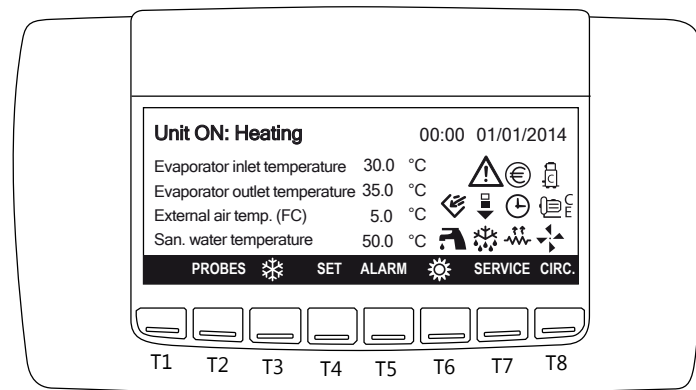


# iCHiL

## User Manual Ichill 290D/291D





## 1.1 Position of the control panel



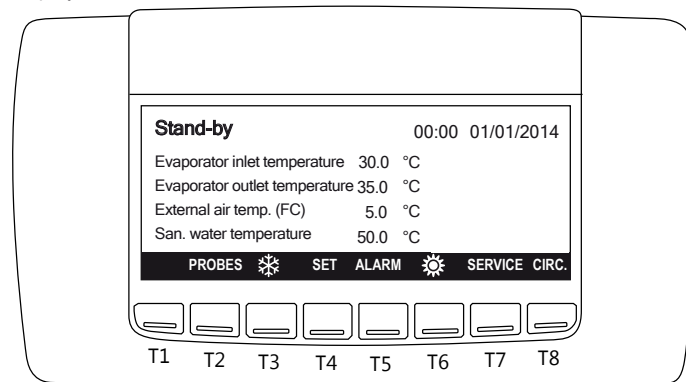
### 5.2.1 Display icons

Icon	Meaning	Icon	Meaning
	Number of compressors in operation.		Indicates that the electric heaters are active.
	Water pump		Economy or ON/OFF by timetable.
	Indicates that the fans are working.		Free cooling is active (not available).
	Indicates that an alarm is active.		Domestic hot water.
	Economy function		Indicates that the defrost is active.
	Unloading function (not available).		

## 1.2 Key function

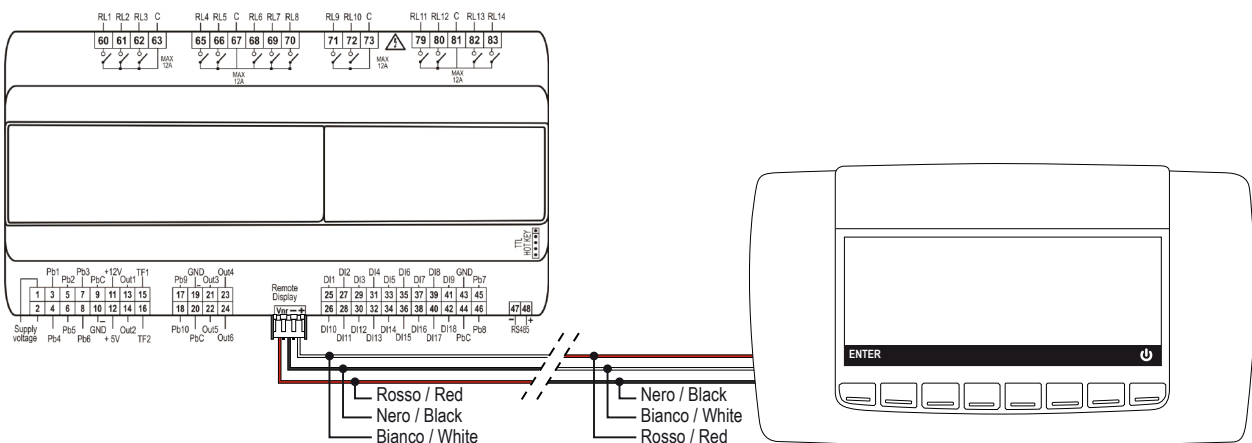
T2:	<b>PROBES</b>	Allows to read the value of the probes configured
T3:		Allows to switch on the unit in cooling mode
T4:	<b>SET</b>	Allows to read and modify the set point
T5:	<b>ALARM</b>	Allows to read and reset the alarms
T6:		Allows to switch on the unit in heating mode
T7:	<b>SERVICE</b>	Allows to enter the SERVICE menu
T8:	<b>CIRC</b>	Allows to read the main information of the circuits (compressor status, water pump status, pressure probe value,...)

When the unit is turned on, the display will be as follows:



## 1.3 How to remote the control

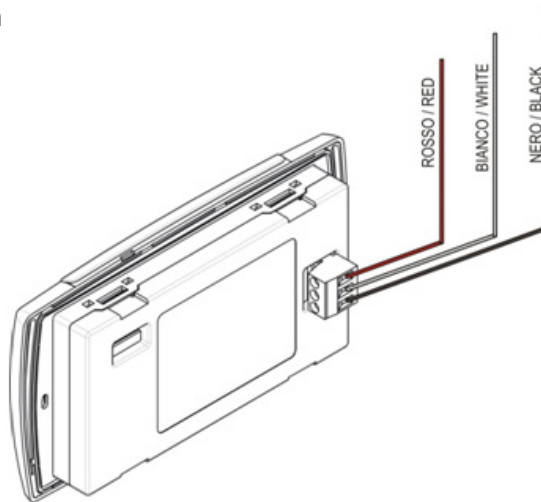
### 1.3.1 Remote keyboard connection (VGI890)



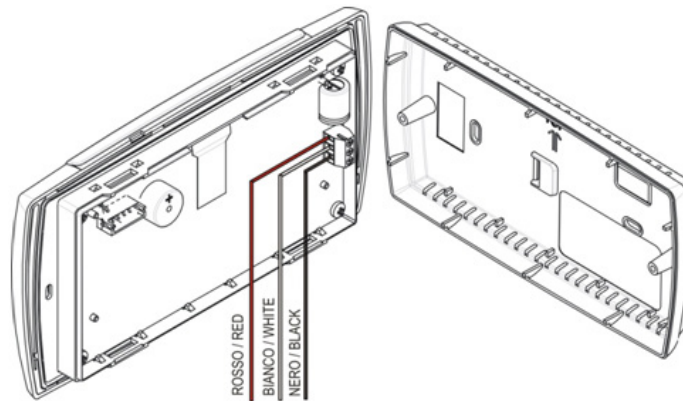
Special care must be taken when connecting the keyboard to the I chill200D, to avoid irreparable damage to the controller or/and keyboard

- In case of power supply failure (wire black or red), the keyboard doesn't work.
- In case of communication problems, the display shows "noL" message.

### 1.3.2 Panel mounting connection diagram



### 1.3.3 Wall mounting connection diagram



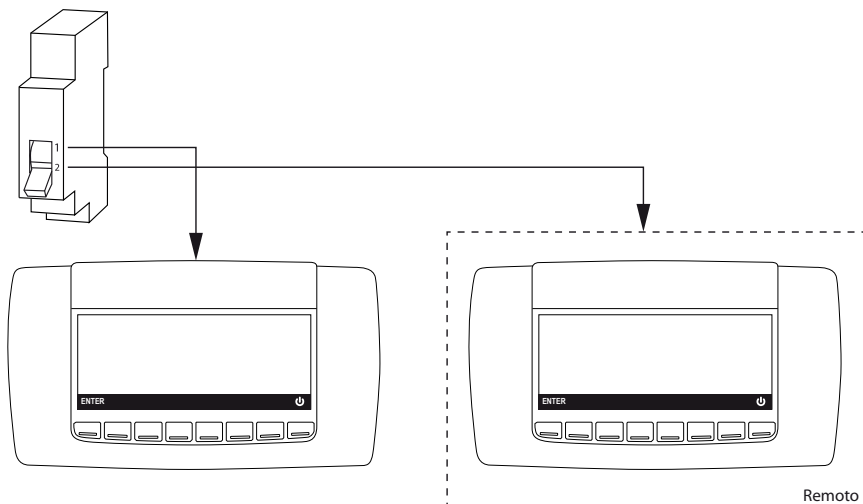
### 1.4.4 Selection built in display or remote keyboard

Use the selector switch as shown below to choose the desired display:

- Position 0 = display on board
- Position 1 = remote display.

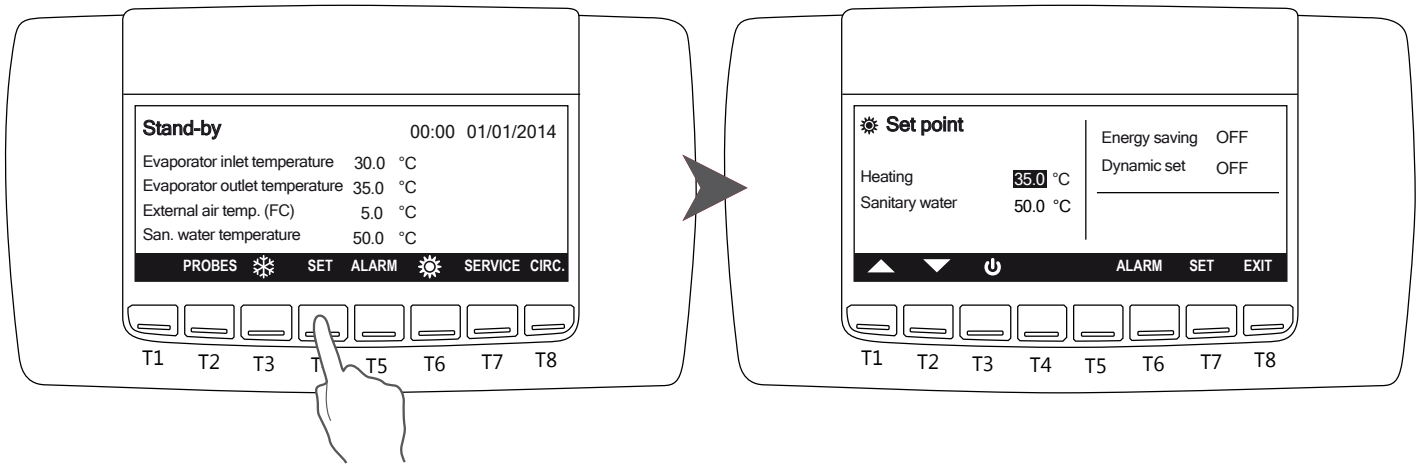


For remote display electrical connections, always refer to the electrical diagram supplied with the unit.



## 2.3 Set point

To change the set-point from the main screen, press **SET** .



To modify the values, move the cursor with **▲**; press **SET** to select, the value starts blinking, change the data pressing **▲** and **▼** . Once the required value is reached, press again **SET** to confirm.

The cursor will automatically position itself on the next value, to modify it, repeat the operation just described.

In this screen it is also possible to verify (but not modify) whether the energy saving mode and dynamic set are active.

Press **EXIT** to go back to the main menu.



All set points refer to the return temperature from the plant. In case hot water at 45°C is requested and the  $\Delta t$  is 5°C, then the set point must be set at 40°C. In case the  $\Delta t$  is 8°C, then the set point must be set at 37°C. In case cold water is requested, for example at 15°C and the  $\Delta t$  is 5°C, then the set point must be set at 20°C. If the  $\Delta t$  is 8°C, then the set point must be set at 23°C.

### 2.3.1 Adjustable parameters

The adjustable set point that can be modified by the end user are:

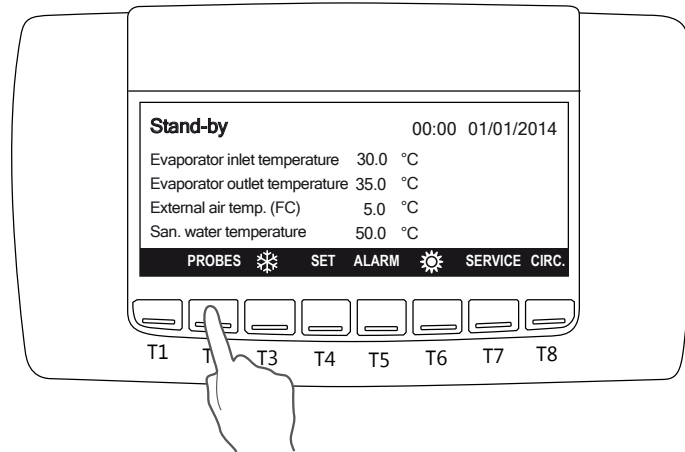
Function	Adjustment limit	Default value
Heating set-point	10÷55°C	35°C
Domestic hot water set-point	20÷55°C	50°C
Cooling set-point	10÷25°C	23°C
Set point compensation	0÷15°C	10°C
Password	(Contact the company)	




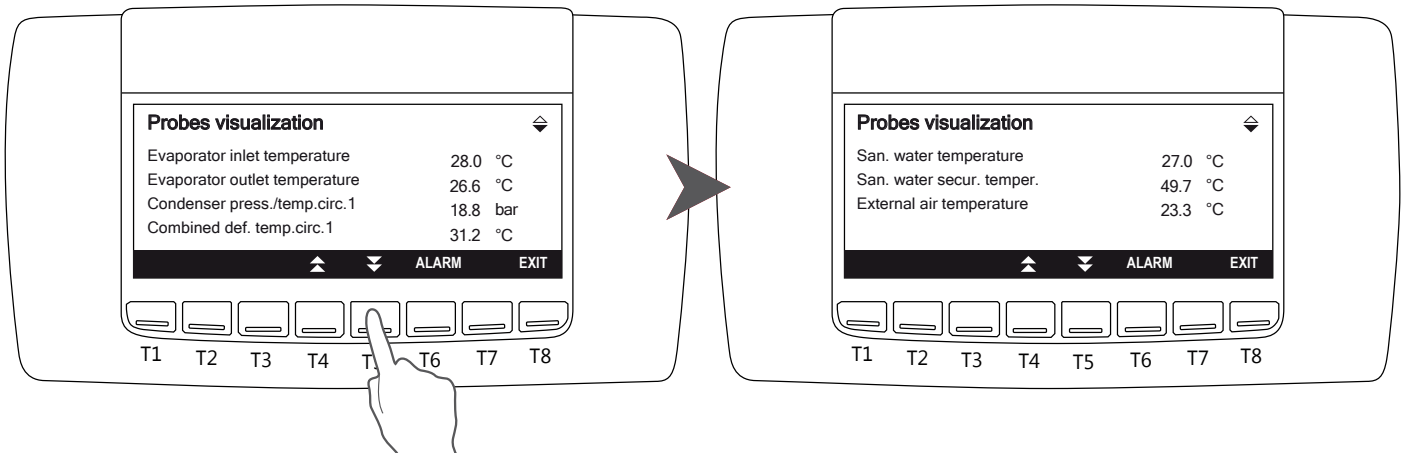
The units are supplied with a very sophisticated control system with many other parameters that are not adjustable by the end user; these parameters are protected by a manufacturer password.

## 2.4 PROBES key

To view all the parameters measured by the sensors of the unit press **PROBES** ;




By pressing the  key, all relevant values of the circuit will be displayed

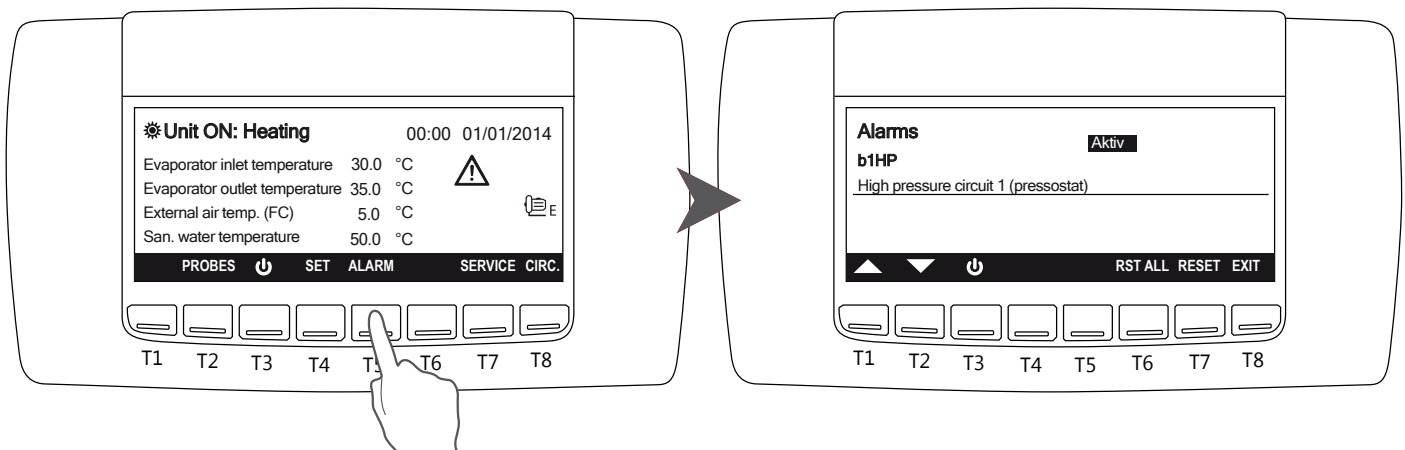


Press **EXIT** to go back to the main menu.



## 6.5 ALARM key

When the alarm occurs, the display shows the icon  blinking.

Press **ALARM** key to read the alarm status:







The alarm status can be:

- **Reset:** the alarm is not active and it is possible to reset it. Press  and  keys to select the alarm to select it and press **RESET** key to reset the alarm.
- **Password:** in this case the alarm is no longer active, but you need a password to reset it (please contact the Company).
- **Active:** the alarm is still active and it is not possible to reset it.

In case more resettable alarms are present, it's possible to reset all of them at once pressing **RST ALL** key.  
In any case, even if all the alarms are reset, they remain present in the alarm history (par. 6.7.7).

## 2.6 CIRC key

Pressing **CIRC** can view the different parameters of the unit:

Pressing  and  you move from one screen to another while with  and  you scroll through the menu items. Press **ENTER** key to view the values.

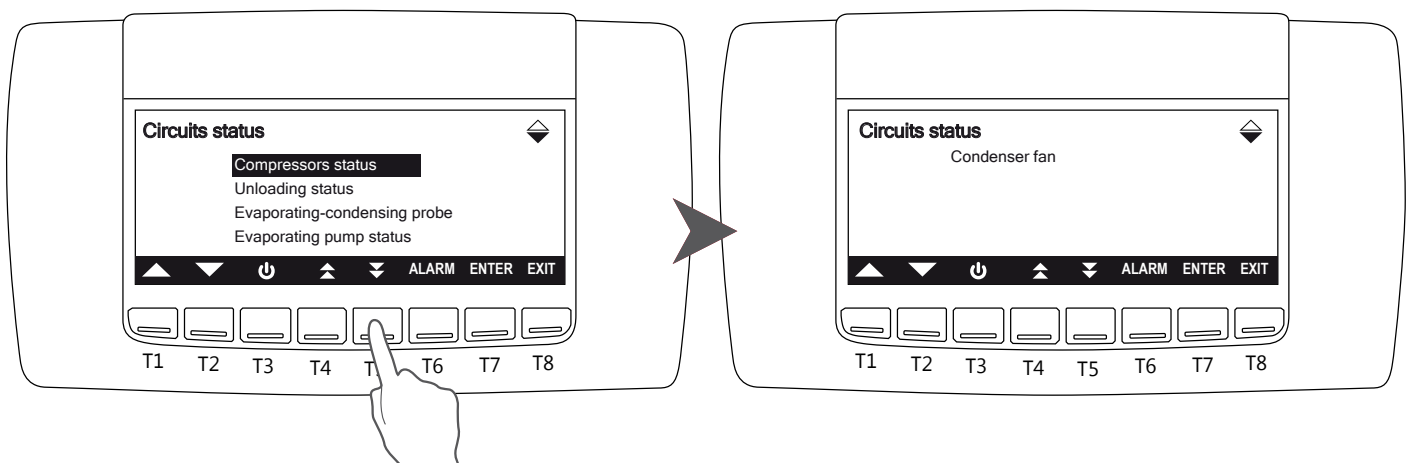
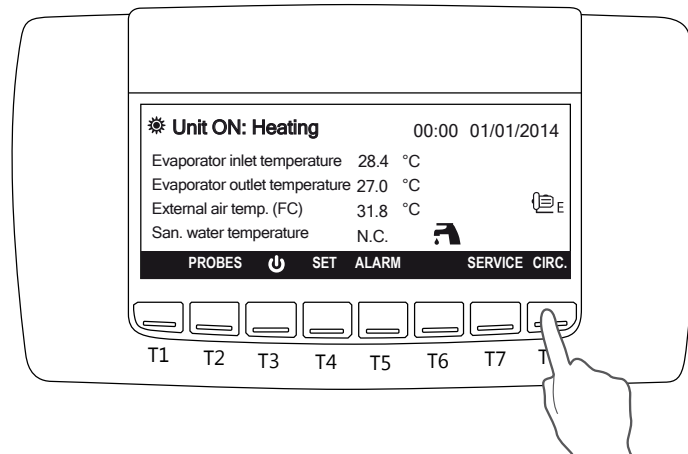
**State of the compressors;** the display shows compressors present in each circuit and the activation status of each one.

**Color black:** compressor running

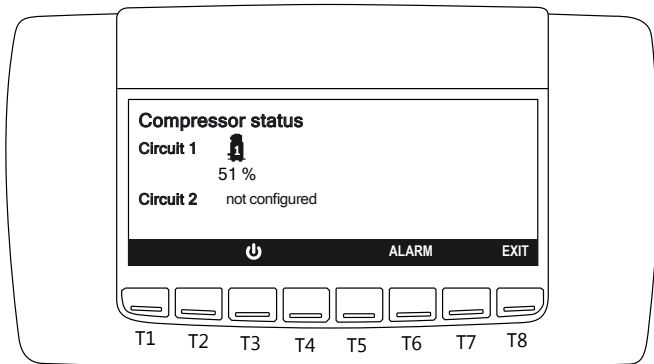
**Color white:** compressor on standby

In case of use of compressors in part-loading (typically screw compressors) an icon appears to the right of the compressor showing the level of step control.

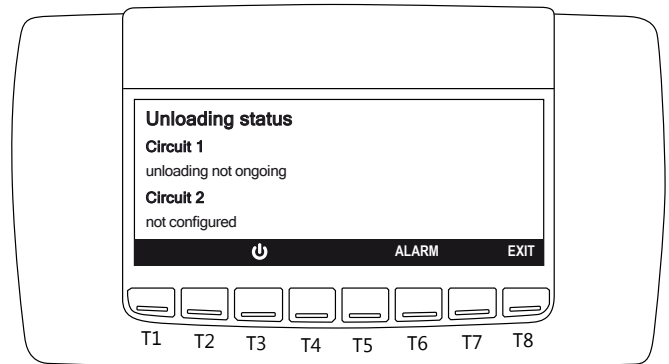
In case of use of On/Off compressors (Scroll) no icon appear to the right of the compressor.



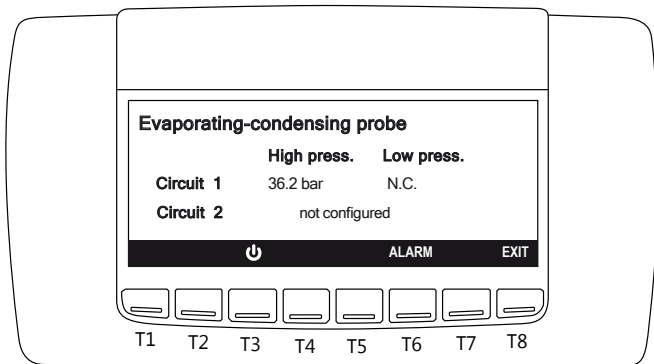
Compressor status



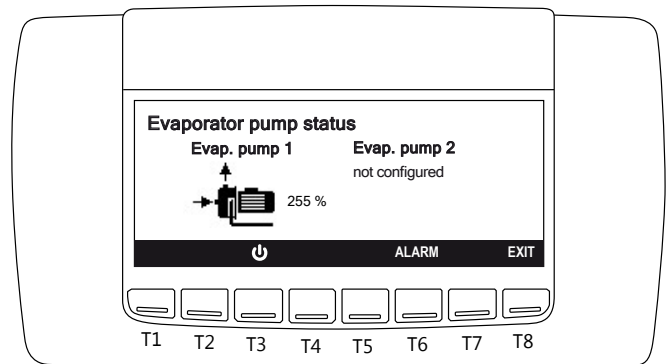
Unloading status



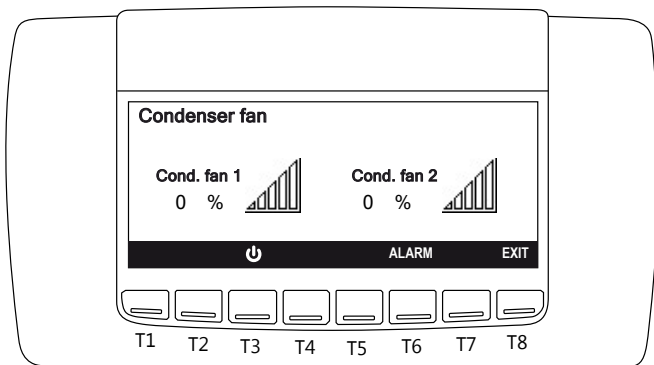
Evaporating-condensing probe



Evaporator pump status

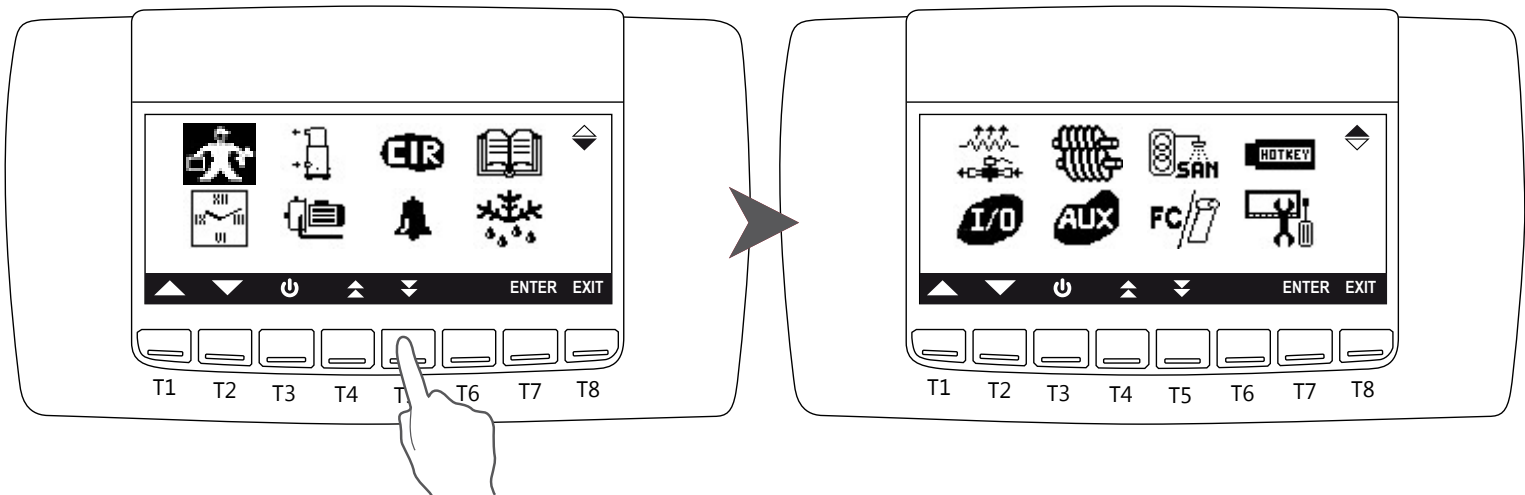


Condenser fan























## 2.7 SERVICE key





Press the **SERVICE** key to access the following menus:

	Setting parameters (for service only)		Electrical heater and pump down valve status
	Time and date setting		I/O status (Inputs and Outputs)
	Compressors status		Screw compressor information (Not configured)
	Pumps		Auxiliary outputs
	Circuit maintenance		Domestic hot water (if available)
	Display of alarms		Free cooling and Solar panel visualization (if available)
	Alarm history		Upload and download parameter map with Hot Key
	Defrost (if available)		Control panel




Press  key to display all the menu available.

To modify and set the parameters move the cursor using the  and , press **ENTER**, to select the required menu, and then **SET** to select the desired value.

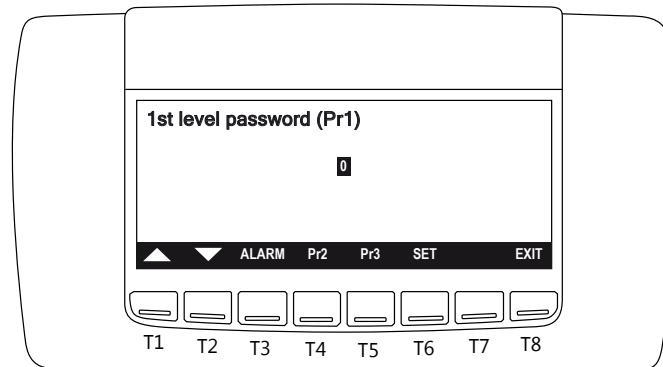
Change the parameters by pressing the  and , and then press **SET** again to confirm.


Press the **EXIT** key to return to the main menu.

### 2.7.1 Service parameters setting

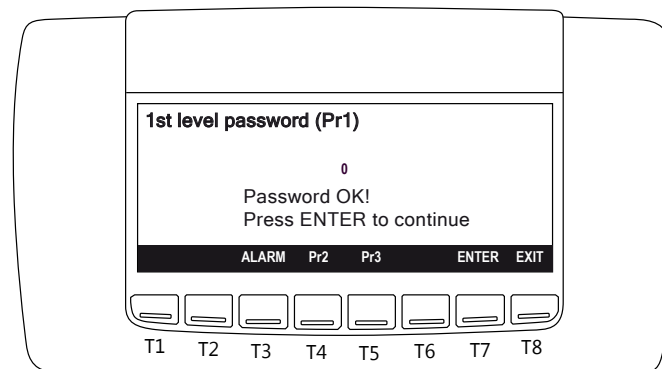
To enter service menu select  moving between the icons with  and  keys and press **ENTER**.



The system prompts you to enter the password to access to different levels of security.



The first level allow to modify some parameters as for example heating and cooling set points and dynamic set points. Press **SET** key, with  modify the password to 1 then press **SET** again to confirm.

The display show:



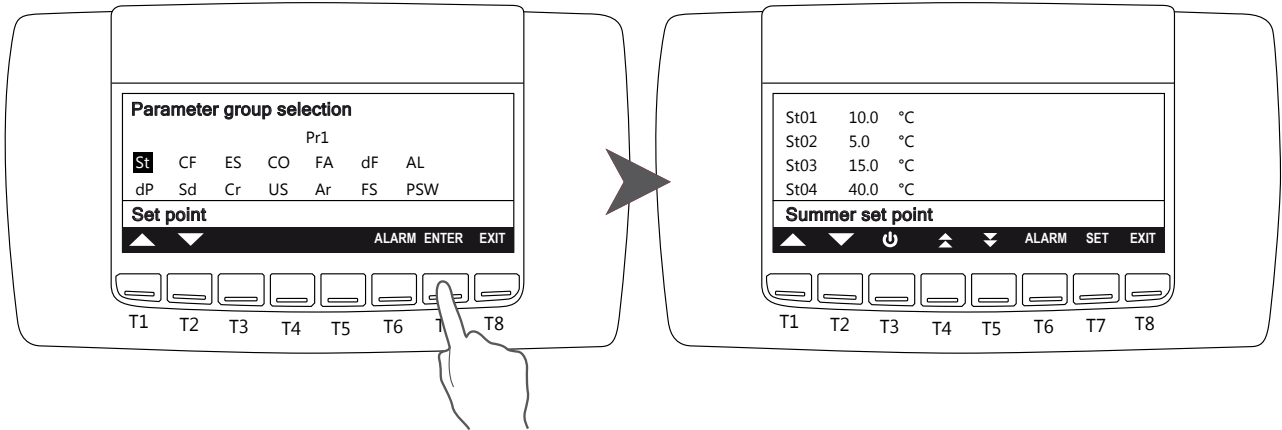
Press  and  to scroll through different groups of parameters. With password level 1 you could only change the Set Point (**St**), dynamic Set point (**Sd**), parameters of sanitary circuit (**FS**) and parameters for setting the time bands (**ES**); the unit must be switched on. Press **ENTER** to enter in the group of parameters. Other parameters can only be modified by service with a dedicated password. Other parameters could be modified by service people only with a dedicated password.

Parameters list:

Code	Meaning	Code	Meaning
<b>St</b>	Set point	<b>US</b>	Auxiliary output
<b>dP</b>	Main visualization	<b>FA</b>	Fan
<b>CF</b>	Configuration	<b>Ar</b>	Antifreeze
<b>Sd</b>	Dynamic set	<b>dF</b>	Defrost
<b>ES</b>	Energy saving	<b>FS</b>	Sanitary water
<b>Cr</b>	Compressor racks	<b>AL</b>	Alarms
<b>CO</b>	Compressor		

To modify the value of the parameter: press ▲ or ▼ to select the parameter to modify then press **SET** the value start to blinking, press ▲ and ▼ to modify, than press **SET** again to confirm.

The values available in the group of parameters “Set point” (St) are: summer set point (St01), winter set point (St04), summer regulation band (St07) and winter regulation band (St08).



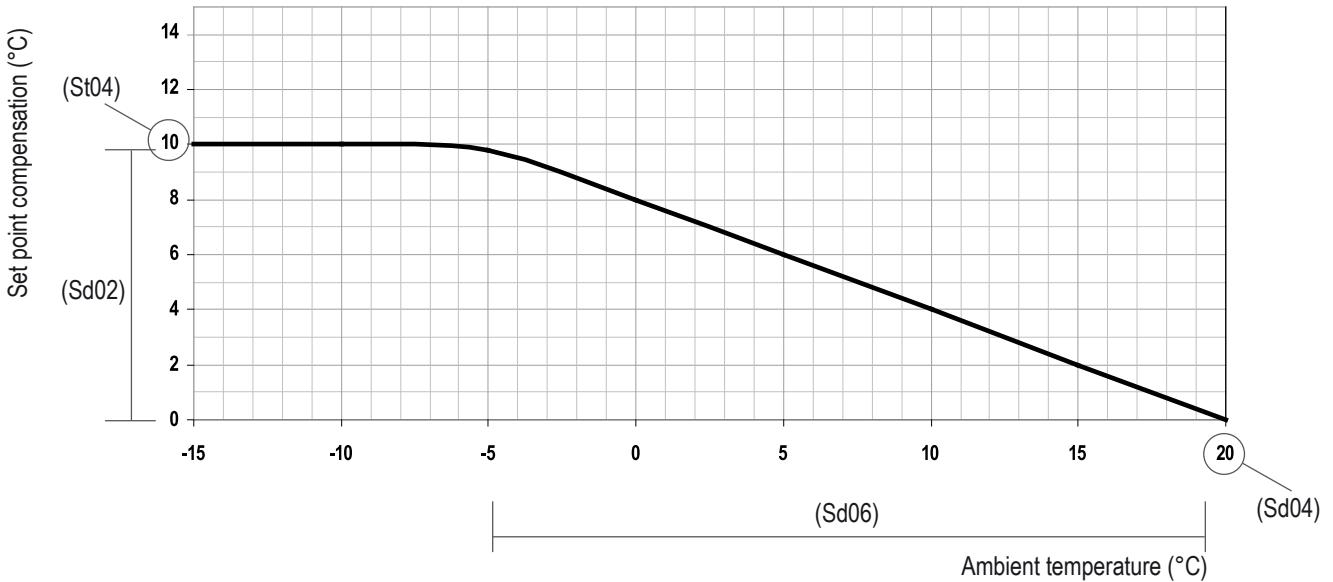
The values available in the group of parameters “Dynamic set point” (Sd) are: dynamic set point: summer offset (Sd01), dynamic set point: winter offset (Sd02), dynamic set point: summer outside temp. (Sd03), dynamic set point: winter outside temp. (Sd04), dynamic set point: summer differential temp. (Sd05) and dynamic set point: winter differential temp.(Sd06).

For more informations about the parameters see par. 6.3.1 and 6.3.2.



### Weather compensated function

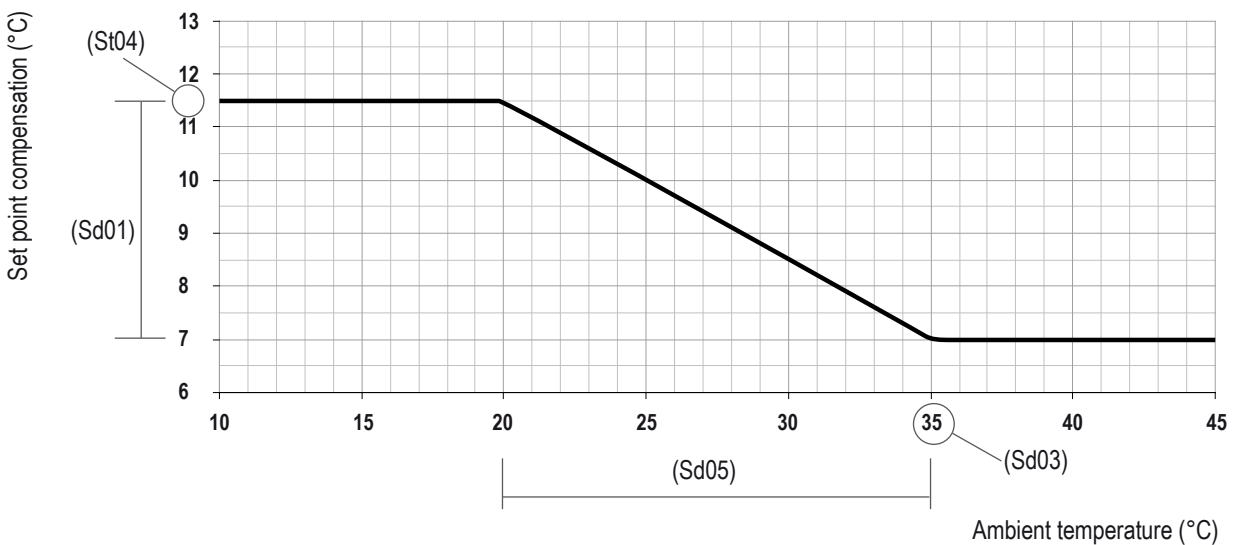
This function makes it possible to activate the weather compensation sensor in order to optimize the efficiency of the unit. Automatically it modifies the set-point value with respect to external air temperature: a calculation is performed on the set-point to provide a revised value of set point for higher ambient conditions (see example given below). This function makes it possible to save energy and to operate the unit in severe ambient conditions. This function is only active in heating mode.



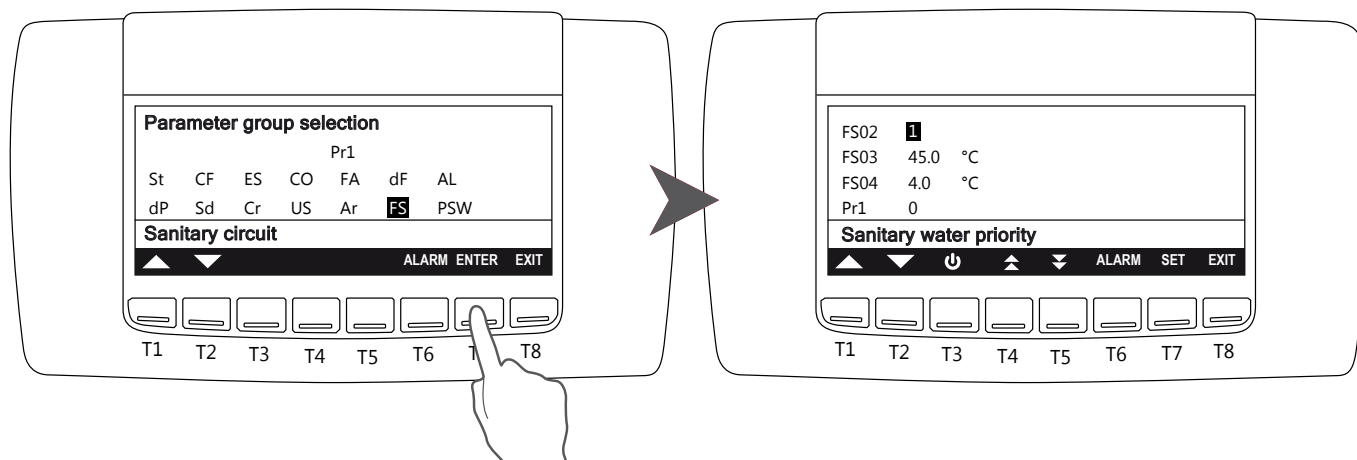
All units are factory set with the weather compensated function activated. The slope starts at +20°C with a differential of 10°C.



With the energy saving mode activated, if the SET key is pressed twice the bottom of the display shows the SEtTR (weather compensated set point) label that is the specific set point calculated by the microprocessor control for the measured ambient temperature condition.



The values available in the group of parameters “Sanitary circuit” (FS) are: Sanitary water priority (FS02), Sanitary water set point (FS03), Sanitary water proportional band (FS04) .



### 2.7.2 Time bands setting

To access the group of parameters for setting the time bands, select **ES**

<b>ES01</b>	Start of operation range N°1 (0÷24)	<b>ES17</b>	Energy saving differential in heat pump operation
<b>ES02</b>	End of operation range N°1 (0÷24)	<b>ES18</b>	Maximum operating time of the unit in OFF by RTC if the unit is forced into ON by key.
<b>ES03</b>	IStart of operation range N°2 (0÷24)	<b>ES19</b>	Time band 1 Domestic hot water: start
<b>ES04</b>	End of operation range N°2 (0÷24)	<b>ES20</b>	Time band 1 Domestic hot water: end
<b>ES05</b>	Start of operation range N°3 (0÷24)	<b>ES21</b>	Time band 2 Domestic hot water: start
<b>ES06</b>	End of operation range N°3 (0÷24)	<b>ES22</b>	Time band 2 Domestic hot water: end
<b>ES07</b>	Monday with time band in energy saving Monday operation with automatic on/off switch	<b>ES23</b>	Time band 3 Domestic hot water: start
<b>ES08</b>	Tuesday with time band in energy saving Tuesday operation with automatic on/off switch	<b>ES24</b>	Time band 3 Domestic hot water: end
<b>ES09</b>	Wednesday with time band in energy saving Wednesday operation with automatic on/off switch	<b>ES25</b>	Monday: time band selection
<b>ES10</b>	Thursday with time band in energy saving Thursday operation with automatic on/off switch	<b>ES26</b>	Tuesday: time band selection
<b>ES11</b>	Friday with time band in energy saving Friday operation with automatic on/off switch	<b>ES27</b>	Wednesday: time band selection
<b>ES12</b>	Saturday with time band in energy saving Saturday operation with automatic on/off switch	<b>ES28</b>	Thursday: time band selection
<b>ES13</b>	Sunday with time band in energy saving Sunday operation with automatic on/off switch	<b>ES29</b>	Friday: time band selection
<b>ES14</b>	Increased energy saving set in chiller operation	<b>ES30</b>	Saturday: time band selection
<b>ES15</b>	Energy saving differential in chiller operation	<b>ES31</b>	Sunday: time band selection
<b>ES16</b>	Increasing set energy saving in heat pump operation	<b>ES32</b>	Energy saving: domestic hot water set point offset

The combinations of time bands that can be set on different days of the week are:

0 = none

1 = Time band 1

2 = Time band 2

3 = Time band 1 and 2

4 = Time band 3

5 = Time band 1 and 3

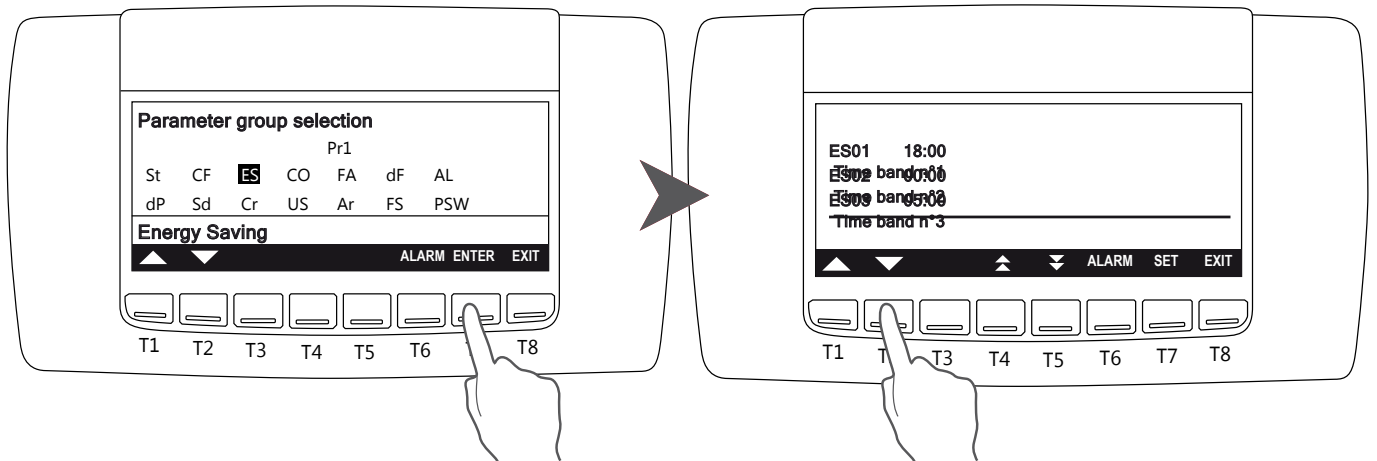
6 = Time band 2 and 3

7 = All time bands

### Operating modes

The possible operating modes are:

- **Automatic ON-OFF:** automatic switching on and off of the unit according to set times.
- **Energy Saving:** Allows you to set two different set points, for example one for the day and one for the night.






Up to three time bands can be set.


Select the time to be changed by moving with T1 and T2 keys confirm the parameter select with T7 key than change the values with T1 and T2 keys.

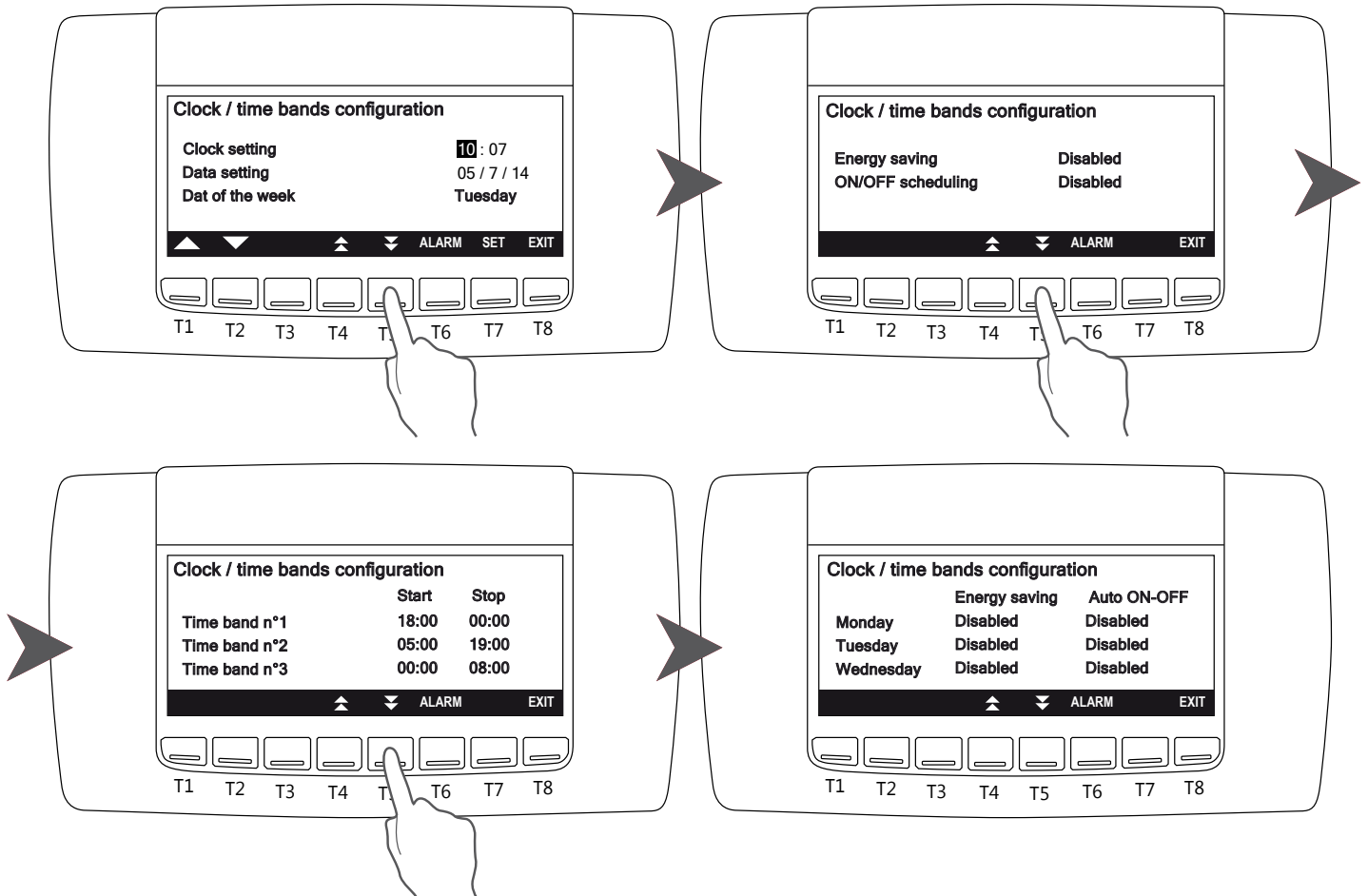
Press T5 key to view all available parameters.

## 2.7.2 Setting date and time






To enter this menu select  moving between the icons with the keys  and  and press **ENTER**.

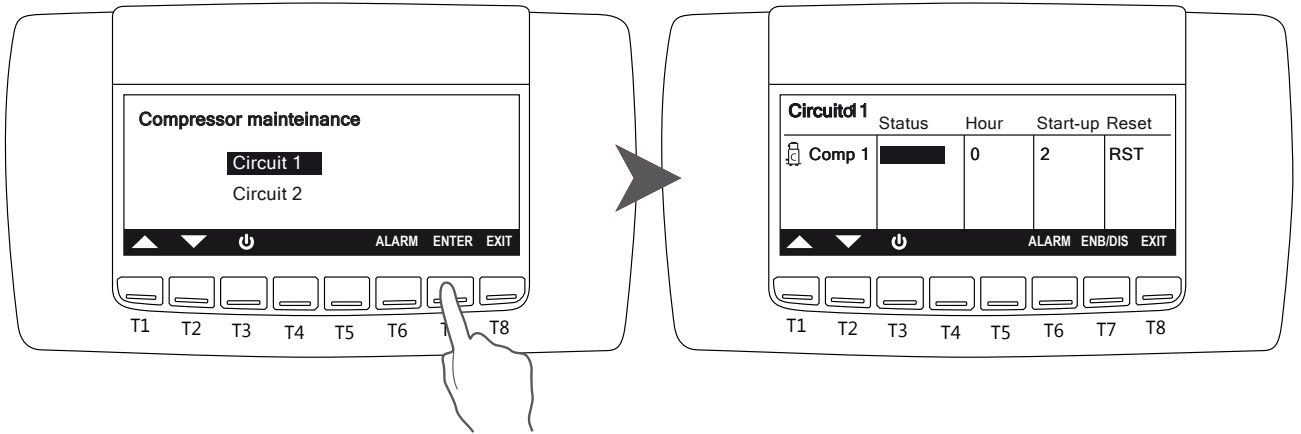
Press  and  to select the value you want to edit than press **SET**. The selected parameter will start blinking, press  and  to set the value and than press **SET** to confirm.

Pressing  it is possible to read the information about the Energy saving, ON/OFF scheduling and time bands. To modify the hour of the time band and to enable the function is necessary to insert the password, in case you do not have a password, you can only view the different parameters..






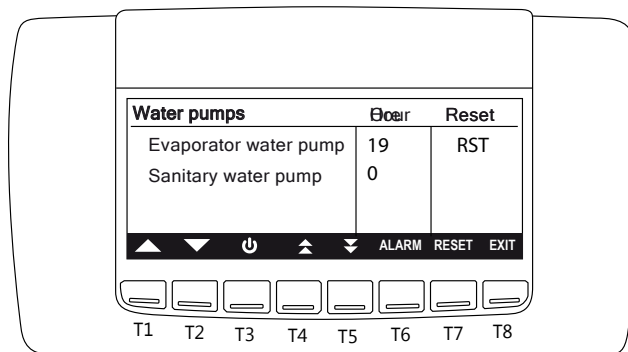
### 2.7.3 Compressor maintenance

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**. It is possible to display the compressors working hour and the number of activations. Select the circuit with the keys  and  than press **ENTER** to display the parameters. The disabling function of the compressors **ENB/DIS** is only possible by service people.






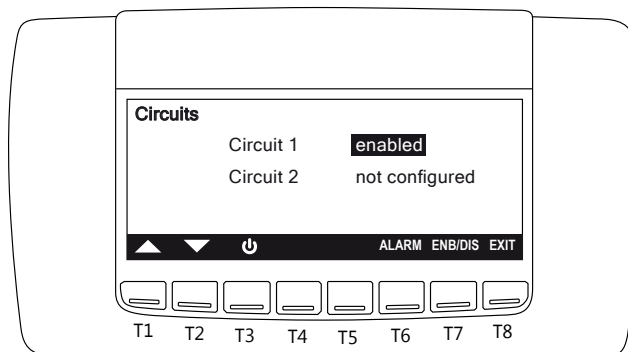
### 2.7.4 Water pumps

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**. It is possible to display the working hours of water pumps. The function **RESET** is only possible by service people.






### 2.7.5 Circuit maintenance

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**. It is possible to display the status of the circuits. The function **ENB/DIS** is only possible by service people.

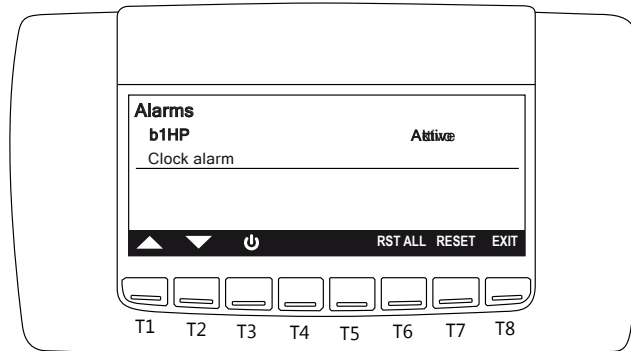







### 2.7.6 Alarms



To enter this menu select  moving between the icons with the keys  and  and press **ENTER**.

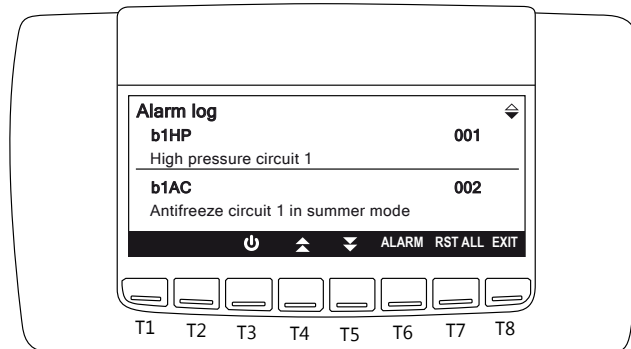
For the management of alarms see par. 6.5.






### 2.7.7 Alarm log

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**.

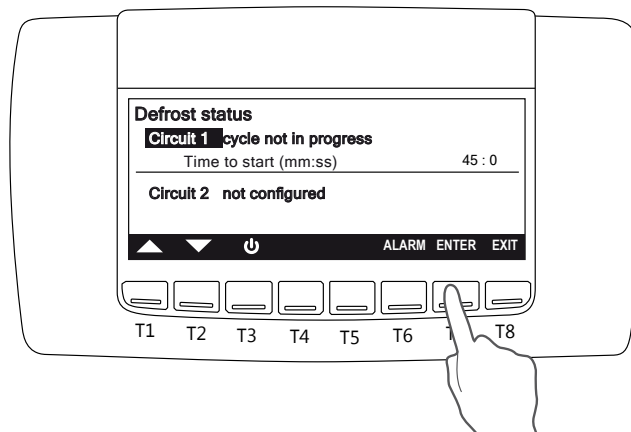
Pressing  and  it is possible to read the last 99 alarms. The function of reset of all alarms **RST ALL** is only possible by service people.





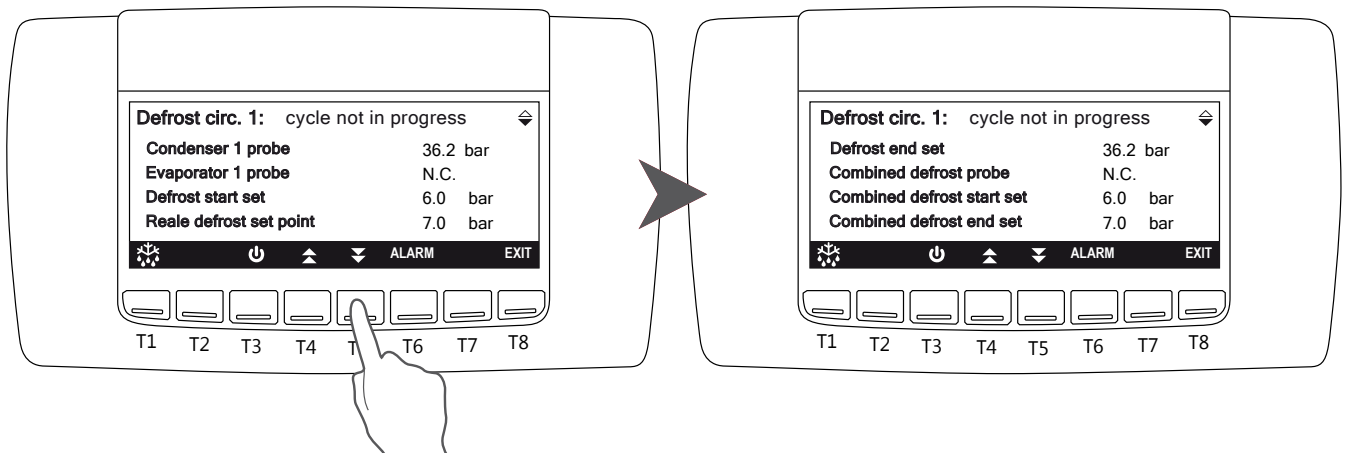
### 2.7.8 Defrost

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**.




For each circuit it is possible to read the status of the defrost and, after selecting the circuit, pressing the **ENTER** key it is possible to display some parameters relating to the defrosting of the circuit (values related to the probes and to the set points).

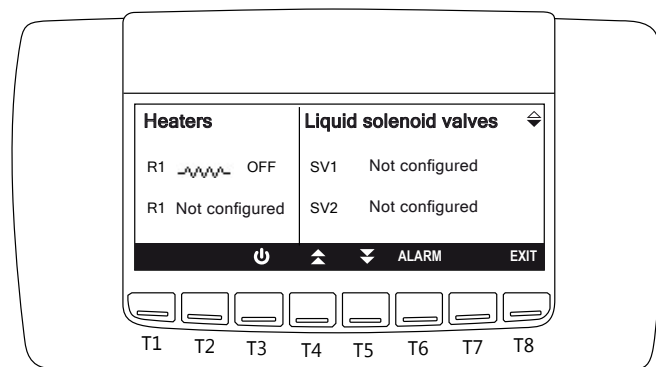


Press  and  to display all the available parameters.






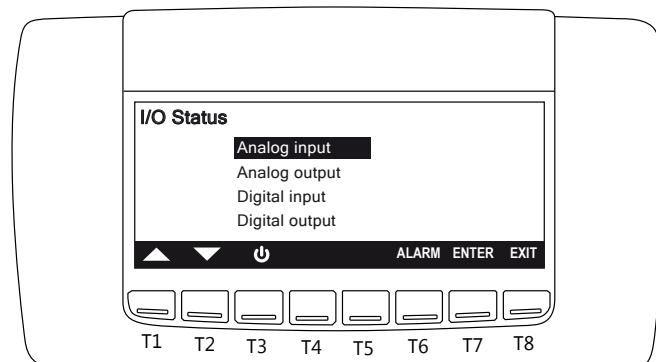
### 2.7.9 Eletrical heater

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**. It is possible to read the status of the electrical heaters.








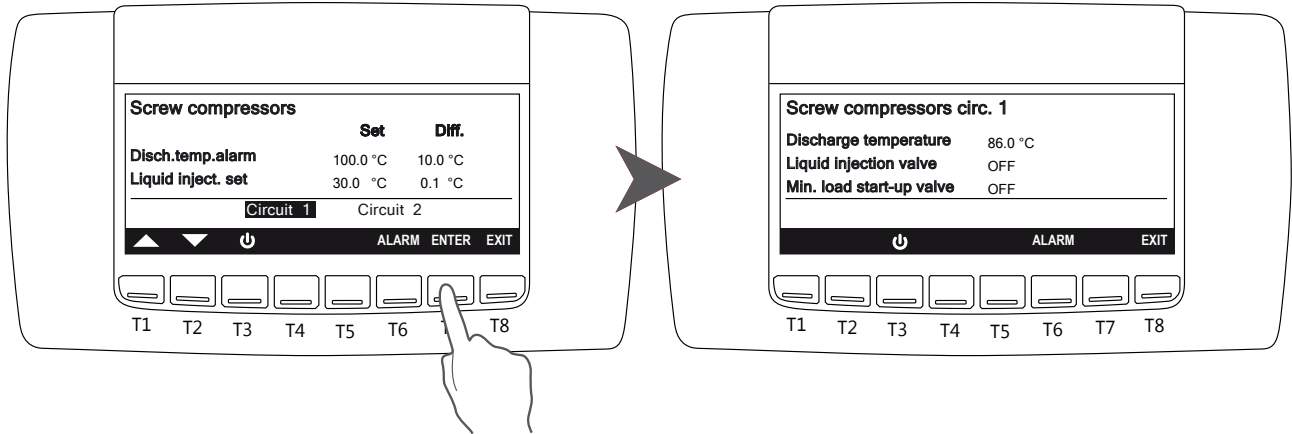
### 2.7.10 I/O Status (Input/Output)

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**. It is possible to display: probes status, analog input and output, digital input and output.






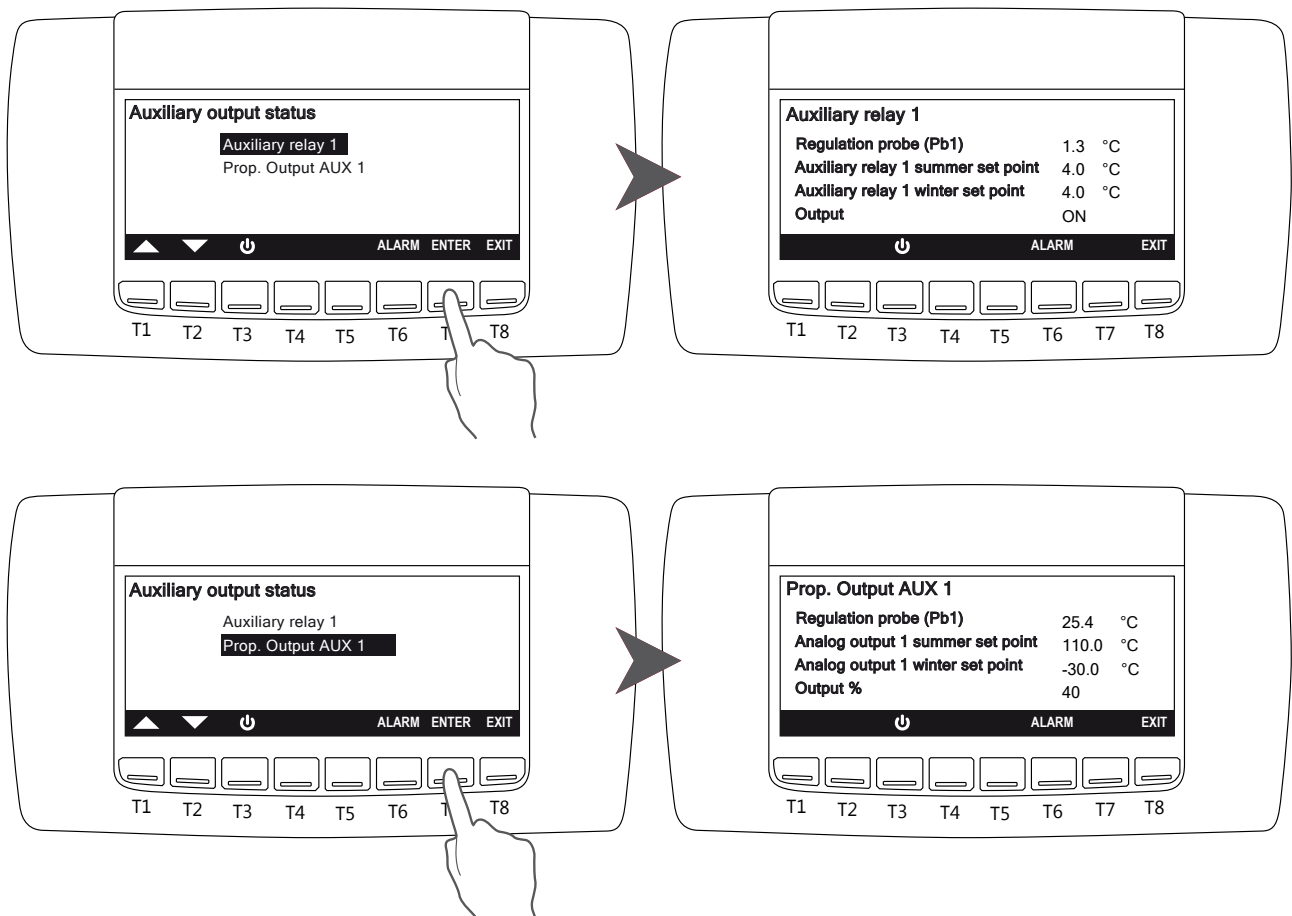
### 2.7.11 Screw compressor (If available)

To enter this menu select  moving between the icons with the keys  and  and press **ENTER**. In the main screen it is possible to display the discharge temperature and the liquid injection set point. Press  and  keys to select the required circuit than press **ENTER** key to read the discharge temperature and the status of the valves.



### 2.7.12 Auxiliary output

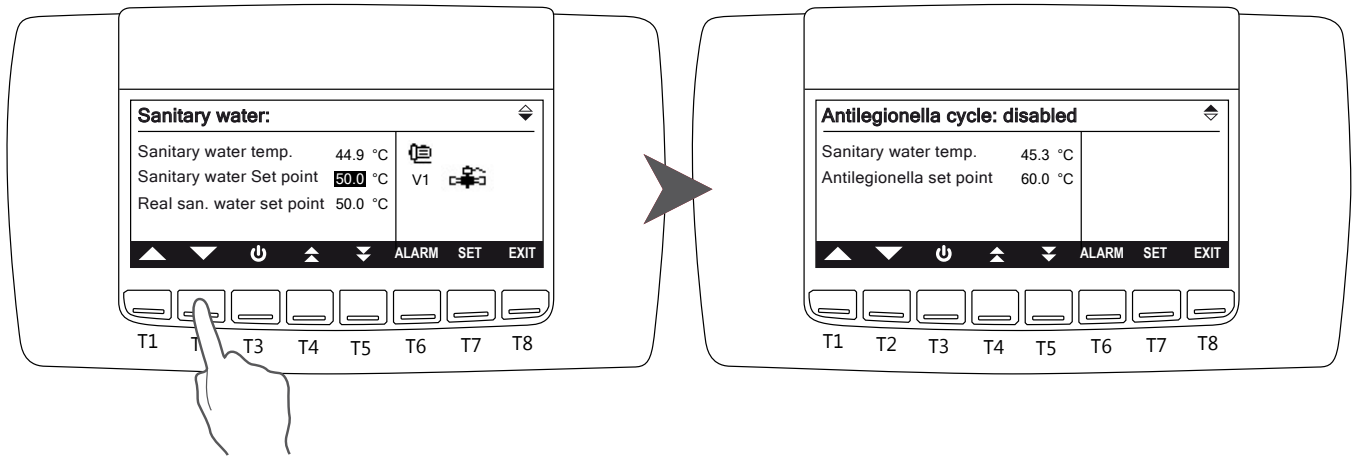
To enter this menu select  moving between the icons with the keys  and  and press **ENTER**. It is possible to read informations about auxiliary outputs.



### 2.7.13 Sanitary water

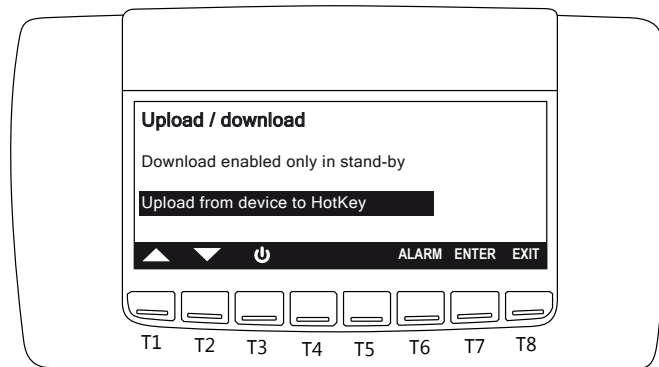


To enter this menu select **SAN** moving between the icons with the keys and and press **ENTER**.  
It is possible to read informations of the sanitary water regulation. Press **SET** key to modify the values.



### 2.7.14 Upload / download

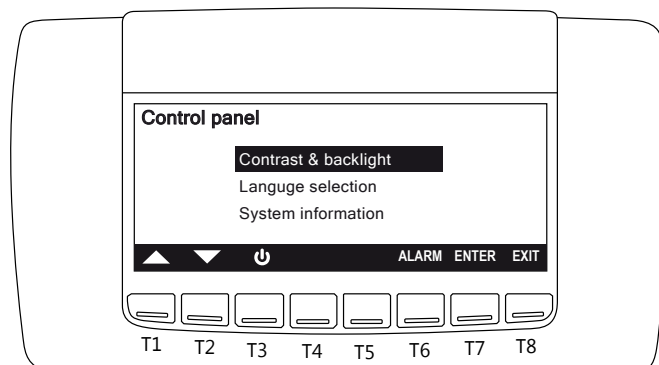
To enter this menu select **HOTKEY** moving between the icons with the keys and and press **ENTER**.  
This function is allowed only to the service.



### 2.7.15 Control panel



To enter this menu select **CONTROL** moving between the icons with the keys and and press **ENTER**.



## 2.8 Acoustic signal silencing

Pressing and releasing one of the keys; the buzzer is switched off, even if the alarm condition remains in place.

### 3. DIAGNOSIS AND TROUBLESHOOTING

#### 3.1 Fault finding

All units are checked and tested at the factory before shipment, however, during operation an anomaly or failure can occur.



BE SURE TO RESET AN ALARM ONLY AFTER YOU HAVE REMOVED THE CAUSE OF THE FAULT; REPEATED RESET MAY RESULT IN IRREVOCABLE DAMAGE TO THE UNIT.

Code	Alarm Description	Cause	Solution
ACF1	Configuration alarm	Wrong configuration of microprocessor control system.	Contact the company.
ACF2	Configuration alarm		
ACF3	Configuration alarm		
ACF4	Configuration alarm		
ACF5	Configuration alarm		
ACF6	Configuration alarm		
ACF7	Configuration alarm		
ACF8	Configuration alarm		
ACF9	Configuration alarm		
AEE	Eeprom alarm	Severe hardware damage in the microprocessor control system.	Switch OFF the unit and, after few second switch ON the unit; if the alarm appears again contact the service.
AEFL	User water flow switch alarm	Presence of air or dirtiness in the user hydraulic system.	Bleed carefully the user hydraulic system or check and clean the water strainer.
AEUn	Compressor unloading alarm (only units with 2 compressors)	User water temperature is too high.	Wait until the user water temperature is lower.
AHFL	Domestic hot water flow switch alarm	Presence of air or dirtiness in the user hydraulic system.	Bleed carefully the user hydraulic system or check and clean the water strainer.

Code	Alarm Description	Cause	Solution
AP1	Alarm user inlet water temperature sensor	Wrong electrical connection, Sensor defect.	Check the electrical connection of the sensor to the terminal board, if correct call the service to replace the sensor.
AP10	Alarm safety domestic hot water sensor		
AP2	Alarm user outlet water temperature sensor		
AP3	Alarm pressure transducer		
AP4	Alarm finned coil sensor / defrost sensor		
AP5	Alarm domestic hot water inlet temperature sensor		
AP6	Alarm domestic hot water outlet temperature sensor		
AP7	Alarm ambient sensor	Wrong electrical connection, Sensor defect.	Check the electrical connection of the sensor to the terminal board, if correct call the service to replace the sensor.
AP8	Not used		
AP9	Not used		
AtE1	Evaporator water pump 1 overload		
AtE2	Evaporator water pump 2 overload		
B1 HP	High pressure switch circuit 1	<p>In heating mode: Insufficient user circuit water flow; Insufficient domestic hot water circuit water flow.</p> <p>In cooling mode: Insufficient air flow at the source fan; Insufficient domestic hot water circuit water flow.</p>	<p>Restore the correct user circuit water flow. Restore the correct domestic hot water circuit water flow.</p> <p>Restore the correct air flow to source fan. Restore the correct domestic hot water circuit water flow.</p>
b1AC	Anti-freeze alarm circuit 1 (cooling mode)	Too low water temperature	Check user temperature set point; Check user water flow.
b1AH	Anti-freeze alarm circuit 1 (heating mode)	Too low water temperature	Check user temperature set point.
b1dF	Wrong defrost circuit 1 (maximum time admitted)	Defrost time too long; Outside temperature outside the working limits; Refrigerant charge leakage.	Check defrost set point; Restore normal working conditions; Find leakage and repair.
b1hP	High pressure transducer alarm circuit 1	Transducer defect	Replace the faulty transducer.
B1LP	Low pressure switch circuit 1	Refrigerant charge leakage.	Find leakage and repair.
b1IP	Low pressure transducer alarm circuit 1	Transducer defect	Replace the faulty transducer.

<b>b1tF</b>	Overload source fan alarm	Fan input current outside operation limits.	Check the proper operation of the source fan and, in case replace it.
<b>C1tr</b>	Compressor 1 overload	Compressor 1 input current outside operation limits.	Replace the compressor.
<b>C2tr</b>	Compressor 2 overload	Compressor 1 input current outside operation limits.	Replace the compressor.

## TABLE OF THE PARAMETERS

Parameter	Description	min	max	u.m.	Resolution
ST 1	Chiller Setpoint	ST02	ST03	°C/°F	dec/int
ST 2	Chiller Setpoint	-50.0 -58	ST01	°C °F	dec/int
ST 3	Chiller maximum Setpoint	ST01	110.0 230	°C °F	dec/int
ST 4	Heat pump setpoint	ST05	ST06	°C/°F	dec/int
ST 5	Heat pump minimum Setpoint	-50.0 -58	ST04	°C °F	Dec int
ST 6	Heat pump maximum Setpoint	ST04	110.0 230	°C °F	Dec int
ST 7	Regulation band in chiller mode	0.1 0	25.0 45	°C °F	Dec int
ST 8	Regulation band in chiller heat pump	0.1 0	25.0 45	°C °F	Dec int
ST 9	Thermoregulation probe selection in chiller 0= Temperature probe NTC for evaporator inlet 1= Temperature probe NTC for evaporator outlet 1 2= Temperature probe NTC for evaporator outlet 2 3= Temperature probe NTC for common evaporator outlet 4= Temperature NTC probe from remote panel 1 5= Temperature NTC probe from remote panel 2	0	5		
ST 10	Thermoregulation probe selection in heat pump 0= Temperature probe NTC for evaporator inlet 1= Temperature probe NTC for evaporator outlet 1 2= Temperature probe NTC for evaporator outlet 2 3= Temperature probe NTC for common evaporator outlet 4= Temperature NTC probe from remote panel 1 5= Temperature NTC probe from remote panel 2 6= Temperature probe for water common inlet of the condenser 7= Temperature probe for water inlet of the circuit # 1 condenser 8= Temperature probe for water inlet of the circuit # 2 condenser 9= Temperature probe for water outlet of the circuit # 1 condenser 10= Temperature probe for water outlet of the circuit # 2 condenser 11= Temperature probe for water common outlet of the condenser ATTENTION To have the same thermoregulation for chiller and heat pump mode, set the parameters ST09 and ST10 with the same value	0	11		
ST 11	Type of thermoregulation 0= Proportional 1= Neutral zone	0	1		
Pr1	Password	0	999		
Pr2	Password	0	999		
Pr3	Password	0	999		
Display read-out					
Parameter	Description	min	max	M. u.	Resolution
dP 1	Default read-out of the top display	0	24		
dP 2	Default read-out of the bottom display	0	28		
dP 3	Default display read-out configuration top / bottom 0= Configurable 1= Top display: Evaporator IN, Bottom display: Evaporator OUT 2= Top display: Condenser IN, Bottom display: Condenser OUT 3=Top display: temperature/Condensing pressure, Bottom Display: evaporating pressure	0	3		
dP4	Top display default read-out of the remote terminal_1 0= the read-out depends on the parameters dP01 – dP02 – dP03 1= the read-out shows the NTC probe of the remote panel.	0	1		



<b>dP5</b>	Top display default read-out of the remote terminal_2 0= the read-out depends on the parameters dP01 – dP02 – dP03 1= the read-out shows the NTC probe of the remote panel.	0	1		
<b>dP6</b>	Not used	0	33		
<b>dP7</b>	Not used	0	33		
<b>dP8</b>	Not used	0	33		
<b>dP9</b>	Not used	0	33		
Configuration					
Parameter	Description	min	max	M. u.	Resolution
Unit Mode I					
<b>CF 1</b>	Type of unit 0= Air / air Chiller 1= Air / water Chiller 2= Water / water Chiller	0	2		
<b>CF 2</b>	Selection type of unit 1= only chiller 2= only heat pump 3= chiller and heat pump	1	3		

<b>CF 3</b>	Condensing unit 0= no 1= si	0	1		
Compressors					
<b>CF 4</b>	Compressors number for circuit 1 1= 1 2= 2 3= 3 4= 4	0	4		
<b>CF 5</b>	Compressors number for circuit 2 0= 0 1= 1 2= 2 3= 3	0	3		
<b>CF 6</b>	Number of compressor parzialization 0= none 1= 1 2= 2 3= 3	0	3		
Analog Inputs					
<b>CF 7</b>	Pressure or temperature analogue input functioning 0 = Temperature / pressure NTC – 4+20 mA : The condensing temperature is controlled with NTC probe while for the evaporating pressures of the circuits 1 and 2 and the pressure probe configured as auxiliary output 1 and 2 are controlled with 4+20mA transducers. 1 = Pressure control with 4+20 mA: To control the evaporating and condensing pressures it is necessary a 4+20mA transducer. 2 = Temperature / pressure NTC – 0+5Vdc: The condensing temperature is controlled with NTC probe while for the evaporating pressures of the circuits 1 and 2 and the pressure probe configured as auxiliary output 1 and 2 are controlled with 0+5Vdc transducers. 3 = Pressure control with 0+5Vdc: To control the evaporating and condensing pressures it is necessary a ratiometric 0+5Vdc transducer.	0	3		
<b>CF 8</b>	PB1 Configuration If configured as digital input	0 o 1	36 C91		
<b>CF 9</b>	PB2 Configuration If configured as digital input	0 o 1	36 C91		
<b>CF 10</b>	PB3 Configuration If configured as digital input	0 o 1	45 C91		

CF 11	PB4 Configuration If configured as digital input	0 o 1	45 C91		
CF 12	PB5 Configuration If configured as digital input	0 o 1	45 C91		
CF 13	PB6 Configuration If configured as digital input	0 o 1	45 C91		
CF 14	PB7 Configuration If configured as digital input	0 o 1	36 C91		
CF 15	PB8 Configuration If configured as digital input	0 o 1	36 C91		
CF 16	PB9 Configuration If configured as digital input	0 o 1	36 C91		
CF 17	PB10 Configuration If configured as digital input	0 o 1	36 C91		

Probe  
Offset

CF 18	PB1 Offset	-12.0 -21	12.0 21	°C °F	Dec int
CF 19	PB2 Offset	-12.0 -21	12.0 21	°C °F	Dec int
CF 20	PB3 Offset	-12.0 -21 -5.0 -72	12.0 21 5.0 72	°C °F b a r psi	Dec int dec int
CF 21	PB4 Offset	-12.0 -21 -5.0 -72	12.0 21 5.0 72	°C °F b a r psi	Dec int dec int
CF 22	PB5 Offset	-12.0 -21 -5.0 -72	12.0 21 5.0 72	°C °F b a r psi	Dec int dec int
CF 23	PB6 Offset	-12.0 -21 -5.0 -72	12.0 21 5.0 72	°C °F b a r psi	Dec int dec int
CF 24	PB7 Offset	-12.0 -21	12.0 21	°C °F	Dec int
CF 25	PB8 Offset	-12.0 -21	12.0 21	°C °F	Dec int
CF 26	PB9 Offset	-12.0 -21	12.0 21	°C °F	Dec int
CF 27	PB10 Offset	-12.0 -21	12.0 21	°C °F	Dec int
CF 28	Pressure value at 4mA or 0.5 Vdc of the PB3 transducer	0 0	50.0 725	Bar psi	Dec int

CF 29	Pressure value at 20mA or 5 Vdc of the PB3 transducer	0 0	50.0 725	Bar psi	Dec int
CF 30	Pressure value at 4mA or 0.5 Vdc of the PB4 transducer	0 0	50.0 725	Bar psi	Dec int
CF 31	Pressure value at 20mA or 5 Vdc of the PB4 transducer	0 0	50.0 725	Bar psi	Dec int
CF 32	Pressure value at 4mA or 0.5 Vdc of the PB5 transducer	0 0	50.0 725	Bar psi	Dec int
CF 33	Pressure value at 20mA or 5 Vdc of the PB5 transducer	0 0	50.0 725	Bar psi	Dec int
CF 34	Pressure value at 4mA or 0.5 Vdc of the PB6 transducer	0 0	50.0 725	Bar psi	Dec int
CF 35	Pressure value at 20mA or 5 Vdc of the PB6 transducer	0 0	50.0 725	Bar psi	Dec int

Digital  
Inputs

CF 36	Configuration of ID1	0	c91		
CF 37	Configuration of ID2	0	c91		
CF 38	Configuration of ID3	0	c91		
CF 39	Configuration of ID4	0	c91		
CF 40	Configuration of ID5	0	c91		
CF 41	Configuration of ID6	0	c91		
CF 42	Configuration of ID7	0	c91		
CF 43	Configuration of ID8	0	c91		
CF 44	Configuration of ID9	0	c91		
CF 45	Configuration of ID10	0	c91		
CF 46	Configuration of ID11	0	c91		
CF 47	Configuration of ID12	0	c91		
CF 48	Configuration of ID13	0	c91		
CF 49	Configuration of ID14	0	c91		
CF 50	Configuration of ID15	0	c91		
CF 51	Configuration of ID16	0	c91		
CF 52	Configuration of ID17	0	c91		
CF 53	Configuration of ID18	0	c91		
Relay Outputs					
CF 54	Configuration of RL1	0	c89		
CF 55	Configuration of RL2	0	c89		
CF 56	Configuration of RL3	0	c89		
CF 57	Configuration of RL4	0	c89		
CF 58	Configuration of RL5	0	c89		
CF 59	Configuration of RL6	0	c89		
CF 60	Configuration of RL7	0	c89		
CF 61	Configuration of RL8	0	c89		
CF 62	Configuration of RL9	0	c89		
CF 63	Configuration of RL10	0	c89		
CF 64	Configuration of RL11	0	c89		
CF 65	Configuration of RL12	0	c89		
CF 66	Configuration of RL13	0	c89		
CF 67	Configuration of RL14	0	c89		
Condensing proportional					
CF 68	Circuit 1 output signal: 0= 0 – 10Vdc 1= 4 ÷ 20mA 2= PWM for mono phase fan control board	0	2		
CF 69	Circuit 2 output signal: 0= 0 – 10V 1= 4 ÷ 20Ma 2= PWM for mono phase fan control board	0	2		
Proportional					

<b>CF 70</b>	Proportional output "out 3" 0= Not enabled 1= Modulated evaporator water pump 2= Modulated Free cooling valve 3= Not used 4= Auxiliary output 0÷10V n° 1 5= Auxiliary output 0÷10V n° 2 6= Proportional output for inverter compressor 1 (circuit1) 7= Proportional output for inverter compressor 2 (circuit 2) Relay driver ON / OFF	0  o 1	7  c59		
<b>CF 71</b>	Proportional output "out 4" 0= Not enabled 1= Modulated evaporator water pump 2= Modulated Free cooling valve 3= Not used 4= Auxiliary output 0÷10V n° 1 5= Auxiliary output 0÷10V n° 2 6= Proportional output for inverter compressor 1 (circuit1) 7= Proportional output for inverter compressor 2 (circuit 2) Relay driver ON / OFF	0  o 1	7  c59		

<b>CF 72</b>	Proportional output "out 5" 0= Not enabled 1= Modulated evaporator water pump 2= Modulated Free cooling valve 3= Not used 4= Auxiliary output 0÷10V n° 1 5= Auxiliary output 0÷10V n° 2 6= Proportional output for inverter compressor 1 (circuit1) 7= Proportional output for inverter compressor 2 (circuit 2) Relay driver ON / OFF	0  o 1	7  c59		
<b>CF 73</b>	Proportional output "out 6" 0= Not enabled 1= Modulated evaporator water pump 2= Modulated Free cooling valve 3= Not used 4= Auxiliary output 0÷10V n° 1 5= Auxiliary output 0÷10V n° 2 6= Proportional output for inverter compressor 1 (circuit1) 7= Proportional output for inverter compressor 2 (circuit 2) Relay driver ON / OFF	0  o 1	7  c59		

Remote keyboard

<b>CF 74</b>	Remote keyboard 1 configuration 0= Not enabled 1= Enabled model with ambient temperature sensor 2= Enabled model without ambient temperature sensor	0	2		
<b>CF 75</b>	Remote Panel 2 configuration 0= Not enabled 1= Enabled model with ambient temperature sensor 2= Enabled model without ambient temperature sensor	0	2		
<b>CF 76</b>	Offset of the probe of the remote terminal 1	-12.0 -21	12.0 21	°C °F	Dec int
<b>CF 77</b>	Offset of the probe of the remote terminal 2	-12.0 -21	12.0 21	°C °F	Dec int

Icon function

<b>CF 78</b>	Icon function 0= chiller / heat pump 1= chiller / heat pump	0	1		
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Chiller / heat pump selection mode

<b>CF 79</b>	0= Chiller / Heat pump selection by keyboard 1= Chiller / Heat pump selection by digital input 2= Chiller / Heat pump selection by analogue input	0	2		
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Automatic Change over

<b>CF 80</b>	Automatic change over setpoint for chiller/ heat pump selection (CF79 = 2)	-50.0 -58	110.0 230	°C °F	Dec int
<b>CF 81</b>	Automatic change over differential (CF79 = 2)	0.1 0	25.0 45	°C °F	Dec int

Unit of measurement

<b>CF 82</b>	°C or °F selection 0= °C / °BAR 1= °F / °psi	0	1		
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Supply voltage frequency					
<b>CF 83</b>	Power supply frequency 0= 50 Hz 1= 60 Hz 2= Vcc power supply (ATTENTION When CF83 = 2 the proportional outputs for fan control are not enabled and the frequency alarm is inhibited)	0	2		
Serial Address					
<b>CF 84</b>	Serial Modbus address	1	247		
<b>CF 85</b>	Firmware Release (only reading)				
<b>CF 86</b>	Eeprom parameter map (only reading)				
Regulation of unbalanced compressors (different power)					
<b>CF 87</b>	Compressor 1 capacity	0	100%		
<b>CF 88</b>	Compressor 2 capacity	0	100%		
<b>CF 89</b>	Compressor 3 capacity	0	100%		
<b>CF 90</b>	Compressor 4 capacity	0	100%		
<b>CF 91</b>	Compressor 5 capacity	0	100%		
<b>CF 92</b>	Compressor 6 capacity	0	100%		
<b>CF 93</b>	Maximum number of start up of the compressor in 15 minutes 0= Not enabled	0	15		
Working mode of the compressor					
<b>CF 94</b>	Working mode of the compressor 0 = chiller and heat pump 1 = only chiller 2 = only heat pump	0	2		
Hybrid exchangers					
<b>CF 95</b>	Enable hybrid exchangers	0	1		
Buzzer presence					
<b>CF 96</b>	Buzzer presence (0=disabled, 1=enabled)	0	1		
Chiller operations					
<b>CF 97</b>	Chiller operation (1=only compressor; 2=only Free cooling; 3=compressors and Free cooling)	0	3		
Dynamic Setpoint					
Parameters	Description	min	max	M. u.	Resolution
<b>Sd 1</b>	Maximum dynamic Offset in chiller mode	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 2</b>	Maximum dynamic Offset in heat pump mode	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 3</b>	External air setpoint in chiller mode	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 4</b>	External air setpoint in heat pump mode	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 5</b>	External air differential in chiller mode	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 6</b>	External air differential in heat pump mode	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 7</b>	Dynamic set point: summer offset analog 1	-30.0 -54	30.0 54	°C °F	Dec int

<b>Sd 8</b>	Dynamic set point: winter offset analog 1	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 9</b>	Summer outside temperature analog 1	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 10</b>	Winter outside temperature analog 1	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 11</b>	Summer outside temp. differential analog 1	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 12</b>	Winter outside temp. differential analog 1	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 13</b>	Dynamic set point: summer offset analog 2	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 14</b>	Dynamic set point: winter offset analog 2	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 15</b>	Summer outside temperature analog 2	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 16</b>	Winter outside temperature analog 2	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 17</b>	Summer outside temp. differential analog 2	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 18</b>	Winter outside temp. differential analog 2	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 19</b>	Dynamic set point: summer offset relay AUX1	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 20</b>	Dynamic set point: winter offset relay AUX1	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 21</b>	Summer outside temperature relay AUX1	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 22</b>	Winter outside temperature relay AUX1	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 23</b>	Summer temperature differential relay AUX1	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 24</b>	Winter temperature differential relay AUX1	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 25</b>	Dynamic set point: summer offset relay AUX2	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 26</b>	Dynamic set point: winter offset relay AUX2	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 27</b>	Summer outside temperature relay AUX2	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 28</b>	Winter outside temperature relay AUX2	-50.0 -58	110.0 230	°C °F	Dec int
<b>Sd 29</b>	Summer temperature differential relay AUX2	-30.0 -54	30.0 54	°C °F	Dec int
<b>Sd 30</b>	Winter temperature differential relay AUX2	-30.0 -54	30.0 54	°C °F	Dec int

**Energy  
saving**

Parameters	Description	min	max	udm	Risoluzione
<b>ES 1</b>	Start of the Time band 1 (0+24)	0	24.00	Hr	10 Min
<b>ES 2</b>	End of the Time Band 1 (0+24)	0	24.00	Hr	10 Min
<b>ES 3</b>	Start of the Time band 2 (0+24)	0	24.00	Hr	10 Min
<b>ES 4</b>	End of the Time Band 2 (0+24)	0	24.00	Hr	10 Min
<b>ES 5</b>	Start of the Time band 3 (0+24)	0	24.00	Hr	10 Min
<b>ES 6</b>	End of the Time Band 3 (0+24)	0	24.00	Hr	10 Min
<b>ES 7</b>	Monday: energy saving activated Automatic unit on-off	0 - 0	7 - 7		

ES 8	Tuesday energy saving activated Automatic unit on-off	0 - 0	7 - 7		
ES 9	Wednesday energy saving activated Automatic unit on-off	0 - 0	7 - 7		
ES 10	Thursday energy saving activated Automatic unit on-off	0 - 0	7 - 7		
ES 11	Friday energy saving activated Automatic unit on-off	0 - 0	7 - 7		
ES 12	Saturday energy saving activated Automatic unit on-off	0 - 0	7 - 7		
ES 13	Sunday energy saving activated Automatic unit on-off	0 - 0	7 - 7		
ES 14	Energy Saving setpoint offset in chiller mode	-30.0 -54	30.0 54	°C °F	Dec int
ES 15	Energy Saving differential in chiller mode	0.1 0	25.0 45	°C °F	Dec int
ES 16	Energy Saving setpoint offset in heat pump mode	-30.0 -54	30.0 54	°C °F	Dec int
ES 17	Energy Saving differential in heat pump mode	0.1 0	25.0 45	°C °F	Dec int
ES 18	Maximum ON time when the unit is switched on by keyboard starting from OFF state by RTC 0= Not enabled	1	250	Min	10 Min
ES 19	Start of the Time band 1 Sanitary water (0÷24)	0	24.00	Hr	10 Min
ES 20	End of the Time band 1 Sanitary water (0÷24)	0	24.00	Hr	10 Min
ES 21	Start of the Time band 2 Sanitary water (0÷24)	0	24.00	Hr	10 Min
ES 22	End of the Time band 2 Sanitary water (0÷24)	0	24.00	Hr	10 Min
ES 23	Start of the Time band 3 Sanitary water (0÷24)	0	24.00	Hr	10 Min
ES 24	End of the Time band 3 Sanitary water (0÷24)	0	24.00	Hr	10 Min
ES 25	Monday: Sanitary water 2 <sup>nd</sup> set point activation	0	7		
ES 26	Tuesday: Sanitary water 2 <sup>nd</sup> set point activation	0	7		
ES 27	Wednesday: Sanitary water 2 <sup>nd</sup> set point activation	0	7		
ES 28	Thursday: Sanitary water 2 <sup>nd</sup> set point activation	0	7		
ES 29	Friday: Sanitary water 2 <sup>nd</sup> set point activation	0	7		
ES 30	Saturday: Sanitary water 2 <sup>nd</sup> set point activation	0	7		
ES 31	Sunday: Sanitary water 2 <sup>nd</sup> set point activation	0	7		
ES 32	2nd set point Sanitary water offset	-30.0 -54	30.0 54	°C °F	Dec int
ES 33	2nd set point Sanitary water differential	0.1 0	25.0 45	°C °F	Dec int
Compresso rs rack					
Cr1	Type of functioning compressor rack 0= Not enabled 1= regulation by ST09 probe 2 = regulation by pressure probe (Evaporator pressure probe)	0	2		
Cr2	Set point compressor suction probe	Cr03	Cr04	Bar Psi	Dec int
Cr3	Minimum set point compressor suction probe	0	Cr03	Bar Psi	Dec int
Cr4	Maximum set point compressor suction probe	Cr03	50 725	Bar Psi	Dec int
Cr5	Regulation band suction probe	0.1 1	14.0 203	Bar Psi	Dec int
Cr6	Set energy saving compressor rack	0.0 0	50.0 725	Bar psi	Dec int

<b>Cr7</b>	Differential energy saving compressor rack	0,1 1	14,0 203	Bar Psi	Dec int
<b>Cr8</b>	Number of compressors enabled in case of failure probe 0 ÷ 6	0	6		
<b>Cr9</b>	Number of ventilation step in case of failure probe 0 ÷ 4	0	4		
<b>Compressors</b>					
<b>Parameters</b>	<b>Description</b>	<b>min</b>	<b>max</b>	<b>udm</b>	<b>Risoluzione</b>
<b>CO 1</b>	Minimum compressor ON time after the start-up.	0	250	10 sec	10 sec
<b>CO 2</b>	Minimum compressor OFF time after the switching off.	0	250	10 sec	10 sec
<b>CO 3</b>	ON delay time between two compressors or compressor and valve. During this time the led of the next resource is blinking.	1	250	Sec	
<b>CO 4</b>	OFF delay time between two compressors or compressor and valve. During this time the led of the next resource is blinking.	0	250	Sec	
<b>CO 5</b>	Output time delay after the main power supply start-up to the unit. All the loads are delayed in case of frequently power failures.	0	250	10 Sec	10 sec
<b>Capacity Control</b>					
<b>CO 6</b>	Functioning (see Capacity Control) 0= With on/off steps 1= Continuous with steps and direct action 2= Continuous with steps and reverse action 3= Continuous with steps and direct total action	0	3		
<b>CO 7</b>	Start-up with minimum compressor power / automatic start-unloading valve 0 = Only at the compressor start-up (Minimum power automatic start-unloading valve off) 1= At the compressor start-up and during the thermoregulation (Minimum power / automatic start-unloading valve off) 2 = Only at the screw compressor start-up (Minimum power automatic start-unloading valve off) 3= At the compressor start-up and during the thermoregulation (Minimum power / Unloading valve ON with compressor off)	0	3		
<b>CO 8</b>	Relay ON time of the Solenoid valve Intermittent for screw compressor, with 0 the function is not enabled.	0	250	Sec	
<b>CO 9</b>	Relay OFF time of the Solenoid valve Intermittent for screw compressor	0	250	Sec	
<b>Compressor start-up</b>					
<b>CO 10</b>	Kind of compressor start-up 0= Direct ( vedi avviamento compressors ) 1= Part - winding 2= Star-delta	0	2		
<b>CO 11</b>	If CO10= 1 part - winding start-up time. To change the time delay between the two contactors of the two compressor circuits. Se CO10= 2 Star-delta start-up time. To change the time delay between the contactor of the line 1 and the contactor of the centre of the star. (see part - winding /start- triangle functioning)	0	100	1/10 Sec	0.1 sec
<b>CO 12</b>	If CO10= 2 Time of Star-delta start. Time delay to turn off the centre star contactor and to turn on the line 2 contactor (see Star-delta functioning)	0	50	1/10 Sec	0.1 sec
<b>CO 13</b>	By-pass gas valve start-up time / automatic start-unloading valve (capacity step control)	0	250	sec	
<b>Rotating – Balancing – Compressors Thermoregulation</b>					
<b>CO 14</b>	Compressor rotation (See compressor rotation) 0 = Sequential 1 = Compressors rotation based on time running hours 2 = Compressors rotation based on number of starts-up	0	2		
<b>CO 15</b>	Circuit balancing (See Circuit balancing) 0= Circuit saturation 1= Circuit balancing	0	1		
<b>Evaporator water pump</b>					



<b>CO 16</b>	Operative mode of the evaporator pump / supply fan (See Evaporator pump function) 0= Not enabled (evaporator pump or supply fan). 1= Continuous. When the unit is running in Chiller or HP the pump or the supply fan is running. 2= With compressor. When a compressor is running also the pump or the supply fan is running.	0	2		
<b>CO 17</b>	ON compressor delay after water pump / supply fan start-up (See water pump functioning).	1	250	10 sec	
<b>CO 18</b>	OFF delay evaporator water pump / supply fan after compressor switching OFF. This delay is also active when the unit is turned in stand-by (See evaporator water pump function).	0	250	Min	
<b>CO 19</b>	Number of time running hours for pump rotation (See water pump group function)	0	999	10Hr	10Hr
<b>CO 20</b>	Time to make run the pumps together before rotating from one to the other (See water pump group function)	0	250	Sec	
<b>Condenser water pump</b>					
<b>CO 21</b>	Operative mode for condenser water pump (See condenser water pump function) 0= Not enabled. 1= Continuous. When the unit is running in Chiller or HP the is running. 2= With compressor. When a compressor is running also the pump is running.	0	2		
<b>CO 22</b>	Free				
<b>CO 23</b>	OFF delay condenser water pump after compressor switching OFF. This delay is also active when the unit is turned in stand-by (See evaporator water pump function).	0	250	Min	
<b>CO 24</b>	Number of time running hours for pump rotation (See water pump group function).	0	999	10Hr	10Hr
<b>CO 25</b>	Time to make run the pumps together before rotating from one to the other (See water pump group function).	0	250	Sec	
<b>Load maintenance</b>					
<b>CO 26</b>	Compressor 1 operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 27</b>	Compressor 2 operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 28</b>	Compressor 3 operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 29</b>	Compressor 4 operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 30</b>	Compressor 5 operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 31</b>	Compressor 6 operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 32</b>	"Evaporator pump / Supply fan" operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 33</b>	2nd Evaporator pump operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 34</b>	Condenser pump operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 35</b>	2nd Condenser pump operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>Pump down</b>					
<b>CO 36</b>	Pump down operating mode (See pump down ON/OFF function) 0= Not enabled 1= Unit off with pump-down, unit on without pump-down 2= Unit off with pump-down, unit on with pump-down 3= Chiller mode off with pump-down, chiller mode on without pump-down 4= Chiller mode off with pump-down, chiller mode on with pump-down	0	4		
<b>CO 37</b>	Pump-down pressure setpoint (See pump down ON/OFF function)	0 0	50.0 725	Bar psi	Dec int
<b>CO 38</b>	Pump-down pressure differential (See pump down ON/OFF function)	0.1 1	12.0 174	Bar psi	Dec int
<b>CO 39</b>	Maximum pump-down time duration at start-up and stop (See pump down ON/OFF function)	0	250	Sec	
<b>Evaporator Unloading</b>					
<b>CO 40</b>	Unloading compressor setpoint in chiller. From high temperature of the evaporator water inlet (See unloading function).	-50.0 -58	110.0 230	°C °F	Dec int
<b>CO 41</b>	Unloading Differential. From high temperature of the evaporator water inlet (See unloading function).	0.1 0	25.0 45	°C °F	Dec int

<b>CO 42</b>	Delay time to engage the Unloading function from high temperature of the evaporator water inlet (See unloading function).	1	250	10 Sec	10sec
<b>CO 43</b>	Maximum unloading duration time to keep activated the Unloading function from high temperature of the evaporator water inlet (See unloading function).	0	250	Min	
<b>Condenser Unloading</b>					
<b>CO 44</b>	Unloading compressor setpoint. From temperature / pressure in chiller mode (See unloading function).	0 0	50.0 725	Bar psi	Dec int
<b>CO 45</b>	Unloading Differential. From temperature / pressure in chiller mode (See unloading function).	0.1 1	14.0 203	Bar Psi	Dec int
<b>CO 46</b>	Unloading compressor setpoint. From temperature / pressure in HP mode (See unloading function).	0 0	50.0 725	Bar psi	Dec int
<b>CO 47</b>	Unloading Differential. From temperature / pressure in HP mode (See unloading function).	0.0 0	14.0 203	Bar Psi	Dec int
<b>CO 48</b>	Maximum unloading duration time from temperature/pressure control.	1	250	Min	
<b>CO 49</b>	Number of steps for circuit with active unloading 1= 1st step 2= 2nd step 3= 3rd step	1	3		
<b>CO 50</b>	Minimum ON time of the capacity step after the unloading function start (only for capacity compressor)	0	250	Sec	
<b>Compressor liquid injection</b>					
<b>CO 51</b>	Setpoint of the liquid injection solenoid valve	0 0	150 302	°C °F	Dec / int int
<b>CO 52</b>	Differential of the liquid injection solenoid valve	0.1 1	25.0 45	°C °F	Dec int
<b>Management resource in neutral zone</b>					
<b>CO 53</b>	Maximum time of work in neutral zone without insert resource	0	250	Min	10 Min
<b>CO 54</b>	Maximum time of work in neutral zone without rotation resource	0	999	Hr	1Hr
<b>Evaporator low water temperature Unloading</b>					
<b>CO 55</b>	Set point unloading compressor from low evaporator water temperature	-50.0 -58	110.0 230	°C °F	Dec int
<b>CO 56</b>	Differential unloading compressor from low evaporator water temperature	0.1 0	25.0 45	°C °F	Dec int
<b>CO 57</b>	Maximum unloading duration time from low evaporator water temperature	0	250	Min	
<b>Pump down to time</b>					
<b>CO 58</b>	maximum time pump-down in stopped CO58 = 0 Not enabled	0	250	Sec	
<b>CO 59</b>	maximum time pump-down in started CO59 = 0 Not enabled	0	250	Sec	
<b>Compressor inverter controlled</b>					
<b>CO 60</b>	Maximum time start up compressor inverter controlled	0	250	sec	
<b>CO 61</b>	Minimum value proportional output from start up compressor	0	100	%	
<b>CO 62</b>	Minimum time capacity variation from start up compressor inverter controlled	0	250	sec	
<b>CO 63</b>	Minimum percentage continuative of work of the compressor inverter controlled before to start counting CO64 time	0	100	%	
<b>CO 64</b>	Maximum time continuative of work of the compressor with percentage less of CO63	0	250	Min	10 Min
<b>CO 65</b>	Time of forcing the compressor inverter controlled to the maximum power	0	250	sec	10sec
<b>CO 66</b>	Maximum time continuative of work of the compressor inverter controlled	0	999	Hr	1Hr

CO 67	Minimum value of the compressor 1 inverter controlled	0	CO68	%	
CO 68	Maximum value of the compressor 1 inverter controlled	CO67	100	%	
CO 69	Minimum value of the compressor 2 inverter controlled	0	CO70	%	
CO 70	Maximum value of the compressor 2 inverter controlled	CO69	100	%	
CO 71	Minimum time capacity variation compressor inverter controlled	1	250	sec	
Tandem function					
CO 72	Maximum operating time of a single compressor	0	250	Min	
Load maintenance					
CO 73	Sanitary water pump hour counter	0	999	10 Hr	10 Hr
CO 74	Solar panel water pump hour counter	0	999	10 Hr	10 Hr
4 way valve					
CO 75	Forced time to reverse the 4 way valve when the compressor is switched off	0	250	sec	
Compressors capacity					
CO 76	Maximum number of compressors to use in Chiller	1	10		
CO 77	Maximum number of compressors to use in Heat pump	1	10		
CO 78	Maximum number of compressors to use in Sanitary water	1	10		
CO 79	Maximum % output of the inverter compressor in Chiller	1	100	%	
CO 80	Maximum % output of the inverter compressor in Heat pump	1	100	%	
CO 81	Maximum % output of the inverter compressor in Sanitary water	1	100	%	
CO 82	Outside temperature to reduce inverter compressor speed in Heat pump	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
CO 83	Hysteresis temperature to reduce inverter compressor speed in Heat pump	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
CO 84	Compressor speed if outside temperature > CO82	0	100	%	
CO 85	Evaporator water pump OFF time if the set point is reached	0	250	10 min	
CO 86	Evaporator water pump OFF time if the machine is STD-BY or OFF	0	250	10 Ore	
CO 87	Evaporator water pump ON time	0	250	Sec	10sec
CO 88	Condenser water pump OFF time if the set point is reached	0	250	10 min	
CO 89	Condenser water pump OFF time if the machine is STD-BY or OFF	0	250	10 Ore	
CO 90	Condenser water pump ON time	0	250	Sec	10sec

CO 91	Minimum time between to switch on of the compressor	0	250	Sec	
CO 92	Compressor activation delay starting from water solenoid valve activation	0	250	Sec	

<b>CO 93</b>	Water solenoid valve de-activation delay starting from compressor de-activation	0	250	Sec	
<b>CO 94</b>	% output of the inverter compressor in defrost	0	100	%	
<b>CO 95</b>	Free cooling water pump operation time to generate maintenance warning	0	999	10 Hr	10 Hr
<b>CO 96</b>	% output of the inverter compressor in unloading	0	100	%	
<b>CO 97</b>	Disable condenser water pump when the machine is working in chiller + domestic hot water 0= condenser pump enabled 1= condenser pump disabled	0	1		

**Auxiliary relay menu function**

Auxiliary relay of the circuit 1

<b>US 1</b>	Auxiliary relay 1 operating mode (See graph and auxiliary relay functions) 0= Not enabled 1= Always available with direct action 2= Available only when the unit is on with direct action 3= Always available with reverse action 4= Available only when the unit is on with reverse action	0	4		
<b>US 2</b>	Analog input configuration for auxiliary relay 1 control. Allows to select which probe value Pb1..Pb10 controls the relay	1	10		
<b>US 3</b>	Auxiliary relay 1 summer minimum set point	-50.0 -58 0.0 0	US5	°C °F B a r Psi	Dec int Dec int
<b>US 4</b>	Auxiliary relay 1 summer maximum set point	US5	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>US 5</b>	Auxiliary relay 1 summer set point	US3	US4	°C °F B a r Psi	Dec int Dec int
<b>US 6</b>	Auxiliary relay 1 winter minimum set point	-50.0 -58 0.0 0	US8	°C °F B a r Psi	Dec int Dec int
<b>US 7</b>	Auxiliary relay 1 winter maximum set point	US8	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>US 8</b>	Auxiliary relay 1 winter set point	US6	US7	°C °F B a r Psi	Dec int Dec int
<b>US 9</b>	Auxiliary relay 1 summer differential	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>US 10</b>	Auxiliary relay 1 winter differential	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int

Auxiliary relay circuit 2

<b>US 11</b>	Auxiliary relay 2 operating mode (See graph and auxiliary relay functions) 0= Not enabled 1= Always available with direct action 2= Available only when the unit is on with direct action 3= Always available with reverse action 4= Available only when the unit is on with reverse action	0	4		
<b>US 12</b>	Analogue input configuration for auxiliary relay 2 control . Allows to select which probe value Pb1..Pb10 controls the relay	1	10		
<b>US 13</b>	Auxiliary relay 2 summer minimum set point	-50.0 -58 0.0 0	US15	°C °F B a r Psi	Dec int Dec int

<b>US 14</b>	Auxiliary relay 2 summer maximum set point	US15	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>US 15</b>	Auxiliary relay 2 summer set point	US13	US14	°C ° F B a r Psi	Dec int Dec int
<b>US 16</b>	Auxiliary relay 2 winter minimum set point	-50.0 -58 0.0 0	US18	°C ° F B a r Psi	Dec int Dec int
<b>US 17</b>	Auxiliary relay 2 winter maximum set point	US18	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>US 18</b>	Auxiliary relay 2 winter set point	US16	US17	°C ° F B a r Psi	Dec int Dec int

<b>US 19</b>	Auxiliary relay 2 summer differential	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>US 20</b>	Auxiliary relay 2 winter differential	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>US 21</b>	Maximum operating time of auxiliary reals	0	250	min	

Auxiliary proportional output  
n° 1

<b>US 22</b>	Auxiliary proportional output n° 1 operating mode 0= Not enabled 1= Always available with direct action 2= Available only when the unit is on with direct action 3= Always available with reverse action 4= Available only when the unit is on with reverse action	0	4		
<b>US 23</b>	Analogue input configuration for auxiliary control 1 Allows to select which probe value Pb1..Pb10 controls output	1	10		
<b>US 24</b>	Analog output 1 summer minimum set point	-50.0 -58 0.0 0	US26	°C ° F B a r Psi	Dec int Dec int
<b>US 25</b>	Analog output 1 summer maximum set point	US26	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>US 26</b>	Analog output 1 summer set point	US24	US25	°C ° F B a r Psi	Dec int Dec int
<b>US 27</b>	Analog output 1 winter minimum set point	-50.0 -58 0.0 0	US29	°C ° F B a r Psi	Dec int Dec int
<b>US 28</b>	Analog output 1 winter maximum set point	US29	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>US 29</b>	Analog output 1 winter set point	US27	US28	°C ° F B a r Psi	Dec int Dec int
<b>US 30</b>	Analog output 1 summer differential	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>US 31</b>	Analog output 1 winter differential	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int

<b>US 32</b>	Analog output 1 minimum value	0	US33	%	
<b>US 33</b>	Analog output 1 maximum value	US32	100	%	
<b>Auxiliary proportional output n° 2</b>					
<b>US 34</b>	Auxiliary proportional output n° 2 operating mode 0= Not enabled 1= Always available with direct action 2= Available only when the unit is on with direct action 3= Always available with reverse action 4= Available only when the unit is on with reverse action	0	4		
<b>US 35</b>	Analogue input configuration for auxiliary 2 control Allows to select which probe value Pb1..Pb10 controls output	1	10		
<b>US 36</b>	Analog output 2 summer minimum set point	-50.0 -58 0.0 0	US38	°C °F B a r Psi	Dec int Dec int
<b>US 37</b>	Analog output 2 summer maximum set point	US38	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>US 38</b>	Analog output 2 summer set point	US36	US37	°C °F B a r Psi	Dec int Dec int
<b>US 39</b>	Analog output 2 winter minimum set point	-50.0 -58 0.0 0	US41	°C °F B a r Psi	Dec int Dec int
<b>US 40</b>	Analog output 2 winter maximum set point	US41	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>US 41</b>	Analog output 2 winter set point	US39	US40	°C °F B a r Psi	Dec int Dec int

<b>US 42</b>	Analog output 2 summer differential	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>US 43</b>	Analog output 2 winter differential	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>US 44</b>	Analog output 2 minimum value	0	US45	%	
<b>US 45</b>	Analog output 2 maximum value	US44	100	%	
<b>US 46</b>	Operation mode under minimum value	0	1		
<b>Modulating evaporator water pump</b>					
<b>US 47</b>	Probe 1 selection for evaporator water pump modulation in chiller	0	10		
<b>US 48</b>	Probe 2 selection for evaporator water pump modulation in chiller	0	10		
<b>US 49</b>	Set point for maximum speed of modulating evaporator water pump in chiller	-50.0 -58 0.0 0	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>US 50</b>	Proportional band for maximum speed of modulating evaporator water pump in chiller	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>US 51</b>	Minimum speed of the evaporator water pump in chiller	0	100	%	
<b>US 52</b>	Maximum speed of the evaporator water pump in chiller	0	100	%	
<b>US 53</b>	Probe 1 selection for evaporator water pump modulation in Heat Pump	0	10		
<b>US 54</b>	Probe 2 selection for evaporator water pump modulation in Heat Pump	0	10		
<b>US 55</b>	Set point for maximum speed of modulating evaporator water pump in Heat Pump	-50.0 -58 0.0 0	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>US 56</b>	Proportional band for maximum speed of modulating evaporator water pump in Heat Pump	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>US 57</b>	Minimum speed of the evaporator water pump in Heat Pump	0	100	%	
<b>US 58</b>	Maximum speed of the evaporator water pump in Heat Pump	0	100	%	
<b>US 59</b>	Speed of the water pump in Free Cooling	0	100	%	
<b>US 60</b>	Speed of the water pump when compressor OFF	0	100	%	
<b>AUX output enable</b>					
<b>US 61</b>	AUX 2 relay operation mode 1= only in Chiller 2= only in Heat pump 3= in Chiller and Heat pump	1	3		
<b>US 62</b>	AUX 1 analog output operation mode 1= only in Chiller 2= only in Heat pump 3= in Chiller and Heat pump	1	3		
<b>US 63</b>	AUX 2 analog output operation mode 1= only in Chiller 2= only in Heat pump 3= in Chiller and Heat pump	1	3		
<b>US 64</b>	AUX 2 relay operation mode 1= only in Chiller 2= only in Heat pump 3= in Chiller and Heat pump	1	3		
<b>Flow meter alarm</b>					
<b>US 65</b>	Evaporator pump flow meter set point	0	99.0	mc/h	

<b>US 66</b>	Evaporator pump flow meter differential	0.1	20.0	mc/h	
<b>US 67</b>	Condenser pump flow meter set point	0	99.0	mc/h	
<b>US 68</b>	Condenser pump flow meter differential	0.1	20.0	mc/h	

**Condenser fan**

Parameters	Description	min	max	M. U.	Resolution
<b>FA 1</b>	Fan configuration output 0 = Not enabled 1 = Always on 2 = ON/OFF regulation with steps 3 = ON/OFF Continuous regulation 4 = Proportional speed control	0	4		
<b>FA 2</b>	Fan operating mode 0= Dependent from the compressor 1= Independent from the compressor	0	1		
<b>FA 3</b>	If the condenser fan control is the triac output, when the regulation starts the trigger output will drive the condenser fan at the maximum voltage for the time FA 3 then, then the regulation will follow the temperature/pressure of the probe.	0	250	Sec	
<b>FA 4</b>	Phase shifting of the fan motor	0	8	Micro Sec	250µs
<b>FA 5</b>	Number of condensing circuits 0= one condenser circuit 1= tow condenser circuits	0	1		
<b>FA 6</b>	Pre-ventilation time before turning on the compressor in chiller mode. To turn on the fan at the maximum speed before the compressor and reduce the successive condensing temperature/pressure increasing. (only if FA01=4)	0	250	Sec	

**Fan in Chiller mode**

<b>FA 7</b>	Minimum speed for condenser fan in Chiller mode. To set the minimum fan speed percentage value (30..100%), it is related to the fan power supply.	0	100	%	
<b>FA 8</b>	Maximum speed for condenser fan in Chiller mode. To set the maximim fan speed percentage value (30..100%), it is related to the fan power supply.	0	100	%	
<b>FA 9</b>	Proportional speed control FA01 = 4 Temperature or pressure limit to enable the minimum speed FA 7 ON/OFF regulation FA01 = 2/3 SETpoint step n° 1	-50.0 -58 0.0 0	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>FA 10</b>	Proportional speed control FA01 = 4 Temperature or pressure limit to enable the maximum speed FA 8 ON/OFF regulation FA01 = 2/3 SETpoint step n° 2	-50.0 -58 0.0 0	110.0 230 50.0 725	°C ° F B a r Psi	Dec int Dec int
<b>FA 11</b>	Proportional speed control FA01 = 4 Proportional band for condenser fan control in chiller To set the temperature/pressure differential between the minimum and the maximum of the fan speed regulation. ON/OFF regulation FA01 = 2/3 Differential step circuit n° 1	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>FA 12</b>	Proportional speed control FA01 = 4 CUT-OFF differential in chiller. To set a temperature/pressure differential to stop the fan. ON/OFF regulation FA01 = 2/3 Differential step circuit n° 2	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>FA 13</b>	Over ride CUT- OFF in chiller. To set a temperature/pressure differential to keep the minimum fan speed.	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F B a r Psi	Dec int Dec int
<b>FA 14</b>	CUT-OFF time delay. To set a time delay before activating the CUT-OFF function after the fan start-up. If after the compressor start-up the proportional regulator requires to turn off the fan (cut-off) and FA14≠0, the fan is on at the minimum speed for the time set in this parameter. If FA14=0 the function is disabled.	0	250	Sec	
<b>FA 15</b>	Night speed in chiller. To set the maximum fan speed percentage value (30..100%), it is related to the fan power supply.	0	100	%	

**Fan in Heat pump mode**



<b>FA 16</b>	Minimum speed for condenser fan in Heat Pump mode. To set the minimum fan speed percentage value (30..100%), it is related to the fan power supply.	0	100	%	
<b>FA 17</b>	Maximum speed for condenser fan in Heat Pump mode. To set the maximum fan speed percentage value (30..100%), it is related to the fan power supply.	0	100	%	
<b>FA 18</b>	Proportional speed control FA01 = 4 Temperature or pressure limit to enable the minimum speed FA16 ON/OFF regulation FA01 = 2/3 SETpoint step n° 1	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>FA 19</b>	Proportional speed control FA01 = 4 Temperature or pressure limit to enable the maximum speed FA17 ON/OFF regulation FA01 = 2/3 SETpoint step n° 2	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>FA 20</b>	Proportional speed control FA01 = 4 Proportional band for condenser fan control in heat pump To set the temperature/pressure differential between the minimum and the maximum of the fan speed regulation. ON/OFF regulation FA01 = 2/3 Differential step circuit n° 1	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>FA 21</b>	Proportional speed control FA01 = 4 CUT-OFF differential in heat pump. To set a temperature/pressure differential to stop the fan. ON/OFF regulation FA01 = 2/3 Differential step circuit n° 2	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>FA 22</b>	Over ride CUT- OFF in Heat pump. To set a temperature/pressure differential to keep the minimum fan speed.	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>FA 23</b>	Night speed in Heat pump. To set the maximum fan speed percentage value (30..100%), it is related to the fan power supply.	0	100	%	
<b>Hot start</b>					
<b>FA 24</b>	Hot start setpoint	-50.0 -58	110.0 230	°C °F	Dec int
<b>FA 25</b>	Hot start differential	0.1 1	25.0 45	°C °F	Dec int
<b>3 / 4 step condenser Fan in Chiller mode</b>					
<b>FA 26</b>	ON/OFF regulation FA01 = 2/3 SETpoint step n° 3	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>FA 27</b>	ON/OFF regulation FA01 = 2/3 SETpoint step n° 4	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>3 / 4 step condenser Fan in heat pump</b>					
<b>FA 28</b>	ON/OFF regulation FA01 = 2/3 SETpoint step n° 3	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>FA 29</b>	ON/OFF regulation FA01 = 2/3 SETpoint step n° 4	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>FA 30</b>	Pre ventilation in Heat Pump (only if FA01 = 4 )	0	250	Sec	Sec
<b>FA 31</b>	Post ventilation in Heat Pump	0	250	Sec	10Sec
<b>FA 32</b>	Outside temperature to enable post ventilation in Heat Pump	-50.0 -58	110.0 230	°C °F	Dec int
<b>FA 33</b>	Condenser fan speed during post ventilation	0	100	%	
<b>Condenser fan speed in defrost</b>					
<b>FA 34</b>	Condenser fan speed in defrost	0	100%		

<b>FA 35</b>	Pressure/temperature to force maximum speed in defrost	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
Antifreeze heaters – Integration heating - boiler					
Parameter	Description	min	max	m. u.	Risoluzione
<b>Ar 1</b>	Anti-freeze heaters/integration heating setpoint for air/air unit in Chiller mode. To set a temperature value, below this value the anti-freeze relay is activated.	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 2</b>	Regulation band for antifreeze in Chiller mode.	0.1 0	25.0 45	°C °F	Dec Int
<b>Ar 3</b>	Set Anti-freeze heaters/integration heating setpoint for air/air unit in HP mode. To set a temperature value, below this value the anti-freeze relay is activated.	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 4</b>	Regulation band for antifreeze in HP mode.	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 5</b>	Antifreeze heaters / integration heating in defrost 0= ON only with thermoregulation control 1= ON with thermoregulation and during the defrosting cycle	0	1		
<b>Ar 6</b>	Antifreeze probe to manage heaters / support heaters in Chiller mode. 0= Not enabled 1= Evaporator inlet 2= Evaporator outlet 1 and 2 3= Evaporator outlet 1 and 2 and common outlet	0	3		
<b>Ar 7</b>	Antifreeze probe to manage heaters / support heaters in HP mode. 0= Not enabled 1= Evaporator inlet. 2= Evaporator outlet 1 and 2. 3= Evaporator outlet 1 and 2 and common outlet.	0	3		
<b>Ar 8</b>	Thermoregulation probe for anti-freeze / condenser heaters. 0= not enabled. 1= Condenser common water inlet probe. 2= Condenser common water inlet and condenser inlet 1 / 2 probe. 3= Condenser water outlet 1 / 2 probe. 4= Condenser water outlet 1 / 2 and common outlet.	0	4		
<b>Ar 9</b>	Anti-freeze heaters or condenser/evaporator water pump control with unit in remote OFF or stand-by mode: 0= Control not enable 1=Controlled by anti-freeze thermoregulation.	0	1		
<b>Ar 10</b>	Anti-freeze heaters control for condenser/evaporator faulty probe: 0= Anti-freeze heaters OFF 1= Anti-freeze heaters ON	0	1		
Boiler function					
<b>Ar 11</b>	Boiler function 0=Not enabled 1=Enabled for integration heating 2= Enabled for heating	0	2		
<b>Ar 12</b>	External air tempaure setpoint for boiler heaters (on)	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 13</b>	Temperature differential for boiler heaters (off)	0 0	25.0 45	°C °F	Dec int
<b>Ar 14</b>	Time delay before turning the boiler on	0	250		Min
Boiler function in Chiller mode					
<b>Ar 15</b>	Setpoint for boiler heaters (on) in chiller	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 16</b>	Proportional band for boiler heaters in chiller	-50.0 -58	110.0 230	°C °F	Dec int
Boiler function in heat pump					
<b>Ar 17</b>	Setpoint for boiler heaters (on) in HP	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 18</b>	Proportional band for boiler heaters in HP	0.1 0	25.0 45	°C °F	Dec int
<b>Ar 19</b>	External air setpoint to stop the compressor as integration function	-50.0 -58	110.0 230	°C °F	Dec int

<b>Ar 20</b>	External air differential to stop the compressor as integration function	0.1 0	25.0 45	°C °F	Dec int
Anti freeze alarm					
<b>Ar 21</b>	Termoregulation probe anti freeze alarm in chiller mode 0= Not enabled 1= Evaporator inlet 2= Evaporator outlet 1 and 2 3= Evaporator outlet 1 and 2 and common outlet 4= External temperature	0	4		
<b>Ar 22</b>	Termoregulation probe anti freeze alarm in heat pump mode 0= Not enabled 1= Evaporator inlet 2= Evaporator outlet 1 and 2 3= Evaporator outlet 1 and 2 and common outlet 4= External temperature	0	4		
<b>Ar 23</b>	Termoregulation probe anti freeze alarm water condenser 0= not enabled. 1= Condenser common water inlet probe. 2= Condenser common water inlet and condenser inlet 1 / 2 probe. 3= Condenser water outlet 1 / 2 probe. 4= Condenser water outlet 1 / 2 and common outlet.	0	4		
Anti freeze alarm					
<b>Ar 24</b>	Water pump / antifreeze alarm in OFF/ stand-by 0= Always in OFF 1= ON only with thermoregulation control	0	1		
<b>Ar 25</b>	Termoregulation probe water pump in antifreeze mode 0= Not enabled 1= Evaporator inlet 2= Evaporator outlet 1 and 2 3= Evaporator outlet 1 and 2 and common outlet 4= External temperature	0	4		
<b>Ar 26</b>	Set point starting water pump in antifreeze alarm	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 27</b>	Differential starting water pump in antifreeze alarm	0.1 0	25.0 45	°C °F	Dec int
<b>Ar 28</b>	Condenser antifreeze heaters set point in chiller mode	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 29</b>	Condenser antifreeze heaters differential in chiller mode				
<b>Ar 30</b>	Condenser antifreeze heaters set point in heat pump mode	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 31</b>	Condenser antifreeze heaters differential in heat pump mode	0.1 0	25.0 45	°C °F	Dec int
<b>Ar 32</b>	Condenser antifreeze heaters/water pump in STD-BY or OFF by digital input 0= alway OFF 1= follow status of their regulation	0	1		
<b>Ar 33</b>	Condenser antifreeze heaters in case of antifreeze error probe 0= OFF 1= ON	0	1		
<b>Ar 34</b>	Condenser water pump in STD-BY or OFF by digital input 0= alway OFF 1= follows status of their regulation	0	1		
<b>Ar 35</b>	Probe selection to manage condenser water pump in case of antifreeze 0= probe not selected 1= Probe 1 (Pb1) 2= Probe 2 (Pb2) ...	0	4		
<b>Ar 36</b>	Condenser water pump set point in case of antifreeze	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 37</b>	Condenser water pump differential in case of antifreeze	0.1 0	25.0 45	°C °F	Dec int
<b>Ar 38</b>	Condenser antifreeze alarm delay after unit switching on	0	250	sec	
<b>Ar 39</b>	Condenser antifreeze alarm delay in chiller	0	250	sec	
<b>Ar 40</b>	Number of condenser antifreeze alarms per hour to generate manual alarm in chiller	0	16		
<b>Ar 41</b>	Condenser antifreeze alarm delay in heat pump	0	250	sec	

<b>Ar 42</b>	Number of condenser antifreeze alarms per hour to generate manual alarm in heat pump	0	16		
<b>Ar 43</b>	Carter heaters set point	-50.0 -58	110.0 230	°C °F	Dec int
<b>Ar 44</b>	Carter heaters differential	0.1 0	25.0 45	°C °F	Dec int
Defrost					
Parameter	Description	min	max	udm	Risoluzione
<b>dF 1</b>	Defrost configuration: 0= Not enabled 1= Start and stop for temperature / pressure 2= Start depends on probe selected by par. dF24 and stop for time duration (dF05) 3= Start depends on probe selected by par. dF24 and stop for external contact 4= Defrost only with condenser fan 5= Start from digital input and stop on probe selected by par. dF24	0	5		
<b>dF 2</b>	Temperature or pressure of the defrost start-up	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec Int
<b>dF 3</b>	Temperature or pressure of the defrost stop	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec Int
<b>dF 4</b>	Minimum defrost duration.	0	250	Sec	
<b>dF 5</b>	Maximum defrost duration.	0	250	Min	
<b>dF 6</b>	Time delay between the defrost of two circuits	0	250	Min	
<b>dF 7</b>	OFF compressor delay before the defrost	0	250	Sec	
<b>dF 8</b>	OFF compressor delay after the defrost	0	250	Sec	
<b>dF 9</b>	Defrost interval time of the same circuit	1	99	Min	
<b>dF 10</b>	Temperature setpoint for combined defrost of the 1st circuit after parameter DF10 counting.	-50.0 -58	110.0 230	°C °F	Dec int
<b>dF 11</b>	Temperature setpoint for combined defrost end of the 1st circuit.	-50.0 -58	110.0 230	°C °F	Dec int
<b>dF 12</b>	Temperature setpoint for combined defrost of the 2nd circuit after parameter DF10 counting.	-50.0 -58	110.0 230	°C °F	Dec int
<b>dF 13</b>	Temperature setpoint for combined defrost end of the 2nd circuit.	-50.0 -58	110.0 230	°C °F	Dec int
<b>dF 14</b>	Activation of all the steps of the 1st circuit during the defrost. 0= Not enabled 1= Enabled	0	1		
<b>dF 15</b>	Activation of all the steps of the 2nd circuit during the defrost. 0= Not enabled 1= Enabled	0	1		
<b>dF 16</b>	Time delay between two compressor ON in defrost mode	0	250	Sec	
<b>dF 17</b>	Fan control during defrost / dripping time 0= Not enabled 1= Only in defrost 2= For both functions defrost / dripping time	0	2		
<b>dF 18</b>	Pressure / temperature setpoint to force the ventilation ON during the defrost.	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec Int
Forced defrost					
<b>dF 19</b>	Minimum time delay before a forced defrost	0	250	sec	
<b>dF 20</b>	Pressure / temperature setpoint for a forced defrost	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec int

<b>dF 21</b>	Forced defrost differential	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
Defrost operative mode					
<b>dF 22</b>	Defrost start-up with 2 circuits 0= Independent 1= If both have reached the necessary requirements 2= If one has reached the necessary requirements	0	2		
<b>dF 23</b>	End defrost for two circuits and common ventilation. 0= Independent 1= If both have reached the necessary end defrost requirements 2= If one has reached the necessary end defrost requirements	0	2		
Start / stop defrost selection					
<b>Parameters</b>	<b>description</b>	<b>min</b>	<b>max</b>	<b>udm</b>	<b>resolution</b>
<b>dF 24</b>	Start / stop defrost probe 0= start and stop with condenser temperatur / pressure probe 1= start with evaporator pressure probe / stop with condenser temperatur / pressure probe 2= start with condenser temperatur / pressure probe / stop with evaporator pressure probe 3= start and stop with evaporator pressure probe	0	3		
Supply fan operating mode during defrost					
<b>dF 25</b>	Stop supply fan diuring defrost cycle 0= Not enabled 1= enable	0	1		
Defrost only with					
<b>dF 26</b>	Set point to enable defrost with condenser fan	-50.0 -58	110.0 230	°C °F	Dec int
Hybrid exchangers					
<b>dF 27</b>	Hybrid exchangers set point 1 in chiller	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec int
<b>dF 28</b>	Hybrid exchangers set point 2 in chiller	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec int
<b>dF 29</b>	Hybrid exchangers differential 1 in chiller	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>dF 30</b>	Hybrid exchangers differential 2 in chiller	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>dF 31</b>	Hybrid exchangers set point 1 in heat pump	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec int
<b>dF 32</b>	Hybrid exchangers set point 2 in heat pump	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec int
<b>dF 33</b>	Hybrid exchangers differential 1 in heat pump	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>dF 34</b>	Hybrid exchangers differential 2 in heat pump	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>dF 35</b>	Probe selection of the Hybrid exchangers 0= outside temperature 1= condenser temperature/pressure	0	1		
<b>dF 36</b>	Forced time Hybrid exchangers in chiller mode when the compressor is switched on	0	250	sec	
Defrost dynamic set point					

<b>dF 37</b>	Max. offset of the Defrost dinamic set point	-50.0 -58	110.0 230	°C °F	Dec int
<b>dF 38</b>	Outside temperature set point of the Defrost dinamic set point	-50.0 -58	110.0 230	°C °F	Dec int
<b>dF 39</b>	Outside temperature differential of the Defrost dinamic set point	-50.0 -58	110.0 230	°C °F	Dec int
Heat recovery					
Parameters	Description	min	max	m. u.	Resolution
<b>rC 1</b>	Sanitary water regulation mode	0	2		
<b>rC 2</b>	Recovery modes 0 = not enabled 1 = 2 independent circuit 2 = both the circuit in parallel	0	2		
<b>rC 3</b>	Delay time delay with step forced off	0	250	Sec	
<b>rC 4</b>	Delay time delay with step forced off after the recovery valve activation	0	250	Sec	
<b>rC 5</b>	Recovery minimum time	0	250	Min	
<b>rC 6</b>	Minimum interval time between the end and the beginning of the next recovery	0	250	Min	
<b>rC 7</b>	Temperature setpoint to disable the recovery	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F B a r Psi	Dec int Dec int
<b>rC 8</b>	Temperature differential to restore the recovery	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>rC 9</b>	Maximum time with recovery disabled (if temperature/pressure within rC6-rC7)	0	250	Min	
Sanitary water					
Parameters	Description	min	max	m. u.	Resolution
<b>FS 1</b>	Sanitary water regulation mode 0= not enabled 1=valves in water circuit 2=valves in gas circuit	0	2		
<b>FS 2</b>	Sanitary water thermoregulation priority 0 = heating / cooling 1 = sanitary water 2 = sanitary water by digital input	0	2		
<b>FS 3</b>	Sanitary water thermoregulation set point	FS05	FS06	°C/°F	dec/int
<b>FS 4</b>	Sanitary water thermoregulation band	0.1 0	25.0 45	°C °F	Dec int
<b>FS 5</b>	Minimum value of the sanitary water set point	-50.0 -58	FS06	°C °F	Dec int
<b>FS 6</b>	Maximum value of the sanitary water set point	FS05	110.0 230	°C °F	Dec int
<b>FS 7</b>	Full loads enabling to reach the sanitary water set point	0	1		
<b>FS 8</b>	Heaters enabling during the sanitary water thermoregulation 0= not enabled 1= compressors + heaters 2= only heaters 3= only compressors	0	3		
<b>FS 9</b>	Operation working time to activate the heaters during the sanitary water thermoregulation	0	250	Min	
<b>FS 10</b>	Time delay to activate the sanitary water valve	0	250	sec	int
<b>FS 11</b>	Reversing cycle delay during sanitary water thermoregulation	0	250	sec	int
<b>FS 12</b>	Antilegionella function operating mode 0 = interval time 1 = weekly 2 = daily	0	2		
<b>FS 13</b>	Delay time between two Antilegionella cycles	0	250	Hr	0

<b>FS 14</b>	Antilegionella Set point	FS15	FS16	°C/°F	dec/int
<b>FS 15</b>	Minimum value of the Antilegionella set point	-50.0 -58	FS14	°C °F	Dec int
<b>FS 16</b>	Maximum value of the Antilegionella set point	FS14	110.0 230	°C °F	Dec int
<b>FS 17</b>	Hour selection for the Antilegionella activation	0	24.00	Hr	10 min
<b>FS 18</b>	Day selection for the Antilegionella activation	0	7		
<b>FS 19</b>	Minimum operating working time of the Antilegionella cycle	0	250	min	
<b>FS 20</b>	Temperature band for heaters deactivation during Antilegionella cycle	0.1 0	25.0 45	°C °F	Dec int

<b>FS 21</b>	Temperature differential to enable the freecooling function	0.1	25.0 45	°C °F	Dec int
<b>FS 22</b>	Temperature differential for the free cooling regulation	0.1 0	25.0 45	°C °F	Dec int
<b>FS 23</b>	Set point for solar panel activation	FS25	FS26	°C/°F	dec/int
<b>FS 24</b>	Differential value for solar panel deactivation	0.1 0	25.0 45	°C °F	Dec int
<b>FS 25</b>	Minimum value of the solar panel set point	-50.0 -58	FS23	°C °F	Dec int
<b>FS 26</b>	Maximum value of the solar panel set point	FS23	110.0 230	°C °F	Dec int
<b>FS 27</b>	Delay time to activate the sanitary water valve starting from pump activation	0	250	sec	
<b>FS 28</b>	Delay time to deactivate the sanitary water pump starting from valve deactivation	0	250	sec	
<b>FS 29</b>	Maximum operating working time of the Antilegionella cycle	0	250	min	
<b>FS 30</b>	Sanitary water: security set point	-50.0 -58	110.0 230	°C °F	Dec int
<b>FS 31</b>	Sanitary water: security differential	0.1 0	25.0 45	°C °F	Dec int
<b>FS 32</b>	Sanitary water: minimum interruption time	0	250	min	
<b>FS 33</b>	Sanitary water pump operation mode	0	1		
<b>FS 34</b>	Free cooling water pump OFF time if chiller only Free cooling	0	250	min	
<b>FS 35</b>	Free cooling water pump ON time if chiller only Free cooling	0	250	sec	
<b>FS 36</b>	Free cooling maximum time	0	250	min	
<b>FS 37</b>	Set point Free cooling	-50.0 -58 0.0 0	110.0 230 50.0 725	°C °F b a r psi	Dec int Dec int
<b>FS 38</b>	Proportional band Free coling	0.1 0 0.1 1	25.0 45 14.0 203	°C °F B a r Psi	Dec int Dec int
<b>FS 39</b>	Minimum value Free cooling analog output	0	100	%	
<b>FS 40</b>	Maximum value Free cooling analog output	0	100	%	
<b>FS 41</b>	T1 probe selection for Free cooling 0=disabled, 1=Pb1, 2=Pb2, etc.	0	10		
<b>FS 42</b>	T2 probe selection for Free cooling 0=disabled, 1=Pb1, 2=Pb2, etc.	0	10		
<b>FS 43</b>	Outside temperature set point to force the maximum speed of condenser fan	-50.0 -58	110.0 230	°C °F	
<b>FS 44</b>	Outside temperature differential to force the maximum speed of condenser fan	0.1 0	25.0 45	°C °F	

<b>FS 45</b>	Delay time of condenser fan regulation during Free cooling	0	250	min	
<b>FS 46</b>	Antilegionella cycle operation mode 0= compressors and heaters 1= compressors are first inserted and then heaters 2= only heaters 3= only compressors	0	3		
<b>FS 47</b>	Evaporator water pump enabled is Sanitary water 0= enabled 1= disabled	0	1		
<b>FS 48</b>	Probe selection to force exit from Sanitary water 0= disabled 1= probe Pb1 2= probe Pb2 ...	0	10		
<b>FS 49</b>	Start production Sanitary water 0= when all compressors are requested 1= when at least one compressor is requested	0	1		
<b>FS 50</b>	Set point to force OFF the compressors during antilegionella cycle	-50.0 -58	110.0 230	°C °F	
<b>FS 51</b>	Compressors safety time in sanitary water 0= safety time enabled 1= safety time disabled	0	1		
<b>FS 52</b>	Set point to enable heaters for low sanitary water temperature	-50.0 -58	110.0 230	°C °F	
<b>FS 53</b>	Proportional band to enable heaters for low sanitary water temperature	0.1 0	25.0 45		
<b>FS 54</b>	Probe selection for low sanitary water temperature 0= disabled 1= Pb1 2= Pb2 ...	0	10		
<b>FS 55</b>	Solar panel operation mode for sanitary water 0= disabled 1= integration to heat pump 2= substitution to heat pump	0	2		
<b>FS 56</b>	Solar panel operation mode for heating 0= disabled 1= integration to heat pump 2= substitution to heat pump	0	2		
<b>FS 57</b>	Probe selection to calculate Dt of solar panel in sanitary water 0= disabled 1= Pb1 2= Pb2 ...	0	10		

<b>FS 58</b>	Probe selection to calculate Dt of solar panel in heating 0= disabled 1= Pb1 2= Pb2 ...	0	10		
<b>FS 59</b>	Dt to enable solar panel in sanitary water	0.1 0	25.0 45		
<b>FS 60</b>	Dt to enable solar panel in heating	0.1 0	25.0 45		
<b>FS 61</b>	Maximum operation time of solar panel if set point not reached	0	250		
<b>FS 62</b>	Probe selection to disable the Free cooling for low temperature	0	10		
<b>FS 63</b>	Set point to disable the Free cooling for low temperature	-50.0 -58	110.0 230	°C °F	
<b>FS 64</b>	Differential to disable the Free cooling for low temperature	0.1 0	25.0 45	°C °F	
<b>FS 65</b>	Probe selection for antifreeze sanitary heaters and water pump regulation 0= probe not selected 1= Probe 1 (Pb1) 2= Probe 2 (Pb2) ...	0	10		
<b>FS 66</b>	Antifreeze set point for heaters activation in chiller	-50.0 -58	110.0 230	°C °F	
<b>FS 67</b>	Antifreeze differential for heaters activation in chiller	0.1 0	25.0 45	°C °F	



<b>FS 68</b>	Antifreeze set point for heaters activation in heat pump	-50.0 -58	110.0 230	°C °F	
<b>FS 69</b>	Antifreeze differential for heaters activation in heat pump	0.1 0	25.0 45	°C °F	
<b>FS 70</b>	Antifreeze set point for water pump activation	-50.0 -58	110.0 230	°C °F	
<b>FS 71</b>	Antifreeze differential for water pump activation	0.1 0	25.0 45	°C °F	
<b>FS 72</b>	Valves OUT1 and OUT2 status if set point are reached 0= OUT2 ON 1= both OFF	0	1		
<b>FS 73</b>	Delay time to switch on the compressors in free cooling	0	250	min	
<b>Alar ms</b>					
Parameters	Description	min	max	m. u.	Resolution
<b>Low alarm</b>					
<b>AL 1</b>	Low pressure alarm delay from analog and digital input	0	250	Sec	
<b>AL 2</b>	Low pressure alarm delay from digital input after compressor stop if the low pressure switch is used for the pump down. AL02= 0 low pressure alarm not enable with compressor OFF AL02# 0 low pressure alarm enable after AL02 time with compressor OFF	0	250	Sec	10 Sec
<b>AL 3</b>	Low pressure alarm setpoint from analogue input	-50.0 -58 0.0 0	110.0 230 50.0 725	°C ° F b a r psi	Dec int Dec int
<b>AL 4</b>	Low pressure alarm differential from analogue input	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F b a r psi	Dec int Dec Int
<b>AL 5</b>	Maximum number of low pressure events from digital/analogue inputs: Manual reset if AL05 = 0 Automatic reset if AL05 =16 From automatic to manual reset if AL05= 1..15	0	16		
<b>AL 6</b>	Low temperature/pressure alarm during defrost 0= Not enabled 1= Enabled	0	1		
<b>AL 7</b>	Low temperature/pressure alarm delay during defrost	0	250	Sec	
<b>AL 8</b>	Low temperature/pressure alarm with unit in OFF or stand – by: 0 = Not enabled 1= Alarm enabled	0	1		
<b>High Alarm</b>					
<b>AL 9</b>	High temperature/pressure alarm from analogue input	-50.0 -58 0.0 0	110.0 230 50.0 725	°C ° F b a r psi	Dec int Dec int
<b>AL 10</b>	High temperature/pressure alarm differential from analogue input	0.1 0 0.1 1	25.0 45 14.0 203	°C ° F b a r psi	Dec int Dec int
<b>Oil Alar m</b>					
<b>AL 11</b>	Low oil pressure / level delay from digital input	0	250	Sec	
<b>AL 12</b>	Minimum time for low oil pressure / level from digital input activation in normal working condition.	0	250	Sec	
<b>AL 13</b>	Maximum number of low oil pressure/level events: Always manual reset if AL13= 0 Always automatic reset if AL13 =16 From automatic to manual reset if AL13 = 1..15	0	16		
<b>Flow alarm</b>					

<b>AL 14</b>	Configuration 0= Not enabled 1= Only for chiller 2= Only for heat pump 3= For both chiller and heat pump	0	3		
<b>AL 15</b>	"Flow switch / supply fan overload" alarm delay after pump/fun activation.	0	250	Sec	
<b>AL 16</b>	Flow switch time activation before blocking evaporator water pump	0	250	Sec	
<b>AL 17</b>	"Flow switch / supply fan overload" activation time to generate the alarm	0	250	Sec	
<b>AL 18</b>	"Flow switch / supply fan overload" de-activation time to reset the alarm	0	250	Sec	
<b>Compressor overload alarm</b>					
<b>AL 19</b>	Compressor overload alarm delay after compressor start-up	0	250	Sec	
<b>AL 20</b>	Maximum number of compressor overload alarm events Always manual reset if AL20 = 0 Always automatic reset if AL20 =16 From automatic to manual reset if AL20 =1..15	0	16		
<b>Pump down alarm</b>					
<b>AL 21</b>	Maximum number of pump down alarm events per hour in stop condition. After this number the alarm is logged, displayed and signalled with alarm relay + buzzer. Manual reset if AL21 = 0 Automatic reset if AL21 =16 From automatic to manual reset if AL21 =1..15	0	16		
<b>AL 22</b>	Maximum number of pump down alarm events per hour in start-up condition. After this number the alarm is logged, displayed and signalled with alarm relay + buzzer. Always manual reset if AL22 = 0 Always automatic reset if AL22 =16 From automatic to manual reset if AL21 =1..15 and parameter AL23 config.	0	16		
<b>AL 23</b>	Select if the pump down alarm must change from automatic to manual reset: 0= Always automatic reset 1= Manual reset after AL21 alarm events	0	1		
<b>Anti-freeze alarm in Chiller mode</b>					
<b>AL 24</b>	Minimum antifreeze setpoint in chiller (from -30 °C to AL24)	-50.0 -58	AL26	°C °F	Dec int
<b>AL 25</b>	Maximum antifreeze setpoint in chiller (from AL24 to 70 °C)	AL26	110.0 230	°C °F	Dec int
<b>AL 26</b>	Setpoint temperature for low anti-freeze alarm, low ambient temperature (air/air), low temperature air outlet (air/air). From AL24 to AL25.	AL24	AL25	°C/°F	Dec/int
<b>AL 27</b>	Differential of alarm reset in Chiller mode for anti-freeze, low ambient air temperature or low outlet air temperature alarms.	0.1 0	25.0 45	°C °F	Dec int
<b>AL 28</b>	Alarm delay for anti-freeze, low ambient air temperature or low outlet air temperature. The temperature must be lower than AL26 for this time duration before having the alarm event.	0	250	Sec	
<b>AL 29</b>	Maximum number of alarm events anti-freeze, low ambient air temperature or low outlet air temperature before changing from automatic to manual alarm reset: Always manual reset if AL29 = 0 Always automatic reset if AL29 = 16 From automatic to manual if AL29 = 1..15	0	16		
<b>AL 30</b>	Anti-freeze alarm configuration in chiller 0= to turn the compressors off when the anti-freeze control probe is lower than AL26 (after the time delay), the display shows the alarm label. Buzzer and Alarm relay are not activated. 1= to turn the compressors off when the anti-freeze control probe is lower than AL26 (after the time delay), the display shows the alarm label. Buzzer and Alarm relay are activated.	0	1		
<b>Anti-freeze alarm in Heat pump mode</b>					
<b>AL 31</b>	Setpoint of the minimum limit in heat pump (va da - 30 °C a AL32)	-50.0 -58	AL33	°C °F	Dec int
<b>AL 32</b>	Setpoint of the maximum limit in heat pump (va da AL31 a 70 °C)	AL33	110.0 230	°C °F	Dec int
<b>AL 33</b>	Anti-freeze alarm setpoint in heat pump Setpoint temperature for low anti-freeze alarm, low ambient temperature (air/air), low temperature air outlet (air/air). (from AL31 to AL32)	AL31	AL32	°C/°F	Dec/int

<b>AL 34</b>	Alarm differential in heat pump. To reset the anti-freeze, low ambient Temperature (air/air), low temperature air outlet (air/air) alarms.	0.1 0	25.0 45	°C °F	Dec int
<b>AL 35</b>	Anti-freeze alarm delay in HP for low outlet air temperature (air/air) Attention If during the Stand-by or remote off there is an anti-freeze alarm event, and the AL35 <>0, starting the heat pump mode, from keyboard or digital input. In this case the anti-freeze alarm is aborted and the compressor starts for the AL35 time to heat the air or the water. After the AL35 time if the antifreeze probe value is still lower than AL33 setpoint, for maximum AL36 seconds, the unit is stopped and the anti-freeze alarm is generated again.	0	250	Sec	
<b>AL 36</b>	Anti-freeze alarm delay for low air ambient temperature or low outlet air temperature in heat pump normal condition. The detected temperature must be lower than AL33 for the time AL36 before giving the alarm	0	250	Sec	
<b>AL 37</b>	Maximum number of anti-freeze alarm events for low air ambient temperature or low outlet air temperature in heat pump. It sets the alarm reset condition: Always manual reset AL37 = 0 Always automatic reset AL37 = 16 From automatic to manual reset if AL37 = 1..15	0	16		

<b>AL 38</b>	Anti-freeze alarm configuration in heat pump 0= to turn the compressors off when the anti-freeze control probe is lower than AL33 (after the time delay), the display shows the alarm label. Buzzer and Alarm relay are not activated. 1= to turn the compressors off when the anti-freeze control probe is lower than AL33 (after the time delay), the display shows the alarm label. Buzzer and Alarm relay are activated.	0	1		
Compressor high discharge temperature					
<b>AL 39</b>	Compressor high discharge temperature setpoint	0 0	150 302	°C °F	Dec / int int
<b>AL 40</b>	Compressor high discharge temperature differential	0.1 0	25.0 45	°C °F	Dec int
<b>AL 41</b>	Number of compressor high discharge temperature events per hour to determine the alarm reset condition: Always manual reset if AL41 = 0 Always automatic reset if AL41 =16 From automatic to manual if AL41 = 1..15	0	16		
Generic alarm 1					
<b>AL 42</b>	Maximum number of generic alarm events (each event stop the regulation) before turning the alarm from automatic to manual: Always manual AL42 = 0 Always automatic AL42 =16 From manual to automatic if AL42 value is between 1 and 15	0	16		
<b>AL 43</b>	Generic alarm delay time after the digital input activation	0	250	Sec	
<b>AL 44</b>	Generic alarm delay time after the digital input is not activate	0	250	10 sec	10 sec
Alarm relay					
<b>AL 45</b>	Enable alarm relay with unit in off or stand – by: 0= Alarm output not enabled 1= Alarm output enabled	0	1		
Password reset: Alarm log – Compressor overload					
<b>AL 46</b>	Password value to reset the alarm log, the compressor overload alarm and antifreeze alarm	0	999		
<b>AL 47</b>	Thermal alarm of the compressor 0= lock the compressor 1= lock the whole circuit	0	1		
<b>AL 48</b>	Thermal alarm when the compressor is OFF 0 = Not enabled 1= Alarm enabled	0	1		
Oil alarm in OFF					
<b>AL 49</b>	Oil alarm when the compressor is OFF 0 = Not enabled 1= Alarm enabled	0	1		

Generic alarm / signal 2					
AL 50	Functioning generic alarm n° 2 0= only signal always automatic reset 1= the alarm block the unit reset depends on the value of parameter AL51	0	1		
AL 51	Maximum number of generic alarm events before turning the alarm from automatic to manual: Always manual AL51 = 0 Always automatic AL51 =16 From manual to automatic if AL51 value is between 1 and 15	0	16		
AL 52	Generic alarm delay time after the digital input activation	0	250	Sec	
AL 53	Generic alarm delay time after the digital input is not activate	0	250	Sec	
Reset High pressure / temperature alarm					
AL 54	Maximum number of high pressure / temperature alarm events before turning the alarm from automatic to manual: Always manual AL54 = 0 Always automatic AL54 =16 From manual to automatic if AL54 value is between 1 and 15	0	16		
Flow alarm condenser					
AL 55	"Flow switch water condenser alarm delay after pump activation.	0	250	Sec	
AL 56	Maximum time flow switch alarm active before to block the water pump	0	250	Sec	
AL 57	Minimum "Flow switch water condenser active time duration.	0	250	Sec	
AL 58	Minimum "Flow switch water condenser not active time duration.	0	250	Sec	
High water evaporator inlet temperature					
AL 59	Maximum number of high water temperature alarm events Always manual reset if AL59 = 0 Always automatic reset if AL59 =16 From automatic to manual reset if AL59 =1..15	1	16		
AL 60	High water temperature alarm delay time from ON compressor	0	250	Sec	10 sec
AL 61	Set point high water temperature	-50.0 -58	110.0 230	°C °F	Dec int
AL 62	Differential high water temperature	0.1 0	25.0 45	°C °F	Dec int
AL 63	Analogue input configuration. Allows to select which probe value NTC/PTC (Pb1..Pb10)	1	10		
AL 64	Low pressure alarm delay	0	250	Sec	
Sanitary water / Solar panel flow switch					
AL 65	Sanitary water flow switch alarm delay	0	250	Sec	
AL 66	San. water flow switch delay to stop pump	0	250	Sec	
AL 67	Sanitary water flow switch activation time	0	250	Sec	
AL 68	San. water flow switch de-activation time	0	250	Sec	
AL 69	Solar panel flow switch alarm delay	0	250	Sec	
AL 70	Solar panel flow switch delay to stop pump	0	250	Sec	
AL 71	Solar panel flow switch activation time	0	250	Sec	
AL 72	Solar panel flow switch de-activation time	0	250	Sec	
Various configurations					

<b>AL 73</b>	Max. number per hour sanitary water heaters overload alarm Always manual if AL73 = 0 Always automatic if AL73 =16 If 16>AL73>0: <ul style="list-style-type: none"> <li>automatic if number of alarm &lt; AL73</li> <li>manual if number of alarm = AL73</li> </ul>	0	16		
<b>AL 74</b>	Password request to reset manual antifreeze alarm 0= password requested 1= password not requested	0	1		
<b>AL 75</b>	Max. number per hour sanitary water pump overload Always manual if AL75 = 0 Always automatic if AL75 =16 If 16>AL75>0: <ul style="list-style-type: none"> <li>automatic if number of alarm &lt; AL75</li> <li>manual if number of alarm = AL75</li> </ul>	0	16		
<b>AL 76</b>	Compressor oil level alarm only signalling 0= automatic / manual reset oil alarm (see AL13) and compressor switch off 1= oil alarm signal only (compressor stays ON)	0	1		
<b>AL 77</b>	Compressor overload alarm operation mode 0= always manual reset 1= always automatic reset	0	1		
<b>AL 78</b>	Dt temperature to generate compressor/circuit differential oil alarm	0.1 1	14.0 203	bar psi	Dec int
<b>AL 79</b>	Differential to reset compressor/circuit differential oil alarm	0.1 1	14.0 203	bar psi	Dec int
<b>AL 80</b>	Max. number per hour compressor/circuit differential oil alarm Always manual if AL80 = 0 Always automatic if AL80 =16 If 16>AL80>0: <ul style="list-style-type: none"> <li>automatic if number of alarm &lt; AL80</li> <li>manual if number of alarm = AL80</li> </ul>	0	16		
<b>AL 81</b>	Compressor/circuit differential oil alarm operation mode 0= disabled 1= enabled for pistons compressors 2= enabled for screw compressors	0	2		
<b>AL 82</b>	By pass time of the FC flow switch alarm starting from water pump activation	0	250	Sec	
<b>AL 83</b>	FC flow switch time activation before blocking FC water pump	0	250	Sec	
<b>AL 84</b>	FC flow switch activation time to generate the alarm and block the compressor	0	250	Sec	
<b>AL 85</b>	FC flow switch de-activation time to reset the alarm	0	250	Sec	
<b>AL 86</b>	Flow switch alarm reset mode 0= Always manual 1= automatic reset after 1 minute 2= automatic reset after 2 minutes ... 250= automatic reset after 250 minutes	0	250		
<b>AL 87</b>	Evaporator/sanitary water flow switch by-pass time during Out1 / Out2 commutation	0	250	Sec	
<b>AL 88</b>	Number of end defrost alarms to generate manual reset alarm	0	250		
<b>AL 89</b>	Condenser antifreeze alarm: minimum set point value in chiller mode	-50.0 -58	AL91	°C °F	Dec int
<b>AL 90</b>	Condenser antifreeze alarm: maximum set point value in chiller mode	AL91	110.0 230	°C °F	Dec int
<b>AL 91</b>	Condenser antifreeze alarm: set point in chiller mode	AL89	AL90	°C °F	Dec int
<b>AL 92</b>	Condenser antifreeze alarm: differential in chiller mode	0.1 0	25.0 45	°C °F	Dec int
<b>AL 93</b>	Condenser antifreeze alarm: minimum set point value in heat pump mode	-50.0 -58	AL95	°C °F	Dec int
<b>AL 94</b>	Condenser antifreeze alarm: maximum set point value in heat pump mode	AL95	110.0 230	°C °F	Dec int
<b>AL 95</b>	Condenser antifreeze alarm: set point in heat pump mode	AL93	AL94	°C °F	Dec int
<b>AL 96</b>	Condenser antifreeze alarm: differential in heat pump mode	0.1 0	25.0 45	°C °F	Dec int

<b>AL 97</b>	Alarm menu with password 0= no password to enter in password menu 1= password is requested to enter in password menu	0	1		
<b>AL 98</b>	Number of alarm resetted manually to block by password the alarm menu	0	250		
<b>AL 99</b>	Password to reset the alarm log	0	999		

After the black-out is restored:

1. The instrument resumes the same operating mode lost after the supply failure.
2. If active, the defrost is aborted.
3. All the timers and time parameters are reloaded.
4. The manual alarm is not reset.