SPLIT TYPE
ROOM AIR CONDITIONER

Cassette type
Duct type
Ceiling type

INVERTER

SERVICE INSTRUCTION

Models	Indoor unit	Outdoor unit
	AU* G30LRLE AR* G30LMLE AB* G30LRTE	AO* G30LETL AO* G36LETL
	AU* G36LRLE AR* G36LMLE AB* G36LRTE	

Refrigerant
R410A

FUJITSU GENERAL LIMITED

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2. TROUBLE SHOOTING

3. APPENDING DATA

Refrigerant
R410A

Cassette/ Duct/ Ceiling type INVERTER

1 . DESCRIPTION OF EACH CONTROL OPERATION

1. COOLING OPERATION

1-1 COOLING CAPACITY CONTROL

A sensor (room temperature thermistor) built in the indoor unit body will usually perceive difference or variation between a set temperature and present room temperature, and controls the operation frequency of the compressor.

* If the room temperature is 2°C higher than a set temperature, the compressor operation frequency will attain to maximum performance.

* If the room temperature is some degrees lower than a set temperature, the compressor will be stopped.

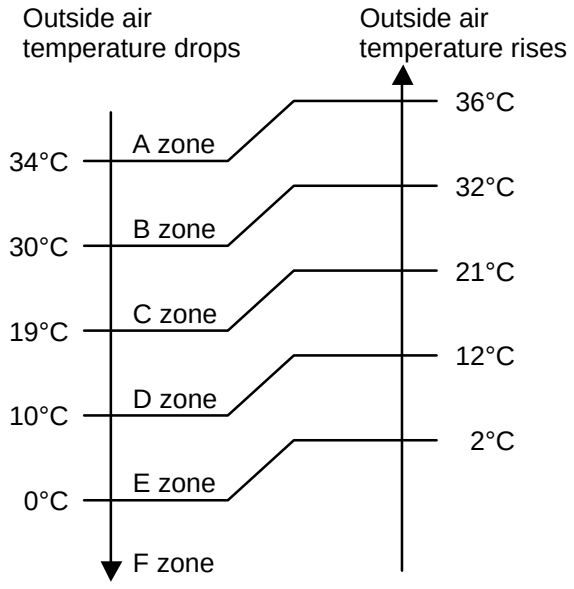
* When the room temperature is between +2°C to -2.5°C of the setting temperature, the compressor frequency is controlled within the range shown in Table 1. However, the maximum frequency is limited in the range shown in Fig. 1 based on the fan speed mode and the outdoor temperature.

(Table 1 : Compressor Frequency Range)

	minimum frequency	maximum frequency Ⅰ	maximum frequency Ⅱ
AO* G30LETL	16rps	72rps	56rps
AO* G36LETL			61rps

When the compressor operates for 30 minutes continuously at over the maximum frequency Ⅱ, the maximum frequency is changed from Maximum Frequency Ⅰ to Maximum Frequency Ⅱ.

(Fig.1 : Limit of Maximum Frequency based on Outdoor Temperature)



		Hi	Me	Lo	Quiet
30LETL 36LETL	A zone	72rps	59rps	50rps	39rps
	B zone	72rps	59rps	50rps	39rps
	C zone	65rps	50rps	44rps	39rps
	D zone	50rps	44rps	39rps	35rps
	E zone	50rps	44rps	39rps	35rps
	F zone	50rps	44rps	39rps	35rps

2. HEATING OPERATION

2-1 HEATING CAPACITY CONTROL

A sensor (room temperature thermistor) built in the indoor unit body will usually perceive difference or variation between a set temperature and present room temperature, and controls the operation frequency of the compressor.

* If the room temperature is lower by 3°C than a set temperature, the compressor operation frequency will attain to maximum performance.
* If the room temperature is some degrees higher than a set temperature, the compressor will be stopped.
* When the room temperature is between +2.5°C to -3°C of the setting temperature, the compressor frequency is controlled within the range shown in Table 2.

(Table 2 : Compressor Frequency Range)

	minimum frequency	maximum frequency
AO* G30LETL AO* G36LETL	16rps	90rps

3. DRY OPERATION

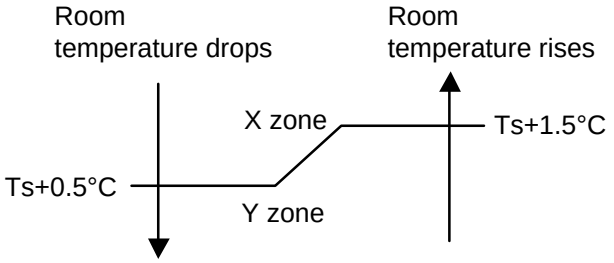
3-1 INDOOR UNIT CONTROL

The compressor rotation frequency shall change according to the temperature, set temperature, and room temperature variation which the room temperature sensor of the indoor unit body has detected as shown in the Table 3.
However, the frequency after the compressor start-up is 30rps for 60seconds.

(Table 3 : Compressor frequency)

		Operating frequency
30LETL 36LETL	X zone	39rps
	Y zone	0rps

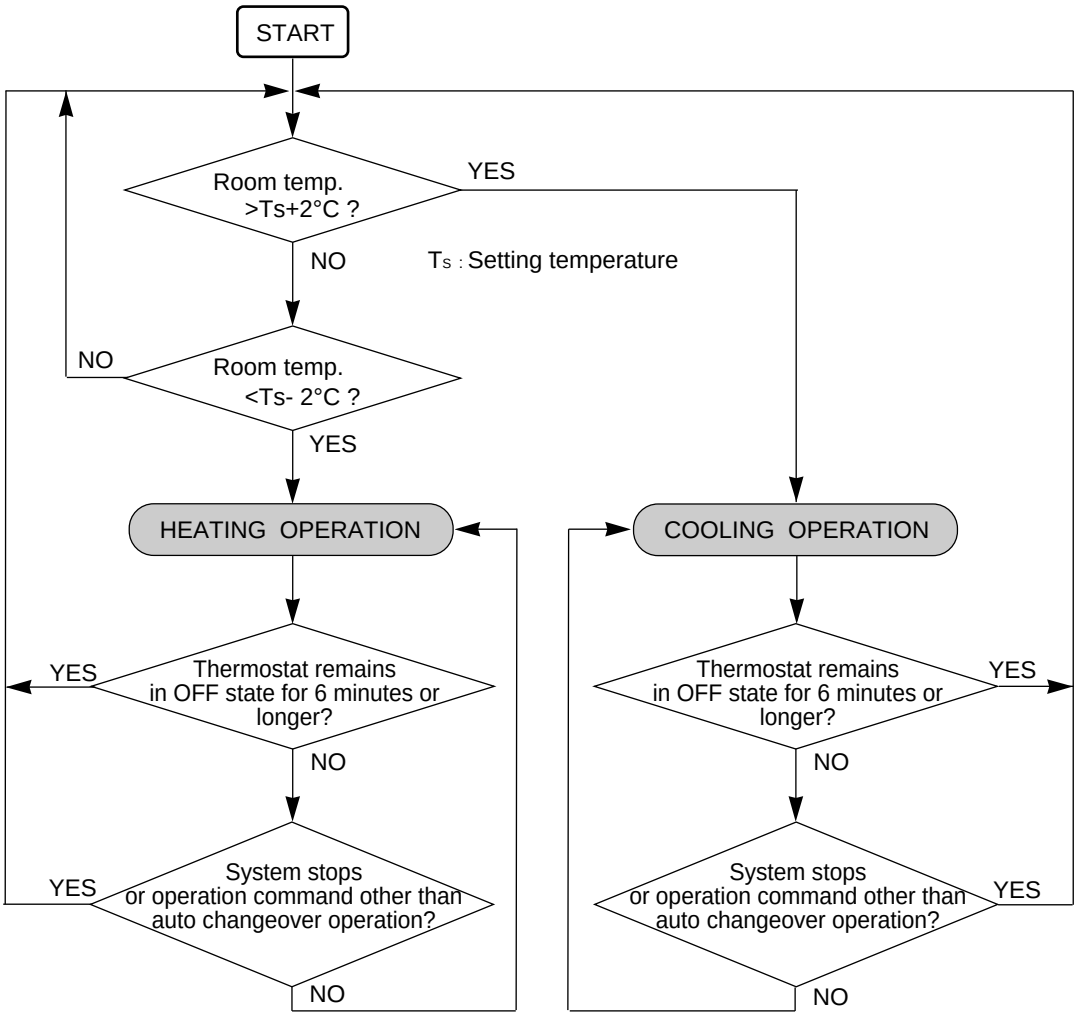
(Fig. 2 : Compressor Control based on Room Temperature)



4. AUTO CHANGEOVER OPERATION

When the air conditioner is set to the AUTO mode by remote control, operation starts in the optimum mode from among the HEATING, COOLING, DRY and MONITORING modes. During operation, the optimum mode is automatically switched in accordance with temperature changes. The temperature can be set between 18°C and 30°C in 1°C steps.

Operation flow chart



5. INDOOR FAN CONTROL

1. Fan speed

(Table 4 : Indoor Fan Speed)

Operation mode	Air flow mode	Speed (rpm)	
		AU* G30LRLE	AU* G36LRLE
Heating	High	570	640
	Med+	530	600
	Med	510	510
	Low	470	470
	Quiet	420	420
	Cool air prevention	300	300
	S-Low	270	270
Cooling/ Fan	High	570	640
	Med	510	510
	Low	470	470
	Quiet	420	420
	*Soft Quiet	300	300
	S-Low	270	270
Dry		420	420

*Note, during Economy operation and operation mode is Fan, air flow is 1 step downs.
(High > Med, Med > Low, Low > Quiet, Quiet > Soft Quiet)

Operation mode	Air flow mode	Speed (rpm)	
		AR* G30LMLE	AR* G36LMLE
Heating/ Fan	High	1270	
	Med+	----	
	Med	980	
	Low	790	
	Quiet	630	
	Cool air prevention	----	
	*Soft Quiet	420	
	S-Low	420	
Cooling	High	1130	
	Med	980	
	Low	790	
	Quiet	630	
	S-Lo	420	
Dry		630	

*Note, during Economy operation and operation mode is Fan, air flow is 1 step downs.
(High > Med, Med > Low, Low > Quiet, Quiet > Soft Quiet)

Operation mode	Air flow mode	Speed (rpm)	
		AB* G30LRTE	AB* G36LRTE
Heating	High	1000	1100
	Med+	1000	1100
	Med	910	910
	Low	750	750
	Quiet	650	650
	Cool air prevention	500	500
	S-Low	250	250
Cooling/ Fan	High	1000	1100
	Med	910	910
	Low	750	750
	Quiet	650	650
	*Soft Quiet	500	500
	S-Low	250	250
Dry		650	650

*Note, during Economy operation and operation mode is Fan, air flow is 1 step downs.
(High > Med, Med > Low, Low > Quiet, Quiet > Soft Quiet)

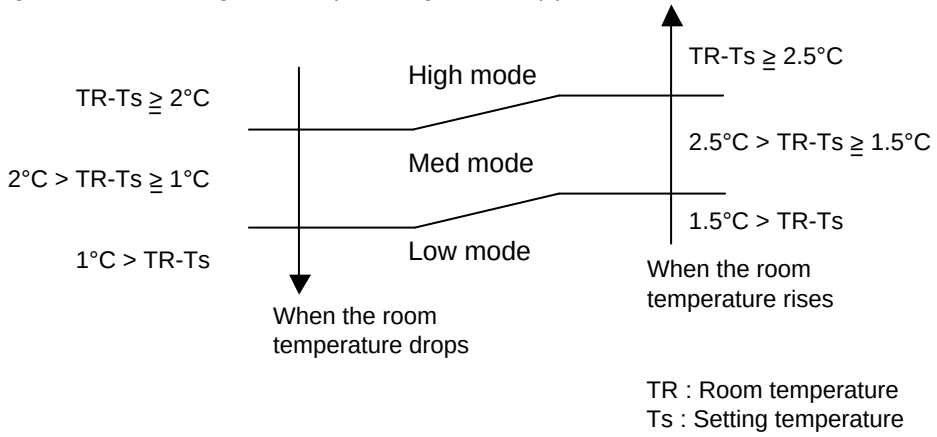
2. FAN OPERATION

The airflow can be switched in 5 steps such as AUTO, Quiet, Low, Med, High, while the indoor fan only runs.
When Fan mode is set at [AUTO], it operates on [Med] Fan Speed.

3. COOLING OPERATION

Switch the airflow [AUTO], and the indoor fan motor will run according to a room temperature, as shown in Fig. 3.
On the other hand, if switched in [High] ~ [Quiet], the indoor motor will run at a constant airflow of [COOL] operation modes Quiet, Low, Med, High, as shown in Table 4.

(Fig.3 : Airflow change - over (Cooling : AUTO))



TR : Room temperature
Ts : Setting temperature

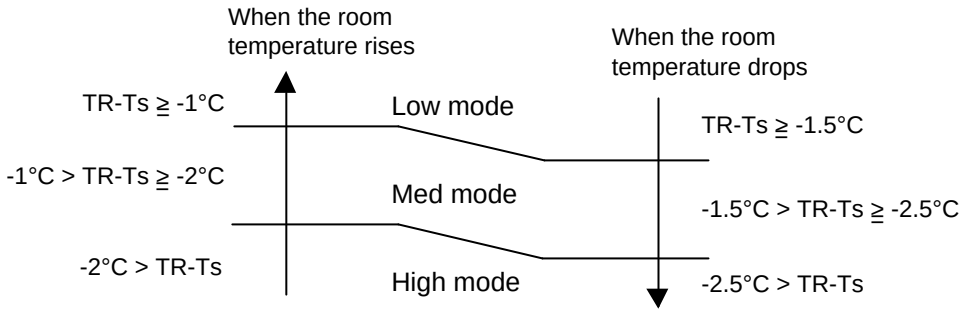
4. DRY OPERATION

Refer to the Table 4.
During the dry mode operation, the fan speed setting can not be changed.

5. HEATING OPERATION

Switch the airflow [AUTO], and the indoor fan motor will run according to a room temperature, as shown in Fig. 4.
On the other hand, if switched in [High] ~ [Quiet], the indoor motor will run at a constant airflow of [HEAT] operation modes Quiet, Low, Med, High, as shown in Table 4.

(Fig. 4 : Airflow change - over (Heating : AUTO))



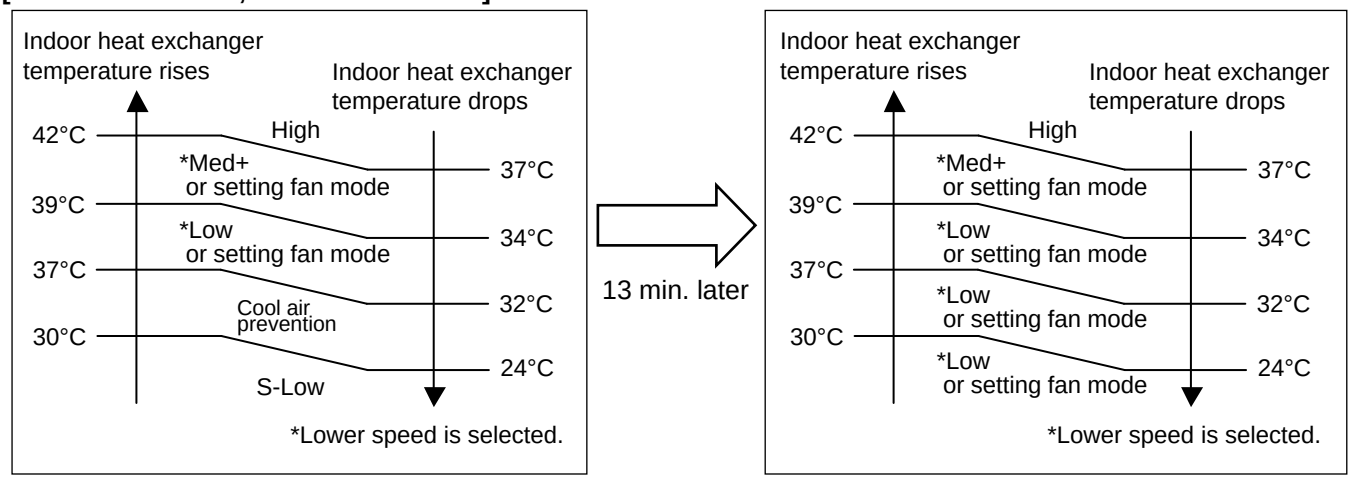
TR : Room temperature
Ts : Setting temperature

6. COOL AIR PREVENTION CONTROL (Heating mode)

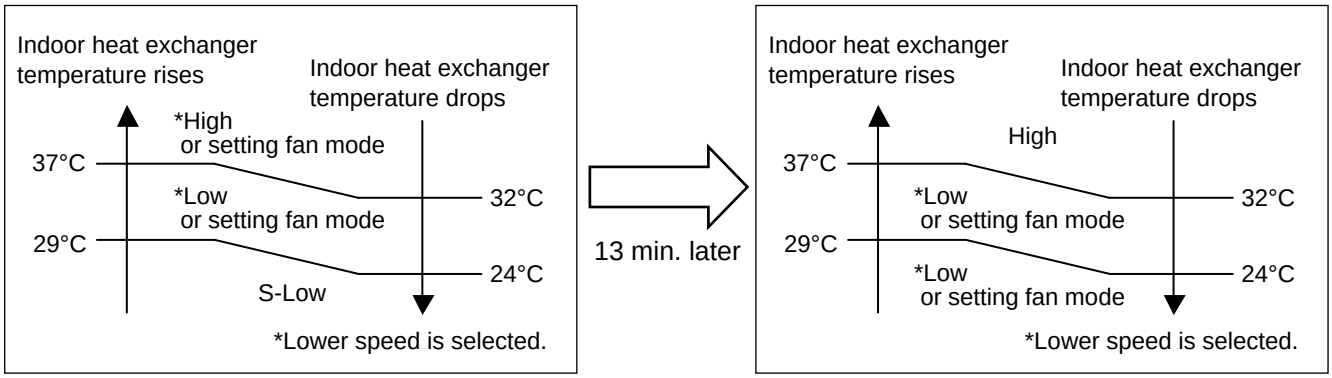
The maximum value of the indoor fan speed is set as shown in Fig. 5, based on the detected temperature by the indoor heat exchanger sensor on heating mode.

(Fig. 5 : Cool Air Prevention Control)

[AU* G30/ 36LRLE, AB* G30/ 36LRTE]



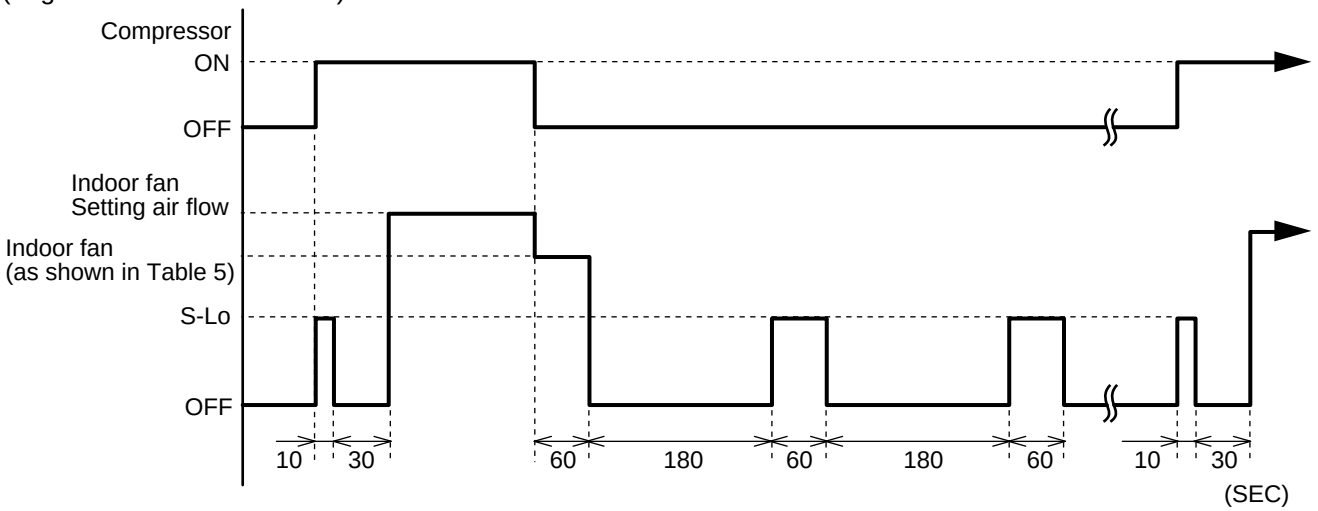
[AR* G30/ 36LMLE]



7. MOISTURE RETURN PREVENTION CONTROL (Cooling mode& Dry mode)

The indoor fan motor will run as shown in Fig. 6.

(Fig. 6 : Indoor Fan Control)



(Table 5 : Indoor fan speed)

	Dry	Cooling
AU*G30/ 36LRLE	420 rpm	420 rpm
AR*G30/ 36LMLE	630 rpm	630 rpm
AB*G30/ 36LRTE	650 rpm	650 rpm

8. INDOOR UNIT FAN (CONTROL FOR ENERGY SAVING (Cooling mode))

Switch the airflow at cooling mode, and the indoor fan motor will run as shown in Fig.6.
It depends on the Function setting "Indoor unit fan control for energy saving".

9. DEFROST OPERATION

When the defrost operation starts, the indoor fan runs according to cool air prevention control for 20 seconds.
And the fan is stopped if 20 seconds have passed.
When 60 seconds have passed after defrost operation is released,
the fan runs according to cool air prevention control

6. OUTDOOR FAN CONTROL

1. Outdoor Fan Motor

The Table 6 shows the type of the outdoor fan motor. The control method is different between AC motor and DC motor.

(Table 6 : Type of Motor)

	AC Motor	DC Motor
AO*G30/ 36LETL		○

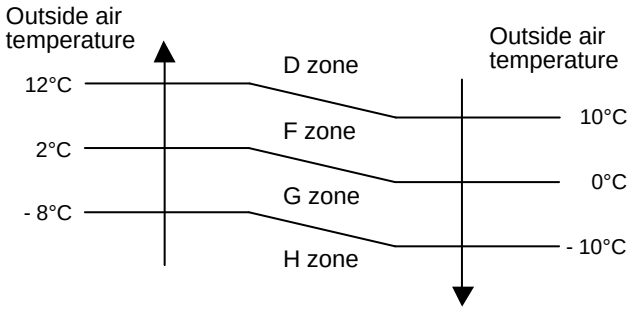
2. Fan Speed

(Table 7 : Outdoor fan speed) (rpm)

	Zone ※	Cooling	Dry	Heating
AO* G30LETL	D	850/ 800/ 620/ 500/ 400	550/ 450	900/ 850/ 800/ 620/ 550/ 450
	F	500/ 320/ 250	500/ 320/ 250	
	G	300/ 250/ 200	300/ 250/ 200	
	H	300/ 250/ 200	300/ 250/ 200	
AO* G36LETL	D	900/ 800/ 620/ 500/ 400	550/ 450	900/ 800/ 620/ 550/ 450
	F	500/ 320/ 250	500/ 320/ 250	
	G	300/ 250/ 200	300/ 250/ 200	
	H	300/ 250/ 200	300/ 250/ 200	

※ Refer to Fig. 7

(Fig.7 : Outside air temperature zone selection)



* The outdoor fan speed mentioned above depends on the compressor frequency. (When the compressor frequency increases, the outdoor fan speed also changes to the higher speed. When the compressor frequency decreases, the outdoor fan speed also changes to the lower speed.)

* After the defrost control is operated on the heating mode, the fan speed keeps at the higher speed as Table8 without relating to the compressor frequency.

(Table8 : Outdoor fan speed after the defrost)

AO* G30LETL	900rpm
AO* G36LETL	

7. COMPRESSOR CONTROL

1. OPEARTION FREQUENCY RANGE

The operation frequency of the compressor is different based on the operation mode as shown in the Table 9.

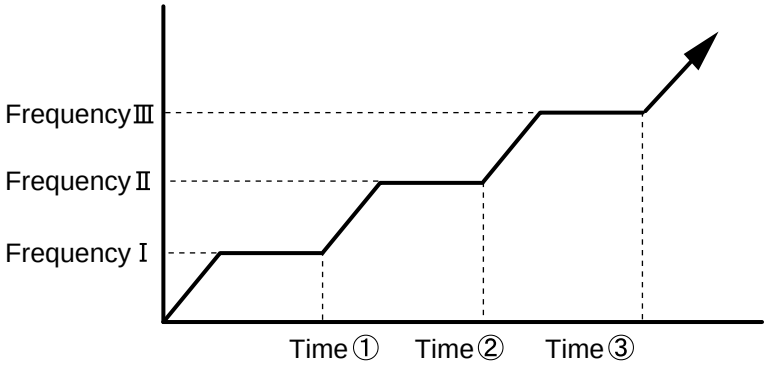
(Table 9 : Compressor Operation Frequency Range)

	Cooling		Heating		Dry	
	Min	Max	Min	Max	Min	Max
AO*G30/36LETL	16rps	72rps	16rps	90rps	39rps	39rps

2. OPEARTION FREQUENCY CONTROL AT NORMAL START UP

The compressor frequency soon after the start-up is controlled as shown in the Fig. 8.

(Fig. 8 : Compressor Control at Start-up)



(Frequency)

	Frequency Ⅰ	Frequency Ⅱ	Frequency Ⅲ
AO*G30/36LETL	30rps	47rps	60rps

(Time)

	Time ①	Time ②	Time ③
AO*G30/36LETL	60sec	120sec	180sec

8. TIMER OPEARTION CONTROL

8-1 WIRELESS REMOTE CONTROLLER

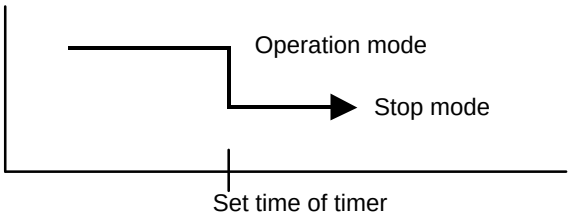
The Table 10 shows the available timer setting based on the product model.

(Table 10 : Timer Setting)

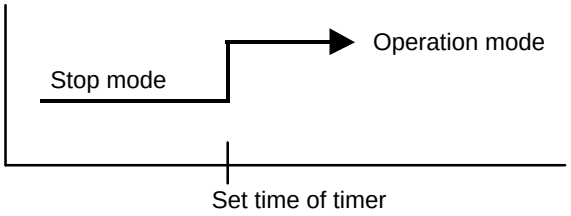
	ON TIMER / OFF TIMER	PROGRAM TIMER	SLEEP TIMER
AB* G30/ 36LRTE	○	○	○

1. ON TIMER/ OFF TIMER

・OFF timer : When the clock reaches the set time, the air conditioner will be turned off.

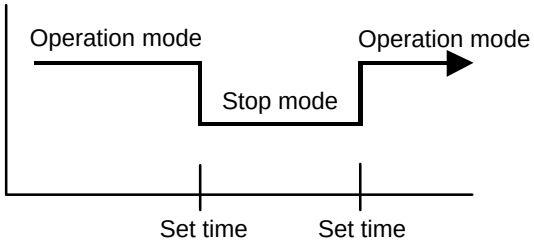


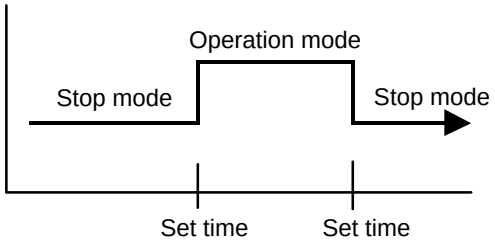
・ON timer : When the clock reaches the set time, the air conditioner will be turned on.



2. PROGRAM TIMER

・The program timer allows the OFF timer and ON timer to be used in combination one time.





・Operation will start from the timer setting (either OFF timer or ON timer) whichever is closest to the clock's current timer setting.
The order of operations is indicated by the arrow in the remote control unit's display.

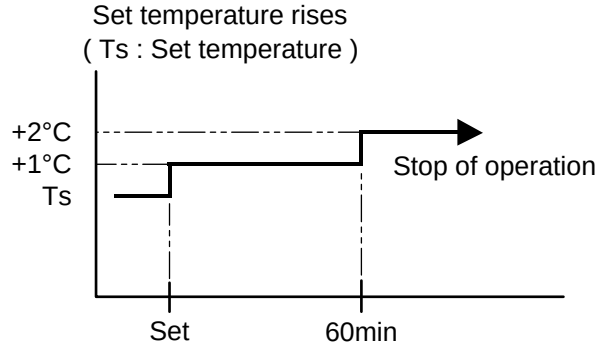
・SLEEP timer operation cannot be combined with ON timer operation.

3. SLEEP TIMER

If the sleep is set, the room temperature is monitored and the operation is stopped automatically.
If the operation mode or the set temperature is change after the sleep timer is set, the operation is continued according to the changed setting of the sleep timer from that time ON.

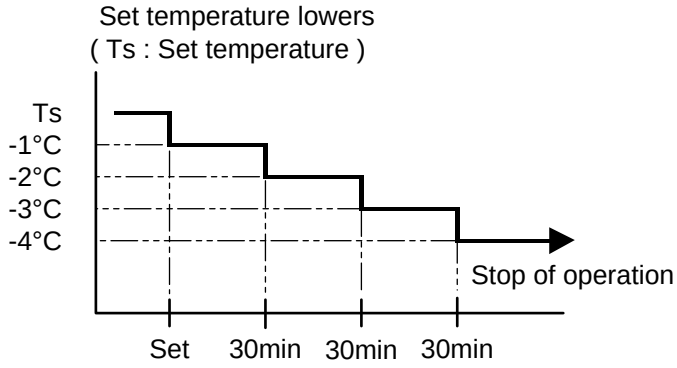
In the cooling operation mode

When the sleep timer is set, the setting temperature is increased 1°C.
It increases the setting temperature another 1°C after 1 hour.
After that, the setting temperature is not changed and the operation is stopped at the time of timer setting.



In the heating operation mode

When the sleep timer is set, the setting temperature is decreased 1°C.
It decreases the setting temperature another 1°C every 30 minutes.
Upon lowering 4°C, the setting temperature is not changed and the operation stops at the time of timer setting.



9-2 WIRED REMOTE CONTROLLER

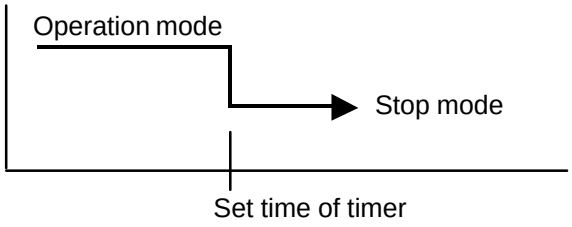
The Table 11 shows the available timer setting based on the product model.

(Table11 : Timer Setting)

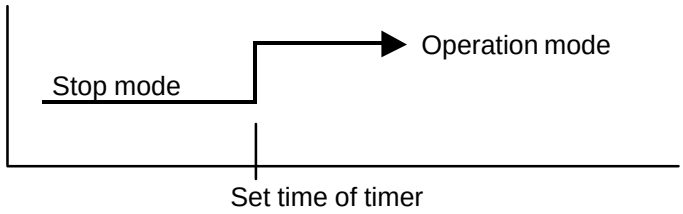
	ON TIMER / OFF TIMER	WEEKLY TIMER	TEMPERATURE SET BACK TIMER
AR* G30/ 36LMLE AU* G30/ 36LRLE	○	○	○

1. ON / OFF TIMER

・OFF timer : When the clock reaches the set time, the air conditioner will be turned off.



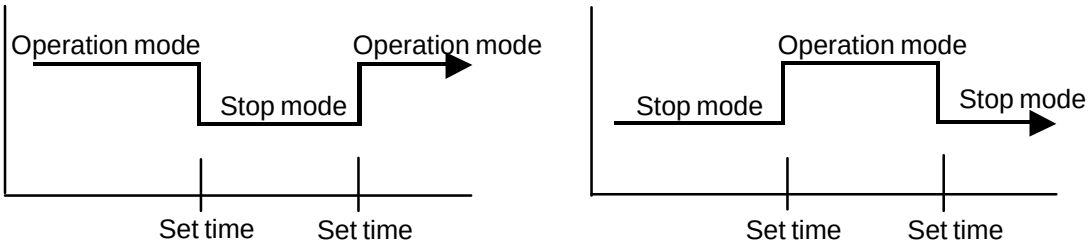
・ON timer : When the clock reaches the set time, the air conditioner will be turned on.



2. WEEKLY TIMER

2-1. WEEKLY TIMER

・Use this timer function to set operating time for each day of the week.
・The weekly timer allows up to two ON and OFF time to set up per day.

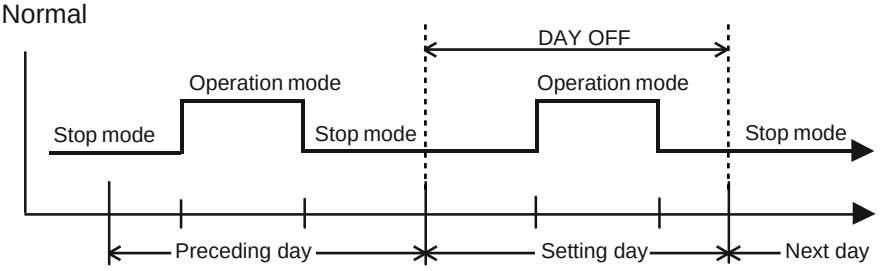


・The operating time can be set in 30 min increments only.
・The OFF time can be carried over to next day.
・The ON timer and the OFF timer functions cannot be set with using the weekly timer.
Both ON and OFF time must be set.

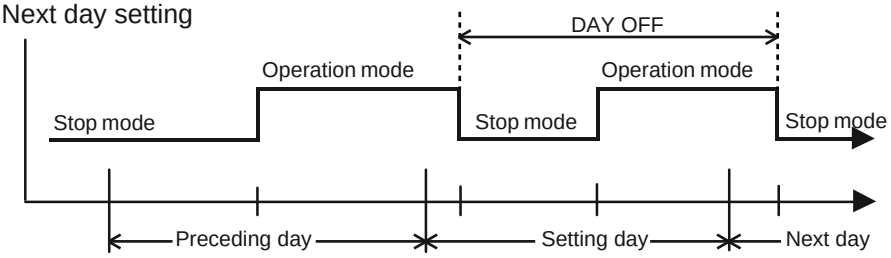
2-2. DAY OFF setting

- The DAY OFF setting is only available for days for which weekly settings already exist.
- If the operating time carries over to the next day (during a next day setting), the effective DAY OFF range will be set as shown below.

・Normal



・Next day setting

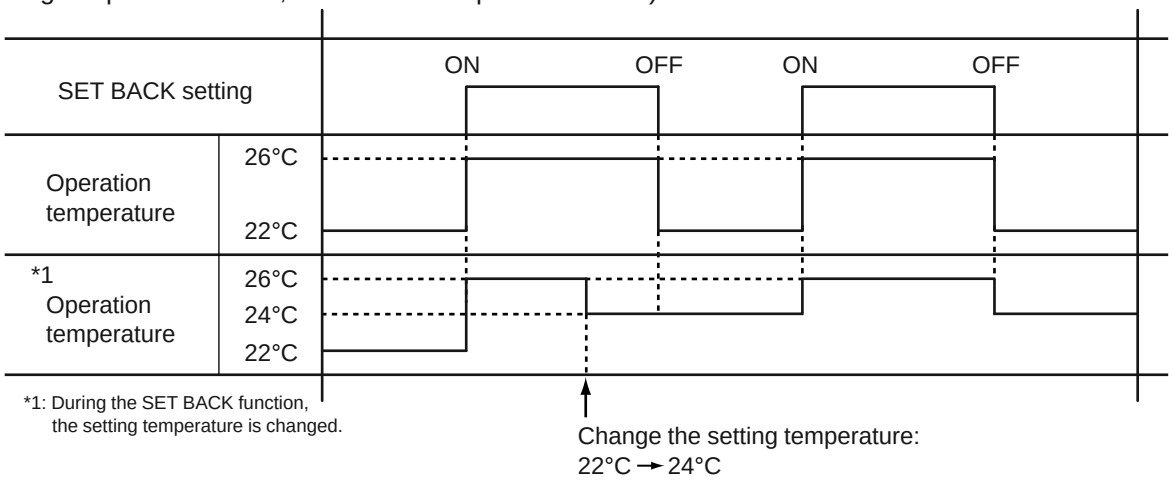


- The DAY OFF setting can only be set one time. The DAY OFF setting is cancelled automatically after the set day has passed.

3. TEMPERATURE SET BACK TIMER

- The SET BACK timer only changes the set temperature for 7 days, it cannot be used to start or stop air conditioner operation.
- The SET BACK timer can be set to operate up to two times per day but only one temperature setting can be used.
- During COOLING/DRY mode, the air conditioner will operate at a minimum of 18°C even if the SET BACK temperature is set to 17°C or lower.

Case of SET BACK timer on the Cooling operation.
(Setting temperature :22°C, SET BACK temperature :26°C)



9. ELECTRONIC EXPANSION VALVE CONTROL

The most proper opening of the electronic expansion valve is calculated and controlled under the present operating condition based on the Table 12.
The compressor frequency, the temperatures detected by the discharge temperature sensor, the indoor heat exchanger sensor, the outdoor heat exchanger sensor,
and the outdoor temperature sensor.

(Table 12 : The pulse range of the electronic expansion valve control)

	Operation mode	Pulse range
AO*G30LETL AO*G36LETL	Cooling / Dry mode	between 53 to 480 pulses.
	Heating mode	between 40 to 480 pulses.

* The expansion valve is set at 480 pulses after 120 seconds of stopping compressor.
* At the time of supplying the power to the outdoor unit, the initialization of the electronic expansion valve is operated (528 pulses are input to the closing direction).

10. TEST OPERATION CONTROL

[Wireless remote controller]

Under the condition where the air conditioner runs, press the TEST RUN button of the remote control, and the test operation control mode will appear.
During test running, the operation lamp and timer lamp of the air conditioner body twinkle simultaneously.

[Wired remote controller]

If the operation lamp is on, press the START/STOP button to turn it off.
Press the MODE and FAN buttons at the same time for more than two seconds
to start the test operation.
The operation lamp will light up and "o1" will be displayed on the set temperature display.

[Release]

Perform the test operation for 60 minutes.

Pressing the START/STOP button will stop the test operation.

11. PREVENT TO RESTART FOR 3 MINUTES (3 MINUTES ST)

The compressor won't enter operation status for 3 minutes after the compressor is stopped, even if any operation is given.

12. FOUR-WAY VALVE EXTENSION SELECT

At the time when the air conditioner is switched from the cooling mode to heating mode, the compressor is stopped, and the four-way valve is switched in 3 minutes later after the compressor stopped.

13. AUTO RESTART

When the power was interrupted by a power failure, etc. during operation, the operation contents at that time are memorized and when power is recovered, operation is automatically started with the memorized operation contents.
When the power is interrupted and recovered during timer operation, since the timer operation time is shifted by the time the power was interrupted, an alarm is given by blinking (7 sec ON/2 sec OFF) the indoor unit body timer lamp.

[Operation contents memorized when the power is interrupted]

	Wireless RC	Wired RC (Memory Backup : Disable)	Wired RC (Memory Backup : Enable)	
Operation mode Set temperature Set air flow Set air flow direction Swing Economy operation 10°C Heat operation	○	○	○	
Thermistor detected position	—	×	○	
Timer mode	○	×	OFF Timer	×
			ON Timer	×
			WEEKLY Timer	○
			Temperature SET BACK Timer	○

○ : Memorize
× : Not memorize

*It is necessary to set on the DIP-SW1-No,6 of the wired remote controller, to enable the memory backup. Refer to the installation manual of wired remote controller for details.

14. MANUAL AUTO OPERATION (Indoor unit body operation)

If MANUAL AUTO Button is set, the operation is controlled as shown in Table 13.
If the remote control is lost or battery power dissipated, this function will work without the remote control.

(Table 13)

	Manual auto operation
OPERATION MODE	Auto changeover
FAN CONT. MODE	Auto
TIMER MODE	Continuous (No timer setting available)
SETTING TEMP.	24°C
SETTING LOUVER	Standard
SWING	OFF

15. FORCED COOLING OPERATION

If cooling operation is set, the operation is controlled as shown in Table 14.

(Table 14)

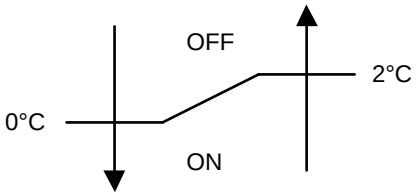
	Forced cooling operation
OPERATION MODE	Cooling
FAN CONT. MODE	Hi
TIMER MODE	-
SETTING TEMP.	Room Temp is not controlled
SETTING LOUVER	Initial : Horizontal (It is changed follow as setting of remote controller)
SWING	OFF

Forced cooling operation is started when pressing MANUAL AUTO button for 10 seconds or more.
During the forced cooling operation, it operates regardless of room temperature sensor.
Operation LED and timer LED blink during the forced cooling operation. They blink for 1 second ON and 1 second OFF on both operation LED and timer LED (same as test operation).
Forced cooling operation is released after 60 minutes of starting operation.
The FORCED COOLING OPERATION will start as shown in Table 14.

16. COMPRESSOR PREHEATING

When the outdoor heat exchanger temperature is lower than 0°C and the all operation mode has been stopped for 30 minutes, power is applied to the compressor and the compressor is heated.
(By heating the compressor, warm air is quickly discharged when operation is started.)
When operation was started and when the outdoor heat exchanger temperature rises to 2°C or greater, preheating is ended.

(Fig. 9 : Compressor Preheating)



17 . 10°C HEAT OPERATION

The 10°C HEAT operation functions by pressing 10°C HEAT button on the remote controller.
The 10°C HEAT operation is almost the same operation as below settings.

(Table 15)

Mode	Heating
Setting temperature	10°C
Fan mode	AUTO

18. ECONOMY OPERATION

The ECONOMY operation functions by pressing ECONOMY button on the remote controller.
The ECONOMY operation is almost the same operation as below settings.

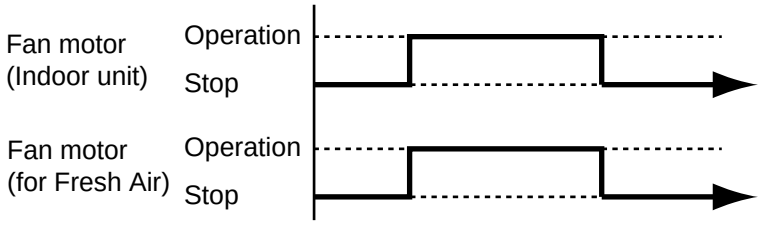
(Table 16)

Mode	Cooling/ Dry	Heating
Target temperature	Setting temp.+1°C	Setting temp.-1°C

19. FRESH AIR CONTROL

The fan motor for Fresh Air(Field supply) is operated in synchronization with the indoor fan operation as shown in Fig. 10.

(Fig. 10 : Fresh Air control)

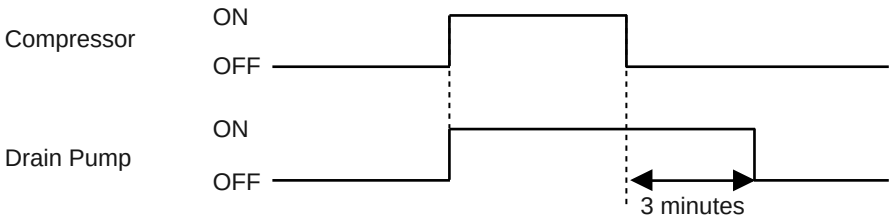


20. DRAIN PUMP OPERATION

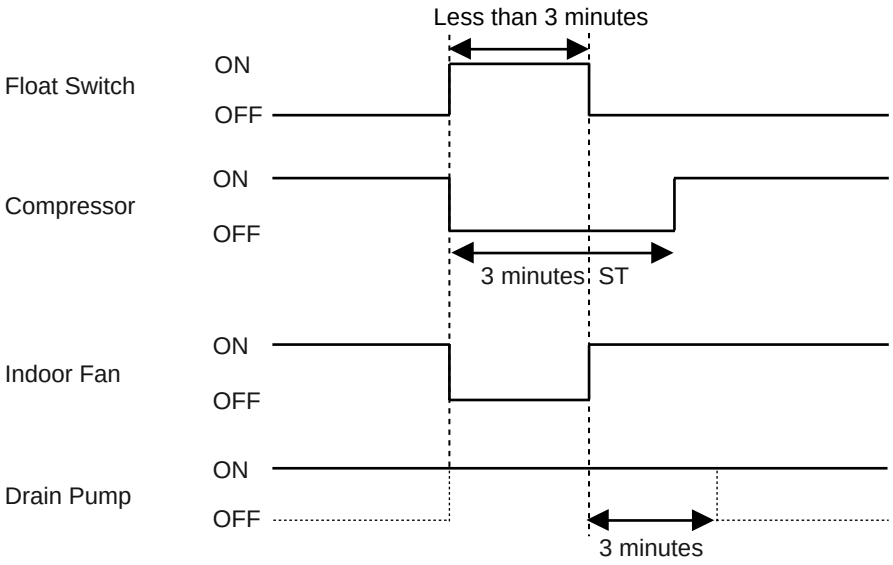
· During Cooling / Dry mode

1. When the compressor starts, the drain pump starts simultaneously.
2. The drain pump operates continuously for 3 minutes after the compressor is turned off.
3. When the compressor stops by the "Anti- freezing protection", the drain pump is turned off in 1 hour after the compressor stops.
4. When the water level in the drain pan rises up and then the float switch functions:
   ① The compressor, indoor and outdoor fan motor operation are stopped.
   ② Drain pump operates continuously for 3 minutes after the float switch is turned off. (Almost condensing water may be drained)
   ③ The indoor unit fan motor operates after the float switch is turned off.
5. When the float switch turns ON continuously for 3 minutes, "FAILURE INDICATION" operates. (It is necessary to turn off power for release it.)
6. When the float switch turns OFF less than 3 minutes, the unit starts Cooling operation.

(Fig. 11 : Detail of Drain Pump Operation)



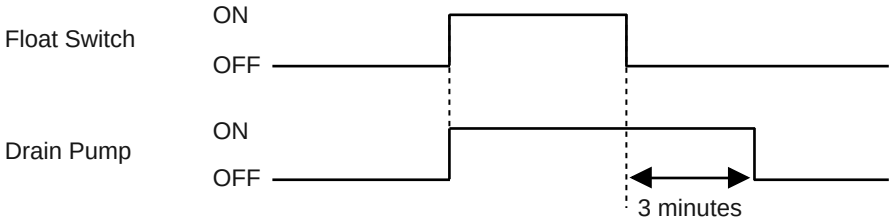
<Float Switch turns OFF less than 3 minutes>



· During Heating / Fan mode / Stop operation

1.When the water level in the drain pan rises up and then the float switch functions:
Drain pump operates continuously for 3 minutes after the float switch is turned off.
(Almost condensing water may be drained)

2. When the float switch turns ON continuously for 3 minutes, "FAILURE INDICATION" operates.
Thereafter, even if the float switch turns OFF, the "FAILURE INDICATION" is not released.
(It is necessary to turn off power for release it.)



21. DEFROST OPERATION CONTROL

1. CONDITION OF STARTING THE DEFROST OPERATION

The defrost operation starts when the outdoor heat exchanger temperature sensor detects the temperature lower than the values shown in Table 17.

(Table 17 : Condition of starting Defrost Operation)

- 1st time defrosting after starting operation

Compressor contiguous operation time	Below 10 min.	Above 10 min.		
Compressor integrating operation time	Less than 22 min.	22 to 62 min.	62 min. to 4 hours	More than 4 hours
Operation temperature	Does not operate	- 9°C	- 5°C	- 3°C

- Defrosting after 2nd time upon starting operation

Compressor contiguous operation time	Below 10 min.	Above 10 min.		
Compressor integrating operation time	Less than 35 min.	35 min. to 215min	215 min. to 4 hours	More than 4 hours
Operation temperature	Does not operate	- 6°C	- 5°C	- 3°C

- Integrating defrost for intermittent operation

Compressor integrating operation time	Less than 10 min.*	More than 210 min.
Operating condition	OFF count of the compressor 40 times	Compressor OFF (at outside air temp.≦ 2°C)

*If the compressor continuous operation time is less than 10 minutes, the OFF number of the compressor is counted.
If any defrost operated, the compressor OFF count is cleared.

2. CONDITION OF THE DEFROST OPERATION COMPLETION

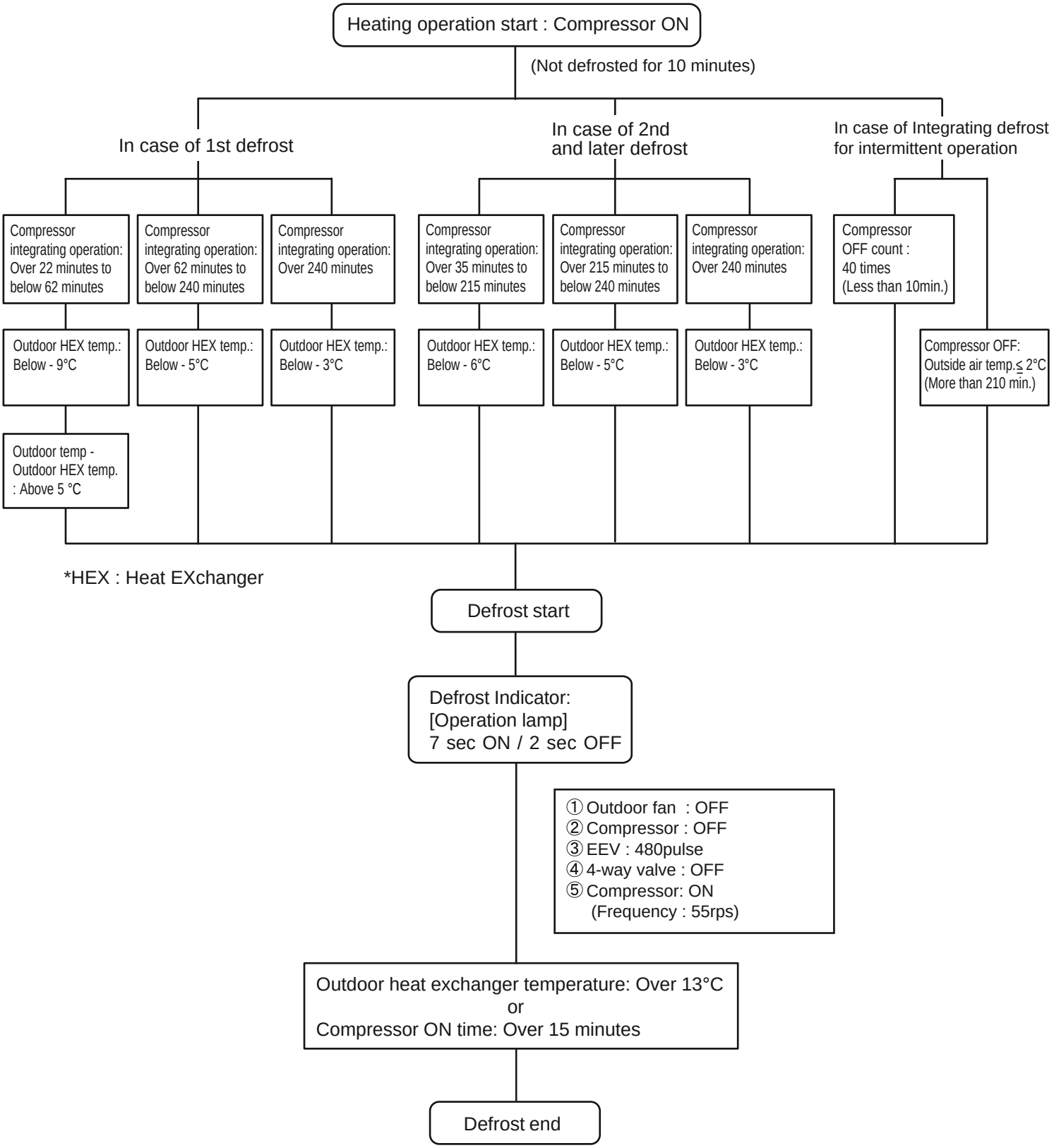
Defrost operation is released when the conditions become as shown in Table 18.

(Table 18 : Defrost Release Condition)

Release Condition
Outdoor heat exchanger temperature sensor value is higher than +13°C or Compressor operation time has passed 15 minutes.

3. Defrost Flow Chart

The defrosting shall proceed by the integrating operation time and outdoor heat exchanger temperature as follows.



22. OFF DEFROST OPERATION CONTROL

When operation stops in the [Heating operation] mode, if frost is adhered to the outdoor unit heat exchanger, the defrost operation will proceed automatically. In this time, if indoor unit operation lamp flashes slowly (7 sec ON / 2 sec OFF), the outdoor unit will allow the heat exchanger to defrost, and then stop.

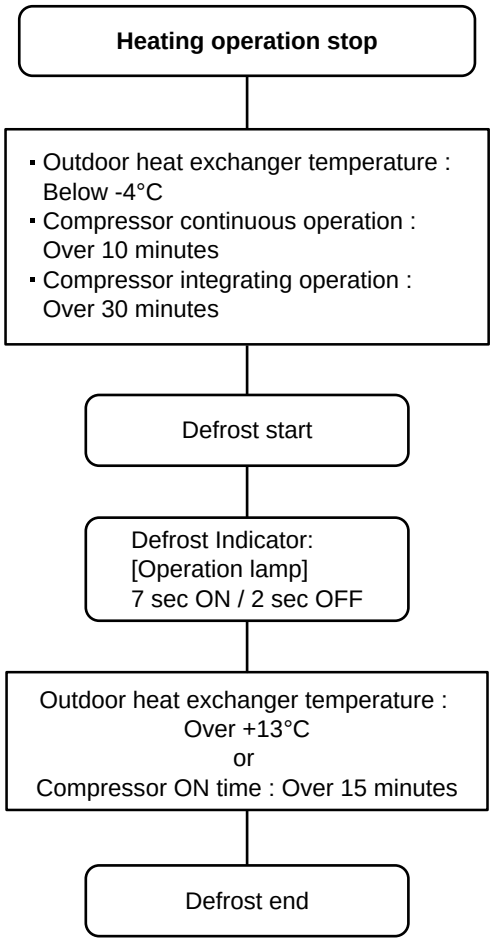
1. OFF DEFROST OPERATION CONDITION

In heating operation, the outdoor heat exchanger temperature is less than -4°C,
compressor continuous operation more than 10 minutes, and
compressor operation integrating time lasts for more than 30 minutes.

2. OFF DEFROST END CONDITION

Release Condition
Outdoor heat exchanger temperature sensor value is higher than +13°C or Compressor operation time has passed 15 minutes.

OFF Defrost Flow Chart



23. VARIOUS PROTECTIONS

1. DISCHARGE GAS TEMPERATURE OVERRISE PREVENTION CONTROL

The discharge gas thermosensor (discharge thermistor : Outdoor side) will detect discharge gas temperature.
When the discharge temperature becomes higher than Temperature Ⅰ, the compressor frequency is decreased 10rps and it continues to decrease the frequency for 10rps every 120 seconds until the temperature becomes lower than Temperature Ⅰ.
When the discharge temperature becomes lower than TemperatureⅡ, the control of the compressor frequency is released.
When the discharge temperature becomes higher than TemperatureⅢ, the compressor is stopped and the indoor unit LED starts blinking.

(Table 19 : Discharge Temperature Over Rise Prevention Control / Release Temperature)

	Temperature Ⅰ	TemperatureⅡ	TemperatureⅢ
AO* G30/ 36LETL	104°C	101°C	110°C

2. CURRENT RELEASE CONTROL

The compressor frequency is controlled so that the outdoor unit input current does not exceeds the current limit value that was set up with the outdoor temperature.
The compressor frequency returns to the designated frequency of the indoor unit at the time when the frequency becomes lower than the release value.

(Table 20 : Current Release Operation Value / Release Value)

[Cooling]

AO* G30LETL	
T0 (Control / Release)	
50°C	9.0A / 8.5A
46°C	10.0A / 9.5A
40°C	12.5A / 12.0A
12°C	14.5A / 14.0A
2°C	14.5A / 14.0A
	14.5A / 14.0A

T0 : Outdoor Temperature

AO* G36LETL	
T0 (Control / Release)	
50°C	9.0A / 8.5A
46°C	10.0A / 9.5A
40°C	13.0A / 12.5A
12°C	16.5A / 16.0A
2°C	16.5A / 16.0A
	16.5A / 16.0A

T0 : Outdoor Temperature

[Heating]

AO* G30LETL	
T0 (Control / Release)	
17°C	10.0A / 9.5A
12°C	11.5A / 11.0A
5°C	14.5A / 14.0A
	14.5A / 14.0A

T0 : Outdoor Temperature

AO* G36LETL	
T0 (Control / Release)	
17°C	10.0A / 9.5A
12°C	11.5A / 11.0A
5°C	16.0A / 15.5A
	18.0A / 17.5A

T0 : Outdoor Temperature

3. ANTIFREEZING CONTROL (Cooling and Dry mode)

The compressor frequency is decrease on cooling & dry mode when the indoor heat exchanger temperature sensor detects the temperature lower than Temperature Ⅰ.
Then, the anti-freezing control is released when it becomes higher than Temperature Ⅱ.

(Table 21 : Anti-freezing Protection Operation / Release Temperature)

Outdoor temperature	Temperature Ⅰ	TemperatureⅡ
Over than 10°C *1 or 12°C *2	4°C	7°C
Less than 10°C *1 or 12°C *2		13°C

*1. When the temperature drops.
*2. When the temperature rises.

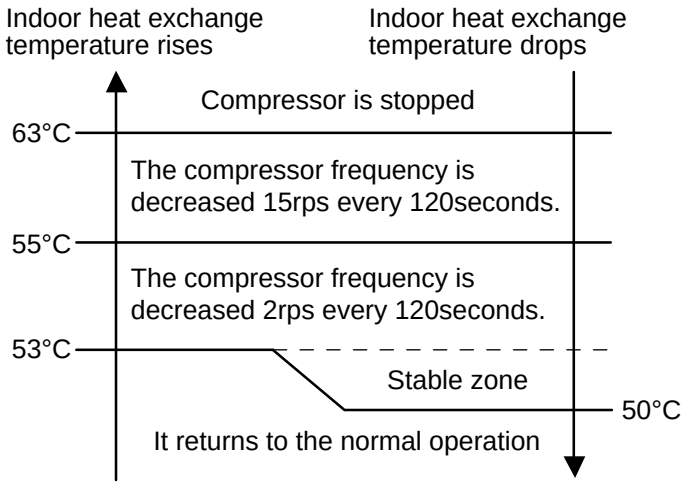
4. COOLING PRESSURE OVERRISE PROTECTION

When the outdoor unit heat exchange sensor temperature rises to 67°C or greater, the compressor is stopped and trouble display is performed.

5. HIGH TEMPERATURE AND HIGH PRESSURE RELEASE CONTROL (HEATING MODE)

On heating mode, the compressor frequency is controlled as following based on the detection value of the indoor heat exchanger temperature sensor.

[Control System]



6. COMPRESSOR TEMPERATURE PROTECTION

When the compressor temperature sensor detects higher than 108°C, the compressor is stopped. The protection is released when the compressor temperature sensor detects 80°C after 3 minutes of compressor stop.

7. HIGH PRESSURE PROTECTION

When the pressure switch becomes OFF (Open : higher than 4.2 MPa), the compressor is stopped. It is released when the pressure switch becomes ON (Close : lower than 3.2 MPa) after 3 minutes of compressor stop.

24. COMPRESSOR STOP CONTROL

When the detection value of outdoor temperature sensor is lower than Temp Ⅰ in the Table 22, the compressor is stopped.

(Table 22 : Operation temperature of compressor stop control)

	Temperature Ⅰ	
	Cooling	Heating
AO* G30/ 36LETL	-15°C	——

Refrigerant
R410A

Cassette/ Duct/ Ceiling type INVERTER

2 . TROUBLE SHOOTING

2-1 ERROR DISPLAY

2-1-1 INDOOR UNIT AND WIRED REMOTE CONTROLLER DISPLAY

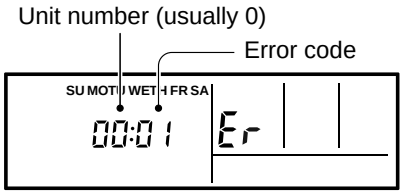
Please refer the flashing pattern as follows.
The OPERATION, TIMER, ECONOMY lamps operate as follows according to the error contents.

Error Contents	Indoor Unit Display			Wired Remote Controller Display	Trouble shooting
	Operation [▌] (Green)	Timer [⏲] (Orange)	Economy [🐷] (Green)		
Serial Communication Error	1 times	1 times	Continuous	11	1,2
Wired Remote Controller Communication Error	1 times	2 times	Continuous	12	3
Indoor Unit Model Information Error EEPROM Access Abnormal	3 times	2 times	Continuous	32	4
Manual Auto Switch Error	3 times	5 times	Continuous	35	5
Indoor Room Thermistor Error	4 times	1 times	Continuous	41	6
Indoor Heat Ex. Thermistor Error	4 times	2 times	Continuous	42	7
Indoor Unit Fan Motor Error	5 times	1 times	Continuous	51	8
Drain Pump Error	5 times	3 times	Continuous	53	9
A. F. Voltage Error	6 times	4 times	Continuous	64	10
IPM Error	6 times	5 times	Continuous	65	11
Discharge Thermistor Error	7 times	1 times	Continuous	71	12
Compressor Thermistor Error	7 times	2 times	Continuous	72	13
Heat Ex. Liquid Outlet Thermistor Error	7 times	3 times	Continuous	73	14
Outdoor Thermistor Error	7 times	4 times	Continuous	74	15
Current Sensor Error	8 times	4 times	Continuous	84	16
High Pressure Switch Error	8 times	6 times	Continuous	86	17
Over Current Error	9 times	4 times	Continuous	94	18
Compressor Control Error	9 times	5 times	Continuous	95	19
Outdoor Unit Fan Motor Error	9 times	7 times	Continuous	97	20
4 Way Valve Error	9 times	9 times	Continuous	99	21
Discharge Temp. Error	10 times	1 times	Continuous	A1	22
Compressor Temp. Error	10 times	3 times	Continuous	A3	23

2-1-2 WIRED REMOTE CONTROLLER DISPLAY

1. SELF - DIAGNOSIS

When " Er " in Temperature Display is displayed, inspection of the air conditioning system is necessary. Please consult authorized service personnel.



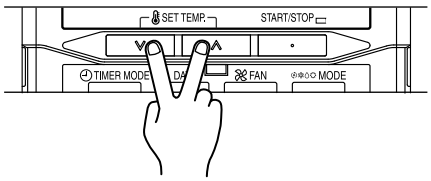
ex. Self-diagnosis check

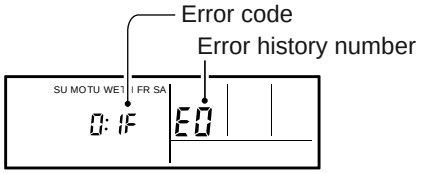
2. ERROR CODE HISTORY DISPLAY

Up to 16 memorized error codes may be displayed for the indoor unit connected to the remote controller.

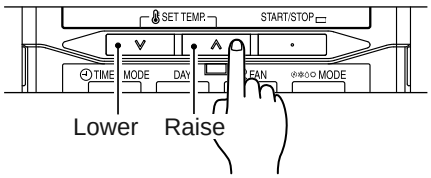
1. Stop the air conditioner operation.

2. Press the SET TEMPERATURE buttons ⋁, ⋀ simultaneously for 3 seconds or more to start the self-diagnosis.





3. Press the SET TEMPERATURE button to select the error history number.



0 ↔ 1 ↔ 2 ↔ 3 ↔ 4 ↔ 5 ↔ 6 ↔ 7
F ↔ E ↔ d ↔ c ↔ b ↔ A ↔ 9 ↔ 8

4. Press the SET TEMPERATURE buttons ⋁, ⋀ simultaneously for 3 seconds or more or there is no key input for 60 seconds to stop the display.

2-2 TROUBLE SHOOTING WITH ERROR CODE

Trouble shooting 1 **OUTDOOR UNIT Error Method:** **Serial Communication Error** **(Serial Reverse Transfer Error)**	**Indicate or Display:** **Refer to error code table.**
Detective Actuators: Outdoor unit Main PCB Outdoor unit Fan motor	**Detective details:** When the indoor unit cannot receive the serial signal from Outdoor unit more than 2minutes after power ON, or the indoor unit cannot receive the serial signal more than 15seconds during normal operation.

Forecast of Cause:

1. Connection failure 2. External cause 3. Main PCB failure 4. Outdoor unit Fan motor failure

Check Point 1-1 : Reset the power and operate

- Does error indication reappear?

NO → **Check Point 1-2 : Check external cause such as noise**

- Check if the ground connection is proper.
- Check if there is any equipment that causes harmonic wave near the power cable (Neon light bulb or any electronic equipment which causes harmonic wave).

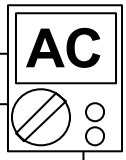
YES

Check Point 2 : Check connection

- Check any loose or removed connection line of between indoor unit and outdoor unit.
  >> If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.
- Check connection condition in control unit.
  (If there is loose connector, open cable or mis-wiring)

OK

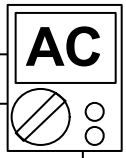
Check Point 3 : Check the voltage of power supply



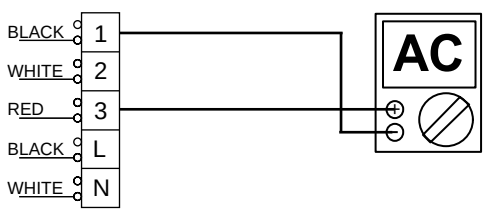
- Check the voltage of power supply
  >> Check if AC216V(AC240V-10%) - 264V(AC240V+10%) appears at outdoor unit terminal L - N.

OK

Check Point 4 : Check serial signal (Reverse transfer signal)



- Check serial signal (Reverse transfer signal)
  >> Check if indicated value swings between AC90V and AC270V at outdoor unit terminal 1 - 3.
  >> If it is abnormal, Check the parts as follows.
  - Outdoor unit fan motor (PARTS INFORMATION 5)
  >> If Outdoor fan motor is abnormal, replace Outdoor unit fan motor and Main PCB.
  >> If the parts are normal, replace Main PCB.



Trouble shooting 2 **INDOOR UNIT Error Method:** **Serial Communication Error** **(Serial Forward Transfer Error)**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Indoor unit Fan motor Outdoor unit Main PCB	When the outdoor unit cannot properly receive the serial signal from indoor unit for 10 seconds or more.

Forecast of Cause:

1. Connection failure 2. External cause 3. Controller PCB failure 4. Indoor unit fan motor failure
5. Outdoor unit Main PCB

Check Point 1-1 : Reset the power and operate

- Does error indication reappear?

NO → **Check Point 1-2 : Check external cause such as noise**

- Check if the ground connection is proper.
- Check if there is any equipment that causes harmonic wave near the power cable (Neon light bulb or any electronic equipment which causes harmonic wave).

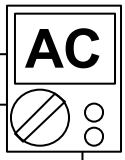
YES

Check Point 2 : Check connection

- Check any loose or removed connection line of between indoor unit and outdoor unit.
  >> If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.
- Check connection condition in control unit.
  (If there is loose connector, open cable or mis-wiring)

OK

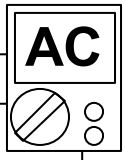
Check Point 3 : Check the voltage of power supply



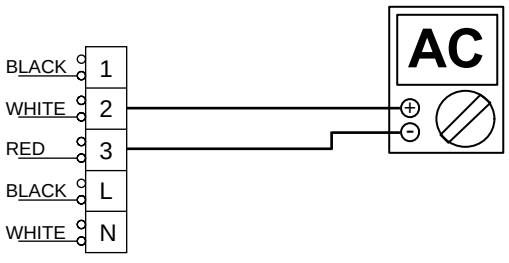
- Check the voltage of power supply
  >> Check if AC216V(AC240V-10%) - 264V(AC240V+10%) appears at outdoor unit terminal L - N.

OK

Check Point 4 : Check serial signal (Forward transfer signal)



- Check serial signal (Forward transfer signal)
  >> Check if indicated value swings between AC30V and AC130V at outdoor unit terminal 2 - 3.
  >> If it is abnormal, replace Controller PCB.
  >> If it is abnormal, Check Indoor unit fan motor. (PARTS INFORMATION 4)
  >> If Indoor unit fan motor is abnormal, replace Indoor unit fan motor and Controller PCB.
  >> If it is abnormal, replace Outdoor unit Main PCB.



Trouble shooting 3 **INDOOR UNIT Error Method:** **Wired Remote Controller Communication Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Wired Remote Controller (Option)	When the indoor unit cannot properly receive the signal from Wired Remote Controller for 1 minute or more.

Forecast of Cause:

1. Connection failure 2. Wired Remote Controller failure 3. Controller PCB failure

Check Point 1 : Check the connection of terminal

Check & correct the followings.

- Check the connection of terminal between Wired Remote Controller and indoor unit, and check if there is a disconnection of the cable.

OK

Check Point 2 : Check Wired Remote Controller and Controller PCB

- Check Voltage at CN14 (terminal 1-3) of Controller PCB. (Power supply to Remote Control)

>> If it is DC12V, Remote Control is failure. (Controller PCB is normal) >> Replace Remote Control
>> If it is DC 0V, Controller PCB is failure. (Check Remote Control once again) >> Replace Controller PCB

Trouble shooting 4 **INDOOR UNIT Error Method:** **Indoor Unit Model Information Error** **EEPROM Access Abnormal**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB	When power is on and there is some below case. 1. When model information of EEPROM is incorrect. 2. When the access to EEPROM failed.

Forecast of Cause:

1. External cause 2. Defective connection of electric components 3. Controller PCB failure

Check Point 1-1 : Reset Power Supply and operate

- Does Error indication show again?

NO → Check Point 1-2 : Check external cause such as noise

- Check if the ground connection is proper.
- Check if there is any equipment that causes harmonic wave near the power cable (Neon light bulb or any electronic equipment which causes harmonic wave).

YES ↓

Check Point 2 : Check Indoor unit electric components

- Check all connectors. (loose connector or incorrect wiring)
- Check any shortage or corrosion on PCB.

↓

Check Point 3 : Replace Controller PCB

▶ **Change Controller PCB.**

Note : EEPROM

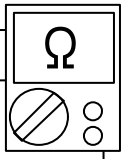
EEPROM(Electronically Erasable and Programmable Read Only Memory) is a non-volatile memory which keeps memorized information even if power is turned off. It can change the contents electronically.
To change the contents, it uses higher voltage than normal, and it can not change a partial contents. (Rewriting shall be done upon erasing the all contents.)
There is a limit in a number of rewriting.

Trouble shooting 5 **INDOOR UNIT Error Method:** **Manual Auto Switch Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Indoor Unit Controller PCB Indicator PCB Manual Auto Switch	When the Manual Auto Switch becomes ON for consecutive 60 or more seconds.

Forecast of Cause :

1. Manual Auto Switch failure 2. Controller PCB and Indicator PCB failure



Check Point 1 : Check the Manual Auto Switch

- Check if Manual Auto Switch is kept pressed.
- Check ON/OFF switching operation by using a meter.

>> If Manual Auto Switch is disabled (on/off switching), replace it.

OK

Check Point 2 : Replace Controller PCB and Indicator PCB

▶ **If Check Point 1 do not improve the symptom, replace Controller PCB and Indicator PCB and execute the check operation again.**

Trouble shooting 6 **INDOOR UNIT Error Method:** **Indoor Room Thermistor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators: Indoor unit Controller PCB Room temperature thermistor	**Detective details:** Room temperature thermistor is open or short is detected always.

Forecast of Cause : 1. Connector failure connection 2. Thermistor failure 3. Controller PCB failure

Check Point 1 : Check connection of Connector

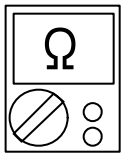
- ☐ Check if connector is loose or removed
- ☐ Check erroneous connection
- ☐ Check if thermistor cable is open

>>Reset Power when reinstalling due to removed connector or incorrect wiring.

OK

Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics (Rough value)



Temperature (°C)	-10	-5	0	5	10	15	20	25
Resistance value (kΩ)	58.2	44.0	33.6	25.9	20.2	15.8	12.5	10.0

Temperature (°C)	30	35	40	45
Resistance value (kΩ)	8.0	6.5	5.3	4.3

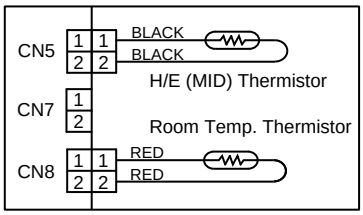
▶ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

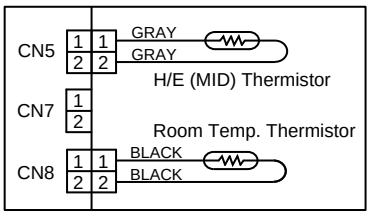
Check Point 3 : Check voltage of Controller PCB (DC5.0V)

Make sure circuit diagram of each indoor unit and check terminal voltage at Thermistor (DC5.0V)

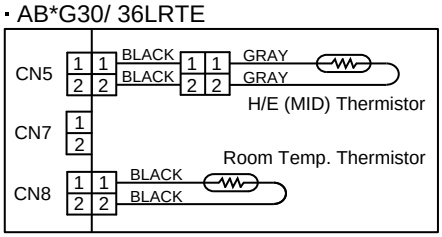
▪ AU*G30/ 36LRLE



▪ AR*G30/ 36LMLE



▪ AB*G30/ 36LRTE



▶ **If the voltage does not appear, replace Controller PCB and execute the check operation again.**

Trouble shooting 7 **INDOOR UNIT Error Method:** **Indoor Heat Ex. Thermistor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Heat exchanger (MID) Thermistor	Heat exchanger (MID) thermistor is open or short is detected always.

Forecast of Cause : 1. Connector failure connection 2. Thermistor failure 3. Controller PCB failure

Check Point 1 : Check connection of Connector

- ☐ Check if connector is loose or removed
- ☐ Check erroneous connection
- ☐ Check if thermistor cable is open

>>Reset Power when reinstalling due to removed connector or incorrect wiring.

OK

Check Point 2 : Remove connector and check Thermistor resistance value

Thermistor Characteristics (Rough value)

Temperature (°C)	-30	-25	-20	-15	-10	-5	0	5	10	15
Resistance value (kΩ)	1131.9	804.5	579.6	422.9	312.3	233.2	176.0	134.2	103.3	80.3

Temperature (°C)	20	25	30	35	40	45	50	55	60	63
Resistance value (kΩ)	62.9	49.7	39.6	31.7	25.6	20.8	17.1	14.1	11.6	10.4

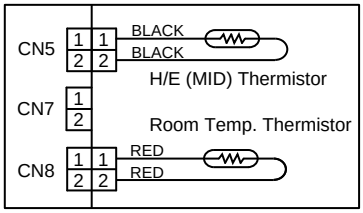
▸ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

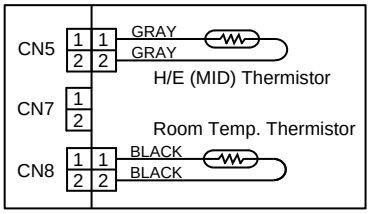
Check Point 3 : Check voltage of Controller PCB (DC5.0V)

Make sure circuit diagram of each indoor unit and check terminal voltage at Thermistor (DC5.0V)

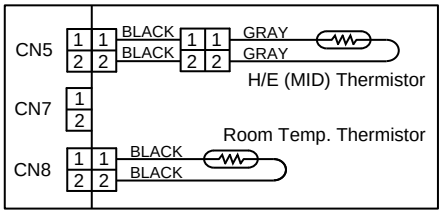
▪ AU*G30/ 36LRLE



▪ AR*G30/ 36LMLE



▪ AB*G30/ 36LRTE



▸ **If the voltage does not appear, replace Controller PCB and execute the check operation again.**

Trouble shooting 8 **INDOOR UNIT Error Method:** **Indoor unit Fan Motor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Indoor unit fan motor	When the condition that actual frequency of Indoor Fan is below 1/3 of target frequency is continued more than 56 seconds.

Forecast of Cause:

1. Fan rotation failure 2. Fan motor winding open 3. Motor protection by surrounding temperature rise
4. Control PCB failure 5. Indoor unit fan motor failure

Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace it.

OK

Check Point 2 : Check ambient temp. around motor

・Check excessively high temperature around the motor.
(If there is any surrounding equipment that causes heat)
>>Upon the temperature coming down, restart operation.

OK

Check Point 3 : Check Indoor unit fan motor

・Check Indoor unit fan motor. (PARTS INFORMATION 4)
>>If Indoor unit fan motor is abnormal, replace Indoor unit fan motor.

OK

Check Point 4 : Replace Controller PCB

▶ **If Check Point 1- 3 do not improve the symptom, replace Controller PCB.**

Trouble shooting 9 **INDOOR UNIT Error Method:** **Drain Pump Error**	**Indicate or Display:** **Refer to error code table.**

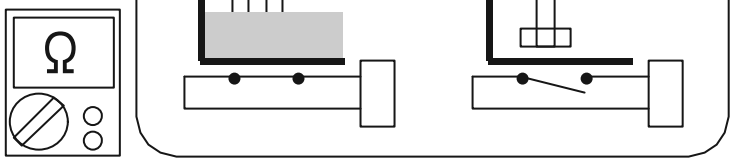
Detective Actuators: Indoor unit Controller PCB Float switch	**Detective details:** When Float switch is ON for more than 3 minutes.

Forecast of Cause : 1. Float switch failure 2. Shorted connector/wire 3. Controller PCB failure 4. Drain pump failure 5. Hose clogging

Check Point 1 : Check Float switch

- Check operation of float switch. (any blocking by dust, etc.)
- Remove Float switch and check ON/OFF switching operation by using a meter.

>>If Float switch is abnormal, replace it.



OK

Check Point 2 : Check Connector (CN 9) / Wire

- Check loose contact of CN9 /shorted wire (pinched wire).

>>Replace Float switch if the wire is abnormal

OK

Check Point 3 : Check Drain hose

- Check Drain hose .

>>If there is Hose clogging. Please clear the clog.

OK

Check Point 4 : Check Controller PCB

If Check Point 1 ~ 3 do not improve the symptom, change Controller PCB and execute the check operation again.

Trouble shooting 10 **OUTDOOR UNIT Error Method:** **A.F Voltage Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB	When inverter input DC voltage is higher than 425V or lower than 80V. When a momentary power cut off occurred on low voltage

Forecast of Cause :

1. External cause 2. Connector connection failure 3. Main PCB failure

Check Point 1 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop : Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure : Check if there is a defective contact or leak current in the power supply circuit.
- Noise : Check if there is any equipment causing harmonic wave near electric line. (Neon bulb or electric equipment that may cause harmonic wave) Check the complete insulation of grounding.

OK

Check Point 2 : Check connection of Connector

- Check if connector is removed.
- Check erroneous connection.
- Check if cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 3 : Replace Main PCB

▶ **If Check Point 1 - 2 do not improve the symptom, change Main PCB.**

Trouble shooting 11 **OUTDOOR UNIT Error Method:** **IPM Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators: Outdoor unit Main PCB Compressor	**Detective details:** ① When more than normal operating current to IPM in Main PCB flows, the compressor stops. ② After the compressor restarts, if the same operation is repeated within 40sec, the compressor stops again. ③ If ① and ②repeats 5 times, the compressor stops permanently.

Forecast of Cause :

1. Defective connection of electric components
2. Outdoor Fan Operation failure
3. Outdoor Heat Exchanger clogged
4. Compressor failure
5. Main PCB failure

Check Point 1 : Check connections of Outdoor Unit Electrical Components

- Check if the terminal connection is loose.
- Check if connector is removed.
- Check erroneous connection.
- Check if cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 2 : Check Outdoor Fan, Heat Exchanger

- Is there anything obstructing the air distribution circuit?
- Is there any clogging of Outdoor Heat Exchanger?
- Is the Fan rotating by hand when operation is off ?

>> If the Fan Motor is locked, replace it.

OK

Check Point 3 : Check Outdoor Fan

- Check Outdoor Fan Motor. (Refer to Trouble shooting 20)

>> If the Fan Motor is failure, replace it.

OK

Check Point 4 : Check Compressor

- Check Compressor. **(PARTS INFORMATION 2)**

OK

Check Point 5 : Replace Main PCB

▶ **If Check Point 1～ 4 do not improve the symptom, change Main PCB.**

Trouble shooting 12 **OUTDOOR UNIT Error Method:** **Discharge Thermistor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Discharge pipe temperature thermistor	When Discharge pipe temperature thermistor open or short-circuit is detected at power ON or while running the compressor.

Forecast of Cause :

1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of connector

- Check if connector is removed.
- Check if connector is erroneous connection.
- Check if thermistor cable is open.

>> Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 2 : Remove connector and check thermistor resistance value

Thermistor characteristics (Approx. value)

Temperature (°C)	-30	-20	-10	-5	0	5	10	15	20
Resistance value (kΩ)	1013.1	531.6	292.9	221.1	168.6	129.8	100.9	79.1	62.5

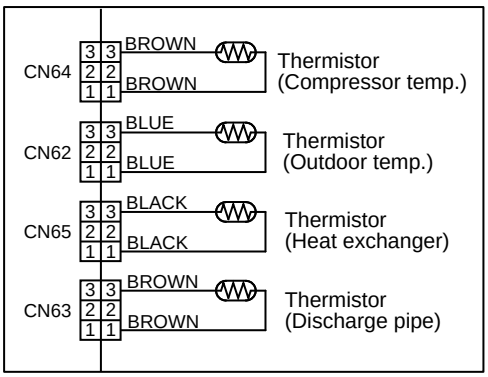
Temperature (°C)	30	40	50	60	70	80	90	100	120
Resistance value (kΩ)	40.0	26.3	17.8	12.3	8.7	6.3	4.6	3.4	2.0

▶ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

Make sure circuit diagram of outdoor unit and check terminal voltage at thermistor (DC5.0V)



▶ **If the voltage does not appear, replace Main PCB.**

Trouble shooting 13 **OUTDOOR UNIT Error Method:** **Compressor Thermistor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Compressor temperature thermistor	When Compressor temperature thermistor open or short-circuit is detected at power ON or while running the compressor.

Forecast of Cause :

1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of connector

- Check if connector is removed.
- Check if connector is erroneous connection.
- Check if thermistor cable is open.

>> Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 2 : Remove connector and check thermistor resistance value

Thermistor characteristics (Approx. value)

Temperature (°C)	-30	-20	-10	-5	0	5	10	15	20
Resistance value (kΩ)	1013.1	531.6	292.9	221.1	168.6	129.8	100.9	79.1	62.5

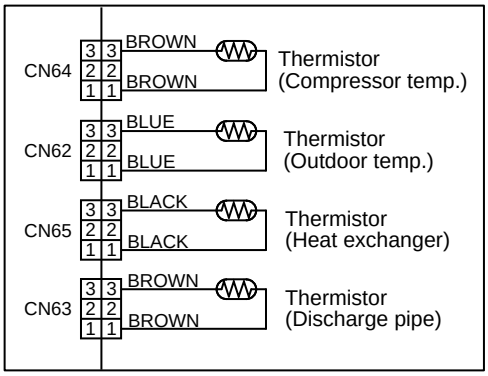
Temperature (°C)	30	40	50	60	70	80	90	100	120
Resistance value (kΩ)	40.0	26.3	17.8	12.3	8.7	6.3	4.6	3.4	2.0

▶ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

Make sure circuit diagram of outdoor unit and check terminal voltage at thermistor (DC5.0V)



▶ **If the voltage does not appear, replace Main PCB.**

Trouble shooting 14 **OUTDOOR UNIT Error Method:** **Heat Ex. Liquid Outlet Thermistor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Heat exchanger temperature thermistor	When Heat exchanger temperature thermistor open or short-circuit is detected at power ON or while running the compressor.

Forecast of Cause :

1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of connector

- Check if connector is removed.
- Check if connector is erroneous connection.
- Check if thermistor cable is open.

>> Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 2 : Remove connector and check thermistor resistance value

Thermistor characteristics (Approx. value)

Temperature (°C)	-30	-20	-10	-5	0	5	10	15
Resistance value (kΩ)	92.3	49.2	27.5	20.9	16.1	12.4	9.7	7.7

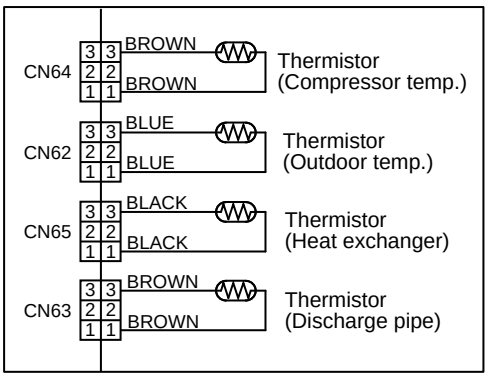
Temperature (°C)	20	30	40	50	60	70	80	90
Resistance value (kΩ)	6.1	3.9	2.6	1.8	1.2	0.9	0.6	0.5

▶ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

Make sure circuit diagram of outdoor unit and check terminal voltage at thermistor (DC5.0V)



▶ **If the voltage does not appear, replace Main PCB.**

Trouble shooting 15 **OUTDOOR UNIT Error Method:** **Outdoor Thermistor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Outdoor temperature thermistor	When Outdoor temperature thermistor open or short-circuit is detected at power ON or while running the compressor.

Forecast of Cause :

1. Connector connection failure 2. Thermistor failure 3. Main PCB failure

Check Point 1 : Check connection of connector

- Check if connector is removed.
- Check if connector is erroneous connection.
- Check if thermistor cable is open.

>> Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 2 : Remove connector and check thermistor resistance value

Thermistor characteristics (Approx. value)

Temperature (°C)	-30	-20	-10	-5	0	5	10	15
Resistance value (kΩ)	224.3	115.2	62.3	46.6	35.2	26.9	20.7	16.1

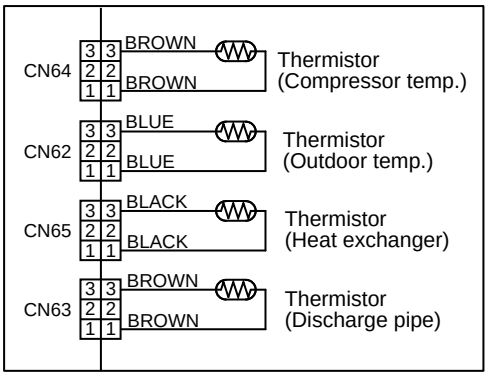
Temperature (°C)	20	30	40	50	60	70	80
Resistance value (kΩ)	12.6	8.0	5.2	3.5	2.4	1.6	1.2

▶ **If Thermistor is either open or shorted, replace it and reset the power.**

OK

Check Point 3 : Check voltage of Main PCB (DC5.0V)

Make sure circuit diagram of outdoor unit and check terminal voltage at thermistor (DC5.0V)



▶ **If the voltage does not appear, replace Main PCB.**

Trouble shooting 16 **OUTDOOR UNIT Error Method:** **Current Sensor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB	When Input Current Sensor has detected 0A, while Inverter Compressor is operating at higher than 56rps, after 1minute upon starting the Compressor. (Except during the defrost operation)

Forecast of Cause :

1. Defective connection of electric components 2. External cause 3. Main PCB failure

Check Point 1-1 : Reset Power Supply and operate

- Does Error indication show again?

NO → Check Point 1-2 :
Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop : Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure : Check if there is a defective contact or leak current in the power supply circuit.
- Noise : Check if there is any equipment causing harmonic wave near electric line.(Neon bulb or electric equipment that may cause harmonic wave) Check the complete insulation of grounding.

YES → Check Point 2 :
Check connections of Outdoor Unit Electrical Components

- Check if the terminal connection is loose.
- Check if connector is removed.
- Check erroneous connection.
- Check if cable is open.

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK → Check Point 3 : Replace Main PCB

▶ **If Check Point 1, 2 do not improve the symptom, change Main PCB.**

Trouble shooting 17 **OUTDOOR UNIT Error Method:** **High Pressure Switch Error**	**Indicate or Display:** **Refer to error code table.**
Detective Actuators: Outdoor unit Main PCB High Pressure Switch	**Detective details:** When pressure switch open is detected in 10 seconds after the power is turned on.

Forecast of Cause :

1. High pressure switch connector disconnection, open
2. High pressure switch characteristics failure
3. Main PCB failure

Check Point 1 : Check the high pressure switch connection state

- Connector and wiring connection state check
- Cable open check

OK

Check Point 2 : Check the high pressure switch characteristics

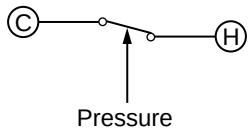
- Switch characteristics check
  * For the characteristics of high pressure switch, refer to below.

OK

Check Point 3 : Replace Main PCB

- **Change Main PCB, and execute the check operation again.**

- Type of contact



- Characteristics of high pressure switch (CN74)

	high pressure switch
Contact : Short ⇒ Open	4.2±0.1MPa
Contact : Open ⇒ Short	3.2±0.15MPa

Trouble shooting 18 **OUTDOOR UNIT Error Method:** **Over Current Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Compressor Transistor PCB (IPM)	・"**Protection stop** by overcurrent generation after inverter compressor start processing completed" generated consecutively 10 times. * The number of generations is reset if the start-up of the compressor succeeds.

Forecast of Cause :

1. Outdoor unit fan operation defective, foreign matter on hear exchanger, excessive rise of ambient temperature
2. Main PCB
3. Inverter compressor failure (lock, winding short)
4. Transistor PCB (IPM) failure

Check Point 1 : Check the outdoor unit fan operation, heat exchanger, ambient temperature

- No obstructions in air passages?
- Heat exchange fins clogged
- Outdoor unit fan motor check
- Ambient temperature not raised by the effect of other heat sources?
- Discharged air not sucked in?

OK

Check Point 2: Replace Main PCB

▶ **If Check Point 1 do not improve the symptom, change Main PCB.**

OK

Check Point 3: Replace Compressor

▶ **If Check Point 3 do not improve the symptom, change Compressor.**

Trouble shooting 19 **OUTDOOR UNIT Error Method:** **Compressor Control Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Compressor	① While running the compressor, if the detected rotor location is out of phase with actual rotor location more than 90°, the compressor stops. ② After the compressor restarts, if the same operation is repeated within 40sec, the compressor stops again. ③ If ① and ② repeats 5 times, the compressor stops permanently.

Forecast of Cause :

1. Defective connection of electric components 2. Main PCB failure 3. Compressor failure

Check Point 1 : Check Noise from Compressor

- Turn on Power and check operation noise.

▶ **If an abnormal noise show, replace Compressor.**

OK

Check Point 2 : Check connection of around the Compressor components

For Compressor Terminal, Main PCB

- Check if connector is removed.
- Check erroneous connection.
- Check if cable is open.
  (Refer to PARTS INFORMATION 2)

>>Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 3: Replace Main PCB

▶ **If Check Point 1,2 do not improve the symptom, change Main PCB.**

OK

Check Point 4: Replace Compressor

▶ **If Check Point 3 do not improve the symptom, change Compressor.**

Trouble shooting 20 **OUTDOOR UNIT Error Method:** **Outdoor Unit Fan Motor Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Outdoor unit Main PCB Outdoor unit fan motor	① When outdoor fan rotation speed is less than 100rpm in 20 seconds after fan motor starts, fan motor stops. ② After fan motor restarts, if the same operation within 60sec is repeated 3 times in a row, compressor and fan motor stops. ③ If ① and ② repeats 5 times in a row, compressor and fan motor stops permanently.

Forecast of Cause:

1. Fan rotation failure 2. Motor protection by surrounding temperature rise 3. Main PCB failure
4. Outdoor unit fan motor failure

Check Point 1 : Check rotation of Fan

- Rotate the fan by hand when operation is off.
  (Check if fan is caught, dropped off or locked motor)
  >>If Fan or Bearing is abnormal, replace it.

OK

Check Point 2 : Check ambient temp. around motor

- Check excessively high temperature around the motor.
  (If there is any surrounding equipment that causes heat)
  >>Upon the temperature coming down, restart operation.

OK

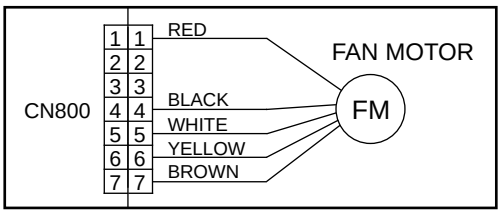
Check Point 3 : Check Outdoor unit fan motor

- Check Outdoor unit fan motor. **(PARTS INFORMATION 5)**
  >>If Outdoor Fan Motor is abnormal, replace Outdoor fan motor and Main PCB.

OK

Check Point 4 : Check Output Voltage of Main PCB

- Check outdoor unit circuit diagram and the voltage.
  (Measure at Main PCB side connector)



Read wire	DC voltage
Red - Black	280V (AC220V-10%)~ 373V (AC240+10%)
White - Black	15 ±1.5V

▶ **If the voltage is not correct, replace Main PCB.**

Trouble shooting 21 **OUTDOOR UNIT Error Method:** **4-Way Valve Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Indoor unit Controller PCB Heat exchanger temperature thermistor Room temperature thermistor 4-way valve	When the indoor heat exchanger temperature is compared with the room temperature, and either following condition is detected continuously two times, the compressor stops. ・Cooling or Dry operation [Indoor heat exchanger temp.] - [Room temp.] > 20degC ・Heating operation [indoor heat exchanger temp.] - [Room temp.] < -20degC If the same operation is repeated 5 times, the compressor stops permanently.

Forecast of Cause :

1. Connector connection failure 2. Thermistor failure 3. Coil failure 4. 4-way valve failure
5. Main PCB failure

Check Point 1 : Check connection of Connector

・Check if connector is removed.
・Check erroneous connection.
・Check if thermistor cable is open.
>> Upon correcting the removed connector or mis-wiring, reset the power.

OK

Check Point 2 : Check thermistor of Indoor unit

・Isn't it fallen off the holder?
・Is there a cable pinched?
>> Check characteristics of thermistor, (Refer to Trouble shooting 6,7),
If defective, replace the thermistor.

OK

Check Point 3 : Check the solenoid coil and 4-way valve

[Solenoid coil]
・Remove CN30 from PCB and check the resistance value of coil.
Resistance value is about 1.4kΩ
>> If it is Open or abnormal resistance value, replace Solenoid Coil.

[4-way valve]
・Check each piping temperature,
and the location of the valve by the temperature difference.
>> If the value location is not proper, replace 4-way valve.

OK

Check Point 4 : Replace Main PCB

▶ **If Check Point 1- 3 do not improve the symptom, replace Main PCB.**

Trouble shooting 22 **OUTDOOR UNIT Error Method:** **Discharge Temp. Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Discharge temperature thermistor Outdoor unit Main PCB	▪ "Protection stop by "discharge temperature ≧ 110degC during compressor operation"" generated 2 times within 24 hours.

Forecast of Cause :
1. 3-way valve not opened
2. EEV defective, strainer clogged
3. Outdoor unit operation failure, foreign matter on heat exchanger
4. Discharge temperature thermistor failure
5. Insufficient refrigerant
6. Main PCB failure

<Cooling operation>

Check Point 1 : Check if 3-way valve(gas side) is open.
- If the 3-way valve(gas side) was closed, open the 3-way valve(gas side) and check operation.

OK

Check Point 2 : Check the EEV, strainer
- EEV open?
- Strainer clogging check (Refer to PARTS INFORMATION 3)

OK

Check Point 3 : Check the outdoor unit fan,heat exchanger
- Check for foreign object at heat exchanger
- Check if fan can be rotated by hand.
- Motor check (PARTS INFORMATION 5)

OK

Check Point 4 : Check the discharge thermistor
- Discharger thermistor characteristics check (Check by disconnecting thermistor from PCB.)

  * For the characteristics of the thermistor, refer to the "Trouble shooting 12".

OK

Check Point 5 : Check the refrigerant amount
- Leak check

OK

Check Point 6 : Replace Main PCB

▶ **If Check Point 1- 5 do not improve the symptom, replace Main PCB.**

<Heating operation>

Check Point 1 : Check if 3-way valve(liquid side) is open.
- If the 3-way valve(liquid side) was closed, open the 3-way valve(liquid side) and check operation.

OK

Check Point 2 : Check the EEV, strainer
- EEV open?
- Strainer clogging check (Refer to PARTS INFORMATION 3)

OK

Trouble shooting 23 **OUTDOOR UNIT Error Method:** **Compressor Temp. Error**	**Indicate or Display:** **Refer to error code table.**

Detective Actuators:	**Detective details:**
Compressor temperature thermistor Outdoor unit Main PCB	▪ "Protection stop by "compressor temperature ≧ 108°C during compressor operation"" generated 2 times within 24 hours.

Forecast of Cause :
1. 3-way valve not opened
2. EEV defective, strainer clogged
3. Outdoor unit operation failure, foreign matter on heat exchanger
4. Compressor temperature thermistor failure
5. Insufficient refrigerant
6. Main PCB failure

<Cooling operation>

Check Point 1 : Check if 3-way valve(gas side) is open.
- If the 3-way valve(gas side) was closed, open the 3-way valve(gas side) and check operation.

OK

Check Point 2 : Check the EEV, strainer
- EEV open?
- Strainer clogging check (Refer to PARTS INFORMATION 3)

OK

Check Point 3 : Check the outdoor unit fan,heat exchanger
- Check for foreign object at heat exchanger
- Check if fan can be rotated by hand.
- Motor check (PARTS INFORMATION 5)

OK

Check Point 4 : Check the discharge thermistor
- Discharger thermistor characteristics check (Check by disconnecting thermistor from PCB.)

  * For the characteristics of the thermistor, refer to the "Trouble shooting 12".

OK

Check Point 5 : Check the refrigerant amount
- Leak check

OK

Check Point 6 : Replace Main PCB

▶ **If Check Point 1- 5 do not improve the symptom, replace Main PCB.**

<Heating operation>

Check Point 1 : Check if 3-way valve(liquid side) is open.
- If the 3-way valve(liquid side) was closed, open the 3-way valve(liquid side) and check operation.

OK

Check Point 2 : Check the EEV, strainer
- EEV open?
- Strainer clogging check (Refer to PARTS INFORMATION 3)

OK

2-3 TROUBLE SHOOTING WITH NO ERROR CODE

Trouble shooting 24

Indoor Unit - No Power

Forecast of Cause:

1. Power Supply failure 2. External cause
3. Electrical Components defective

Check Point 1 : Check Installation Condition

- Isn't the breaker down?
- Check loose or removed connection cable.

>>If abnormal condition is found, correct it by referring to Installation Manual or Data & Technical Manual.

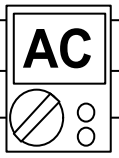
OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line. (Neon bulb or electric equipment that may cause harmonic wave) Check the complete insulation of grounding.

OK

Check Point 3 : Check Electrical Components



- Check the voltage of power supply.

>> Check if AC216 - 264V appears at Outdoor Unit Terminal L - N.

OK

- Check Fuse in Main PCB.

>> If Fuse is open, check if the wiring between Terminal and Main PCB is loose, and replace Fuse.

- Check Varistor in Main PCB.

>> If Varistor is defective, there is a possibility of an abnormal power supply. Check the correct power supply and replace Varistor. Upon checking the normal power supply, replace Varistor.

Trouble shooting 25

Outdoor Unit - No Power

Forecast of Cause:

1. Power Supply failure 2. External cause
3. Electrical Components defective

Check Point 1 : Check Installation Condition

- Isn't the breaker down?
- Check loose or removed connection cable.

>>If abnormal condition is found, correct it by referring to Installation Manual or Data & Technical Manual.

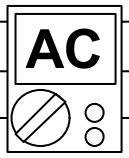
OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line.
  (Neon bulb or electric equipment that may cause harmonic wave)
  Check the complete insulation of grounding.

OK

Check Point 3 : Check Electrical Components



- Check the voltage of power supply.

>> Check if AC216 - 264V appears at Outdoor Unit Terminal L - N.

OK

- Check Fuse in Main PCB.

>> If Fuse is open, check if the wiring between Terminal and Main PCB is loose, and replace Fuse.

OK

▶ **If the symptom does not change by above Check 3, replace Main PCB.**

Trouble shooting 26

No Operation (Power is ON)

Forecast of Cause:

1. Setting/ Connection failure 2. External cause
3. Electrical Component defective

Check Point 1 : Check indoor and outdoor installation condition

- Indoor Unit - Check incorrect wiring between Indoor Unit - Remote Control.
  Or, check if there is an open cable connection.
- Are these Indoor Unit, Outdoor Unit, and Remote Control suitable model numbers to connect?

>> If there is some abnormal condition, correct it by referring to Installation manual and Data & Technical Manual.

OK

Turn off Power and check/ correct followings.

- Is there loose or removed communication line of Indoor Unit and Outdoor Unit?

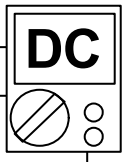
OK

Check Point 2 : Check external cause at Indoor and Outdoor (Voltage drop or Noise)

- Instant drop ----- Check if there is a large load electric apparatus in the same circuit.
- Momentary power failure ----- Check if there is a defective contact or leak current in the power supply circuit.
- Noise ----- Check if there is any equipment causing harmonic wave near electric line.
  (Neon bulb or electric equipment that may cause harmonic wave)
  Check the complete insulation of grounding.

OK

Check Point 3 : Check Wired Remote Controller and Controller PCB



- Check Voltage at CN14 (terminal 1-3) of Controller PCB.
  (Power supply to Remote Control)

>> If it is DC12V, Remote Control is failure. (Controller PCB is normal) >> Replace Remote Control
>> If it is DC 0V, Controller PCB is failure. (Check Remote Control once again) >> Replace Controller PCB

>> If the symptom does not change by above Check 1, 2, 3, replace Main PCB of Outdoor unit.

Trouble shooting 27

No Cooling / No Heating

Forecast of Cause:

1. Indoor Unit error 2. Outdoor Unit error
3. Effect by Surrounding environment
4. Connection Pipe / Connection Wire failure 5. Refrigeration cycle failure

Check Point 1 : Check Indoor Unit

- Does Indoor unit FAN run on HIGH FAN?
- Is Air Filter dirty?
- Is Heat Exchanger clogged?
- Check if Energy save function is operated.

OK

Check Point 2 : Check Outdoor Unit Operation

- Check if Outdoor Unit is operating
- Check any objects that obstruct the air flow route.
- Check clogged Heat Exchanger.
- Is the Valve open?

OK

Check Point 3 : Check Site Condition

- Is capacity of Indoor unit fitted to Room size?
- Any windows open? Or direct sunlight ?

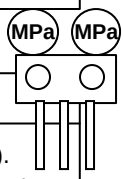
OK

Check Point 4 :
Check Indoor/ Outdoor Installation Condition

- Check connection pipe
  (specified pipe length & Pipe diameter?)
- Check any loose or removed communication line.

>> If there is an abnormal condition, correct it by referring to Installation Manual or Data & Technical Manual.

OK



Check Point 5 : Check Refrigeration cycle

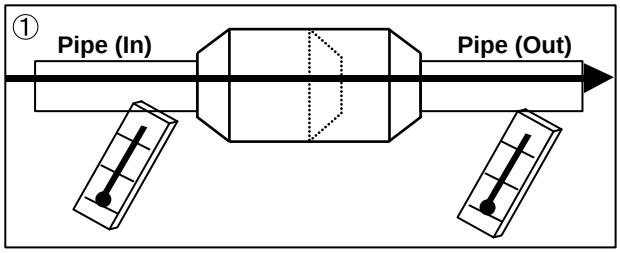
- Check if Strainer is clogged (Refer to the figure at right).
- Measure Gas Pressure and if there is a leakage, correct it.

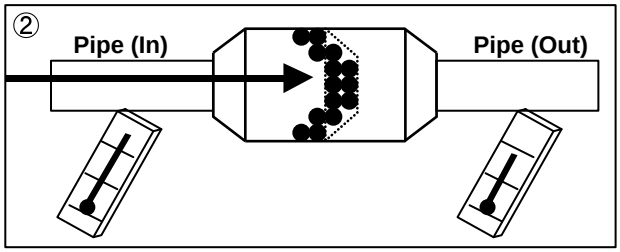
>> When recharging the refrigerant, make sure to perform vacuuming, and recharge the specified amount.

- Check EEV (PARTS INFORMATION 3)
- Check Compressor (PARTS INFORMATION 1,2)

Attention

Strainer normally does not have temperature difference between inlet and outlet as shown in① , but if there is a difference like shown in② , there is a possibility of inside clogged. In this case, replace Strainer.





Trouble shooting 28

Abnormal Noise

Forecast of Cause :

1. Abnormal installation (Indoor/ Outdoor)
2. Fan failure (Indoor/ Outdoor)
3. Compressor failure (Outdoor)

Diagnosis method when Abnormal Noise is occurred

- Abnormal noise is coming from Indoor Unit. (Check and correct followings)
  - Is Main unit installed in stable condition?
  - Is the installation of air suction grille and front panel normal?

OK

  - Is Fan broken or deformed?
  - Is the screw of Fan loose?
  - Is there any object which obstruct the Fan rotation?

- Abnormal noise is coming from Outdoor Unit. (Check and correct followings)
  - Is Main Unit installed in stable condition?
  - Is Fan Guard installed normally?

OK

  - Is Fan broken or deformed?
  - Is the screw of Fan loose?
  - Is there any object which obstruct the Fan rotation?

OK

  - Check if vibration noise by loose bolt or contact noise of piping is happening.

OK

  - Is Compressor locked? >> Check Compressor (PARTS INFORMATION 1,2)

Trouble shooting 29

Water Leaking

Forecast of Cause:

1. Erroneous installation 2. Drain hose failure

Diagnosis method when water leak occurs

- Is Main Unit installed in stable condition?
- Is Main Unit broken or deformed at the time of transportation or maintenance?

OK

- Is Drain Hose connection loose?
- Is there a trap in Drain Hose?
- Is Drain Hose clogged?

OK

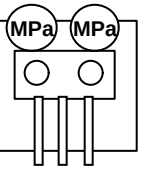
- Is Fan rotating?

Diagnosis method when water is spitting out.

- Is the filter clogged?

OK

- Check Gas Pressure and correct it if there was a gas leak.



2-4 SERVICE PARTS INFORMATION

SERVICE PARTS INFORMATION 1

Compressor

Diagnosis method of Compressor (If Outdoor Unit LED displays Error, refer to Trouble shooting)

Does not start up

- Is there open or loose connection cable?

- Check Main PCB, connection of Compressor, and winding resistance. (Refer to the next page).

>> If there is no failure, the defect of Compressor is considered (Locked compressor due to clogged dirt or less oil)

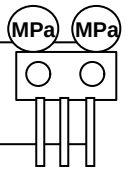
Replace Compressor

Stops soon after starting up

- Is there open or loose connection cable?

- Is Gas Pipe Valve open? (Low Pressure is too low)

- Check if Refrigerant is leaking. (Recharge Refrigerant)



- Check if Strainer is clogged. (PARTS INFORMATION 3)

- Check Main PCB, connection of Compressor,and winding resistance. (Refer to the next page).

>> If there is no failure, the defect of Compressor can be considered. (Compression part broken or valve defective.)

Replace Compressor

Abnormal noise

- Check if vibration noise by loose bolt or contact noise of piping is happening.

▶Defective Compressor can be considered. (due to inside dirt clogging or broken component)

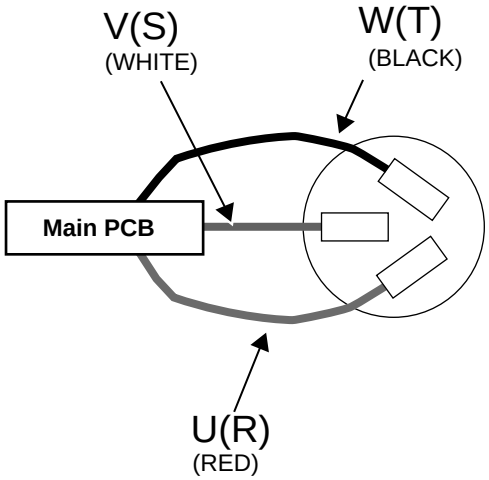
Replace Compressor

SERVICE PARTS INFORMATION 2

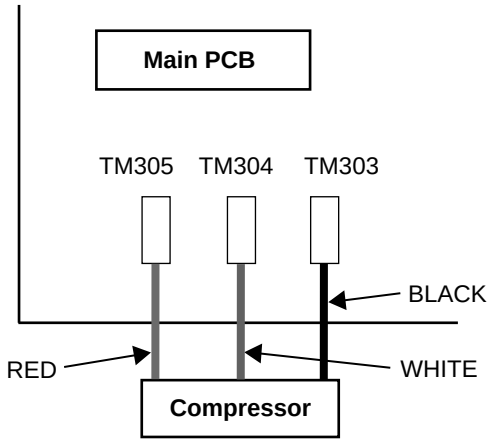
Inverter Compressor

Check Point 1 : Check connection

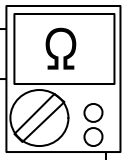
- Check terminal connection of Compressor
  (Loose or incorrect wiring)



Check connection of Transistor PCB(IPM).
(Loose or incorrect wiring)

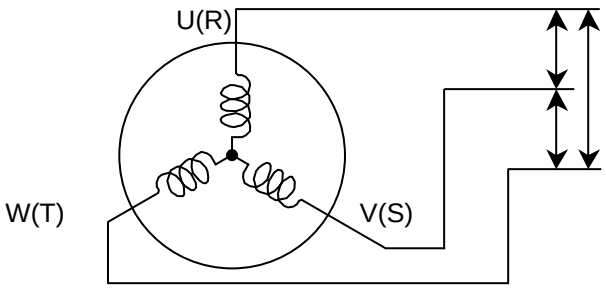


Check Point 2 : Check winding resistance



- Check winding resistance of each terminal

▶ **If the resistance value is 0 Ω or infinite, replace Compressor.**



Resistance Value :
0.642 Ω ± 8% at 20°C

Check Point 3 : Replace Main PCB

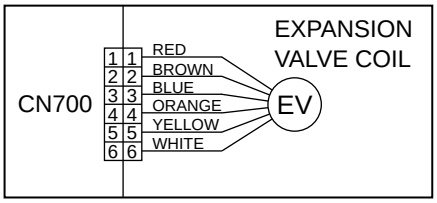
▶ **If Check Point 1, 2 do not improve the symptom, replace Main PCB.**

SERVICE PARTS INFORMATION 3

Outdoor unit Electronic Expansion Valve
(EEV)

Check Point 1 : Check Connections

・Check connection of connector
(Loose connector or open cable)



Check Point 2 : Check Coil of EEV

・Remove connector, check each winding resistance of Coil.

Read wire	Resistance value
White - Red (Brown)	**46**Ω ± **4**Ω at 20°C
Yellow - Red (Brown)	
Orange - Red(Brown)	
Blue - Red (Brown)	

▶ **If Resistance value is abnormal, replace EEV.**

Check Point 3 : Check Noise at start up

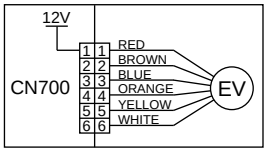
・Turn on Power and check operation noise.

▶ **If an abnormal noise does not show, replace Main PCB.**

Check Point 4 : Check Voltage from Main PCB.

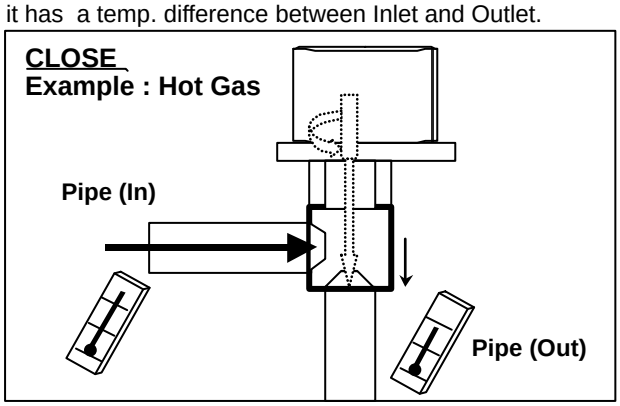
・Remove Connector and check Voltage (DC12V)

▶ **If it does not appear, replace Main PCB.**

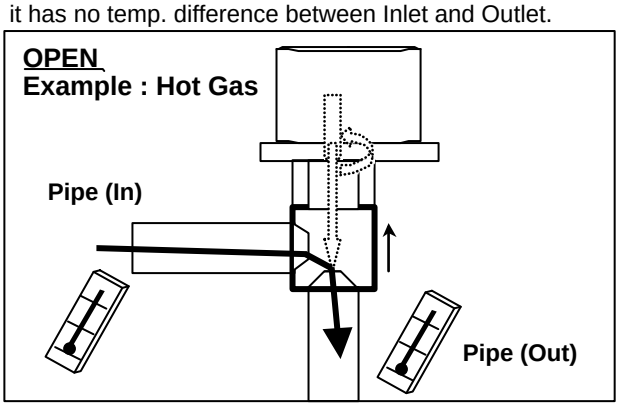


Check Point 5 : Check Opening and Closing Operation of Valve

When Valve is closed,
it has a temp. difference between Inlet and Outlet.

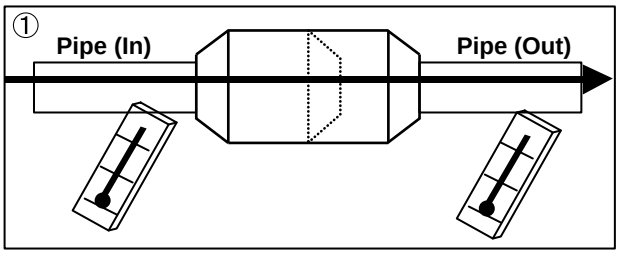


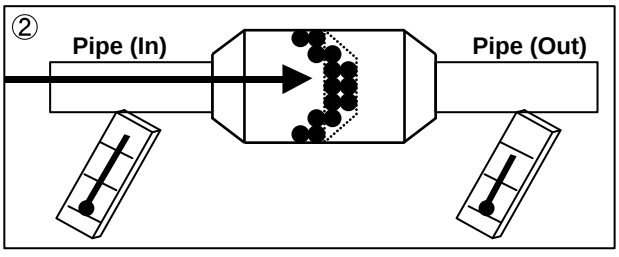
If it is open,
it has no temp. difference between Inlet and Outlet.



Check Point 6 : Check Strainer

Strainer normally does not have temperature difference between inlet and outlet as shown in ① ,
but if there is a difference as shown in ② , there is a possibility of inside clogged. In this case, replace Strainer.





SERVICE PARTS INFORMATION 4

Indoor unit fan motor

Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace it.

Check Point 2 : Check resistance of Indoor Fan Motor

・Refer to below. Circuit-test "Vm" and "GND" terminal.
(Vm: DC voltage, GND: Earth terminal)
>>If they are short-circuited (below 300 kΩ), replace Indoor fan motor and Controller PCB.

Pin number (wire color)	Terminal function (symbol)
1 (Brown)	Feed back (FG)
2 (Yellow)	Speed command (Vsp)
3 (White)	Control voltage (Vcc)
4 (Black)	Earth terminal (GND)
5	No function
6 (Red)	DC voltage (Vm)

SERVICE PARTS INFORMATION 5

Outdoor unit fan motor

Check Point 1 : Check rotation of Fan

・Rotate the fan by hand when operation is off.
(Check if fan is caught, dropped off or locked motor)
>>If Fan or Bearing is abnormal, replace it.

Check Point 2 : Check resistance of Outdoor Fan Motor

・Refer to below. Circuit-test "Vm" and "GND" terminal.
(Vm: DC voltage, GND: Earth terminal)
>>If they are short-circuited (below 300 kΩ), replace Outdoor fan motor and Main PCB.

Pin number (wire color)	Terminal function (symbol)
1 (Red)	DC voltage (Vm)
2	No function
3	No function
4 (Black)	Earth terminal (GND)
5 (White)	Control voltage (Vcc)
6 (Yellow)	Speed command (Vsp)
7 (Brown)	Feed back (FG)

Refrigerant
R410A

Cassette/ Duct/ Ceiling type INVERTER

3 . APPENDING DATA

3-1. FUNCTION SETTING

3-1-1 INDOOR UNIT

- Follow the instructions in the Local Setup Procedure, which is supplied with the remote control, in accordance with the installed condition.
  After the power is turned on, perform the Function Setting on the remote control.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.

1-1. Setting the Filter sign

The indoor unit has a sign to inform the user that it is time to clean the filter.
Select the time setting for the filter sign display interval in the table below according to the amount of dust or debris in the room.
If you do not wish the filter sign to be displayed, select the setting value for "No indication".

(◆ · · ·Factory setting)

	Setting Description	Function Number	Setting Value
	Standard (2,500 hours)	11	00
	Long interval (4,400 hours)		01
	Short interval (1,250 hours)		02
◆	No indication		03

1-2. Setting the Ceiling height (For AU, AB type)

Select the setting values in the table below according to the height of the ceiling.

[AU type] (◆ · · · Factory setting)

	Setting Description	Function Number	Setting Value
◆	Standard (Max 3.2m)	20	00
	High ceiling (30:Max 3.6m, 36:Max 4.2m)		01
	Low ceiling (Max 2.7m)		02

The ceiling height values are for the 4 way outlet.
Do not change this setting in the 3 way outlet mode.

[AB type] (◆ Factory setting)

	Setting Description	Function Number	Setting Value
◆	Standard (2.5~3.0m)	20	00
	High ceiling (3.0m or more)		01

1-3. Static pressure (For AR type)

Select appropriate static pressure according to the installation conditions.

(◆ · · ·Factory setting)

	Setting Description	Function Number	Setting Value
◆	Normal	21	00
	High static pressure 1		01
	High static pressure 1		02
	High static pressure 1		03

Determine the wind volume in each mode.

1-4. Outlet directions (For AU type)

Select the setting values in the table below for using a 3-way outlet.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	4-way	22	00
	3-way		01

1-5. Vertical direction adjusting scope (For AU type)

To prevent from draft, we recommend using "upward mode".

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	Standard	23	00
	Upward		01

1-6. Setting the Cooler room temperature correction

Depending on the installed environment, the room temperature sensor may require a correction.
The settings may be selected as shown in the table below.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	Standard	30	00
	Slightly lower control		01
	Lower control		02
	Warmer control		03

1-7. Setting the Heater room temperature correction

Depending on the installed environment, the room temperature sensor may require a correction.
The settings may be changed as shown in the table below.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	Standard	31	00
	Lower control		01
	Slightly warmer control		02
	Warmer control		03

1-8. Setting the Auto restart

Enable or disable automatic system restart after a power outage.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	Yes	40	00
	No		01

Auto restart is an emergency function such as for power failure etc.
Do not start and stop the indoor unit by this function in normal operation.
Be sure to operate by the control unit, or external input device.

1-9. Setting the Indoor room temperature sensor switching function

(Only for Wired remote controller)

The following settings are needed when use the control by Wired remote controller temperature sensor.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	No	42	00
	Yes		01

- If setting value is “00”,
  room temperature is controlled by the indoor unit temperature sensor.
- If setting value is “01”,
  room temperature is controlled by either indoor unit temperature sensor or remote control unit sensor.

1-10. Setting the Remote controller signal code

Change the indoor unit Signal Code, depending on the remote controllers.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	A	44	00
	B		01
	C		02
	D		03

1-11. Setting the External input control

"Operation/Stop" mode or "Forced stop" mode can be selected.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
◆	Operation /Stop mode	46	00
	(Setting forbidden)		01
	Forced stop mode		02

1-12. Indoor unit fan control for energy saving

Enable or disable indoor unit fan control when the outdoor unit is stopped.

(◆. . .Factory setting)

	Setting Description	Function Number	Setting Value
	No	49	00
◆	Yes		01

* If setting value is "00" : When the outdoor unit is stopped, the indoor unit fan operates following the setting on the remote controller continuously.
* If setting value is "01" : When the outdoor unit is stopped, the indoor unit fan operates at very low speed intermittently.

3-1-2 PROCEDURES TO CHANGE THE FUNCTION SETTING

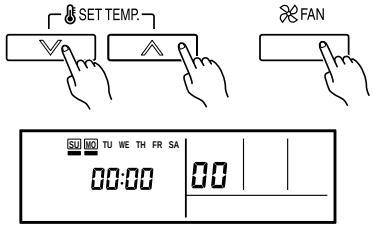
- The function settings of the control of the indoor unit can be changed by this procedure according to the installation conditions. Incorrect settings can cause the indoor unit malfunction.
- After the power is turned on, perform the "FUNCTION SETTING" according to the installation conditions using the remote controller.
- The settings may be selected between the following two: Function Number or Setting Value.
- Settings will not be changed if invalid numbers or setting values are selected.

■ PREPARATION

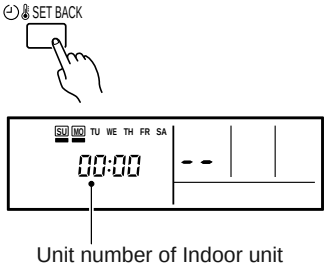
- Turn on the power.
  * By turning on the power indoor units, so make sure the piping air-tight test and vacuuming have been conducted before turning on the power.
  * Also check again to make sure no wiring mistakes were made before turning on the power.

■ FUNCTION SETTING METHOD (for Wired remote controller)

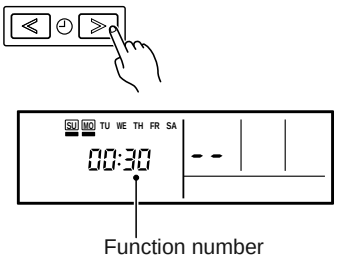
(1) Press the SET TEMP. buttons (∨) (∧) and FAN button simultaneously for more than 5 seconds to enter the function setting mode.



(2) Press the SET BACK button to select the indoor unit number.

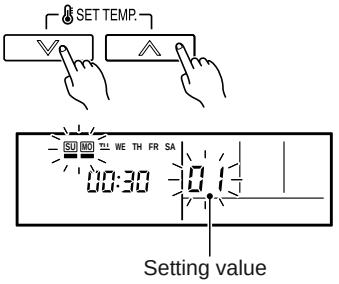


(3) Press the Set time buttons to select the function number.



(4) Press SET TEMP. buttons (∨) (∧) to select the setting value.
The display flashes as shown to the right during setting value selection.

(5) Press the TIMER SET button to confirm the setting.
Press the TIMER SET button for a few seconds until the setting value stops flashing.
If the setting value display changes or if "- -" is displayed when the flashing stops, the setting value has not been set correctly.
(An invalid setting value may have been selected for the indoor unit.)



(6) Repeat steps 2 to 5 to perform additional settings.
Press the SET TEMP. buttons (∨) (∧) and FAN button simultaneously again for more than 5 seconds to cancel the function setting mode.
In addition, the function setting mode will be automatically canceled after 1 minute if no operation is performed.

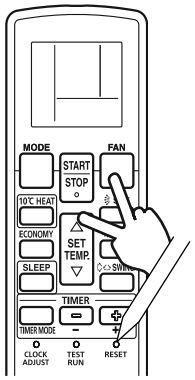
(7) After completing the FUNCTION SETTING, be sure to turn off the power and turn it on again.

⚠ CAUTION
After turning off the power, wait 30 seconds or more before turning on it again. The FUNCTION SETTING doesn't become effective if it doesn't do so.

■ FUNCTION SETTING METHOD (for Wireless remote controller)

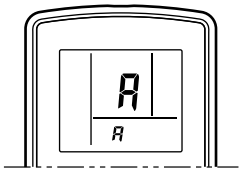
Entering the Function Setting Mode

- While pressing the FAN button and SET TEMP.(▲) button simultaneously, press the RESET button to enter the function setting mode.



STEP 1.
Setting the Remote controller Signal Code

Use the following steps to select the signal code of the remote controller.
(Note that the air conditioner cannot receive a signal code if the air conditioner has not been set for the signal code.)
The signal code that is set through this process are applicable only to the signal in the FUNCTION SETTING.
For details on how to set the signal code through the normal process, refer to REMOTE CONTROLLER SIGNAL CODE SETTING.



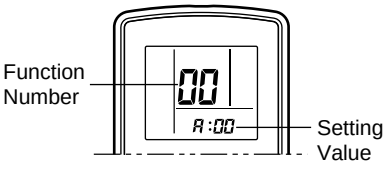
(1) Press the SET TEMP.(▲) (▼) button to change the signal code between A→b→c→d.
Match the code on the display to the air conditioner signal code.
(initially set to A)
(If the signal code does not need to be selected, press the MODE button and proceed to STEP 2.)

(2) Press the MODE button to accept the signal code, and proceed to STEP 2.

The air conditioner signal code is set to A prior to shipment.
Contact your retailer to change the signal code.

The remote controller resets to signal code A when the batteries in the remote controller are replaced.
If you use a signal code other than signal code A, reset the signal code after replacing the batteries.
If you do not know the air conditioner signal code setting, try each of the signal codes (A→b→c→d) until you find the code which operates the air conditioner.

STEP 2.
Selecting the Function Number and Setting Value



(1) Press the SET TEMP.(▲) (▼) buttons to select the function number.
(Press the MODE button to switch between the left and right digits.)

(2) Press the FAN button to proceed to setting the value.
(Press the FAN button again to return to the function number selection.)

(3) Press the SET TEMP.(▲) (▼) buttons to select the setting value.
(Press the MODE button to switch between the left and right digits.)

(4) Press the TIMER MODE button, then after you hear the beep emitted from the indoor unit, press the START/STOP button to confirm the settings.

(5) Press the RESET button to cancel the function setting mode.

(6) After completing the FUNCTION SETTING, be sure to turn off the power and turn it on again.

⚠ CAUTION
After turning off the power, wait 10 seconds or more before turning on it again. The FUNCTION SETTING doesn't become effective if it doesn't do so.

■ REMOTE CONTROLLER SIGNAL CODE SETTING

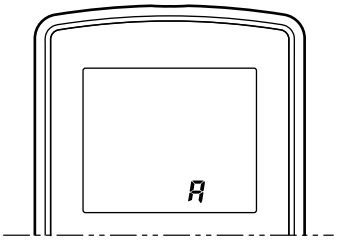
Use the following steps to select the signal code of the remote controller.
(Note that the air conditioner cannot receive a signal code if the air conditioner has not been set for the signal code.)

(1) Press the START/STOP button until only the clock is displayed on the remote controller display.

(2) Press the MODE button for at least 5 seconds to display the current signal code. (initially set to A).

(3) Press the SET TEMP.(▲) (▼) button to change the signal code between A→b→c→d.
Match the code on the display to the air conditioner signal code.

(4) Press the MODE button again. The signal code will be changed.



If no buttons are pressed within 30 seconds after the signal code is displayed, the display returns to the original status. In this case, start again from step 1.

The air conditioner signal code is set to A prior to shipment.
Contact your retailer to change the signal code.

The remote controller resets to signal code A when the batteries in the remote controller are replaced.
If you use a signal code other than signal code A, reset the signal code after replacing the batteries.
If you do not know the air conditioner signal code setting, try each of the signal codes (A→b→c→d) until you find the code which operates the air conditioner.

3-2. THEMISTOR RESISTANCE VALUES

3-2-1 INDOOR UNIT

Room temperature thermistor		
Temp (°C)	Resistance(k Ω)	Voltage(V)
-10.0	58.2	0.73
-5.0	44.0	0.93
0.0	33.6	1.15
5.0	25.9	1.39
10.0	20.2	1.66
15.0	15.8	1.94
20.0	12.5	2.22
25.0	10.0	2.50
30.0	8.0	2.77
35.0	6.5	3.03
40.0	5.3	3.27
45.0	4.3	3.48

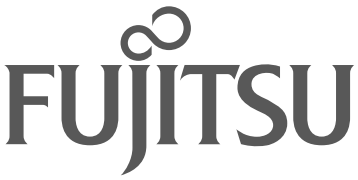
Indoor heat exchanger thermistor		
Temp (°C)	Resistance(k Ω)	Voltage(V)
-30.0	1131.9	0.21
-25.0	804.5	0.29
-20.0	579.6	0.40
-15.0	422.9	0.53
-10.0	312.3	0.69
-5.0	233.2	0.88
0.0	176.0	1.10
5.0	134.2	1.36
10.0	103.3	1.63
15.0	80.3	1.92
20.0	62.9	2.21
25.0	49.7	2.51
30.0	39.6	2.79
35.0	31.7	3.06
40.0	25.6	3.30
45.0	20.8	3.53
50.0	17.1	3.73
55.0	14.1	3.90
60.0	11.6	4.05
63.0	10.4	4.14

3-2-2 OUTDOOR UNIT

Discharge thermistor Comp. temperature thermistor		
Temp (°C)	Resistance(k Ω)	Voltage(V)
-30.0	1013.1	0.06
-25.0	729.1	0.09
-20.0	531.6	0.12
-15.0	392.3	0.16
-10.0	292.9	0.21
-5.0	221.1	0.28
0.0	168.6	0.36
5.0	129.8	0.46
10.0	100.9	0.57
15.0	79.1	0.71
20.0	62.5	0.86
25.0	49.8	1.03
30.0	40.0	1.23
35.0	32.4	1.43
40.0	26.3	1.65
45.0	21.6	1.88
50.0	17.8	2.11
55.0	14.8	2.34
60.0	12.3	2.57
65.0	10.3	2.79
70.0	8.7	3.00
75.0	7.4	3.19
80.0	6.3	3.37
85.0	5.4	3.54
90.0	4.6	3.69
95.0	4.0	3.83
100.0	3.4	3.96
105.0	3.0	4.07
110.0	2.6	4.17
115.0	2.3	4.26
120.0	2.0	4.33

Outdoor heat ex. thermistor		
Temp (°C)	Resistance(k Ω)	Voltage(V)
-30.0	92.3	0.24
-25.0	67.0	0.33
-20.0	49.2	0.44
-15.0	36.6	0.57
-10.0	27.5	0.74
-5.0	20.9	0.93
0.0	16.1	1.14
5.0	12.4	1.38
10.0	9.7	1.64
15.0	7.7	1.91
20.0	6.1	2.19
25.0	4.9	2.46
30.0	3.9	2.73
35.0	3.2	2.98
40.0	2.6	3.22
45.0	2.2	3.44
50.0	1.8	3.63
55.0	1.5	3.81
60.0	1.2	3.96
65.0	1.1	4.09
70.0	0.9	4.21
75.0	0.8	4.31
80.0	0.6	4.40
85.0	0.6	4.48
90.0	0.5	4.54

Outdoor temperature thermistor		
Temp (°C)	Resistance(k Ω)	Voltage(V)
-30.0	224.3	0.73
-25.0	159.7	0.97
-20.0	115.2	1.25
-15.0	84.2	1.56
-10.0	62.3	1.90
-5.0	46.6	2.26
0.0	35.2	2.61
5.0	26.9	2.94
10.0	20.7	3.24
15.0	16.1	3.52
20.0	12.6	3.76
25.0	10.0	3.96
30.0	8.0	4.14
35.0	6.4	4.28
40.0	5.2	4.40
45.0	4.2	4.50
50.0	3.5	4.59
55.0	2.8	4.65
60.0	2.4	4.71
65.0	2.0	4.76
70.0	1.6	4.79
75.0	1.4	4.83
80.0	1.2	4.85



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