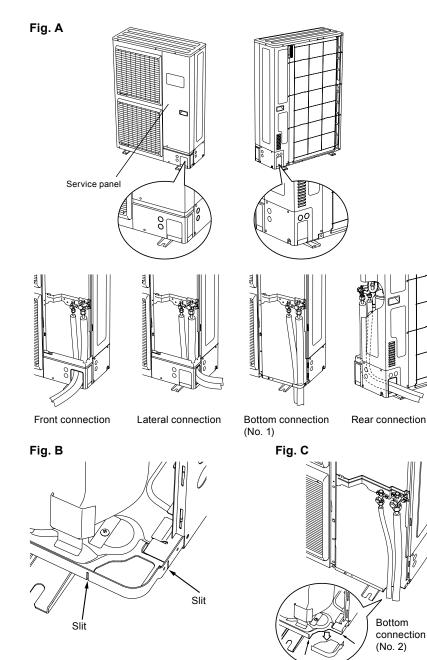
#### Knock out

#### 

• Be careful not to deform or scratch the panel while opening the knock out holes.

• To protect the piping insulation after opening a knock out hole, remove any burrs from the edge of the hole. It is recommended to apply rust prevention paint to the edge of the hole.

- Pipes can be connected from 4 directions, front, lateral side, rear side and bottom. (Fig. A)
- When connecting at the bottom, remove the service panel and piping cover on the front of the outdoor unit, and open the knock out hole provided at the bottom corner of the piping outlet.
- It can be installed as shown on "Fig. B" cutting out the 2 slits as indicated on "Fig. C". (When cutting slits, use a steel saw.)



# 2-3. FLARE CONNECTION

#### 

- Do not use mineral oil on a flared part. Prevent mineral oil from getting into the system as this would reduce the lifetime of the units.
- While welding the pipes, be sure to blow dry nitrogen gas through them.
- The maximum lengths of this product are shown in the table. If the units are further apart than this, correct operation cannot be guaranteed.

### ■ FLARING

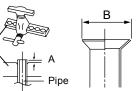
Width across

- Use special pipe cutter and flare tool exclusive for R410A.
- (1) Cut the connection pipe to the necessary length with a pipe cutter.
- (2) Hold the pipe downward so that the cuttings will not enter the pipe and remove any burrs.
- (3) Insert the flare nut (always use the flare nut attached to the indoor and outdoor units respectively) onto the pipe and perform the flare processing with a flare tool. Leakage of refrigerant may result if other flare nuts are used.
- (4) Protect the pipes by pinching them or with tape to prevent dust, dirt, or water from entering the pipes.

Die

Check if [L] is flared uniformly and is not cracked or scratched.





Pipe outside diameter	Dimension A [mm]
[mm (in.)]	Flare tool for R410A, clutch type
6.35 (1/4)	
9.52 (3/8)	
12.70 (1/2)	0 to 0.5
15.88 (5/8)	
19.05 (3/4)	

Pipe outside diameter [mm (in.)]	Dimension B <sup>0</sup> <sub>-0.4</sub> [mm]
6.35 (1/4)	9.1
9.52 (3/8)	13.2
12.70 (1/2)	16.6
15.88 (5/8)	19.7
19.05 (3/4)	24.0

• When using conventional flare tools to flare R410A pipes, the dimension A should be approximately 0.5 mm more than indicated in the table (for flaring with R410A flare tools) to achieve the specified flaring. Use a thickness gauge to measure the dimension A.

s flats ─►	Pipe outside diameter [mm (in.)]	Width across flats of Flare nut [mm]
	6.35 (1/4)	17
	9.52 (3/8)	22
$\sqrt{1}$	12.70 (1/2)	26
	15.88 (5/8)	29
	19.05 (3/4)	36
/		

### BENDING PIPES

#### $\triangle \textbf{CAUTION}$

• To prevent breaking of the pipe, avoid sharp bends. Bend the pipe with a radius of curvature of 100 mm to 150 mm.

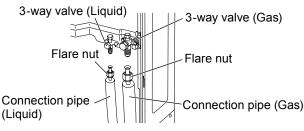
• If the pipe is bent repeatedly at the same place, it will break.

- If pipes are shaped by hand, be careful not to collapse them.
- Do not bend the pipes at an angle of more than 90°.
- When pipes are repeatedly bent or stretched, the material will harden, making it difficult to bend or stretch them any more.
- Do not bend or stretch the pipes more than three times.

### PIPE CONNECTION

#### 

- Be sure to install the pipe against the port on the indoor unit and the outdoor unit correctly. If the centering is improper, the flare nut cannot be tightened smoothly. If the flare nut is forced to turn, the threads will be damaged.
- Do not remove the flare nut from the outdoor unit pipe until immediately before connecting the connection pipe.
- After installing the piping, make sure that the connection pipes do not touch the compressor or outer panel. If the pipes touch the compressor or outer panel, they will vibrate and produce noise.
- (1) Detach the caps and plugs from the pipes.
- (2) Center the pipe against the port on the outdoor unit, and then turn the flare nut by hand.
- (3) Tighten the flare nut of the connection pipe at the outdoor unit valve connector.

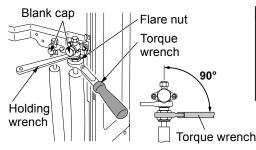


(4) After tightening the flare nut by hand, use a torque wrench to fully tighten it.

#### 

• Hold the torque wrench at its grip, keeping it in a right angle with the pipe, in order to tighten the flare nut correctly.

- Outer panel may be distorted if fastened only with a wrench. Be sure to fix the elementary part with a spanner and fasten with a wrench (refer to below diagram).
- Do not apply force to the blank cap of the valve or hang a wrench, etc., on the cap. It may cause leakage of refrigerant.



Flare nut [mm (in.)]	Tightening torque [N·m (kgf·cm)]
6.35 (1/4) dia.	16 to 18 (160 to 180)
9.52 (3/8) dia.	32 to 42 (320 to 420)
12.70 (1/2) dia.	49 to 61 (490 to 610)
15.88 (5/8) dia.	63 to 75 (630 to 750)
19.05 (3/4) dia.	90 to 110 (900 to 1100)

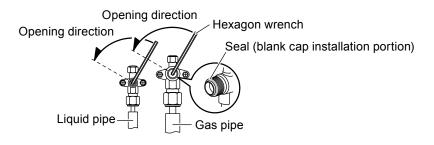
### ■ HANDING PRECAUTIONS FOR THE VALVES

- Mounted part of Blank cap is sealed for protection.
- Fasten blank cap tightly after opening valves.

Table A				
Blank cap [mm (in.)]	Tightening torque [N·m (kgf·cm)]			
6.35 (1/4)	20 to 25 (200 to 250)			
9.52 (3/8)	20 to 25 (200 to 250)			
12.70 (1/2	25 to 30 (250 to 300)			
15.88 (5/8)	30 to 35 (300 to 350)			
19.05 (3/4)	35 to 40 (350 to 400)			

### **Operating the valves**

- Use a hexagon wrench (size 4 mm).
- Opening (1) Insert the hexagon wrench into the valve shaft, and turn it counterclockwise. (2) Stop turning when the valve shaft can no longer be turned. (Open position)
- Closing (1) Insert the hexagon wrench into the valve shaft, and turn it clockwise.
  (2) Stop turning when the valve shaft can no longer be turned. (Closed position)



# 2-4. BRANCH PIPES

### ■ SELECTION PROCEDURE

Туре	Kit name	Number of kits	Model (Outdoor unit connection)	Piping diameter kit to outdoor unit (Standard) *1	Piping diameter kit to indoor unit	Number of indoor units
Twin connection	UTP-SX236□	1	36 model	Ø 9.52 (Liquid) Ø 15.88 (Gas)	Ø 6.35 (Liquid) Ø 12.70 (Gas)	2
	UTP-SX254□	1	45 model 54 model	Ø 9.52 (Liquid) Ø 15.88 (Gas)	Ø 9.52 (Liquid) *2 Ø 15.88 (Gas)	2
Triple connection	UTP-SX354	1	54 model	Ø 9.52 (Liquid) Ø 15.88 (Gas)	Ø 6.35 (Liquid) Ø 12.70 (Gas)	3

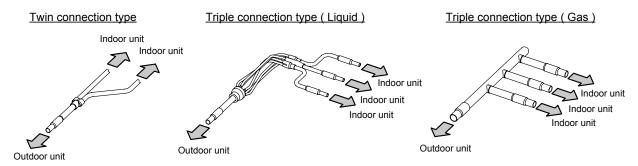
\*1: For the diameter of the connection piping between the outdoor unit and the branch pipes, please refer to the Installation Manual of the outdoor unit.

\*2: When installing UTP-SX254, it is necessary to install the adapter on the half union at the liquid pipe of the indoor unit.

### INSTALLATION WORK

Do not mistake the direction of connection.
• Set the piping from the branch pipe to the indoor units to be of the same length. (Max. difference: 8m)
• Shorten the length of the piping after branching as much as possible. (Max. length: 20m)

(1) Check the direction of connection.

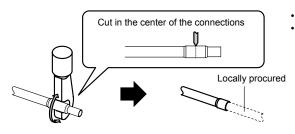


(2) When installing UTP-SX254□, install the adapter on the half union at the liquid pipe of the indoor unit.



- When using the Adapter, be careful not to overtighten the nut, or the smaller pipe may be damaged.
- Use appropriate wrenches to avoid damaging the connection thread by overtightening the flare nut.
- Apply wrenches on both of flare nut (local part), and Adapter to tighten them.

(3) If the diameter of the connection piping is too large, use a pipe cutter to cut as shown below.

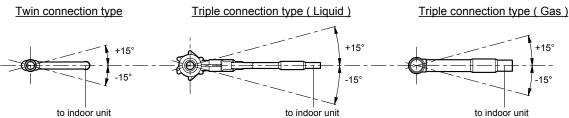


Always use a pipe cutter.After cutting, remove the burr and clean the cut section.

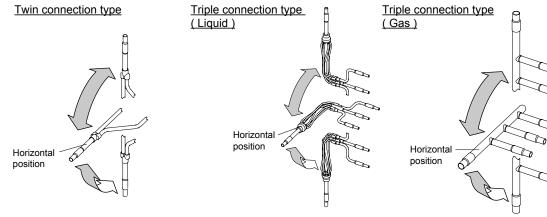
#### (4) Positioning of branch pipes

• If it is placed horizontally, keep it within ± 15°.

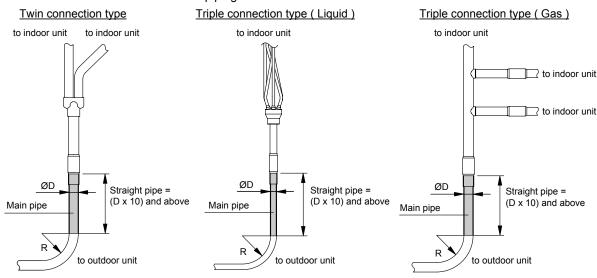
Otherwise, it will not separate the refrigerant evenly, causing a reduction in performance.



• Place the branch pipe in a horizontal position as far as possible. Only place the branch pipe as shown below during unavoidable circumstances.



When connecting the main piping, do not bend it near the connection section.
 If the main pipe must be bent due to unavoidable circumstances, ensure that the linear section is 10 times or more than the diameter of the connection piping.



 $\wedge$ 

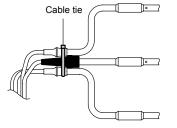
#### (5) Welding the piping

Check that the connection piping is securely inserted into the branch pipe before welding.

- During piping work, apply nitrogen gas while brazing the pipes. If pipes are brazed without applying nitrogen gas, it will create a large amount of oxidation film, which will cause a critical malfunction.
- To prevent moisture or foreign matter from entering during work, do not leave the piping open.
- Refer to the Installation Manual supplied with the outdoor unit for sealing test evacuation procedures.
- Do not weld the rubber on the branch pipe. (UTP-SX354□ only)

#### (6) Installing Cable tie (UTP-SX354□ only)

• Install the Cable tie as shown below.



The installation position of the Cable tie is shown on the left.
After installing the Cable tie, cut away the excess portion neatly.

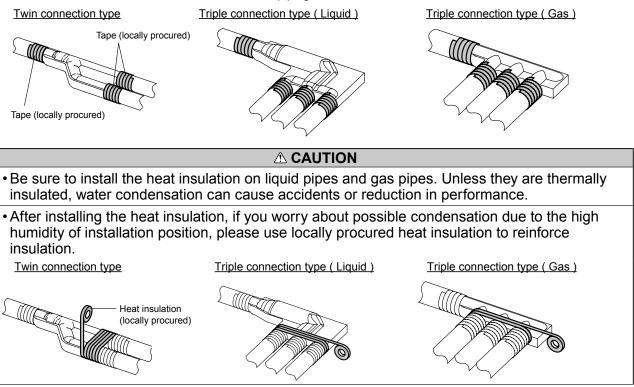
(7) After brazing the pipes, use the supplied heat insulation to insulate them.

- Remove the protective sheet from the double-stick tape that is affixed to the heat insulation.
  - Twin connection type

Triple connection type ( Liquid )

Triple connection type ( Gas )

• Use tape (locally procured) to seal the seam so that there will be no gap at the junction between the aforementioned heat insulation and the heat insulation on the local piping.



### **3. WIRING DESIGN**

# 3-1. ELECTRICAL WIRING

### PRECAUTION FOR ELECTRICAL WIRING

Regulation on wire diameter and selecting circuit braker size differ from locality. Install in accordance with local rules and regulations.

#### 

- Wiring connections must be performed by a qualified person in accordance with the specifications. The voltage rating for this product is 400 V at 50 Hz. It should be operated within the range of 342 to 456 V.
- Before connecting the wires, make sure the power supply is OFF.
- Never touch electrical components immediately after the power supply has been turned off. Electrical shock may occur. After turning off the power, always wait 10 minutes or more before touching electrical components.
- Use a dedicated power supply circuit. Insufficient power capacity in the electrical circuit or improper wiring may cause electric shock or fire.
- Install a breaker at the power supply for each outdoor unit. Improper breaker selection can cause electric shock or fire.
- Install a leakage circuit breaker in accordance with the related laws and regulations. An improperly installed electrical box cover can cause serious accidents such as electric shock or fire through exposure to dust or water.
- A circuit breaker is installed in the permanent wiring. Always use a circuit that can trip all the poles of the wiring and has an isolation distance of at least 3 mm between the contacts of each pole.
- Use designated cables and power cables. Improper use may cause electric shock or fire by poor connection, insufficient insulation, or over current.
- Do not modify power cable, use extension cable or branch wiring. Improper use may cause electric shock or fire by poor connection, insufficient insulation or over current.
- Connect the connector cable securely to the terminal. Check no mechanical force bears on the cables connected to the terminals. Faulty installation can cause a fire.
- Use crimp-type terminals and tighten the terminal screws to the specified torques, otherwise, abnormal overheating may be produced and possibly cause serious damage inside the unit.
- Make sure to secure the insulation portion of the connector cable with the cable clamp. Damaged insulation can cause a short circuit.
- Fix cables so that cables do not make contact with the pipes (especially on high pressure side). Do not make power supply cable and transmission cable come in contact with valves (Gas).
- Never install a power factor improvement condenser. Instead of improving the power factor, the condenser may overheat.
- Be sure to perform the grounding work.
- Do not connect grounding wires to a gas pipe, water pipe, lightning rod or grounding wire for a telephone.
- •Connection to a gas pipe may cause a fire or explosion if gas leaks.
- •Connection to a water pipe is not an effective grounding method if PVC pipe is used.
- Connection to the grounding wire of a telephone or to a lightning rod may cause a dangerously abnormal rise in the electrical potential if lightning strikes.
- •Improper grounding work can cause electric shocks.
- Securely install the electrical box cover on the unit. An improperly installed service panel can cause serious accidents such as electric shock or fire through exposure to dust or water.

<ul> <li>The primary power supply capacity is for the air conditioner itself, and does not include the concurrent use of other devices.</li> </ul>
• Do not start operation until the refrigerant is charged completely. The compressor will fail if it is operated before the refrigerant piping charging is complete.
Transmission cable between indoor unit and outdoor unit is 230 V.
<ul> <li>Be sure not to remove thermistor sensor etc. from power wiring and connection wiring. Compressor may fail if operated while removed.</li> </ul>
Start wiring work after closing branch switch and over current breaker.
<ul> <li>Use an earth leakage breaker that is capable of handling high frequencies. Because the outdoor unit is inverter controlled, a high-frequency earth leakage breaker is necessary to prevent a malfunction of the breaker itself.</li> </ul>
• When using an earth leakage breaker that has been designed solely for ground fault protection, be sure to install a fuse-equipped switch or circuit breaker.
• Do not connect the AC power supply to the transmission line terminal board. Improper wiring can damage the entire system.

......

• Do not use crossover power supply wiring for the outdoor unit.

• If the temperature surrounding the breaker is too high, the amperage at which the breaker cuts out may decrease.

## **3-2. POWER SUPPLY CABLE WIRING**

### POWER SUPPLY CABLE SPECIFICATIONS

Use a separate power supply for the outdoor unit and indoor unit.

### **OUTDOOR UNIT**

#### Breaker and wiring specifications

Breaker capacity (A)	Power supply cable		
Breaker capacity (A)	Conductor size (mm <sup>2</sup> )		
16	2.5(Min.)		

- Use confirmed cable with type 245 IEC 57.
- Perform all electrical work according to the standard.
- Install a circuit breaker with a contact gap of at least
  3 mm in all poles nearby the units. (Both indoor units and outdoor units)
- Install the circuit breaker nearby the units.
- Wiring size must comply with the applicable local and national code.

### **INDOOR UNITS**

#### Single system

#### **Electrical requirement**

Connection cable (mm <sup>2</sup> )	
1.5(Min.)	
	_

- Use conformed cable with Type 245 IEC57.
- · Perform all electrical work according to the standard.
- Install circuit breakers, which have the terminal spacing of more than 3 mm, in a place of near the indoor unit and outdoor unit.

#### Simultaneous multi system

#### Electrical requirement

	Power supply cable Transmission cable	Earth cable
Conductor size (mm <sup>2</sup> )	1.5(Min.)	1.5

	Conductor size (mm <sup>2</sup> )	Max length (m)
Bus wire	0.33(Min.)	500*

- \*: This length shall be the total extended length in the system of the group. (Total length of bus wire and remote controller cable.)
- Use conformed cable with Type 245 IEC57. (Power supply cable or transmission cable)
- · Perform all electrical work according to the standard.
- Install circuit breakers, which have the terminal spacing of more than 3 mm, in a place of near the indoor unit and outdoor unit.
- Wiring size must comply with the applicable local and national code.

### WIRED REMOTE CONTROLLER

#### **Electrical requirement**

	Conductor cable (mm <sup>2</sup> )	Max length (m)	Wire type
Remote controller cable	0.33	500*	Use sheathed PVC cable, Polar 3 core

\*: This length shall be the total extended length in the system of the group. (Total length of bus wire and remote controller cable.)

- Use conformed cable with Type 245 IEC57.
- · Perform all electrical work according to the standard.

#### 

Be sure to execute the electrical work according to the Laws of each country and the Installation Instructions. In addition, be sure to set as exclusive line and use the rated voltage and circuit breaker.

• Above "Conductor size" and "Breaker capacity" are minimum value.

Transmission cable between indoor unit and outdoor unit is 230 V.

 Regulation of conductor size and circuit breaker differs from each locality, please refer in accordance with local rules.

Start wiring work after closing branch switch and over current breaker.

Specific wiring requirement should be applied Type 245 IEC 57 or equivalent.

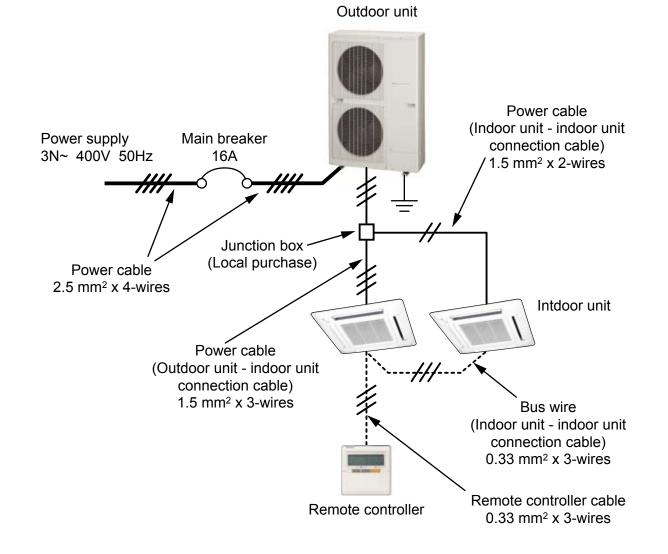
To prevent the electrical noise malufunction and hazards from insulation failure, the unit should be connected to ground.

A disconnect switch may be required for ease of maintenance in accordance with local regulation for each unit. Please check the local rules and regulations. Make the wire length between disconnect switch and unit terminal as short as possible.

• All field wiring and components must be provided by a licensed electrician.

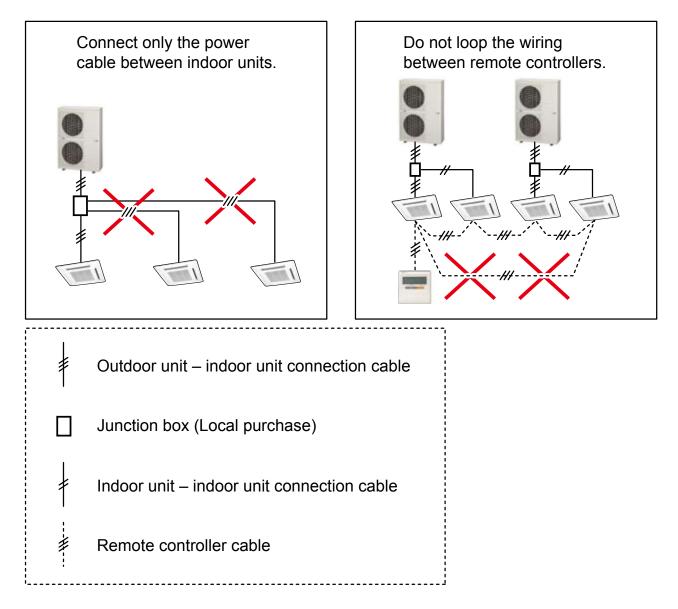
• Use copper conductors only.

### POWER SUPPLY CABLE WIRING



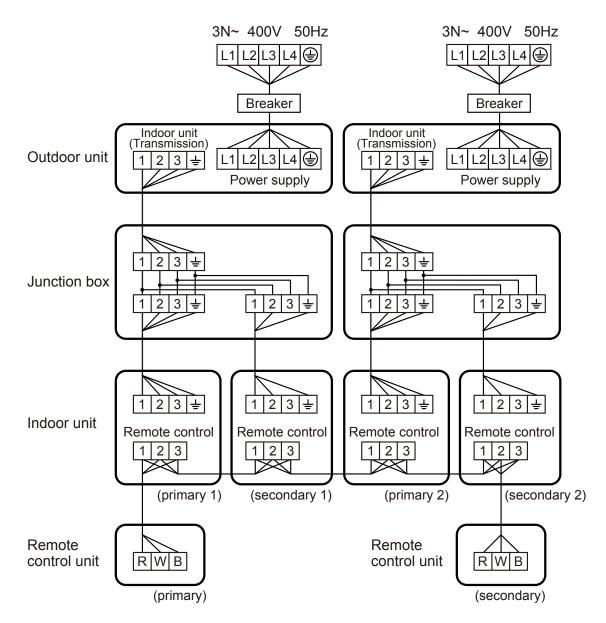
#### ■ WIRING CONNECTION RULES

- Connect serial wire only to the primary unit. (If serial wire was connected from primary unit to secondary unit, the air conditioner will not operate.)
- Do not loop the wiring between remote controllers. (When looped, the air conditioner will not operate.)



### WIRING METHOD

The wiring method conforms to the following diagram.



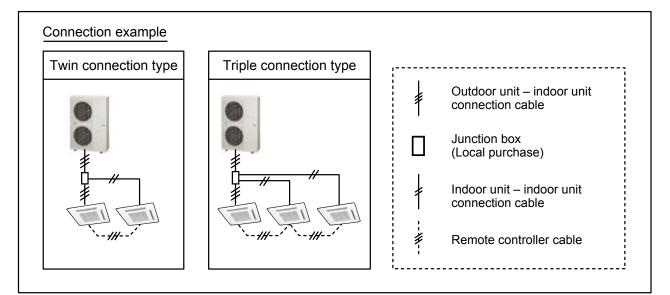
#### ■ RECOMMENDED WIRING CONNECTION

#### • Simultaneous multi system

Up to 3 indoor units can be connected to one outdoor unit.

Operation of all indoor units is the same.

The simultaneous multi system is effective for anomalistic floors and wide floors.



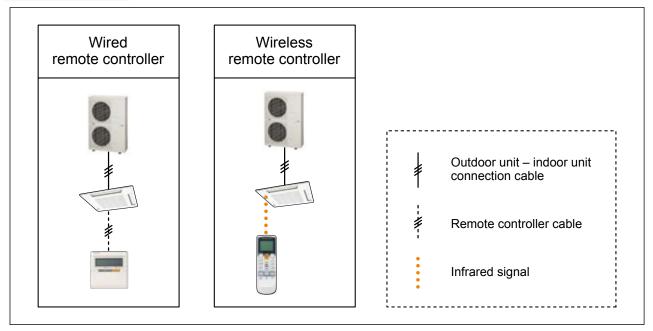
# **3-3. CONTROL PATTERNS**

#### ■ 1-REMOTE CONTROLLER CONTROL

This is the most basic system. Wired type or wireless type remote controller can be selected.

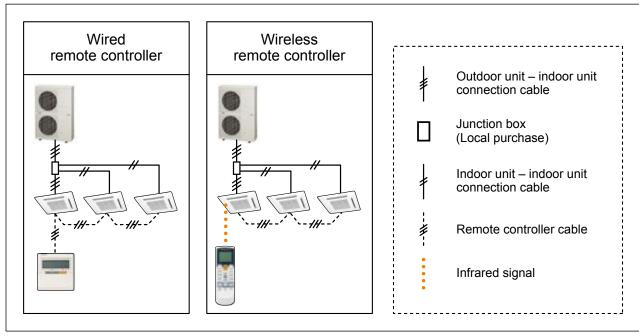
#### Connection examples

#### Single system



\*When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Cassette type, Duct type)

#### Simultaneous multi system



\*When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Slim duct type, Duct type)

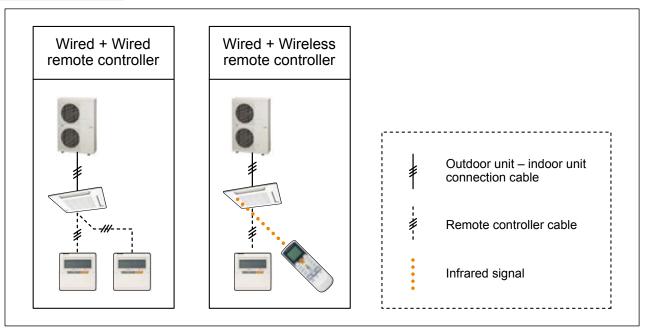
\*In simultaneous multi connection, the timer and 10°C HEAT functions by using the wireless remote controller cannot be used.

#### ■ 2-REMOTE CONTROLLERS CONTROL

Control locally and from a remote point is possible using 2-remote controllers.

#### Connection examples

#### Single system

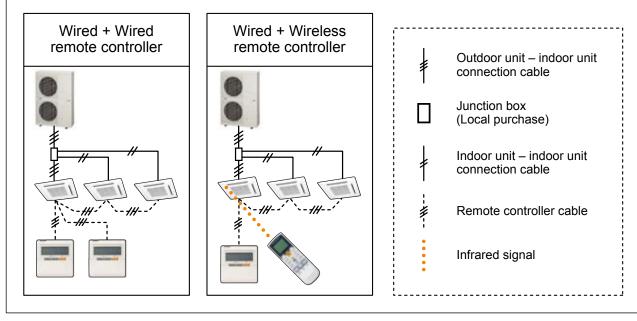


\*For 2 wired-type remote controllers, specify a primary and a secondary remote controller.

\*The timer and 10°C HEAT (Wireless R.C. only) functions of the remote controller specified as the secondary cannot be used.

\*When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Cassette type, Duct type)

#### Simultaneous multi system



\*For 2 wired-type remote controllers, specify a primary and a secondary remote controller.

- \*The timer and 10°C HEAT (Wireless R.C. only) functions of the remote controller specified as the secondary cannot be used.
- \*In simultaneous multi connection, the timer and 10°C HEAT functions by using the wireless remote controller cannot be used.

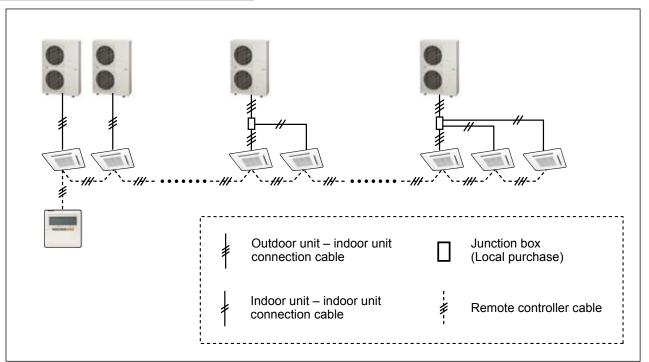
\*When using a wireless type remote controller, install IR Receiver unit to the indoor units. (Slim duct type, Duct type)

uci type, Duci type)

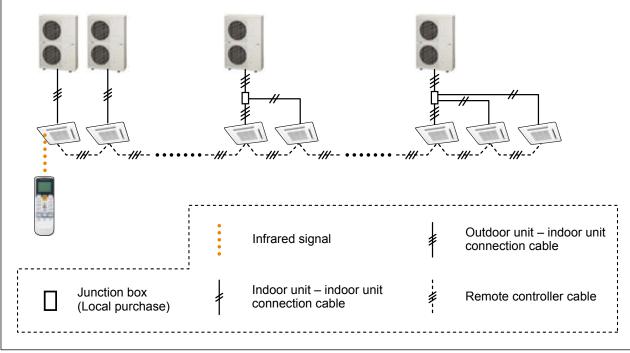
#### ■ REMOTE CONTROLLER GROUP CONTROL

1 or 2-remote controllers can simultaneously control up to 16 indoor units.

#### Connection examples Wired remote controller type



#### Wireless remote controller type



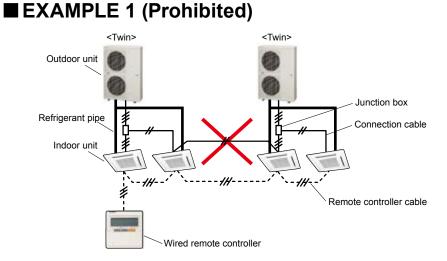
\*When using a wireless type remote controller, install IR Receiver unit to the indoor units.

(Slim duct type, Duct type)

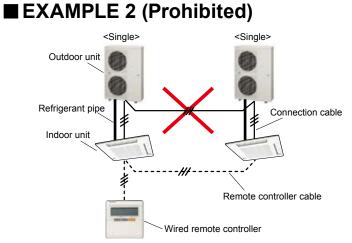
\*In simultaneous multi connection, the timer and 10°C HEAT functions by using the wireless remote controller cannot be used.

\*In the group connection of different models, the functions which can be set by using the wired remote controller are limited.

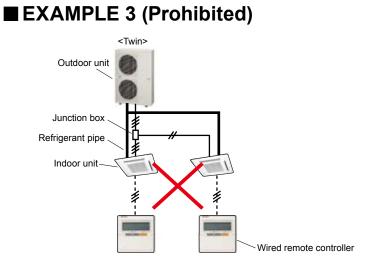
# **3-4. CONNECTION EXAMPLES**



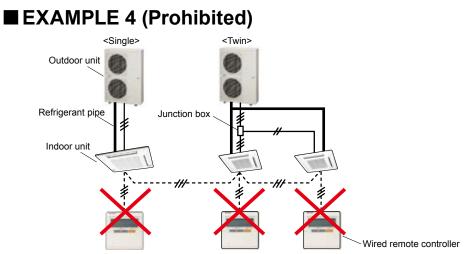
Note : Do not connect between indoor units crossing over a refrigerant circuit.



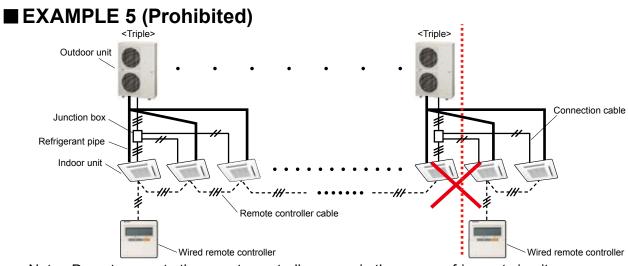
Note : Do not connect between outdoor units crossing.



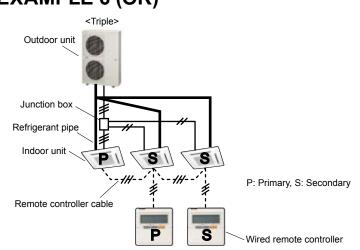
Note : When connecting more than 2 indoor units in same refrigerant circuit, the remote controller cable must be connected between indoor units.



Note : Do not connect 3 or more remote controllers in the same remote controller group.



Note : Do not separate the remote controller group in the same refrigerant circuit.



■ EXAMPLE 6 (OK)

Note : Maximum of 2 remote controllers can be connected in the same remote controller group. Also, a remote controller can be connected to any indoor unit.

# 4. SYSTEM SETTING 4-1. INDOOR UNIT SETTING

		Indoor unit			
	Setting	Single	Simultaneous Multi	Setting range	Setting method
Set A	Indoor unit Primary / Secondary	-	0	"00" or "01"	Refer to 6-6. (Function number: 51)
Set B	Refrigerant circuit address	Δ	Δ	"00" to "15"	Refer to 6-6. (Function number: 02)
Set C	Remote controller address	Δ	0	"00" to "15" *1	Refer to 6-2. (DIP SW setting)

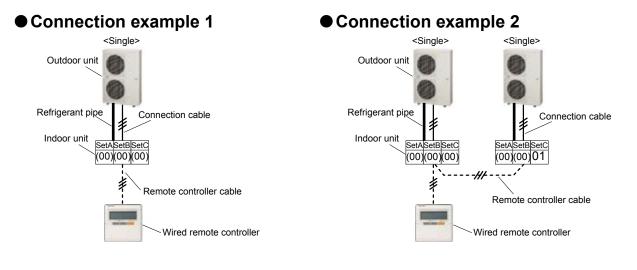
O: Setting is required.

 $\triangle$ : By a case, setting is required.

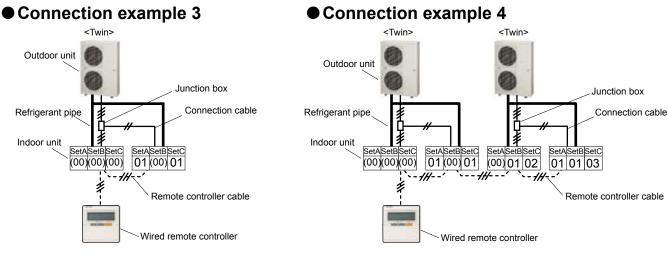
- : Setting is not required.

\*1 : Set the remote controller address in the order of 00, 01, 02,..., 15.(Blank is not allowed)

#### ■ SINGLE TYPE



# 

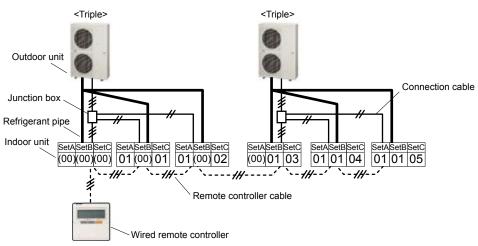


Note : (00) is factory setting.

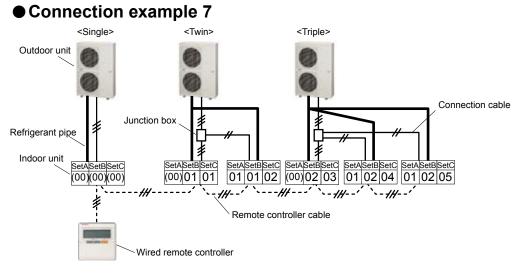
#### ■ TRIPLE TYPE

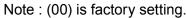
# Connection example 5 Cutdor unit Connection cable Junction box Refrigerant pipe Indoor unit SetAlSetBSetC O(0)(00)(00) D1(00)01 D1(00)02 CetAlSetBSetC O(0)(00)(00) CetAlSetBSetC O(0)(00)(00) CetAlSetBSetC Cet

#### • Connection example 6



#### 





# 5. EXTERNAL INPUT & OUTPUT 5-1. OUTDOOR UNIT

Input	Output	Connector	Remarks
LOW NOISE MODE	—	CN19	See external
PEAK CUT MODE	—	CN19	
_	ERROR STATUS	CN18	input/output settings
_	COMPRESSOR STATUS	CN18	for details.

# 5-1-1. EXTERNAL INPUT

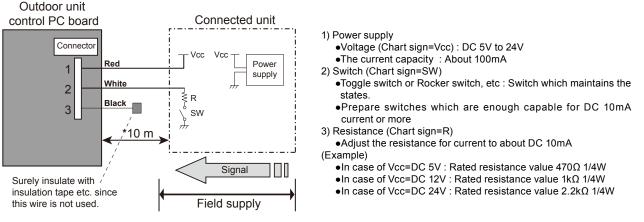
ON/OFF of the "Low noise mode" and "Peak cut mode" functions can be specified by external signal.

#### LOW NOISE MODE

- The following reduces the operating sound of the outdoor unit from the normal sound. The air conditioner is set to the "Low noise mode" by applying the contact input of a commercial timer or ON/OFF switch to a connector on the outdoor control PC board.
- \* Performance may drop depending on the outside air temperature condition, etc.

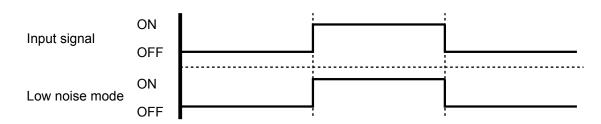
#### • Circuit diagram example

• Use the following parts and construct a circuit like that shown above.

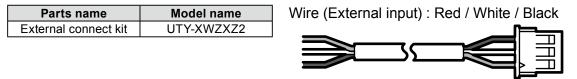


\* Make the distance from the PC board to the connected unit within 10 m.

- Input signal--ON : Low noise mode / OFF : Normal operation
- \* Set the "Low noise mode" type by "Push switch" on the outdoor control PC board.



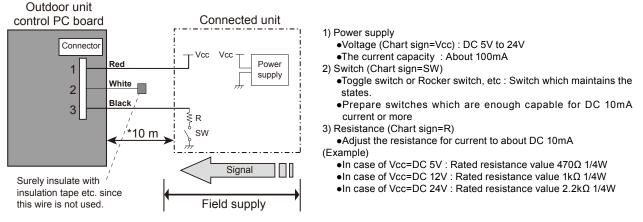
#### Parts (Optional)



#### ■ PEAK CUT MODE

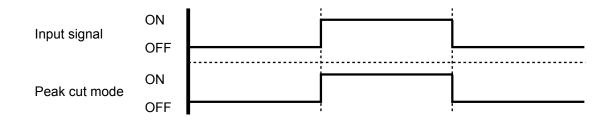
• Operation that suppressed the current value can be performed by means of the following onsite work. The air conditioner is set to the Peak cut mode by applying the contact input of a commercial ON/OFF switch to a connector on the outdoor control PC board.

#### Circuit diagram example

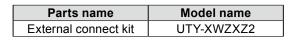


\* Make the distance from the PC board to the connected unit within 10 m.

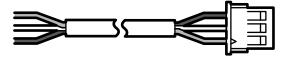
- Use the following parts and construct a circuit like that shown above.
- Input signal-ON: Peak cut mode/OFF: Normal operation
   \*Set the "Peak cut mode" type by "Push switch" on the outdoor control PC board.



#### Parts (Optional)



Wire (External input) : Red / White / Black

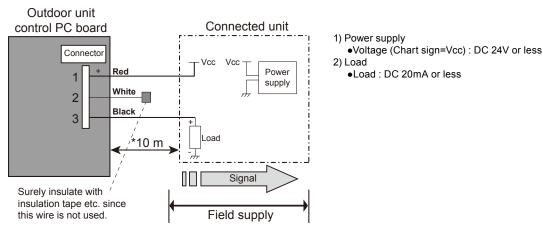


# 5-1-2. EXTERNAL OUTPUT

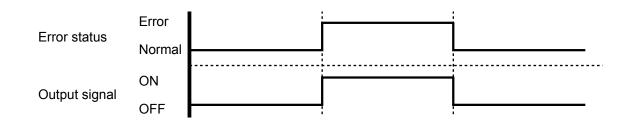
#### **ERROR STATUS OUTPUT**

• An air conditioner error status signal can be output by means of the following on-site work.

#### • Circuit diagram example



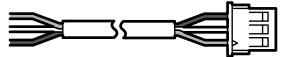
\* Make the distance from the PC board to the connected unit within 10 m.



#### Parts (Optional)

Parts name		
External connect kit	UTY-XWZXZ2	

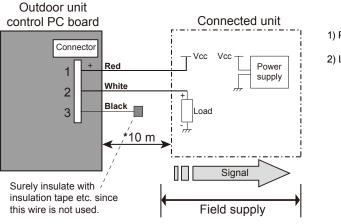
Wire (External input) : Red / White / Black



#### ■ COMPRESSOR STATUS OUTPUT

· Compressor operation status signal can be output by means of the following on-site work.

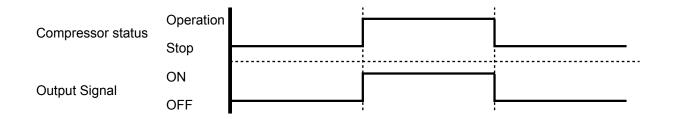
#### Circuit diagram example



1) Power supply •Voltage (Chart sign=Vcc) : DC 24V or less 2) Load

•Load : DC 20mA or less

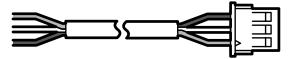
\* Make the distance from the PC board to the connected unit within 10 m.



#### Parts (Optional)

Parts name	Model name	
External connect kit	UTY-XWZXZ2	

Wire (External input) : Red / White / Black



# 5-2. INDOOR UNIT

		Conn	ector		
Input	Output	Other than high static pressure duct type	High static pressure duct type	Remarks	
CONTROL (Operation/Stop or Forced stop)	_	CN102	CN114	See external	
_	OPERATION STATUS	CN103	CN115	input/output settings	
_	FRESH AIR CONTROL	CN6	CN14	for details.	
_	AUXILIARY HEATER	CN10 (Duct only)	CN15		

# ■ CORRESPONDENCE LIST

•: Available, —: Not available

SYSTEM DESIGN

		EXTERNAL INPUT	E	XTERNAL OUTPU	т
Names of types	Model	CONTROL (Operation/Stop or Forced stop)	OPERATION STATUS	FRESH AIR CONTROL	AUXILIARY HEATER
COMPACT	18 model		•	•	—
COMPACT CASSETTE	22 model		•		—
CASSETTE	24 model		•	•	—
	36 model		•	•	—
CASSETTE	45 model	•	•	•	—
	54 model		•	•	—
	18 model	•	•	—	—
FLOOR / CEILING	22 model		•	—	—
	24 model		•	—	—
	36 model		•	•	—
CEILING	45 model		•	•	—
	54 model		•	•	—
SLIM DUCT	18 model		•	•	
	22 model		•	•	
DUCT	24 model		•	•	
DUCT	36 model		•		
	45 model		•	•	
HIGH STATIC	45 model		•	•	
PRESSURE DUCT	54 model		•		

# 5-2-1. EXTERNAL INPUT

#### ■ CONTROL INPUT (Operation / Stop or Forced stop)

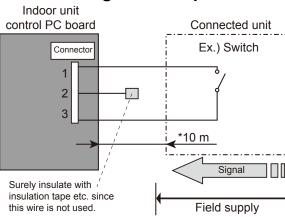
Corresponding indoor units : All indoor units

The air conditioner can be remotely operated by means of the following on-site work.

"Operation / Stop" mode or "Forced stop" mode can be selected with function setting of indoor unit. Unit operation is started at the following contents by adding the contact input of a commercial ON / OFF switch to a connector on the external control PC board and turning it ON.

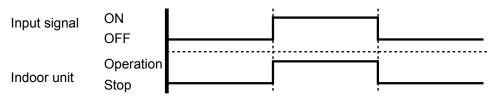
Unit operation	Initial starting after turned power on	Other than initial starting	
Operation mode	Auto changeover	Mode at previous operation	
Set temperature	24°C	Temperature at previous operation	
Air flow mode	AUTO	Mode at previous operation	
Up-down air direction (swing)	Standard air direction (swing OFF)	Air direction at previous operation	
Left-right air direction (swing)	Standard air direction (swing OFF)	Air direction at previous operation	

#### Circuit diagram example

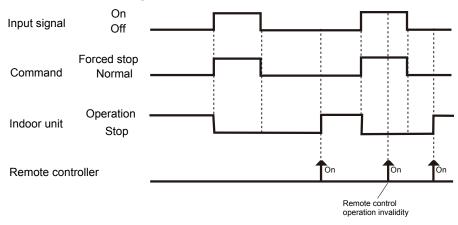


\* Make the distance from the PC board to the connected unit within 10 m. Contact capacity : 5VDC or more, 15mA or more. Please use the non-polar relays and switches.

• When function setting is "Operation / Stop" mode



#### • When function setting is "Forced stop" mode



# • Parts (Optional)

High static pressure duct type			Other types		
Parts name	Model name		Parts name	Moc	
External control set	UTD-ECS5A		External connect kit	UT	
Wire (External input)		6	Wire (External input)	: Orange 1 1	
Before connecting the above, preparation is wire in the figure belo	necessary using the				
When the external in	put/output	CN5			

is used, connect the external signal wire as shown in the figure.

CN106 D- (Black)	1	CN5 ⊡ (Black) PCB
Indoor unit PCB		L

del name TY-XWZX

je / Yellow

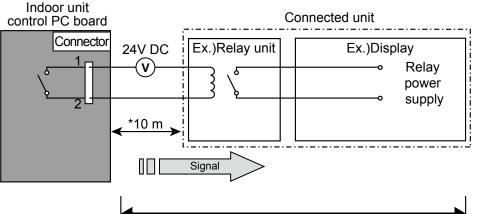
# **5-2-2. EXTERNAL OUTPUT**

## ■ OPERATION STATUS OUTPUT

Corresponding indoor units: All indoor units

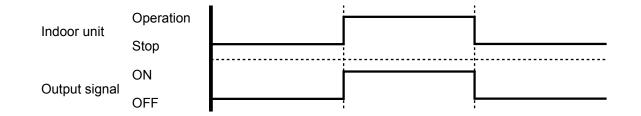
An air conditioner operation status signal can be output.

#### • Circuit diagram example





\* Make the distance from the PC board to the connected unit within 10m. Relay spec. : Max.24VDC, 10mA to less than 500mA.



В

#### Parts (Optional)

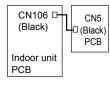
High static pressure duct type

Parts name	Model name
External control set	UTD-ECS5A
Wire (External output	t)

Before connecting the external input in the figure above, preparation is necessary using the signal wire in the figure below.



When the external input/output is used, connect the external signal wire as shown in the figure.



You can display air conditioner ON/OFF operation by external output.

Other types

Parts name	Model name
External connect kit	UTY-XWZX

Wire (External output) : Blue / Purple

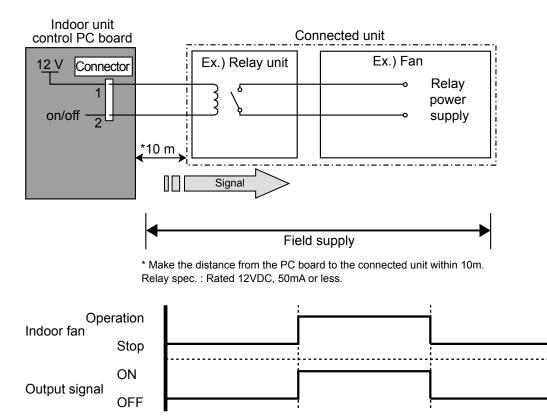
#### ■ FRESH AIR CONTROL OUTPUT

Corresponding indoor units : All indoor units (Except for Floor/Ceiling type)

A signal linked to air conditioner indoor fan ON can be output.

\* However, signal becomes OFF during cold air prevention control operation.

#### • Circuit diagram example



#### • Parts (Optional)

	COMPACT CASSETTE	CASSETTE	CEILING	SLIM DUCT	DUCT	HIGH STATIC PRESSURE DUCT
Parts name	Fresh air intake kit		External control set			
Model name	UTZ-VXAA	UTZ-VXGA	UTD-ECS5A			

Only for cassette type, the table below outlines the required wire in diffrent fresh air intake options.

	No Fresh air intake	Built in Fresh air inlet	Fresh air intake kit
Wire required	N/A	UTD-ECS5A	Wire included in UTZ-VXGA



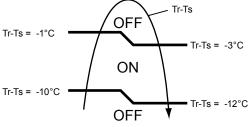
Note : This wire is included in both Fresh air intake kit and External control set.

#### AUXILIARY HEATER OUTPUT

Corresponding indoor units: slim duct type, duct type, high static pressure duct type

A signal is outputed from Connector when indoor fan and compressor turn on under heating operation.

- \*Signal output performance specifications are as shown on the right
- Ex. When Set Temperature(Ts) is 22°C
- and Room Temperature(Tr) increase above 12°C, signal output is on.
- •and Room Temperature(Tr) increase above 21°C, signal output is off.

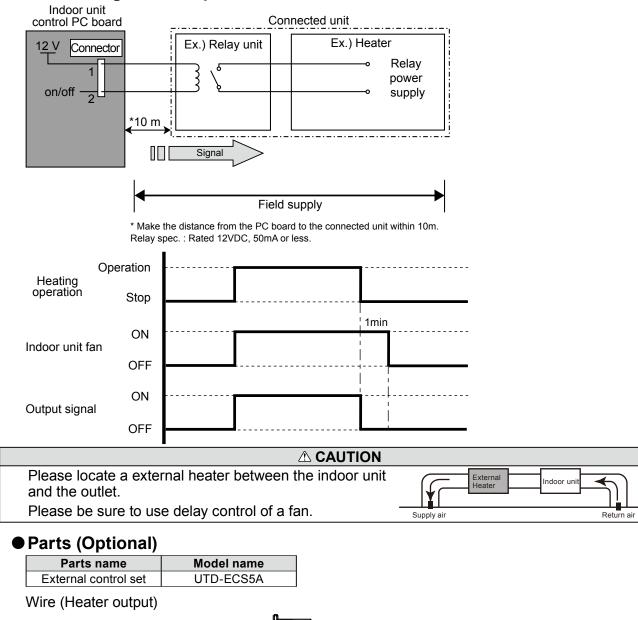


- -and Room Temperature(Tr) decrease below 19°C, signal output is on.
- -and Room Temperature(Tr) decrease below 10°C, signal output is off.

#### Jumper wire (Indoor Unit)

This is used to continue indoor unit fan operation for 1 minute after thermo OFF in heating mode. 1 minute delay control set by cutting jumper wire on PCB.

#### Circuit diagram example



# 6. FUNCTION SETTING 6-1. OUTDOOR UNIT

#### 

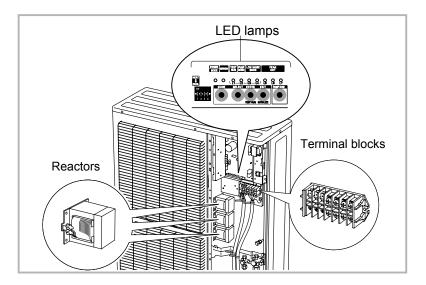
Never touch electrical components such as the terminal blocks or reactor except the switch on the display board. It may cause a serious accident such as electric shock.

#### 

Discharge the static electricity from your body before setting up the push buttons. Never touch the terminals or the patterns on the parts that are mounted on the board.

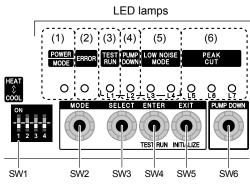
# 6-1-1. FIELD SETTING SWITCHES

The positions of the switches on the outdoor unit control board are shown in the figure below.



#### **FUNCTIONS**

'STEM



Display lamp	)	Function or operation method
(1) POWER / MODE	Green	Lights on while power on Local setting in outdoor unit or error code is displayed with blink.
(2) ERROR	Red	Blinks during abnormal air-conditioner operation.
(3) TEST RUN (L1)	Orange	Lights on during test operation.
(4) PUMP DOWN (L2)	Orange	Lights on during pump down operation.
(5) LOW NOISE MODE (L3, L4)	Orange	Lights on during "Low noise" function when local setting is activated. (Lighting pattern of L3 and L4 indicates low noise level)
(6) PEAK CUT MODE (L5, L6, L7)	Orange	Lights on during "Peak cut" function when local setting is activated.(Lighting pattern of L5, L6 and L7 indicates peak cut level)

	Switch	Function or operation method
SW1	DIP switch	For selecting cooling or heating during test operation. Positions 2 to 4 of Dip switch are not used.
SW2	Push switch	To switch between "Local setting" and "Error code display".
SW3	Push switch	To switch between the individual "Local settings" and the "Error code displays".
SW4	Push switch	To fix the individual "Local settings" and the "Error code displays".
SW5	Push switch	EXIT
SW6	Push switch	To start the pump down operation.

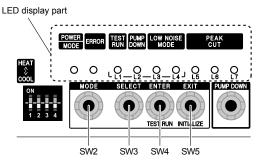
• Dip switches 1 to 4 at shipment from the factory are set as follows.

Switch						
1	2	3	4			
COOL	OFF	OFF	OFF			

# 6-1-2. SETTING METHOD

\* Stop the operation of air conditioner before this setting.

#### LOW NOISE MODE



- (1) Switch to "Local setting mode" by pressing [MODE] switch (SW2) for 3 seconds or more.
- (2) Confirm (POWER / MODE) blinks 9 times, and press [ENTER] switch (SW4).

POWER	ERROR	TEST RUN					r	
MODE	LIUTOIT	(L1)	(L2)	(L3)	(L4)	(L5)	(L6)	(L7)
Blinks (9 times)	0	0	0	0	0	0	0	0
Sign "	Sign " <sub>O</sub> " : Lights off							

(3) Press [SELECT] switch (SW3), and adjust LED display as shown below. (Current setting is displayed)

	TEST RUN	PUMP DOWN	LOW NOISE	
	(L1)	(L2)	(L3)	(L4)
LOW NOISE MODE	0	0	0	Blink

(4) Press [ENTER] switch (SW4).

	TEST RUN	PUMP DOWN	LOW NOISE			
	(L1)	(L2)	(L3)	(L4)		
LOW NOISE MODE	0	0	0	•		
Sign " ● " : Lights on						

(5) Press [SELECT] switch (SW3), and adjust LED display as shown in below figure.

	I	PEAK CUT		
	(L5)	(L6)	(L7)	
Level 1	0	0	Blink	
Level 2	0	Blink	0	

(6) Press [ENTER] switch (SW4) and fix it.

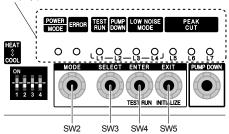
	PEAK CUT		
ſ	(L5) (L6) (L7)		
	0	0	•
	0	•	0

(7) Return to "Operating status display (Normal operation)" by pressing [EXIT] switch (SW5).

• In case of missing how many times [SELECT] and [ENTER] switch are pressed, restart from the beginning of operation procedure after returning to "Operation status display (normal operation)" by pressing the [EXIT] switch once.

#### PEAK CUT MODE

LED display part



- (1) Switch to "Local setting mode" by pressing [MODE] switch (SW2) for 3 seconds or more.
- (2) Confirm (POWER / MODE) blinks 9 times, and press [ENTER] switch (SW4).

POWER	ERROR	TEST RUN	PUMP DOWN				Г	
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)	(L7)
Blinks (9 times)	0	0	0	0	0	0	0	0

Sign " <sub>O</sub> " : Lights off

(3) Press [SELECT] switch (SW3), and adjust LED display as shown below. (Current setting is displayed)

	TEST RUN	PUMP DOWN	LOW NOISE	
	(L1)	(L2)	(L3)	(L4)
PEAK CUT MODE	0	0	Blink	0

(4) Press [ENTER] switch (SW4).

	TEST RUN	PUMP DOWN	LOW NOISE		
	(L1)	(L2)	(L3)	(L4)	
PEAK CUT MODE	0	0	•	0	
Sign "  • " : Lights on					

(5) Press [SELECT] switch (SW3), and adjust LED display as shown in below figure.

	F	PEAK CUT	Г
	(L5)	(L6)	(L7)
0% of rated input ratio	0	0	Blink
50% of rated input ratio	0	Blink	0
75% of rated input ratio	0	Blink	Blink
100% of rated input ratio	Blink	0	0

(6) Press [ENTER] switch (SW4) and fix it.

	I	PEAK CU	Г
	(L5)	(L6)	(L7)
0% of rated input ratio	0	0	
50% of rated input ratio	0	•	0
75% of rated input ratio	0		
100% of rated input ratio		0	0

- (7) Return to "Operating status display (Normal operation)" by pressing [EXIT] switch (SW5).
- When pressed number is lost during operation, restart from the beginning of operation procedure after returning to "Operation status display (normal operation)" by pressing the [EXIT] switch once.

# 6-2. INDOOR UNIT (setting by printed circuit board)

INDOOR U	NIT	ALL INDOOR UNITS (Except for the HIGH STATIC PRESSURE DUCT TYPE)
DIP SW	1 2 3 4	Remote controller address setting
INDOOR UNIT		HIGH STATIC PRESSURE DUCT TYPE

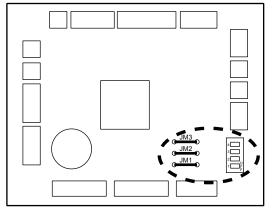
Rotary SW	SW3	Remote controller address setting

			DUCT
INDOOR UNIT		SLIM DUCT	HIGH STATIC PRESSURE DUCT
JM1		Drainage function setting	Setting forbidden
Jumper Wire	JM2	Auto louver grille setting	Setting forbidden
JM3 Fan delay setting		ly setting	

# SWITCH POSITION

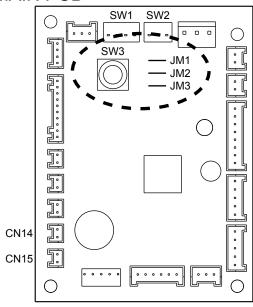
# ALL INDOOR UNITS (Except for the high static pressure duct type)

MAIN PCB



### ● HIGH STATIC PRESSURE DUCT TYPE

#### MAIN PCB



#### ■ DIP-SW SETTING

#### Remote controller address setting

A number of indoor units can be operated at the same time using a wired remote controller. Set the unit number of each indoor unit using the DIP switches on the indoor unit circuit board. (See the following table.)

The DIP switches are normally set to make the unit number 00.

	DIP switch No.			
Remote controller address	1	2	3	4
00	OFF	OFF	OFF	OFF
01	ON	OFF	OFF	OFF
02	OFF	ON	OFF	OFF
03	ON	ON	OFF	OFF
04	OFF	OFF	ON	OFF
05	ON	OFF	ON	OFF
06	OFF	ON	ON	OFF
07	ON	ON	ON	OFF
08	OFF	OFF	OFF	ON
09	ON	OFF	OFF	ON
10	OFF	ON	OFF	ON
11	ON	ON	OFF	ON
12	OFF	OFF	ON	ON
13	ON	OFF	ON	ON
14	OFF	ON	ON	ON
15	ON	ON	ON	ON

■ ROTARY SWITCH SETTING

#### Remote controller address setting

This switch can be used when group control system. Set the remote controller address in the 1,2,-,15 order.

		(Factory setting)
	SW3	SW state
•	0	single
	1-15	Remote controller address

# JUMPER WIRE SETTING Drainage function setting (JM1)

	(Factory setting)
JM1	Drainage function
Connect	Valid
Disconnect	Invalid

#### • Auto louver grille setting (JM2)

When Auto louver grille kit (optional parts) is attached, set the Auto louver grille setting "Valid".

IT EM

		(♦Factory setting)
	JM2	Auto louver grille setting
•	Connect	Invalid
	Disconnect	Valid

#### • Fan delay setting (JM3)

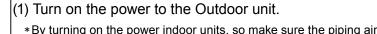
(♦Factory	setting)
-----------	----------

	JM3	Fan delay
٠	Connect	Invalid
	Disconnect	Valid

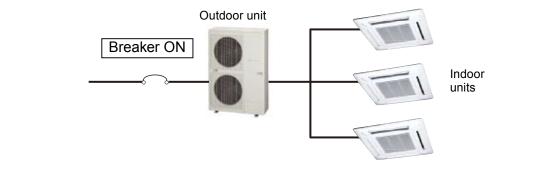
# 6-3. INDOOR UNIT (setting by wireless remote controller)

- The function settings of the control of the indoor unit can be changed by this procedure according to the installation conditions. Incorrect settings can cause the indoor unit malfunction.
- After the power is turned on, perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Number.
- Settings will not be changed if invalid numbers or setting numbers are selected.

#### PREPARATION



- \*By turning on the power indoor units, so make sure the piping air-tight test and vacuuming have been conducted before turning on the power.
- \*Also check again to make sure no wiring mistakes were made before turning on the power.



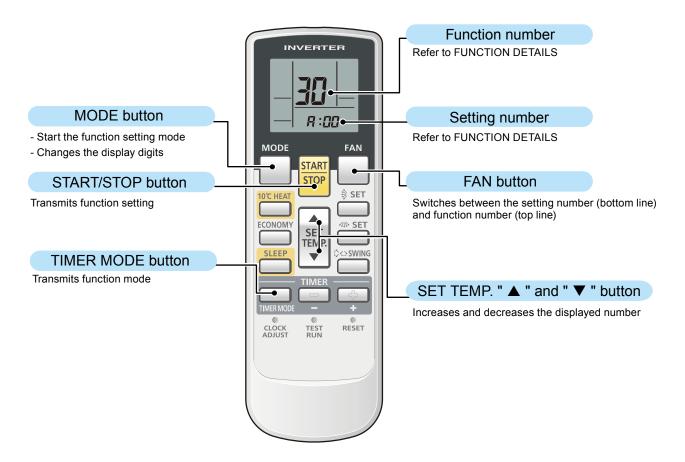
#### ■ SWITCHING SELECTION OF FUNCTION SETTING MODE

#### ■ SELECTION AND CONFIRMATION OF SIGNAL CODE

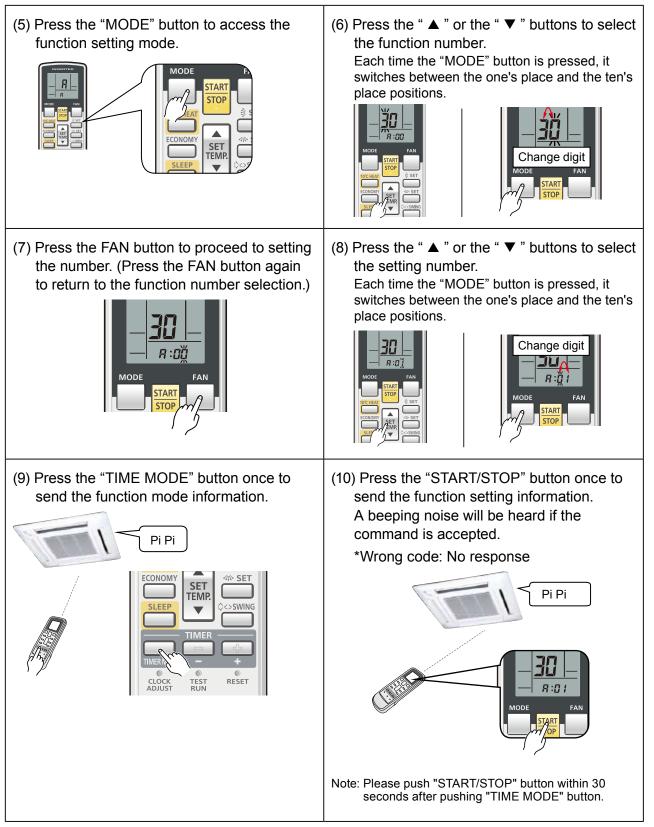
(3) Press the "SET TEMP. ▲ " or "SET (4) Press the "TIMER MODE" button to send TEMP. ▼ " buttons to select the signal code the code to the indoor unit. that matches the setting with the indoor unit. By selecting the appropriate signal Pi Pi code, the communication between the indoor unit and the wireless RC become ECONOMY SE1 possible. SET TEMF SLEEP SIGNAL CODE (A-b-c-d) The initial setting is "#" CLOCK ADJUST RESET TEST RUN

#### BUTTON NAME AND FUNCTION

• During address setting mode, indoor unit reject the any operation command from remote controller.



#### ■ FUNCTION SETTING



#### ■ FUNCTION DETAILS Refer to 6-6. FUNCTION DETAILS

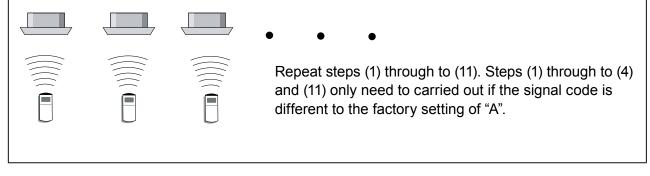
#### **COMPLETION OF FUNCTION SETTING MODE**

(11) Press the "RESET" button.



After pressing the RESET button, please set the signal code again if b,c,d setting.

# SETTING UP EACH INDOOR UNIT



#### RESET THE POWER AFTER SETTING UP FUNCTION OF ALL INDOOR UNITS

Important

- If the reset is not performed, function can not be read in normally.
- After all the functions have been set, the circuit breaker needs to be switched off for at least 2 minutes.
  - After the 2 minutes has passed, power can be restored.
- The set fuction is stored in the PCB and will remain in memory even when the power is turned off.

However setting function is effective after power reset.

Record the function set in the indoor unit on a label, etc., and affix the label to the unit so it can be used for after-sales service operations.

\* Once the "RESET" button is pressed on the remote controller, the OPERATION MODE will be set in the "AUTO MODE".

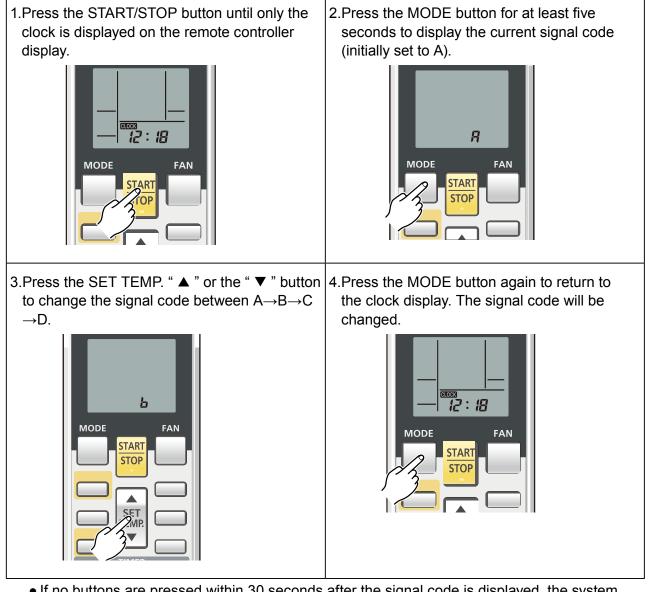
Please adjust the OPERATION MODE to either "COOLING" or "HEATING" before trying to operate the air conditioner.

\* Note : If SIGNAL CODE is set to anything other than "A" ,the remote control must be set accordingly to the INDOOR UNIT setting.

- (05-55) -

#### REMOTE CONTROLLER SIGNAL CODE SETTING

In function setting, please change to the setting that signal code setting of Wireless remote controller is the same as indoor unit according to the following content when you change signal code setting of indoor unit.



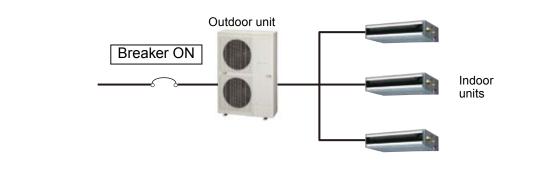
- If no buttons are pressed within 30 seconds after the signal code is displayed, the system returns to the original clock display. In this case, start again from step 1.
- The air conditioner signal code is set to A prior to shipment.
- The remote controller resets to signal code A when the batteries in the remote controller are replaced. If you use a signal code other than signal code A, reset the signal code after replacing the batteries. If you do not know the air conditioner signal code setting, try each of the signal codes (A→B→C→D) until you find the code which operates the air conditioner.

# 6-4. INDOOR UNIT (setting by wired remote controller)

- The function settings of the control of the indoor unit can be changed by this procedure according to the installation conditions. Incorrect settings can cause the indoor unit malfunction.
- After the power is turned on, perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Number.
- Settings will not be changed if invalid numbers or setting numbers are selected.
- This function cannot be used on the secondary units.

#### ■ PREPARATION

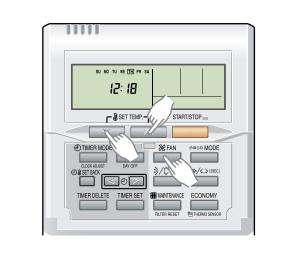
- 1) Turn on the power to the Outdoor unit.
- By turning on the power indoor units, so make sure the piping air-tight test and vacuuming have been conducted before turning on the power.
- Also check again to make sure no wiring mistakes were made before turning on the power.

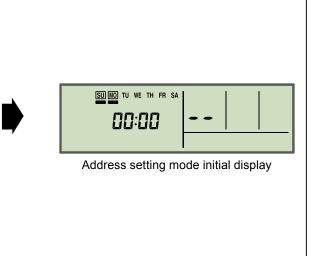


# 6-4-1. MODEL: UTY-RNN\*M

#### SWITCHING SELECTION OF FUNCTION SETTING MODE

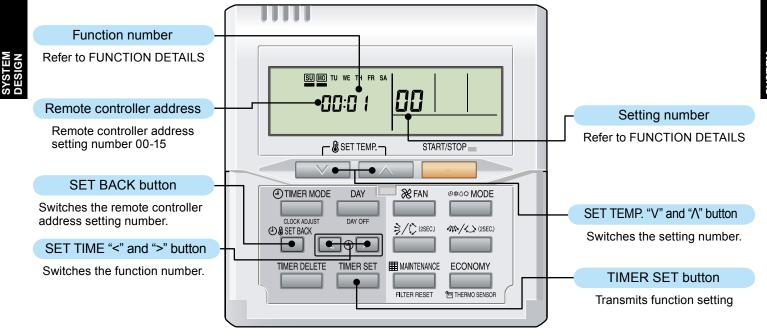
2) To activate the address setting mode, hold down the three buttons of SET TEMP. V, SET TEMP. Λ and FAN at the same time for 5 seconds or longer.





#### BUTTON NAME AND FUNCTION

• During address setting mode, indoor unit reject the any operation command from remote controller.



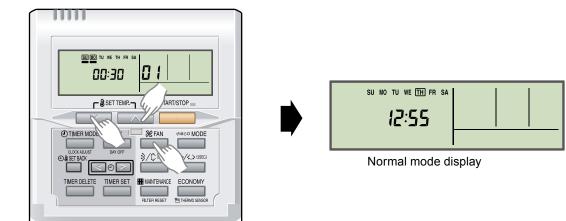
#### FUNCTION SETTING

3) Pressing the SET BACK button, select a remote controller address (select the indoor unit you want to operate). Remote controller address START/STOP SU MO TU WE TH FR SA TIMER MODE DAY **≫** FAN ©≉0© MODE \$/() (2SEC.) 44 (2SEC.) ר] ]0[2 TIMER SET **MAINTENANCE** ECONOMY Ex.) When remote controller address "00" is selected 4) Pressing the SET TIME < button or the SET TIME > button, to select the function number. Function number START/STOP  $\sim$  $\wedge$ SU MO TU WE TH FR SA S FAN TIMER MODE DAY @#00 MODE DAY OFF :30) \$/() (2SEC.) 41 / > (2SEC.) ]@[ ECONOMY MER DELET 5) Pressing the SET TEMP. V button or the SET TEMP. A button, to select the setting number. The display flashes during setting number selection. Setting number START/STOP SU MO TU WE TH FR SA TIMER MOD ଡ଼କ୦୦ MODE E 00:30 /() (2SEC.) 415 / > (2SEC ⊕ & SET BA Jol E TIMER SET I MAINTENANCE TIMER DELETE ECONOMY Ex.) Function number : 30, Setting number : 01 6) Pressing the TIMER SET button, confirm the setting. (The data will be transferred to the indoor unit.) START/STOP SU MO\_TU\_WE TH FR SA **≫** FAN TIMER MODE DAY ®≉o⇔ MODE DAY OFF 80:30 \$/() (2SEC. 44 / (2 SEC C & SET BAC TIMER DELETE TIMER SET MAINTENANCE ECONOMY Г ERROR GOOD SU MO TU WE TH FR SA SU MO TU WE TH FR SA 0 1 00:30 When the data was not set up on the indoor When the data was normally set up on the indoor unit (-- is displayed.) unit (Flashing display changes to illuminated display.) · Set up the data again according to the procedure in step 6), 7) above.

#### FUNCTION DETAILS Refer to 6-6. FUNCTION DETAILS

# COMPLETION OF FUNCTION SETTING MODE

 To clear the function setting mode and return to the regular display, hold down the three buttons of SET TEMP. V, SET TEMP. Λ and FAN at the same time.



\*If no key entry is made for 60 seconds, even though none of the above buttons is pressed, the function setting mode will automatically be cleared.

(If the function setting mode is automatically cleared while setting addresses, activate the mode again according to the procedure in step 2) above.)

# SETTING UP EACH INDOOR UNIT

Repeat the procedures in steps 1) through 7), and set up the indoor units requiring function setting.

# ■ RESET THE POWER AFTER SETTING UP FUNCTION OF ALL INDOOR UNITS

#### Important

\* If the reset is not performed, function can not be read in normally.

- \* After all the functions have been set, the circuit breaker needs to be switched off for at least 2 minutes.
- After the 2 minutes has passed, power can be restored.
- \* The set function is stored in the PCB and will remain in memory even when the power is turned off.

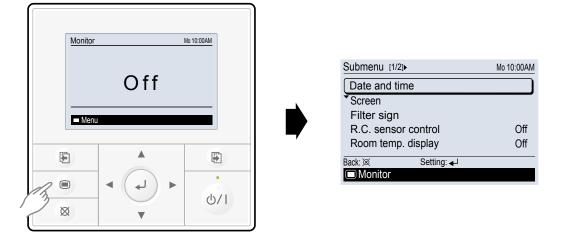
However setting function is effective after power reset.

Record the function set in the indoor unit on a label, etc., and affix the label to the unit so it can be used for after-sales service operations.

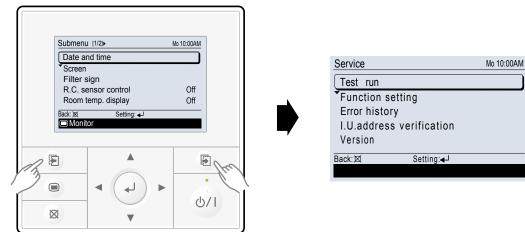
# 6-4-2.MODEL: UTY-RVN\*M

# ■ SWITCHING SELECTION OF FUNCTION SETTING MODE

2) When [Menu button] is pressed twice while "Monitor" screen is displayed, it switches to the "Submenu" screen. If [Menu button] is pressed while the "Submenu" screen is displayed, the display returns to the "Monitor" screen.



Press the [Screen switch button (Left)] and [Screen switch button (Right)] simultaneously for 5 seconds to switch to "Service" screen.

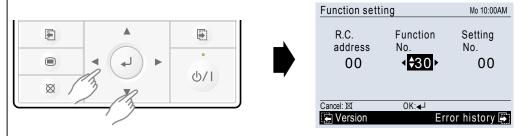


Select [Function setting] with pressing the [Cursor button (Up/Down)], and press the [Enter button].

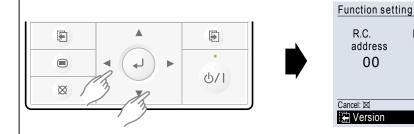
Service		Mo 10:00AM				
Test ru	un on setting			Function sett	ing	Mo 10:00AI
Error h	istory dress verification			R.C. address <b>♦00</b> ►	Function No. 00	Setting No. 00
<b>F</b>		6	,	Cancel: 🛛	OK: <b>∢</b> J Eri	ror history 🞚
	< (لم <	•				,
×	13	ଜ/ ।				

# FUNCTION SETTING

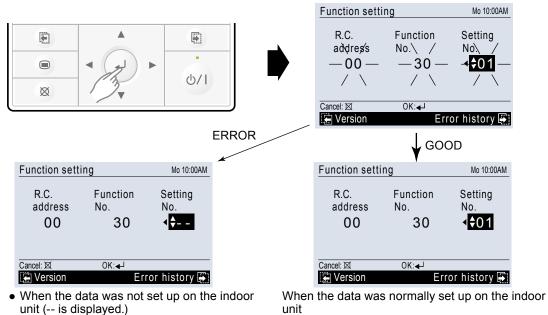
3) Select the [Function No.] with pressing the [Cursor button (Left/Right)], and select the Function No. to be set with pressing the [Cursor button (Up/Down)].



4) Select the [Setting No.] with pressing the [Cursor button (Left/Right)], and select the Setting No. to be set with pressing the [Cursor button (Up/Down)].



5) Pressing the [Enter button], confirm the setting. (The data will be transferred to the indoor unit.)



Mo 10:00AM

Setting

**\$**01

No.

Error history 🐺

Function

0K:**↓** 

30

No.

· Set up the data again according to the procedure in step 3), 4) above.

unit (Flashing display changes to illuminated display.)

### FUNCTION DETAILS **Refer to 13-5. FUNCTION DETAILS**

# ■ COMPLETION OF FUNCTION SETTING MODE

6) When [Cancel button] is pressed twice while "Function setting" screen is displayed, it switches to the "Submenu" screen. Function setting Mo 10:00AM R.C. Function Setting Submenu [1/2]▶ Mo 10:00AM address 30 **∢**‡01 00 Date and time Screen 0K: Filter sign Error history 🕃 Version R.C. sensor control Off Room temp. display Off Back: 🐹 Setting: 🚽 Monito . ┛ ወ/ተ  $\boxtimes$ V

\*If no key entry is made for 60 seconds, even though none of the above buttons is pressed, the function setting mode will automatically be cleared.

(If the function setting mode is automatically cleared while setting addresses, activate the mode again according to the procedure in step 2) above.)

# SETTING UP EACH INDOOR UNIT

Repeat the procedures in steps 1) through 6), and set up the indoor units requiring function setting.

# ■ RESET THE POWER AFTER SETTING UP FUNCTION OF ALL INDOOR UNITS

### Important

**\*** If the reset is not performed, function can not be read in normally.

\* After all the functions have been set, the circuit breaker needs to be switched off for at least 2 minutes.

After the 2 minutes has passed, power can be restored.

\* The set function is stored in the PCB and will remain in memory even when the power is turned off.

However setting function is effective after power reset.

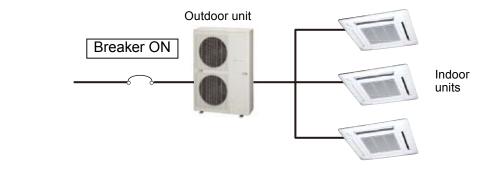
Record the function set in the indoor unit on a label, etc., and affix the label to the unit so it can be used for after-sales service operations.

# 6-5. INDOOR UNIT (setting by simple remote controller)

- The function settings of the control of the indoor unit can be changed by this procedure according to the installation conditions. Incorrect settings can cause the indoor unit malfunction.
- After the power is turned on, perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Number.
- Settings will not be changed if invalid numbers or setting numbers are selected.
- This function cannot be used on the secondary units.

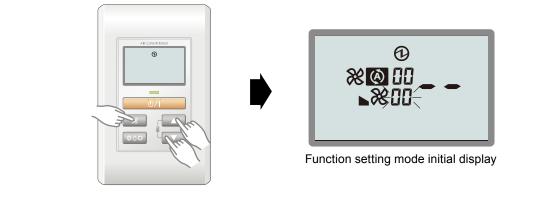
## PREPARATION

- (1) Turn on the power to the Outdoor unit.
- By turning on the power indoor units, so make sure the piping air-tight test and vacuuming have been conducted before turning on the power.
- Also check again to make sure no wiring mistakes were made before turning on the power.



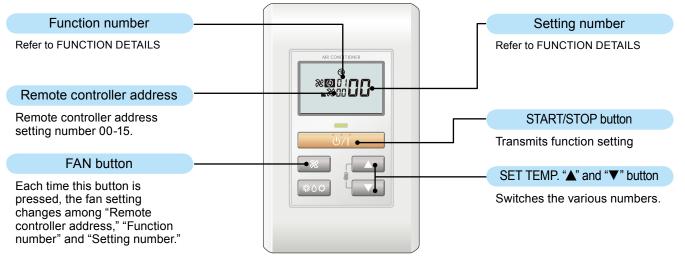
# ■ SWITCHING SELECTION OF FUNCTION SETTING MODE

2) To activate the function setting mode, hold down the three buttons of SET TEMP. ▼, SET TEMP. ▲ and FAN at the same time for 5 seconds or longer.



### BUTTON NAME AND FUNCTION

• During function setting mode, indoor unit reject the any operation command from remote controller.



# FUNCTION SETTING

3) Pressing the SET TEMP. ▲ button or SET TEMP. ▼ button, select a remote controller address (select the indoor unit you want to operate).





**~** 

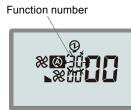
Remote controller address



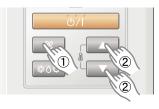
 Press the FAN button so that the "Function number" display flashes. Then, press either the SET TEMP. ▲ button or the SET TEMP. ▼ button to set up the function number.







5) Press the FAN button so that the "Setting number" display flashes. Then, press either the SET TEMP. ▲ button or the SET TEMP. ▼ button to set up the setting number.

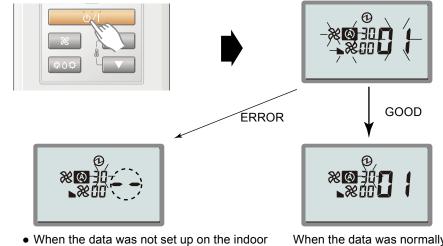




Setting number

Ex.) Function number : 30, Setting number : 01

 Pressing the START/STOP button, confirm the setting. (The data will be transferred to the indoor unit.)



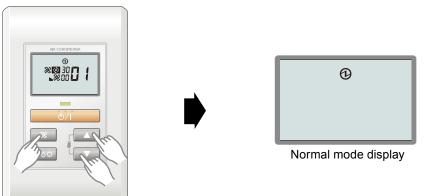
- When the data was not set up on the indoor unit (-- is displayed.)
- Set up the data again according to the procedure in step 4), 5) above.

When the data was normally set up on the indoor unit.

### FUNCTION DETAILS Refer to 6-6. FUNCTION DETAILS

# ■ COMPLETION OF FUNCTION SETTING MODE

7) Press the three buttons of SET TEMP. ▲, SET TEMP. ▼ and FAN at the same time for 5 seconds or longer. The function setting mode will be cleared and the regular display will be restored.



\*If no key entry is made for 60 seconds, even though none of the above buttons is pressed, the function setting mode will automatically be cleared.

(If the function setting mode is automatically cleared while setting addresses, activate the mode again according to the procedure in step 2) above.)

# SETTING UP EACH INDOOR UNIT

Repeat the procedures in steps 1) through 7), and set up the indoor units requiring function setting.

# RESET THE POWER AFTER SETTING UP FUNCTION OF ALL INDOOR UNITS

Important

- \* If the reset is not performed, function can not be read in normally.
- \* After all the functions have been set, the circuit breaker needs to be switched off for at least 2 minutes.
- After the 2 minutes has passed, power can be restored.
- \* The set function is stored in the PCB and will remain in memory even when the power is turned off.

However setting function is effective after power reset.

Record the function set in the indoor unit on a label, etc., and affix the label to the unit so it can be used for after-sales service operations.

# 6-6. FUNCTION DETAILS

				Single	System		Simultaneous Multi System			
	Functions		Cassette	Duct	High static pressure duct	Ceiling	Compact cassette	Slim duct	Duct	Floor/ ceiling
1)	Refrigerant circuit a	address	•	•	•	•	•	•	•	•
2)	Filter sign		•	•	•	•	•	•	•	•
3)	Ceiling height		•		—	•	•	—	_	•
	Chatia ana avuna	Function number '21'	_	•	—	_	_	—	•	_
4)	Static pressure	Function number '26'	—		—			•	_	
5)	Outlet directions		•		—		•	—	_	_
6)	Vertical wind direct	ion adjustment range	•		—	_		—	_	_
7)	Cooler room tempe	rature correction	•	•	•	•	•	•	•	•
8)	Heater room tempe	rature correction	•	•	•	•	•	•	•	•
9)	Auto restart		•	•	•	•	•	•	•	•
10)	Indoor room temperat	ure sensor switching function	•	•	•	•	•	•	•	•
11)	Cool air prevention		_	•	•	_	—	—	•	—
12)	12) Remote controller signal code		•	•	•	•	•	•	•	•
13)	13) External input control			•	•	•	•		•	•
14)	14) Room Temperature Control Switching		_		•			_	_	
15)	15) Indoor unit fan control for energy saving			•	—	•	•		•	•
16)	Primary and second	dary settings	_		_		•		•	•

### 1) Refrigerant circuit address

Assign the same number to all of the indoor units connected to an outdoor unit.

Refrigerant circuit address	Function Number	Setting Value
00		
01		
1	02	00 to 15
14		
15		

### 2) Filter sign

The indoor unit has a sign to inform the user that it is time to clean the filter. Select the time setting for the filter sign display interval in the table below according to the amount of dust or debris in the room. If you do not wish the filter sign to be displayed, select the setting value for "No indication".

			(     Factory setting)
	Setting description	Function number	Setting value
	Standard		00
	Long interval	11	01
	Short interval		02
•	No indication		03

The filter sign interval time is different according to Indoor unit type as follows.

	Single System Si			multaneous Multi System				
Setting description	Cassette	Duct	High static pressure duct	Ceiling	Compact cassette	Slim duct	Duct	Floor/ ceiling
Standard	2500 hours			400 hours	2500 hours	400 hours		
Long interval	4400 hours 5000 hours 4400 hours		hours	1000 hours	4400 hours	1000 hours		
Short interval	1250 hours				200 hours	1250 hours	200 hours	

### 3) Ceiling height

Select the setting values in the table below according to the height of the ceiling.

			( <b>•</b> Factory setting)
	Setting description	Function number	Setting value
•	Standard		00
	High ceiling	20	01
	Low ceiling (Cassette type only)		02

#### 4) Static pressure

Select appropriate static pressure according to the installation conditions.

#### 4-1) Duct type

			(♦ Factory setting)
	Setting description	Function number	Setting value
•	Normal		00
	High static pressure 1	21	01
	High static pressure 2	21	02
	High static pressure 3		03

Determine the air flow in each mode i.e., applicable range of static pressure.

### 

• If the applicable static pressure does not match the static pressure mode, the static pressure mode maybe changed to another mode automatically.

### **RECOMMENDED RANGE OF EXTERNAL STATIC PRESSURE [Pa]**

### 30 to 150

### 4-2) Slim duct type

		(     Factory setting)
Setting description	Function number	Setting value
0 Pa		00
10 Pa		01
20 Pa	]	02
30 Pa	]	03
40 Pa		04
50 Pa	26	05
60 Pa		06
70 Pa	]	07
80 Pa		08
90 Pa	]	09
<ul> <li>25 Pa [Standard]</li> </ul>		31

### 5) Outlet directions

Select the setting values in the table below for using a 3-way outlet.

			(♦ Factory setting)
	Setting description	Function number	Setting value
•	4-way	22	00
	3-way	22	01

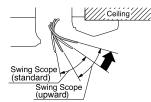
#### 6) Vertical wind direction adjustment range

•The use of "upward" is recommended if you wish to prevent draft. (The unit is factory-set to "00")

•Note that the ceiling may become dirty depending on your usage condition.When this happens, we recommend the use of the optional "PANEL SPACER KIT".

			(♦ Factory setting)
	Setting description	Function number	Setting value
•	Standard	23	00
	upward	23	01

•We recommend the use of "upward" when using "High ceiling mode".



### 7) Cooler room temperature correction

Depending on the installed environment, the room temperature sensor may require a correction.

The settings may be selected as shown in the table below.

			(     Factory setting)
	Setting description	Function number	Setting value
•	Standard		00
	Slightly lower control	30	01
	Lower control	30	02
	Warmer control		03

When using floor console installation, change the setting value to "01". (Only slim duct type and Floor/Ceiling type)

### 8) Heater room temperature correction

Depending on the installed environment, the room temperature sensor may require a correction.

The settings may be changed as shown in the table below.

			(     Factory setting)
	Setting description	Function number	Setting value
•	Standard		00
	Lower control	31	01
	Slightly warmer control	51	02
	Warmer control		03

When using floor console installation, change the setting value to "01". (Only slim duct type and Floor/Ceiling type)

#### 9) Auto restart

Enable or disable automatic system restart after a power outage.

			( Factory setting)
	Setting description	Function number	Setting value
•	Yes	40	00
	No	40	01

\*Auto restart is an emergency function such as for power failure etc. Do not start and stop the indoor unit by this function in normal operation. Be sure to operate by the control unit, or external input device.

### 10) Indoor room temperature sensor switching function

(Only for Wired remote controller)

The following settings are needed when use the control by Wired remote controller temperature sensor.

ng value
00
01

\*If setting value is "00" :

Room temperature is controlled by the indoor unit temperature sensor.

\*If setting value is "01" :

Room temperature is controlled by either indoor unit temperature sensor or remote controller unit sensor.

### 11) Cool air prevention

This setting is used to set the fan speed when the compressor stops once the room temperature has reached the set temperature during heating operation.

			(♦ Factory setting)
	Setting description	Function number	Setting value
•	Super low		00
	Follow the setting on the remote controller (corresponding to ventilation)	43	01

### 12) Remote controller signal code

Change the indoor unit Signal Code, depending on the remote controllers.

			(♦ Factory setting)
	Setting description	Function number	Setting value
•	A		00
	В	4.4	01
	С	44	02
	D		03

#### 13) External input control

"Operation/Stop" mode or "Forced stop" mode can be selected.

		( <b>•</b> Factory setting)
Setting description	Function number	Setting value
Operation/Stop mode		00
(Setting forbidden)	46	01

### 14) Room Temperature Control Switching

Forced stop mode

This setting is used to set the room temperature control method when the wired remote controller is selected by the Indoor Room Temperature Sensor Switching Function. (The unit is factory-set to "00".)

02

			(♦ Factory setting)
	Setting description	Function number	Setting value
•	Control by the sensors of both the indoor unit and the wired remote controller.	48	00
	Control only by the sensor of the wired remote controller		01

### 15) Indoor unit fan control for energy saving (Only cooling mode)

Enable or disable indoor unit fan control when the outdoor unit is stopped.

_			( <b>•</b> Factory setting)
	Setting description	Function number	Setting value
	No	40	00
•	Yes	49	01

\* If setting value is "00":

When the outdoor unit is stopped, the indoor unit fan operates following the setting on the remote controller continuously.

\* If setting value is "01":

When the outdoor unit is stopped, the indoor unit fan operates at very low speed intermittently.

### **16) Primary and secondary settings**

set the indoor unit that is connected to the outdoor unit using a transmission cable as the primary.

			( <b>•</b> Factory setting)
	Setting description	Function number	Setting value
•	Primary	Primary	00
	Secondary	51	01

# 6-7. WIRED REMOTE CONTROLLER

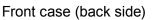
# 6-7-1. MODEL: UTY-RNN\*M

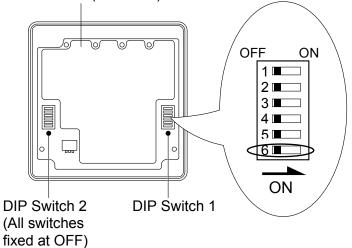
	SW1	Forbidden
	SW2	Dual remote controller setting
DIP	SW3	Forbidden
Switch 1	SW4	°F / °C switch
	SW5	Forbidden
	SW6	Memory backup setting

\* Do not use DIP Switch 2

# SWITCH POSITION

### • Wired remote controller





YSTEM ESIGN

# ■ DIP SWITCH 1 SETTING

# • SW1 setting forbidden

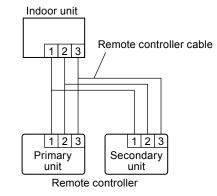
		(♦Factory setting)	
	SW1		
•	OFF	Fixed at OFF	
	ON	Setting forbidden	

### • SW2 setting

### • Dual remote controller setting

Set the remote controller SW2 according to the following table.

	(♦Factory setting)		
	Number of remote controller	Primary unit	Secondary unit
•		SW2	SW2
	1 (Normal)	OFF	-
	2 (Dual)	OFF	ON



### • SW3 setting forbidden

		(♦Factory setting)
	SW3	
•	OFF	Fixed at OFF
	ON	Setting forbidden

### • SW4 setting

### •°F / °C switch

Temperature display is Fahrenheit(°F) / Celsius(°C)

(...Factory setting)

	SW4	
•	OFF	°C
	ON	°F

### • SW5 setting forbidden

		(♦Factory setting)
	SW5	
•	OFF	Fixed at OFF
	ON	Setting forbidden

# • SW6 setting

### Memory backup setting

Set to ON to use batteries for the memory backup.

If batteries are not used, all of settings stored in memory will be deleted if there is a power failure.

YSTEM ESIGN

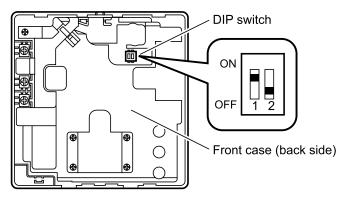
		(♦Factory setting)	
•	SW6	Memory backup	
	OFF	Invalidity	
	ON	Validity	

# 6-7-2. MODEL: UTY-RVN\*M

DIP	SW1	Memory backup setting
Switch	SW2	Dual remote controller setting

# SWITCH POSITION

### <u>Wired remote controller</u>



# ■ DIP SWITCH SETTING

## <u>Memory backup setting</u>

Set to ON to use batteries for the memory backup.

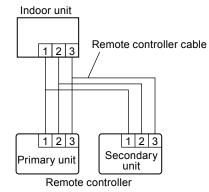
If batteries are not used, all of settings stored in memory will be deleted if there is a power failure.

		(♦Factory setting)	
	SW1	Memory backup	
•	OFF	Invalidity	
	ON	Validity	

### Dual remote controller setting

Set the remote controller SW2 according to the following table.

		(♦	Factory setting)
	Number of remote	Primary unit	Secondary unit
•	controller	SW2	SW2
	1 (Normal)	OFF	-
	2 (Dual)	OFF	ON

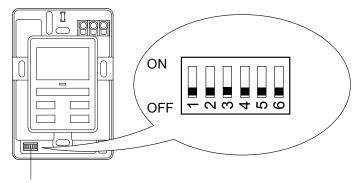


# 6-8. SIMPLE REMOTE CONTROLLER

DIP Switch	SW1	Forbidden
	SW2	Dual remote controller setting
	SW3	°F / °C switch
	SW4	Forbidden
	SW5	Forbidden
	SW6	Forbidden

# SWITCH POSITION

# • Simple remote controller



**DIP Switch** 

SYSTEM DESIGN

# ■ DIP SWITCH SETTING

## • SW1 setting forbidden

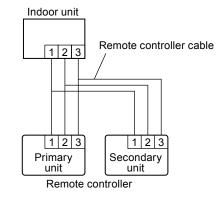
		(♦Factory setting)
	SW1	
•	OFF	Fixed at OFF
	ON	Setting forbidden

### • SW2 setting

### • Dual remote controller setting

Set the remote controller SW2 according to the following table.

		(♦	Factory setting)
	Number of remote	Primary unit	Secondary unit
•	controller	SW2	SW2
	1 (Normal)	OFF	-
	2 (Dual)	OFF	ON



### • SW3 setting

### •°F / °C switch

Temperature display is Fahrenheit(°F) / Celsius(°C)

(...Factory setting)

		,	υ,
	SW3		
•	OFF	°C	
	ON	°F	

### • SW4 setting forbidden

(♦Factory setting)	)
--------------------	---

	SW4	
•	OFF	Fixed at OFF
	ON	Setting forbidden

# • SW5 setting forbidden

		(Factory setting)			
	SW5				
•	OFF	Fixed at OFF			
	ON	Setting forbidden			

# • SW6 setting forbidden

		(♦Factory setting)			
•	SW6				
	OFF	Fixed at OFF			
	ON	Setting forbidden			

# 7. OPTIONAL PARTS INSTALLATION 7-1. DRAIN PUMP UNIT 7-1-1. DUCT TYPE MODEL : UTZ-PX1NBA

# ■ SPECIFICATIONS

	Unit	Specifications
Height of drain up	mm	Maximum 1000
Power source	-	220-240V, 50/60Hz
Power input (230V, 50/60Hz)	W	12 / 10.8
Current (230V, 50/60Hz)	mA	114 / 92
Dimensions (H x W x D)	mm	176 x 178 x 154
Weight	kg	2.5
Connection pipe diameter	-	VP25 (I.D.25mm, O.D.32mm)
Direction of pipe connection *1	-	360°
Angle of pipe connection *2	-	0° (Horizontal)-90° (Vertical)
Control method	-	Control board of indoor unit
safety device	-	Float switch, Thermal fuse

\*1 : Direction of pipe connection



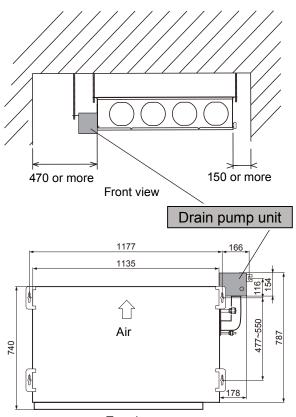


\*2 : Angle of pipe connection

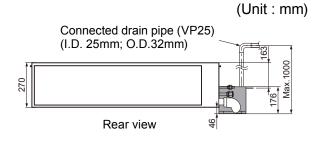
# ■ APPLICATION INDOOR UNITS

Туре	Model name
Duct (Single system)	AR*G36LM, AR*G45LM
Duct (Simultaneous multi system)	AR*G22LM, AR*G24LM

# ■ INSTALLATION PLACE



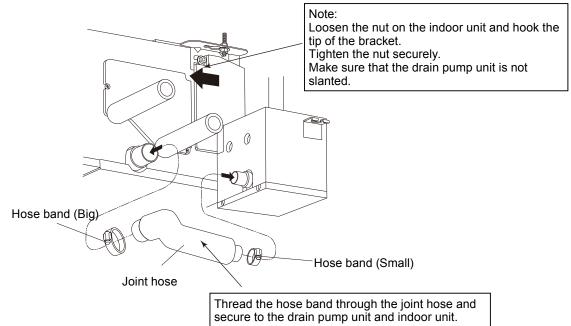
Top view

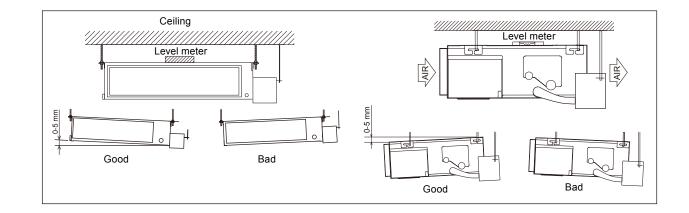


### Note:

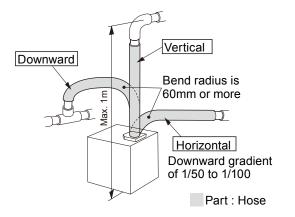
Leave the space required to service the unit. Set a maintenance hole near the drain pump unit.

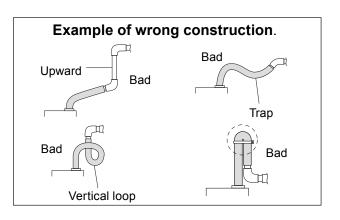
# ■ INSTALLING DRAIN PUMP UNIT

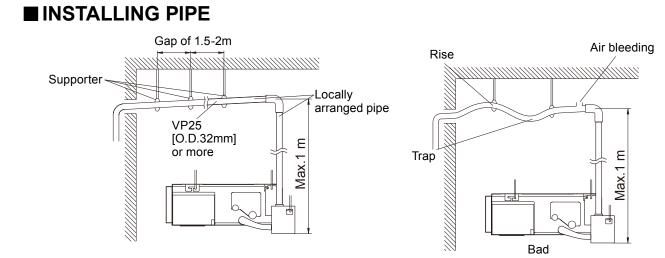




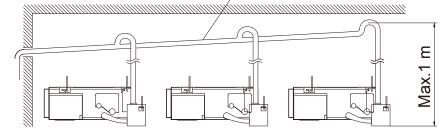






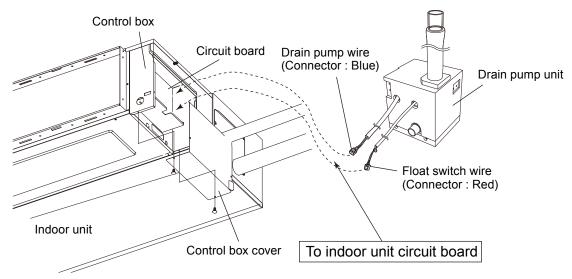


### VP30 [O.D.38mm]or more



Observe the following procedures to construct centralized drain pipe fittings.

# ELECTRICAL WIRING



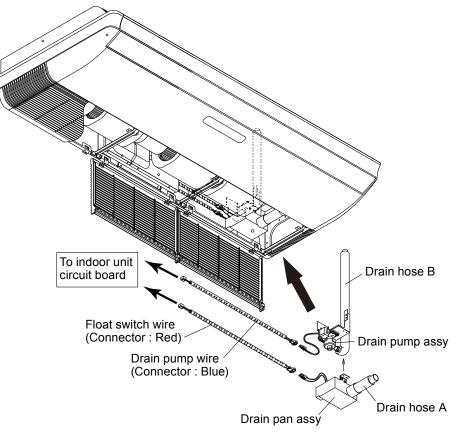
# 7-1-2. CEILING TYPE

# ■ MODEL : UTR-DPB24T

# ■ APPLICATION INDOOR UNITS

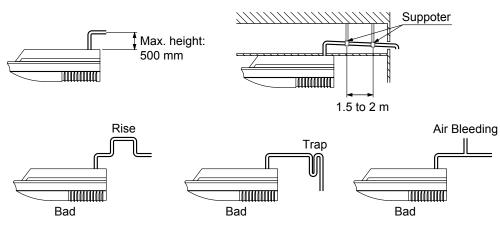
Туре	Model name
Ceiling	AB*G36LR, AB*G45LR, AB*G54LR

# ■ INSTALLING DRAIN PUMP UNIT & ELECTRICAL WIRING



### INSTALLING PIPE

- Set up the drain hose for a maximum rise 500 mm and give the drain pipe a downward gradient of 1/25 to 1/100.
- Install the drain pipe so there is no rise, trap, or air bleed.

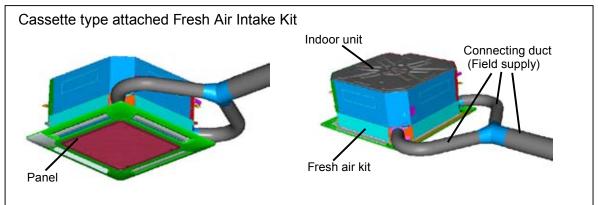


# 7-2. FRESH AIR INTAKE KIT 7-2-1. CASSETTE TYPE

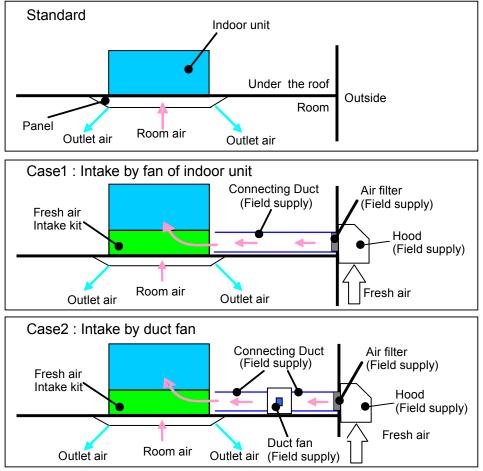
# MODEL : UTZ-VXGA

# **FEATURE**

• It can be taken in fresh air of up to 10% of "high" air volume of the indoor unit by attaching Fresh Air Intake Kit to cassette type indoor unit.



# ■ INSTALLATION EXAMPLE



# ■ SPECIFICATIONS

Model name				UTZ-VXGA		
		fresh air	% (for High)	2- way intake	10	
		volume	% (for High)	1- way intake	5	
Connection duct type		mm	ø 100			
		Pcs	2			
Dimension		Net		120 x 840 x 840		
(H x W x D)	)	Gross	mm	165 x 860 x 860		
Weight		Net	ka	5.5		
Weight		Gross	kg	9.0		

# **PRECAUTION**

### About fresh air intake kit

- The Fresh Air Intake Kit can be installed onto cassette type air conditioners.
- The volume of ventilated air provided by the Fresh Air Intake Kit may be unable to fulfill ventilation regulations in all countries.

On such occasions we ask that this kit be used along with Energy recovery ventilators.

• When intaking outside air please ensure correct air-conditioning design as based on airconditioning load calculations.

As outside air is not being processed an increase in outside air load can affect air conditioning.

### Installation location

- Area that generate substances that adversely affect the equipment, such as sulfuric gas,chlorine gas,add,or alkali it will cause the copper pipes and brazed joints to corrode,which can cause refrigerant leakage.
- Area with high salt content, such as at the seaside. It will deteriorate metal parts, causing the parts to fall or the unit to leak water.
- Be certain to use electric dampers and shutters to avoid infiltration of cold air, wind and fog during shutdown in areas with cold climates, strong winds, or where fogs are common.
- Please ensure the product is installed a distance of at least three times the duct diameter away from exterior wall air inlets, or air exhausts for the prevention of short circuits.

### Temperature conditions

- Condensation may form on the product when outside air temperature is low, and the temperature and humidity surrounding the product are high. Don't intake the air of below 0°C into the fresh air intake kit.
- The upper limit of the product's temperature range should respond to the outdoor temperature range.

### About duct fan

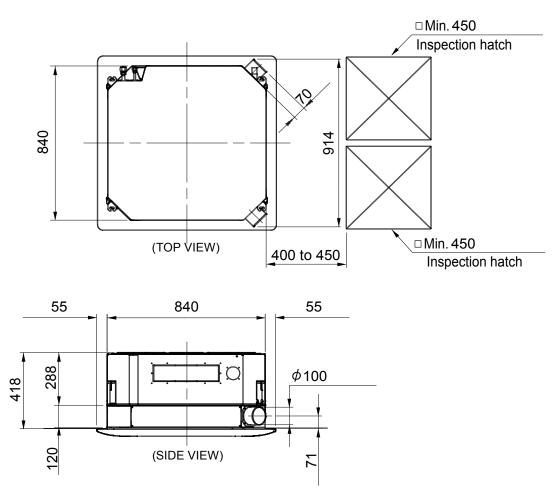
- When installing the duct fan, connect the drive relay (field supplied) and operate with the indoor unit.
- Please ensure the intake air volume is below 10% of the product's air volume HI. When the intaken air volume becomes too large there the operating noise may increase and room temperature detection may be affected.

### About the duct connection

- Procure a duct with internal diameter that fits the external diameter of the duct flange.
- Please note that regulations of some countries may require the use of a nonflammable duct.
- If the duct penetrates a fire-retarding division or other fire-proofing measures, the installation of fire dampers, or a construction that does not adversely affect fire control measures is a regulatory requirement of some countries.
- When using metallic ducts please ensure metals (i.e., metal lath, wire lath, stainless sheeting) are electrically insulated. (A short occurring by electrical connection can cause fire)
- Please ensure to thermally insulate connected ducts to prevent condensation.
- Please make certain that netting or other measures are installed in parts exposed to the outside air to prevent infiltration of small animals such as birds and insects.
- Please be certain to install external air filters to parts exposed to the outside air for heat exchanger protection of indoor equipment.
- Please avoid the infiltration of rain water by installing outside ducts with an incline of at least 1/30, and fitting hoods on openings.

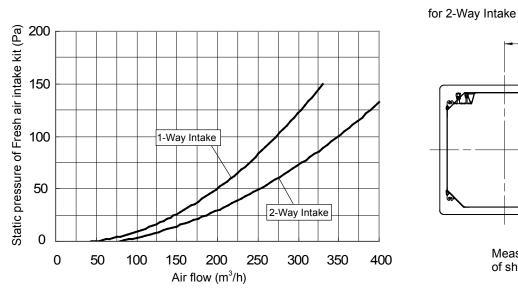
# ■ DIMENSIONS

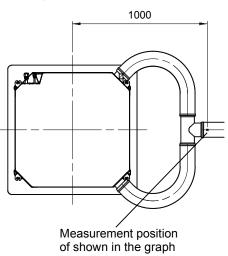
Unit : mm



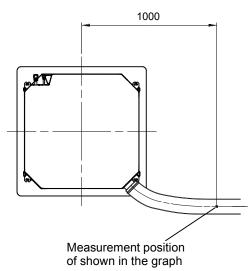
• When installing this kit, inspection hatch is necessary. (It is necessary when servicing.) Either one of inspection hatches must be installed.

# ■ AIR FLOW





for 1-Way Intake



SYSTEM DESIGN

Unit : mm

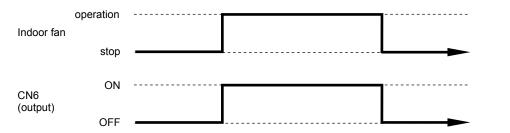
# FRESH AIR CONTROL OUTPUT

- You can control duct fan by synchronization with fan operation of indoor unit.
- Wire for fresh air control output is supplied with Fresh Air Intake Kit.
- Extended length of the wire : Max. 10m

### Connection diagram

• For Relay Output voltage : DC12V Permissible current : 15mA P.C.B Relay Fuse 1 Indoor unit 2 CN6 power 10 m \* Fan, other Field supply \* : Make the distance from the PC board to the Relay Unit within 10 m

### Indoor unit status



### Wire (External output <sup>①</sup>)



Name and shape	Q'ty	Application
Installation manual	1	
Duct Flange	2	Air joint for connecting duct
Cover	2	Protective cover to prevent surface condensation
Screw	16	For Attaching duct flange For Attaching Cover
Hook plate	4	Plate for attaching pane
Shutter plate	1	Shutter plate for 1-way intake
Insulation <sup>①</sup>	2	Affixing the insulation outside of the kit
Insulation <sup>®</sup>	1	Affixing the insulation to tube of drain pump for prevent condensation

# ■ ACCESSORY PARTS

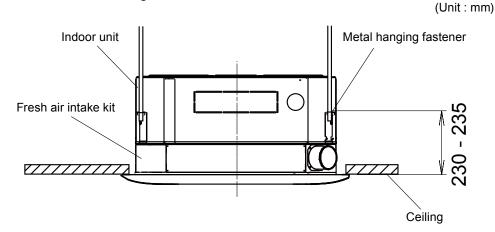
Name and shape	Q'ty	Application
Insulation <sup>3</sup>		Affixing the insulation
	3	outside of the kit
Insulation ④	4	Affixing the insulation outside of the cover
Cable tie	1	Fixing tube of drain pump
Extension wire for louver	2	Extension wire for louver
Extension wire for receiver kit	1	Extension wire for receiver kit
Wire (External output <sup>①</sup> )	1	For connect indoor unit to relay of duct fan
Wire (External output <sup>©</sup> )	1	For connect indoor unit to relay of duct fan
Bolt	4	For attaching the kit to indoor unit

SYSTEM DESIGN

# **INSTALLATION**

### Mounting of indoor unit

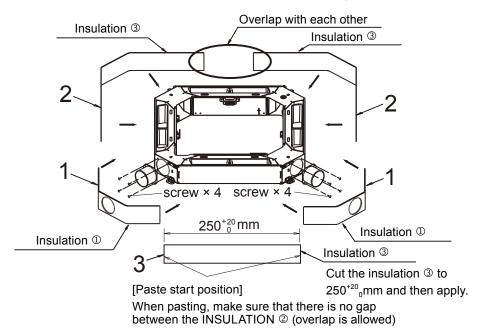
- Please refer to the installation manual provided with the indoor unit for mounting.
- Please refer to the diagram below for installation height.
- When installing this product to existing indoor units, please adjust the installation height of the indoor units to height 230-235mm.



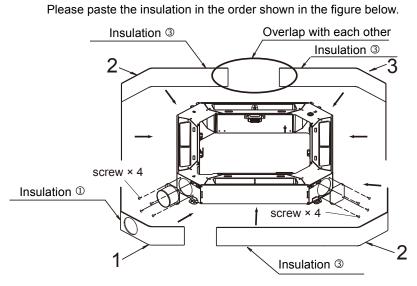
### Pre-installation preparations

- Please attach the duct flange provided with screws.
- The Fresh Air Intake Kit can be used with an external air intake on just one side. Use included sealed plate to apply for different eye holes.
- Please apply Insulation ① to the installed duct flange parts (Do not apply to sealed areas).

[When taking in the air in two sides] Please paste the insulation in the order shown in the figure below.

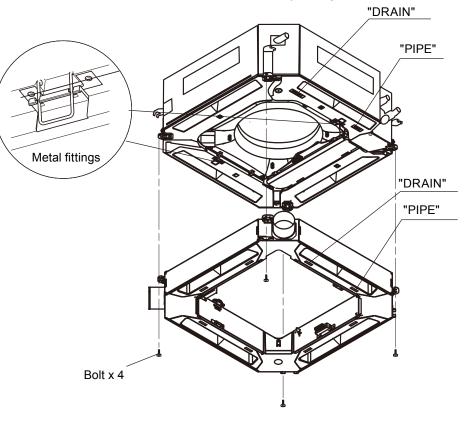


[When taking in the air in one side]



### • Attaching the fresh air intake kit

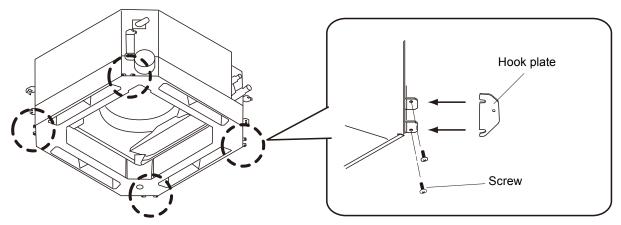
Attach the Fresh Air Intake Kit to the main body using the bolts provided.



### • Attaching the hook plate

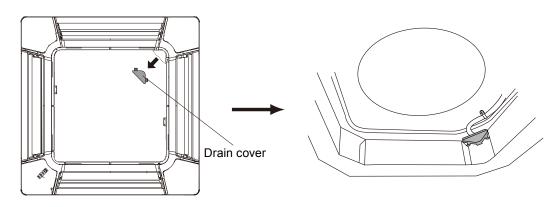
Attach the Hook Plate by each corner of the Fresh Air Intake Kit.

(The attaching screws are attached to the body of the Fresh Air Intake Kit and must be loosened before installing)

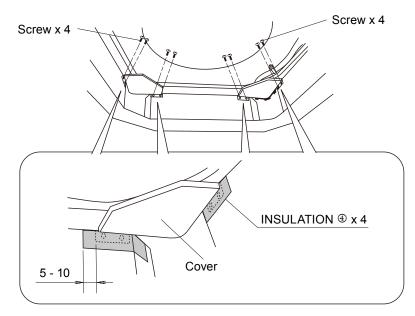


### Cover installation

(1) Remove the drain cover attached to the decorative panel and install onto the Fresh Air Intake Kit.

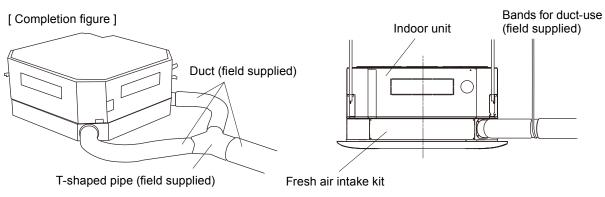


(2) Set the cover in position with screws(2 places) as shown in the diagram. Apply the INSULATION ④ after installing the cover.



### Duct installation

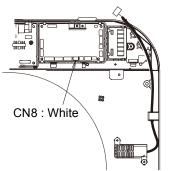
- (1) Please fasten the connecting parts of the ducts with bands, and wrap with vinyl tape to ensure no air leaks.
  - (Carry out the work to ensure no air leakage at a pressure of 200 Pa)
- Please do not construct the duct in the manner of below.
- oExtreme Bends
- oHighly Repetitive Bends
- oMaking the Connecting Duct Diameters Smaller
- (2) When using T-shaped pipe, suspend the kit with suspension bands for duct-use to avoid unnecessary load bearing.



When wiring of the duct fan is required please refer to "■FRESH AIR CONTROL OUTPUT".

### Pre-installation (Decoration panel) preparations

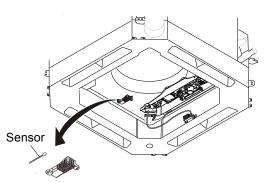
- (1) Please remove the control box cover.
- (2) Remove the connecter from the existing temperature sensor, found on the circuit board of the indoor unit.



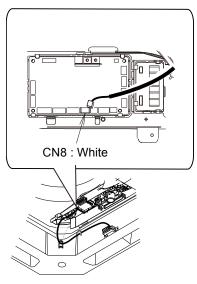
(3) The existing temperature sensor will not be used so remove it from the sensor holder, and once more install the empty sensor holder (without sensor) in the control box.

### 

Please make sure to install the sensor holder inside the control box, as it is a fire hazard. Otherwise, it may cause fire.



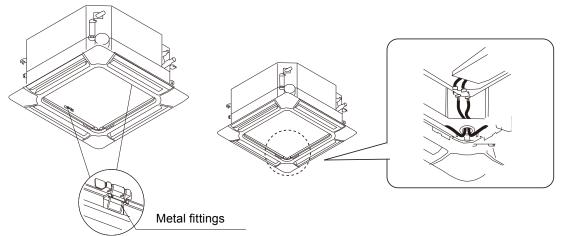
(4) Insert the connector of the sensor attached to the Fresh Air Intake Kit onto the substrate board of the indoor unit.



- (5) Insert the included extension cable for use with louver to the connector.
- (6) When using the optical receiver unit (option) please insert the included extension wire to the indoor unit.
- (7) Close the control box cover when work is complete.

### Installation of decoration panel

- (1) After provisional fixing of a decoration panel, feed the louver extension wire (and optical receiver extension wire) through the penetrating hole.
- (2) Connect to the connector wires coming out of the decoration panel.
- (3) Please install decoration panel according to the installation instruction sheet provided.

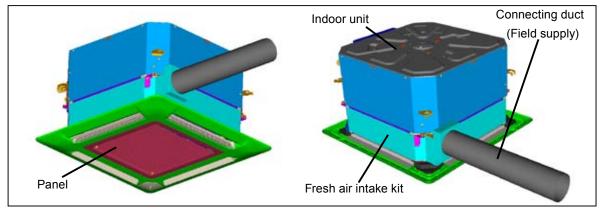


# 7-2-2. COMPACT CASSETTE TYPE

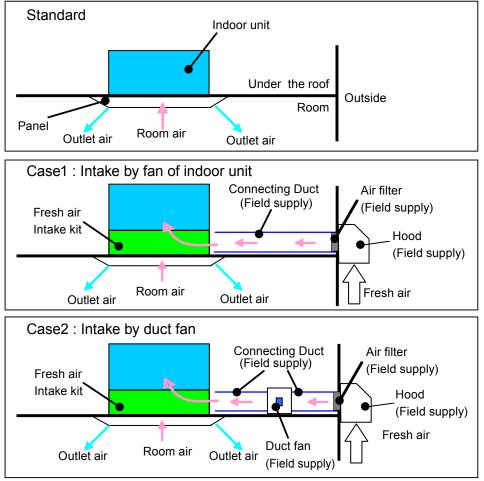
# ■ MODEL : UTZ-VXAA

## ■ FEATURE

• It can be taken in fresh air of up to 10% of "high" air volume of the indoor unit by attaching Fresh Air Intake Kit to cassette type indoor unit.



# ■ INSTALLATION EXAMPLE



# ■ SPECIFICATIONS

Model name			UTZ-VXAA	
Fresh air intake	Max. fresh air intake volume	% (for High)	10	
Connection	Connection duct type		ø 100	
		Pcs	1	
Dimension	Net		120 x 570 x 570	
(H x W x D) Gross mm		165 x 585 x 585		
Weight	Net	ka	3.5	
	Gross	– kg	5.5	

# **PRECAUTION**

#### About fresh air intake kit

- The Fresh Air Intake Kit can be installed onto cassette type air conditioners.
- The volume of ventilated air provided by the Fresh Air Intake Kit may be unable to fulfill ventilation regulations in all countries.

On such occasions we ask that this kit be used along with Energy recovery ventilators.

• When intaking outside air please ensure correct air-conditioning design as based on airconditioning load calculations.

As outside air is not being processed an increase in outside air load can affect air conditioning.

#### Installation location

- Area that generate substances that adversely affect the equipment, such as sulfuric gas,chlorine gas,add,or alkali it will cause the copper pipes and brazed joints to corrode,which can cause refrigerant leakage.
- Area with high salt content, such as at the seaside. It will deteriorate metal parts, causing the parts to fall or the unit to leak water.
- Be certain to use electric dampers and shutters to avoid infiltration of cold air, wind and fog during shutdown in areas with cold climates, strong winds, or where fogs are common.
- Please ensure the product is installed a distance of at least three times the duct diameter away from exterior wall air inlets, or air exhausts for the prevention of short circuits.

#### Temperature conditions

- Condensation may form on the product when outside air temperature is low, and the temperature and humidity surrounding the product are high. Don't intake the air of below 0°C into the fresh air intake kit.
- The upper limit of the product's temperature range should respond to the outdoor temperature range.

#### About duct fan

- When installing the duct fan, connect the drive relay (field supplied) and operate with the indoor unit.
- Please ensure the intake air volume is below 10% of the product's air volume HI. When the intaken air volume becomes too large there the operating noise may increase and room temperature detection may be affected.

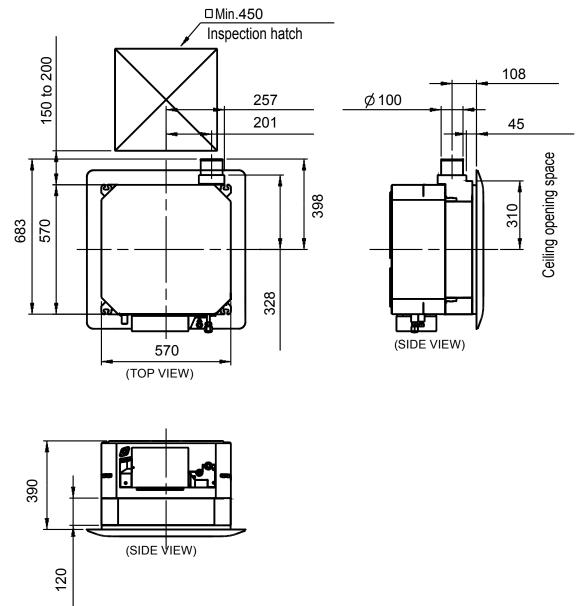
#### About the duct connection

- Procure a duct with internal diameter that fits the external diameter of the duct flange.
- Please note that regulations of some countries may require the use of a nonflammable duct.
- If the duct penetrates a fire-retarding division or other fire-proofing measures, the installation of fire dampers, or a construction that does not adversely affect fire control measures is a regulatory requirement of some countries.
- When using metallic ducts please ensure metals (i.e., metal lath, wire lath, stainless sheeting) are electrically insulated. (A short occurring by electrical connection can cause fire)
- Please ensure to thermally insulate connected ducts to prevent condensation.
- Please make certain that netting or other measures are installed in parts exposed to the outside air to prevent infiltration of small animals such as birds and insects.
- Please be certain to install external air filters to parts exposed to the outside air for heat exchanger protection of indoor equipment.
- Please avoid the infiltration of rain water by installing outside ducts with an incline of at least 1/30, and fitting hoods on openings.

## ■ DIMENSIONS

Unit : mm

SYSTEM DESIGN

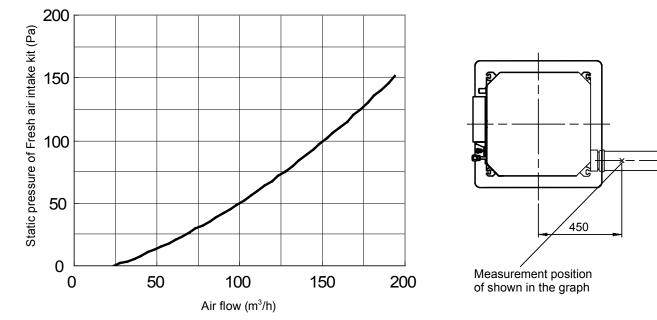


•When installing this kit, inspection hatch is necessary. (It is necessary when servicing.)



Unit : mm

SYSTEM DESIGN



# ■ FRESH AIR CONTROL OUTPUT

- You can control duct fan by synchronization with fan operation of indoor unit.
- Wire for fresh air control output is supplied with Fresh Air Intake Kit.
- Extended length of the wire : Max. 10m

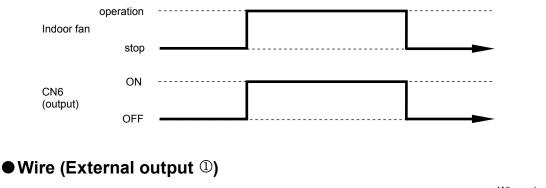
#### Connection diagram

• For Relay Output voltage : DC12V Permissible current : 15mA P.C.B Relay Fuse 1 Indoor unit 2 CN6 power 10 m \* Fan, other Field supply \* : Make the distance from the PC board to the Relay Unit within 10 m

#### Indoor unit status

12

YSTEM



Wire color: RED Wire color: White

Name and shape	Q'ty	Application
Installation manual	1	
Chamber	1	Air joint for connection duct
Wire cover		Cover for extension wire
	1	
Screw		Attaching for chamber
	4	Attaching for wire cover
Extension wire for louver		Extension wire for louver
white red	2	

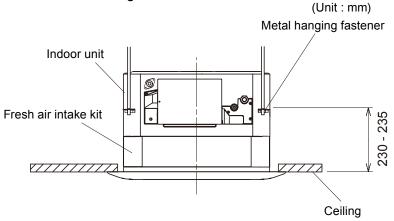
# ■ ACCESSORY PARTS

Name and shape	Q'ty	Application
Extension wire for receiver kit	1	Extension wire for receiving kit
Wire (External output <sup>®</sup> )	1	For connect indoor unit to relay of duct fan (For single or multi)
Wire (External output <sup>©</sup> )	1	For connect indoor unit to relay of duct fan (For VRF)
Bolt	4	For attaching kit to indoor unit
Cable tie	1	For fixing wire

# **INSTALLATION**

#### Mounting of indoor unit

- Please refer to the installation manual provided with the indoor unit for mounting.
- · Please refer to the diagram below for installation height.
- When installing this product to existing indoor units, please adjust the installation height of the indoor units to height 230-235mm.

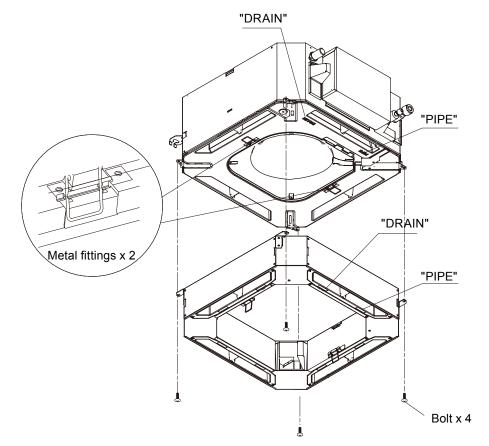


#### Installation of the fresh air intake kit

#### 

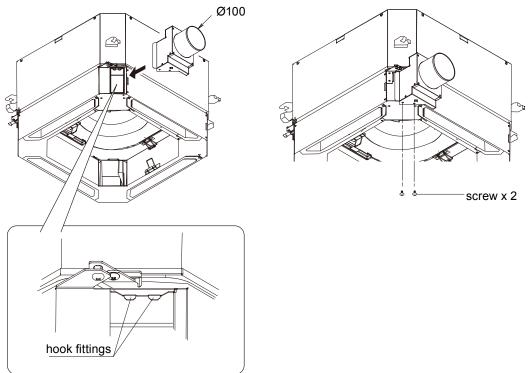
Installing the Fresh Air Intake Kit with the wrong direction is a cause of water leakage.

 Provisionally attach the "DRAIN", "PIPE" of the Fresh Air Intake Kit to the indoor unit foamsealed "DRAIN", "PIPE", following the direction of the indoor unit, using the metal fittings of the combined diagram.

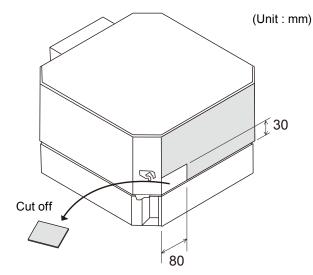


#### Chamber installation

Fit the four-sided holes of the chamber together with the hook fittings of the Fresh Air Intake Kit (in two places), and secure the attached chamber in place with screws provided.



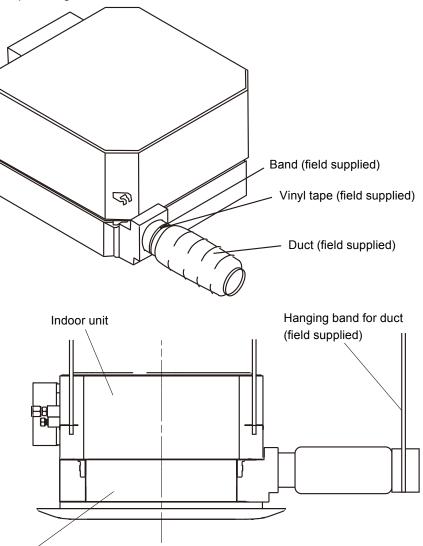
- When using the "UTZ-KXGC" kit for high humidity, please first cut off and remove the heat insulation as shown in the figure.
- Please install the kit for high humidity according to the installation instruction sheet provided.



#### Duct installation

- Please fasten the connecting parts of the ducts with band, and wrap with vinyl tape to ensure no air leaks. (Carry out the work to ensure no air leakage at a pressure of 200 Pa)
- Please do not construct the duct in the manner of below.
- Extreme Bends
- Highly Repetitive Bends
- oMaking the Connecting Duct Diameters Smaller

Completion figure

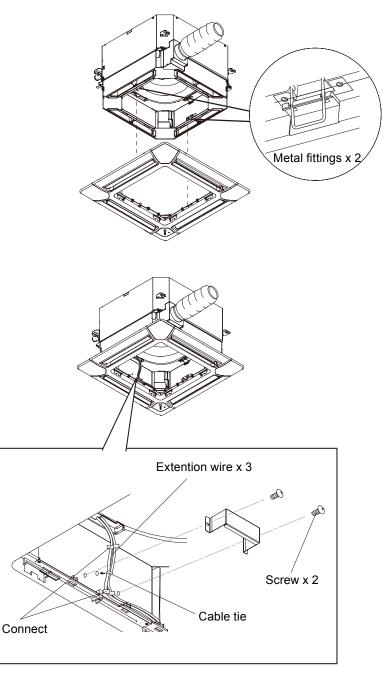


Fresh air intake kit

When wiring of the duct fan is required please refer to "■FRESH AIR CONTROL OUTPUT".

#### Installation of decoration panel

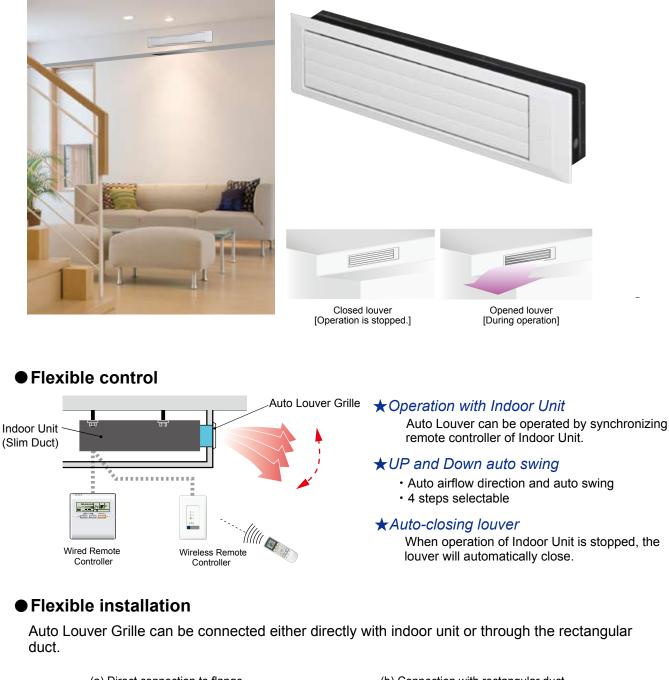
- (1) Please connect extension wires for use with louvers, or extension wire for optical receiver after provisional attaching of the decoration panel.
- (2) Tie the wires together with the fasteners provided and insert into the hole of the Fresh Air Intake Kit.
- (3) Install the wire-cover provided on the Fresh Air Intake Kit.
- (4) Please install decoration panel according to the installation instruction sheet provided.

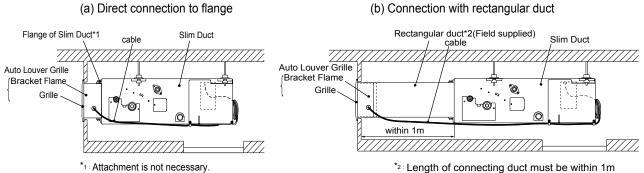


# 7-3. AUTO LOUVER GRILLE KIT ■ MODEL : UTD-GXSB-W

## **■ FEATURE**

Simple flat Auto Louver will provide comfort airflow and harmonize with luxury interior.



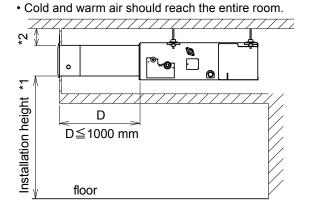


# ■ SPECIFICATIONS

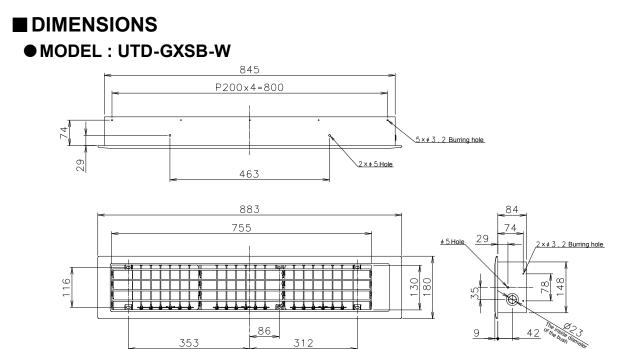
- · · ·				
Model name			UTD-GXSB-W	
Power Sup	oly		Connecting with Control box of indoor unit	
Fixing of Au	ito Louver G	rille	Screw fixing to Flange or Rectangular duct	
Extension §	Square Duct	Limit	1.0m (Max. duct length between indoor unit and Grille)	
Net Dimens (H x W x D)		mm	180 x 883 x (84+9)	
Mainht	Net	l.e.	2.5	
Weight	Gross	kg	3.5	
Color			White	
Louver Motor			Stepping Motor	
Material			Flame retardant ABS	
Accessories			Fitting Flame, etc.	
	Cooling	°C	18 to 32	
Operation	Cooling	% RH	80% or less	
range	Heating	°C	16 to 30	

# **PRECAUTION**

•Select the installation location that meets the following requirement and that is approved by the customer.



- \*1) Refer to Design & Technical manual for Air velocity distribution and Air temperature distribution during heating.\*2) If the distance from the ceiling is not adequate, it may cause mildew stains on the wall or the ceiling. (Ensure to fix
- at least 150 mm away from any surface of the equipment.)
- •Do not install the unit in the following areas
- The upper part of the vicinity of room entrance. It may cause condensation on the outlet port.
- · Near a wall surface. It may cause condensation on the wall during cooling.
- Area filled with mineral oil or containing a large amount of splashed oil or steam, such as a kitchen.
- The place where it will be exposed to direct sunlight. Or else, it may cause a change in color.
- •When the installation area is exposed to direct sunlight, take measures to block the light such as covering the grille surface with a sheet. Or else, it may cause a change in color.
- •Use an appropriate Grille that is compatible with the indoor unit. If not used with the correct combination, it may cause condensation.
- •Perform heat insulation and field setting according the Design & Technical manual of Indoor unit. Not installing as per the instructions may cause condensation.



# ACCESSORY PARTS Name and shape

Name and shape	Q'ty
Installation manual	1
Operating manual	1
Grille	1
Bracket frame	1

- - -

	Name and shape	Q'ty
Screw-A		16
Screw-B		6
Cable clip		2
Cable tie		3
Bushing	Ô	1

# 8. INSTALLATION PRECAUTIONS

# 8-1. INDOOR UNIT INSTALLATION PRECAUTIONS

Note: The information listed below are general precautions. Some models also include items that do not apply.

# PLACES WHERE USE PROHIBITED

- •Places where there is the danger of combustible gas leakage.
- •Places where sulfur gas, chlorine gas, acid, alkali, or other matter which effects equipment is generated
- •Places where there is a lot of oil splash and steam (kitchen, machinery room, etc.)
- •Places where machinery which generates high frequencies is used
- •Ocean beaches and other areas where there is a lot of salt
- •Places where carbon fibers and metal powder, powder, etc. suspended in the air
- •Installation in vehicles, ships, and other conveyances
- •Factory, etc. where voltage fluctuations are large

## POINTS TO REMEMBER WHEN INSTALLING

- (1) The set shall be installed at a place which can withstand the weight and vibration of the indoor unit
- (2) To allow maintenance after refrigerant piping, drain piping, and electric wiring connection and installation, provide an installation service space and an inspection port, as required. \*Installation service space is shown on " DIMENSIONS ".
- (3) Be careful when installing the set at the following places.

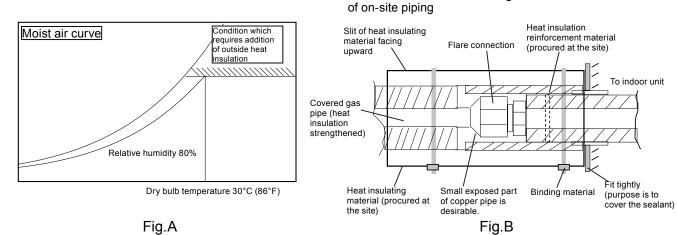
#### [Installation precautions]

	Contents	Countermeasures (Reference)
When the ceiling is high	If the indoor unit is installed where the installation height given in the installation manual is exceeded, the temperature difference between the floor and ceiling of the room will be large and the heating effect will be poor. Moreover, even if the indoor unit is installed within the installation height, a similar phenomena will occur when installed in a room in which the doors are opened and closed frequently and hot air circulation is obstructed by desks, chairs, etc.	<ol> <li>(1) Switch the setting to the high ceiling mode.</li> <li>(2) Install a circulator.</li> <li>(3)Arrange the furniture in the</li> </ol>
When lower level directly contacts the outside air.	When the lower level of the shop and office is a warehouse, parking lot, etc., the surface temperature of the flooring will become low and the radiation of cold from the floor will increase. In this case, your feet will feel cold even if the room temperature is suitable.	obstruct the hot air.
When the air flow distribution is poor	When an indoor unit is installed in a position where the outlet air flow will directly contact people, a draft may be felt. In addition, when there are obstructions in the path of the intake and outlet air flow, the air distribution may become extremely bad.	<ol> <li>Adjust the louver fins or take other measures matched to the site.</li> <li>Change the indoor unit outlet.</li> </ol>

#### [Installation precautions]

	Contents	Countermeasures (Reference)
When inside the ceiling is high temperature and high humidity	When the indoor unit is installed where the inside of the ceiling is 30°C (86°F) RH80% or greater, the dew point temperature of the outer perimeter may become higher than the cabinet surface temperature and moisture will condense on the surface of the cabinet and water drops may fall inside the room. →Refer to Fig.A In addition, the humidity may vary considerably the same as when the inside of the ceiling is close to hermetically sealed and used as the outside air intake path.	the outside of the indoor unit cabinet.

Work method when reinforcing the heat insulation





YSTEM ESIGN



	Contents	Countermeasures (Reference)
When using an external duct	When using an external duct to take in new fresh air, etc., condensation may form on the surface of the duct due to the effect of the outside air temperature and the humidity inside the ceiling.	<ul> <li>(1) Always perform heat insulation processing.</li> <li>(Heat insulating material: Glass wool 25mm (31/32 in.) thick or more.)</li> </ul>
When the remote controller installation site is bad	If the cold or warm air blown out from the air conditioner directly contacts the thermostat section of the remote controller, the outlet temperature of the air conditioner may be sensed and room temperature control will be different from the room temperature and "not cooled" or "not heated" or other trouble may occur. In addition, there is the possibility that the same kind of trouble may also occur when the remote controller is effected by direct sunlight.	<ol> <li>Install the remote controller where it will not be directly exposed to the cold or hot air.</li> <li>Install the remote controller where it will not be directly exposed to sunlight or strong lighting</li> </ol>

# [Installation precautions]

	Contents	Countermeasures (Reference)
When installation environment is quiet	When the wall mounting type was installed in a bedroom, living room, or other quiet place, the sound of the refrigerant flow may be sensed as noise and must be taken into accunt.	<ol> <li>Plan installation of a model with external expansion valve.</li> <li>Plan installation of a branch box farther from indoor unit.</li> </ol>
		(3) Plan installation using another air conditioner.
When installing duct type in ceiling chamber system	In the case of the ceiling chamber system (duct is not installed at indoor unit inlet side and room air is sucked into the indoor unit through the inside of the ceiling), the thermistor inside the indoor unit may not correctly detect the room temperature. Heating operation: Room is not heated because the indoor unit is easily turned off by the thermostat. Cooling operation: Room is too cold because the indoor unit is difficult to turn off by the thermostat.	<ol> <li>Replace the indoor unit thermistor with a Remote sensor unit (optional parts) and install the sensor where the room temperature can be correctly detected</li> </ol>
When the outlet air is sucked in at duct type	Cooling operation does not cool the room and heating operation does not heat the room because the short circuited indoor unit is not turned on by the thermostat.	<ol> <li>Reconsider the ventilation port construction</li> <li>Replace the indoor unit thermistor with a Remote sensor unit (optional parts) and install the sensor where the room temperature can be correctly detected.</li> </ol>
When using the wireless remote controller	Signals may not be received when using it in a room illuminated by an inverter fluorescent lamp.	<ul> <li>(1) Turn on the fluorescent lamp and check if the indoor unit receives the signals from the remote controller.</li> <li>If the indoor unit does not receive the signals, consult an authorized service personnel.</li> </ul>
When installing the inverter type	It may generate noise in TV sets, stereos and PCs.	<ol> <li>The inverter type should be installed at a sufficient distance from these equipments.</li> </ol>

SYSTEM DESIGN

# 8-2. OUTDOOR UNIT INSTALLATION PRECAUTIONS

Note: The information listed below are general precautions. Some models also include items that do not apply.

# PLACES WHERE USE PROHIBITED

- Places where there is the danger of combustible gas leakage
- Places where sulfur gas, chlorine gas, acid, alkali, or other matter which effects equipment is generated
- · Places not affected by heat radiation from other heat sources
- Places where the air is not stagnant
- Places where machinery which generates high frequencies is used
- · Ocean beaches and other areas where there is a lot of salt
- Installation in vehicles, ships, and other conveyances
- · Factory, etc. where voltage fluctuations are large

## POINTS TO REMEMBER WHEN INSTALLING

- (1) The set shall be installed at a place which can withstand the weight and vibration of the outdoor unit
- (2) To allow maintenance after refrigerant piping, drain piping, and electric wiring connection and installation, provide an installation service space.

\*Installation service space is shown on "INSTALLATION PLACE ".

(3) Be careful when installing the set at the following places.

#### [Installation precautions]

	Contents	Countermeasures (Reference)
When installed near adjacent houses	Perform installation work so that operating sound does not disturb the neighbors.	<ul><li>(1) Install a soundproof barrier</li><li>(2) Change the installation site</li></ul>
When there is the possibility of strong wind	(1) If the outdoor unit is exposed to strong wind, capacity may drop, frost may form during heating, and operation may be stopped by high pressure rise. In addition, when a very strong wind blows, the fan may be damaged.	<ol> <li>Install with the outlet side Keep a sufficient distance away from a facing wall or fence.</li> </ol>
	(2) When a very strong wind blows, there is the possibility of the outdoor unit being toppled over if held only by	(2) Make the outlet direction and wind direction perpendicular.
	foundation bolts	<ul><li>(3) Fasten the outdoor unit using toppling prevention hardware (procured at the site).</li></ul>
When snow accumulates	If the outdoor unit is covered by accumulated snow, it may not be able to operate.	<ol> <li>Make the foundation as high as possible.</li> </ol>
		(2) Perform snow prevention work.
When installing the inverter type	It may generate noise in TV sets, stereos and PCs.	<ol> <li>The inverter type should be installed at a sufficient distance from these equipments.</li> </ol>



# AIR CONDITIONER

# 3 phase type

# Single / Simultaneous multi system

**6. OPTIONAL PARTS** 

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# CONTENTS

• •

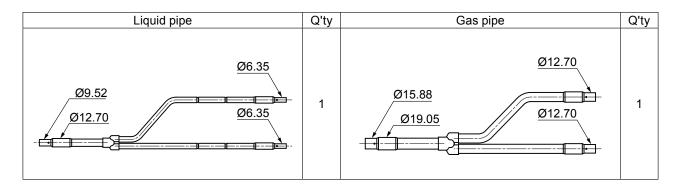
# 6. OPTIONAL PARTS

1.	BRANCH PIPES	··06-01
2.	CONTROLLER	· 06-04
3.		· 06-05
4.	OTHERS (optional parts)	· 06-06

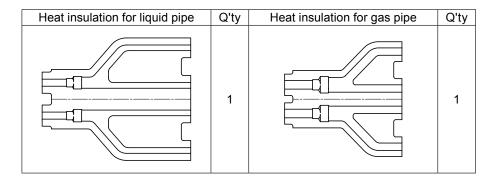
# **1. BRANCH PIPES**

# ■ MODEL: UTP-SX236□

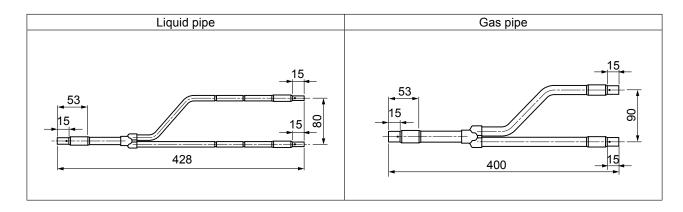
## Port diameters



### Heat insulation



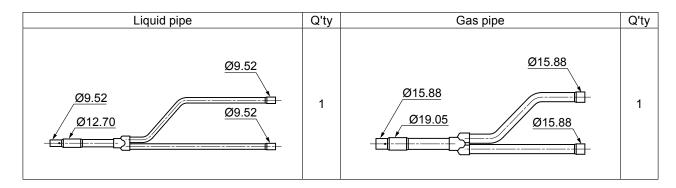
### Dimensions



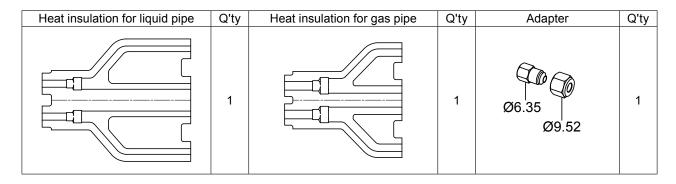
DPTIONAL PARTS

# ■ MODEL: UTP-SX254□

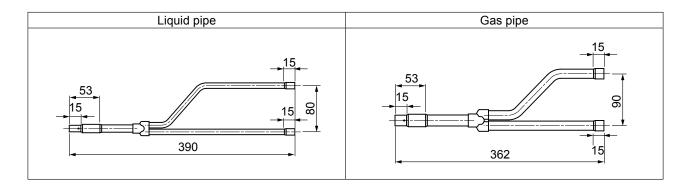
## Port diameters



### Heat insulation



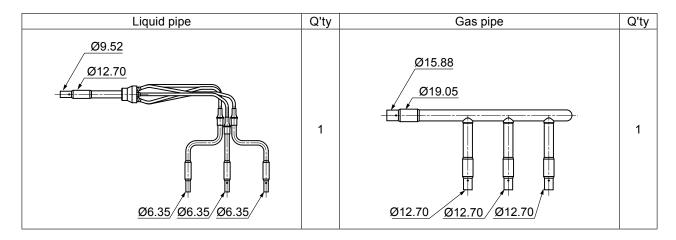
## Dimensions



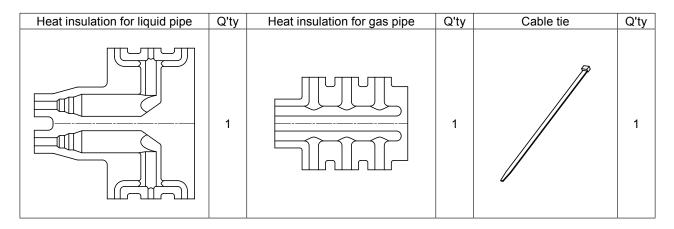
DPTIONAL PARTS

# ■ MODEL: UTP-SX354□

## Port diameters

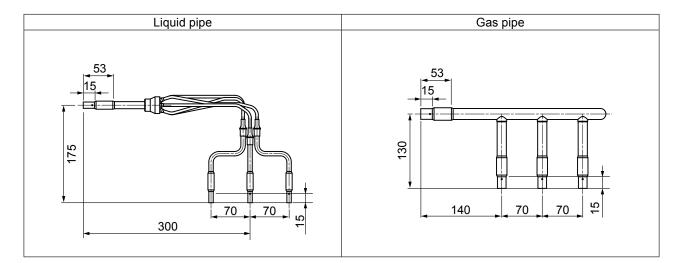


#### Heat insulation



## Dimensions

ONAL



# 2. CONTROLLER

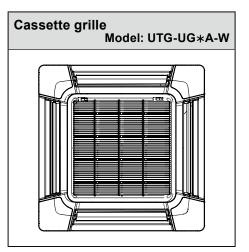
REMOTE CONTROLLER TYPE		Wired Remote Controller			Wireless Remote Controller	IR Receiver Unit		Simple Remote Controller	
Note; ●: Accessory O: Optional Parts —: It is not possible to connect it.		UTY-RVN*M	UTY-RNN*M			UTY - LRH*A2	UTY - LRH*M	UTY-RSN*M	
	SINGLE SYSTEM								
	CASSETTE	0		0	_	0	_	0	
	DUCT	0		0	—	_	0	0	
S	HIGH STATIC PRESSURE DUCT	0		0	_	_	_	0	
INDOOR UNITS	CEILING	0	0			_	_	0	
lö	SIMULTANEOUS MULTI SYSTEM								
IND	COMPACT CASSETTE	0	0			—	_	0	
	SLIM DUCT	0		0	—	_	0	0	
	DUCT	0		0	—	_	0	0	
	FLOOR / CEILING	0	C	)		_	_	0	

# **3. CASSETTE GRILLE**

# ■ SINGLE SYSTEM

	MODEL	INDOOR UNITS					
TYPE		CASSETTE	DUCT	HIGH STATIC PRESSURE DUCT	CEILING		
Cassette grille	UTG-UG*A-W	0	_				

#### Parts

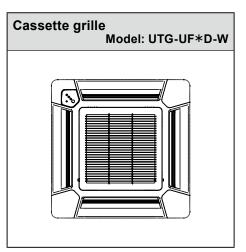


# ■ SIMULTANEOUS MULTI SYSTEM

		INDOOR UNITS					
TYPE	MODEL	COMPACT CASSETTE	SLIM DUCT	DUCT	FLOOR / CEILING		
Cassette grille	UTG-UF*D-W	0	_	_	—		

# • Parts

**OPTIONAL** PARTS



# 4. OTHERS (optional parts)

## ■ SINGLE SYSTEM

TYPE	MODEL	CASSETTE	DUCT	HIGH STATIC PRESSURE DUCT	CEILING	OUTDOOR UNIT
Air outlet shutter plate	UTR-YDZC	0	_		—	—
Wide panel	UTG-AGYA-W	0	_		—	—
Panel spacer	UTG-BGYA-W	0			—	—
Insulation kit for high humidity	UTZ-KXGA	0	—	—	_	—
Fresh air intake kit	UTZ-VXGA	0				
Remote sensor unit	UTY-XSZX	—	0	0		—
External control set	UTD-ECS5A	0	0	0	0	—
l ong life filter	UTD-LF60KA	—	—	0	—	—
Long-life filter	UTD-LF25NA	—	0			
Square flange	UTD-SF045T		0			
Round flange	UTD-RF204	—	0	—	0	—
	UTZ-PX1NBA		0			
Drain pump unit	UTR-DPB24T				0	
External connect kit	UTY-XWZX	0			0	
	UTY-XWZXZ2				_	0

O: Optional, —: It is not possible to connect it.

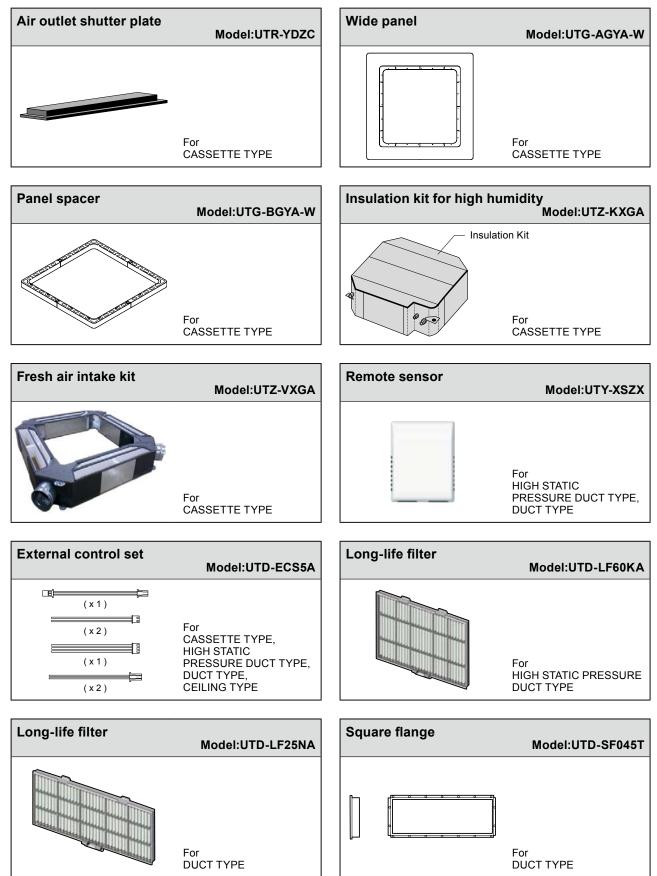
# ■ SIMULTANEOUS MULTI SYSTEM

TYPE	MODEL	COMPACT CASSETTE	SLIM DUCT	DUCT	FLOOR / CEILING	OUTDOOR UNIT
Air outlet shutter plate	UTR-YDZB	0				—
Insulation kit for high humidity	UTZ-KXGC	0	—	_	_	—
Fresh air intake kit	UTZ-VXAA	0				
Square flange	UTD-SF045T	—		0		—
Round flange	UTD-RF204	—		0		—
Long-life filter	UTD-LF25NA	—		0		—
Remote sensor unit	UTY-XSZX		0	0		—
Auto louver grille kit	UTD-GXSB-W		0			—
External control set	UTD-ECS5A	—	0	0		—
Drain pump unit	UTZ-PX1NBA			0		
External connect kit	UTY-XWZX	0			0	
	UTY-XWZXZ2			_		0

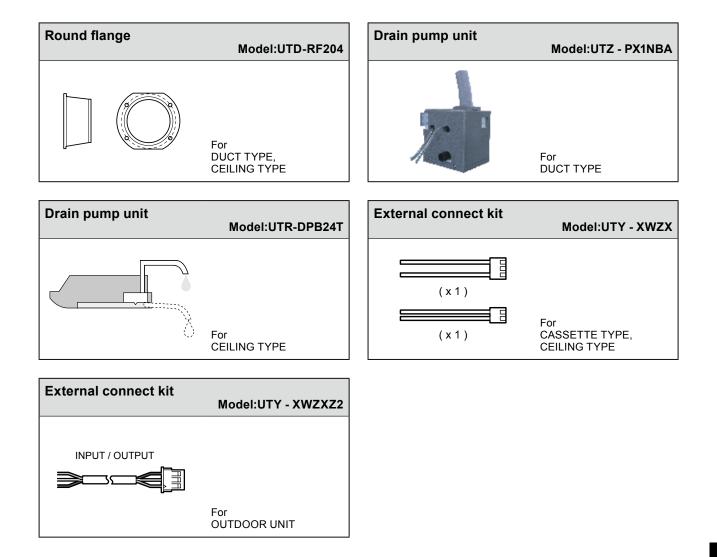
O: Optional, -: It is not possible to connect it.

## ■ SINGLE SYSTEM

#### Parts



ONAL



OPTIONAL PARTS

## ■ SIMULTANEOUS MULTI SYSTEM

#### Parts

DNAL

